

Vitocal 250-A Hybrid

Air/water heat pump in monoblock design for hybrid operation, indoor unit with hydraulic interface for external heat generators up to 36 kW, e.g. gas boiler



VITOCAL 250-A HYBRID



Safety instructions



Please follow these safety instructions closely to prevent accidents and material losses.

Safety instructions explained



Danger

This symbol warns against the risk of injury.



Please note

This symbol warns against the risk of material losses and environmental pollution.

Note

Details identified by the word "Note" contain additional information.

The outdoor unit contains easily flammable refrigerant in safety group A3 according to ISO 817 and ANSI/ASHRAE Standard 34.

Target group

These instructions are exclusively intended for qualified contractors.

- Work on the refrigerant circuit with flammable refrigerant in safety group A3 may only be carried out by authorised contractors. These contractors must be trained in accordance with EN 378 Part 4 or IEC 60335-2-40, Section HH. The certificate of competence from an industry-accredited body is required.
- Brazing/soldering work on the refrigerant circuit may only be carried out by contractors certified in accordance with ISO 13585 and AD 2000, data-sheet HP 100R. And only by contractors qualified and certified for the processes to be carried out. The work must fall within the range of applications purchased and be carried out in accordance with the prescribed procedures.

Brazing/soldering work on accumulator connections requires certification of personnel and processes by a notified body according to the Pressure Equipment Directive (2014/68/EU).

- Work on electrical equipment may only be carried out by a qualified electrician.
- All safety-relevant points must be checked regularly by the particular certified heating contractors. This applies especially before initial commissioning, as well as during maintenance, inspection and decommissioning.
- The system must be commissioned by the system installer or a qualified person authorised by the installer.

Safety instructions (cont.)

Regulations to be observed

- National installation regulations
- Statutory regulations for the prevention of accidents
- Statutory regulations for environmental protection
- Statutory requirements for pressure equipment:
Pressure Equipment Directive
2014/68/EU
- Codes of practice of the relevant trade associations
- Relevant country-specific safety regulations
- Applicable regulations and guidelines for operation, service, maintenance, repair and safety of cooling, air conditioning and heat pump systems containing flammable and explosive refrigerant.

Safety instructions for working on the system

The outdoor unit contains flammable refrigerant R290 (propane C₃H₈). If there is a leak, the escaping refrigerant may form a flammable or explosive atmosphere in the ambient air. A safety zone is defined in the immediate vicinity of the outdoor unit, in which special rules apply when working on the appliance.

Working in the safety zone



Danger

Risk of explosion: Escaping refrigerant may form a flammable or explosive atmosphere in the ambient air.

Take the following measures to prevent fire and explosion in the safety zone:

- Keep ignition sources away, e.g. naked flames, hot surfaces, electrical devices not free of ignition sources, mobile devices with integrated batteries (e.g. mobile phones, fitness watches, robotic lawn mowers, etc.).
- Permissible tools:
All tools for working in the safety zone must be designed and explosion-protected in accordance with the applicable standards and regulations for refrigerant in safety group A3, e.g. brushless machines (cordless screwdrivers), extraction equipment, disposal containers, installation aids, vacuum pumps, conductive hoses, mechanical tools of non-sparking material, etc.

Note

The tools must also be suitable for the pressure ranges in use.

Tools must be in perfect maintenance condition.

- The electrical equipment must meet the requirements for areas at risk of explosion, zone 2. This equipment must not be a source of electrical ignition.
- Do not use flammable materials, e.g. sprays or other flammable gases.

Safety instructions (cont.)

- Discharge static: Before beginning work, touch earthed objects, such as heating or water pipes.
- Do not remove, block or bridge safety equipment.
- Do not make any changes:
Do not modify the outdoor unit, inlet/outlet lines, electrical connections/cables or the surroundings. Do not remove any components or seals.

Working on the system

- Switch off the power supply to the indoor unit and outdoor unit, e.g. at a separate fuse or mains isolator. Check that the system is no longer live.

Note

In addition to the control circuit there may be several power circuits.



Danger

Contact with live components can result in severe injuries. Some components on PCBs remain live even after the power supply has been switched off.
Prior to removing covers from the appliances, wait at least 4 minutes until the voltage has completely dropped out.

- Safeguard the system against reconnection.
- Wear suitable personal protective equipment when carrying out any work.



Danger

Hot surfaces and fluids can result in burns or scalding. Cold surfaces may cause frostbite.

- Prior to servicing or maintenance tasks, switch off and allow the equipment to cool down or warm up.
- Do not touch hot or cold surfaces on the appliance, fittings or pipe-work.



Please note

Electronic assemblies can be damaged by electrostatic discharge. Before beginning work, touch earthed objects, such as heating or water pipes, to discharge any static.

Work on the refrigerant circuit

R290 refrigerant (propane) is an air displacing, colourless, flammable, odourless gas which forms explosive mixtures with air.

Refrigerant drained must be properly disposed of by authorised contractors.

Perform the following measures before beginning work on the refrigerant circuit:

- Check the refrigerant circuit for leaks.
- Ensure very good ventilation especially in the floor area and sustain this for the duration of the work.
- Secure the area surrounding the work area.
- Inform the following persons of the type of work to be carried out:
 - All maintenance personnel
 - All persons in the vicinity of the system.
- Inspect the area immediately around the heat pump for flammable materials and ignition sources:
Remove all flammable, movable materials and any ignition sources from the safety zone.
- Before, during and after the work, check the surrounding area for escaping refrigerant using an explosion-proof refrigerant detector suitable for R290. This refrigerant detector must not generate any sparks and must be suitably sealed.

Safety instructions (cont.)

- A CO₂ or powder extinguisher must be to hand in the following cases:
 - Refrigerant is being drained.
 - Refrigerant is being topped up.
 - Soldering or welding work is being carried out.
- Display signs prohibiting smoking.

**Danger**

Escaping refrigerant can lead to fire and explosions that result in very serious injuries or death.

- Do not drill or apply heat to a refrigerant circuit filled with refrigerant.
- Do not operate Schrader valves unless a fill valve or extraction equipment is attached.
- Take measures to prevent electrostatic charge.
- No smoking! Prevent naked flames and sparks. Never switch lights or electrical appliances on or off.
- Components that contain or contained refrigerant must be labelled, and stored and transported in well ventilated areas in accordance with the applicable regulations and standards.

**Danger**

Direct contact with liquid and gaseous refrigerant can cause serious damage to health, e.g. frostbite and/or burns. There is a risk of asphyxiation if it is breathed in.

- Prevent direct contact with liquid and gaseous refrigerant.
- Wear personal protective equipment when handling liquid and gaseous refrigerant.
- Never breathe in refrigerant vapours.

**Danger**

Refrigerant is under pressure: Mechanical loading of lines and components can cause leaks in the refrigerant circuit.

Do not apply loads to the lines and components, e.g. by supporting or placing tools.

**Danger**

Hot and cold metallic surfaces of the refrigerant circuit may cause burns or frostbite if skin contact is made.

Wear personal protective equipment to protect against burns or frostbite.

**Please note**

When refrigerant is being removed, hydraulic components may freeze. Drain heating water from the heat pump beforehand.

**Danger**

Damage to the refrigerant circuit can cause refrigerant to enter the hydraulic system.

After completion of the work, vent the hydraulic system correctly. When doing so, ensure the area is sufficiently ventilated.

Installation

Frost protection

- ! Please note**
- Freezing can cause damage to the heat pump.
 - Thermally insulate all the hydraulic lines.
 - In order to activate the frost protection function, electrically connect the heat pump before filling the secondary circuit. Switch on the power supply. Switch on the ON/OFF switch on the indoor unit.
 - Only fill the secondary circuit with suitable fill water in accordance with VDI 2035, not with media containing antifreeze.

Connecting cables

- ⚠ Danger**
- With short electrical cables, should there be leakage in the refrigerant circuit, gaseous refrigerant may reach the inside of the building.
- Seal the pipe entry to the building using the most suitable current technology. Route the pipes into the building through, for example, a suitable pipe liner with wall seal flanges.
 - Min. length of the electrical connecting cables between the indoor and the outdoor unit: 3 m

Repair work

- ! Please note**
- Repairing components that fulfil a safety function can compromise the safe operation of the system.
 - Abgedichtete elektrische Komponenten dürfen nicht repariert werden.
 - Faulty components must be replaced with original spare parts from the manufacturer.
 - Do not undertake any repairs on the inverter. Replace the inverter if there is a defect.

Auxiliary components, spare and wearing parts

- ! Please note**
- Auxiliary components, spare parts and wearing parts that have not been tested together with the system can compromise its function. Installing non-authorised components and making non-approved modifications or conversions can compromise safety and may invalidate our warranty.
For installation and replacement, use only original parts from the manufacturer or spare parts approved by the manufacturer.

Safety instructions for operating the system

What to do if refrigerant escapes

- ⚠ Danger**
- Escaping refrigerant can lead to fire and explosions that result in very serious injuries or death. Take the following measures to prevent fire and explosion:

- Ensure very good ventilation especially in the floor area of the outdoor unit.
- No smoking! Prevent naked flames and sparks. Never switch lights or electrical appliances on or off.
- Evacuate any people from the danger zone.

Safety instructions (cont.)

- From a safe position, switch off the electricity supply for all system components.
- Remove ignition sources from the danger zone.
- Let the system user know that no ignition source may be brought into the danger zone for the duration of the repair.
- Repair work must be carried out by an authorised contractor.
- Do not restart the system until repairs and a leak test have been carried out. Perform a leak test for both the refrigerant circuit and the connections on the heating water side.

**Danger**

Direct contact with liquid and gaseous refrigerant can cause serious damage to health, e.g. frostbite and/or burns.

Prevent direct contact with liquid and gaseous refrigerant.

**Danger**

Breathing in refrigerant may cause suffocation.

Never breathe in refrigerant vapours.

If water escapes from the appliance**Danger**

If water escapes from the appliance there is a risk of electric shock.

Switch off the heating system at the external isolator (e.g. fuse box, domestic distribution board).

**Danger**

If water escapes from the appliance, there is a risk of scalding. Never touch hot heating water.

What to do if the outdoor unit ices up**Please note**

A build-up of ice in the condensate pan and in the fan area of the outdoor unit can cause damage to the equipment.

Please note the following:

- Do not use mechanical items/aids for the removal of ice.
- Before using electrical heating appliances, check the refrigerant circuit for leaks with a suitable measuring device.
 - The heating appliance should not be a source of ignition.
 - The heating appliance must meet the requirements of EN 60335-2-30.
- If ice regularly builds up on the outdoor unit (e.g. in areas where frost and heavy fog occur frequently), install a fan ring heater that is suitable for refrigerant R290 and/or an electric ribbon heater in the condensate pan (accessories or factory-fitted).

Safety instructions for storage of the outdoor unit

The outdoor unit is charged at the factory with refrigerant R290 (propane).

Safety instructions (cont.)



Danger

Escaping refrigerant can lead to fire and explosions that result in very serious injuries or death. There is a risk of asphyxiation if it is breathed in.

Store the outdoor unit in the following conditions:

- An explosion prevention plan must be in place for storage.
- Ensure there is sufficient ventilation at the storage location.
- Temperature range for storage: –25 °C to 70 °C
- Only store the outdoor unit in its ex-factory protective packaging.
- Protect the outdoor unit against damage.
- The maximum number of outdoor units that may be stored in one place is determined by local conditions.

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Disposal of packaging

Please dispose of packaging waste in line with statutory regulations.

Symbols

Symbols in these instructions

Symbol	Meaning
	Reference to other document containing further information
	Step in a diagram: The numbers correspond to the order in which the steps are carried out.
	Warning of personal injury
	Warning of material losses and environmental pollution
	Live electrical area
	Pay particular attention.
	- Component must audibly click into place. - or - Acoustic signal
	- Fit new component. - or - In conjunction with a tool: Clean the surface.
	Dispose of component correctly.
	Dispose of component at a suitable collection point. Do not dispose of component in domestic waste.

The steps in connection with commissioning, inspection and maintenance are found in the "Commissioning, inspection and maintenance" section and identified as follows:

Symbol	Meaning
	Steps required during commissioning
	Not required during commissioning
	Steps required during inspection
	Not required during inspection
	Steps required during maintenance
	Not required during maintenance

Symbols on the heat pump

Symbol	Meaning
	Warning of flammable materials (ISO 7010 - W021)
	Observe the operating manual (ISO 7000 - 0790)
	Observe the instructions for use/operating instructions (ISO 7000 - 1641)
	Service indicator: Refer to the operating manual (ISO 7000 - 1659)
	Warning of hot surface (ISO 7010 - W017)

Intended use

The appliance is only intended to be installed and operated in sealed unvented heating systems that comply with EN 12828, with due attention paid to the associated installation, service and operating instructions.

Depending on the version, the appliance can only be used for the following purposes:

- Central heating
- Central cooling
- DHW heating

Intended use (cont.)

The range of functions can be extended with additional components and accessories.

Intended use presupposes that a fixed installation in conjunction with permissible, system-specific components has been carried out.

Commercial or industrial usage for a purpose other than central heating/cooling or DHW heating shall be deemed inappropriate.

Incorrect usage or operation of the appliance (e.g. the appliance being opened by the system user) is prohibited and will result in an exclusion of liability. Incorrect usage also occurs if the components in the heating system are modified from their intended function.

Note

The appliance is intended exclusively for domestic or semi-domestic use, i.e. even users who have not had any instruction are able to operate the appliance safely.

Product information

Layout and functions

Vitocal 250-A Hybrid is an air/water heat pump in monoblock design, comprising 1 indoor unit and 1 outdoor unit.

The indoor unit has a hydraulic hybrid interface, to which an external heat generator can be directly connected as an additional heat source, e.g. a gas boiler. The two heat sources can be used either individually or simultaneously for room heating and DHW heating. Which heat source is switched on depends on the operating conditions at that particular time.

Refrigerant circuit

The refrigerant circuit works with refrigerant R290 (propane).

All components of the refrigerant circuit are located in the outdoor unit, including the refrigerant circuit controller with 2 electronic expansion valves. Subject to operating conditions, compressor output is matched via inverter control.

To provide room cooling, there is an electronically controlled reversal of the refrigerant flow direction within the refrigerant circuit.

Hydraulics

The indoor and outdoor units are connected to each other hydraulically.

The hydraulic components for room heating and cooling are located in the indoor unit. 1 high efficiency circulation pump is installed to supply the heating/cooling circuits.

Switching between room heating, DHW heating and defrosting is done with the integrated 4/3-way valve.

The heat required to defrost the evaporator is provided by the integrated buffer cylinder in the indoor unit. The overflow valve function to guarantee the minimum system volume flow rate is also achieved via the 4/3-way valve.

External heat generator (on site)

The external heat generator with a max. output of 36 kW is hydraulically connected directly to the indoor unit. The heating water flow of the external heat generator is fed into the system flow via the integral 3/2-way mixing valve for dual mode operation. The max. flow temperature of the external heat generator is 70 °C.

Heating/cooling circuits

The max. number of heating/cooling circuits that can be connected depends on whether an external buffer cylinder is connected.

System without external buffer cylinder

1 heating/cooling circuit without mixer can be connected to the heat pump.

The flow temperature is controlled by modulating the heat pump.

System with external buffer cylinder

- Up to 4 heating/cooling circuits can be connected to the heat pump:
 - 1 heating/cooling circuit without mixer and up to 3 heating/cooling circuits with mixer
- An external cooling water buffer cylinder or external heating/cooling water buffer cylinder is required to use the cooling function.
- The cooling function cannot be used for systems with a heating water buffer cylinder with integral DHW heating.

Heat pump controller with Hybrid Pro Control

The heat pump controller with Hybrid Pro Control built into the indoor unit is responsible for monitoring and regulating the entire heating system.

Product information (cont.)

The different heat sources can be used efficiently in accordance with either ecological or economic criteria as required.

The indoor and outdoor units communicate via CAN bus.

The external heat generator is actuated either via a floating contact and/or a DC signal (0 to 10 V).

The following operating elements can be used to make settings and perform checks on the system:

- ViGuide, ViCare app
- HMI programming unit of the heat pump control unit:
 -  Operating instructions for the heat pump
- Wireless remote control, if installed:
 -  Operating instructions, installation and service instructions for the remote control

System network

Compatible appliances with the same control platform can form a system network. The appliances are linked in this system network and can be operated in an energy-optimised manner.

Integrated Energy Management enables balanced operation of all components in the house that consume and generate electricity. This optimises self-consumption of the power generated on site.

The appliances in a system network can be operated together via the ViCare app.

Examples of a system network:

- In conjunction with a photovoltaic system:
Heat pump and inverter with battery storage unit, e.g. Vitocharge VX3
- In conjunction with one or more external heat generators in hybrid mode:
Heat pump and wall mounted gas condensing boiler, e.g. one or more Vitodens 200-W, type B2HH

Type plates

Indoor unit

- The type plate is located on the top of the appliance.
- **QR code marked "i":**
This QR code contains the credentials for the registration and product information portal.
The position of the QR code is either next to or on the type plate, depending on the appliance.

Note

Using the QR code marked "i", the 16-digit serial number, for example, can be read out.

Outdoor unit

The type plate is located at the back of the appliance.

Product identification according to type plate

Ⓐ Ⓑ Ⓒ Ⓓ Ⓔ Ⓕ Ⓖ Ⓗ Ⓚ Ⓛ Ⓜ Ⓝ Ⓞ

Indoor unit

IDU-A Hybrid H W M I W . A1 . 19 – V054

Outdoor unit

Vitocal 250-A A W M O F – 2 5 1 . A1 . 10 – 230 – V001

Pos.	Value	Meaning
Ⓐ	Name	
	IDU-A Hybrid	Indoor unit (InDoor Unit) for hybrid operation with direct supply from an external heat generator
	Vitocal 250-A	Product name of the outdoor unit (ODU), product segment 200
Ⓑ	Medium, primary circuit	
	A Air	
	H Hybrid air	

Pos.	Value	Meaning
Ⓒ	Medium, secondary circuit	
	W Water	
Ⓓ	Refrigerant circuit design	
	M Monoblock design	
Ⓔ	Siting	
	I Indoor installation (Indoor)	
	O Outdoor installation (Outdoor)	
Ⓕ	Type	
	F Floorstanding outdoor unit (Floorstanding)	
	W Wall mounted indoor unit	

Product information (cont.)

Pos.	Value	Meaning
Ⓒ	Product segment	
	2	200
Ⓗ	Flow temperature	
	5	High flow temperature
Ⓚ	Number of compressors in refrigerant circuit	
	1	1 compressor
Ⓛ	A1	Product generation
Ⓜ	04 to 19	Heat pump size
Ⓝ	Compressor power supply	
	230	1/N/PE 230 V~/50 Hz
	400	3/N/PE 400 V~/50 Hz

Pos.	Value	Meaning
ⓐ	Product version	
	V001 to V049	Outdoor unit
	V050 to V099	Indoor unit
	V100 to V...	Heat pump: See following table.

Heat pump product version

Heat pump			DEV	Buffer					
V112									
▪ ...-230-V001 + V054	1	1 ... 4	—	■	■	230 V~	230 V~	□	□
▪ ...-400-V001 + V054	1	1 ... 4	—	■	■	230 V~	400 V~	□	□
V113									
▪ ...-230-V002 + V054	1	1 ... 4	—	■	■	230 V~	230 V~	■	■
▪ ...-400-V002 + V054	1	1 ... 4	—	■	■	230 V~	400 V~	■	■

	Integral heating/cooling circuits
	Heating/cooling circuits via external buffer cylinder
DEV	Expansion vessel 12 l
Buffer	Buffer cylinder 16 l
	3/2-way mixing valve, dual mode operation

	Rated voltage, control unit/PCB, indoor unit
	Rated voltage, outdoor unit
	Electric ribbon heater for condensate pan
	Fan ring heater
■	Integrated
□	Accessories

System examples

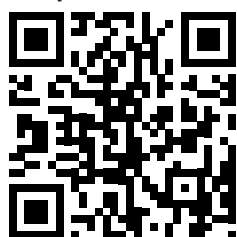
Available system examples:

schematics.viessmann-climatesolutions.com

Maintenance parts and spare parts

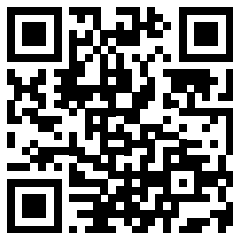
You can identify and order maintenance parts and spare parts directly online.

PartnerShop

shop.viessmann-climatesolutions.com

Product information (cont.)**ViParts web application**

viparts.viessmann-climatesolutions.com

**ViParts spare part app**

Indoor unit

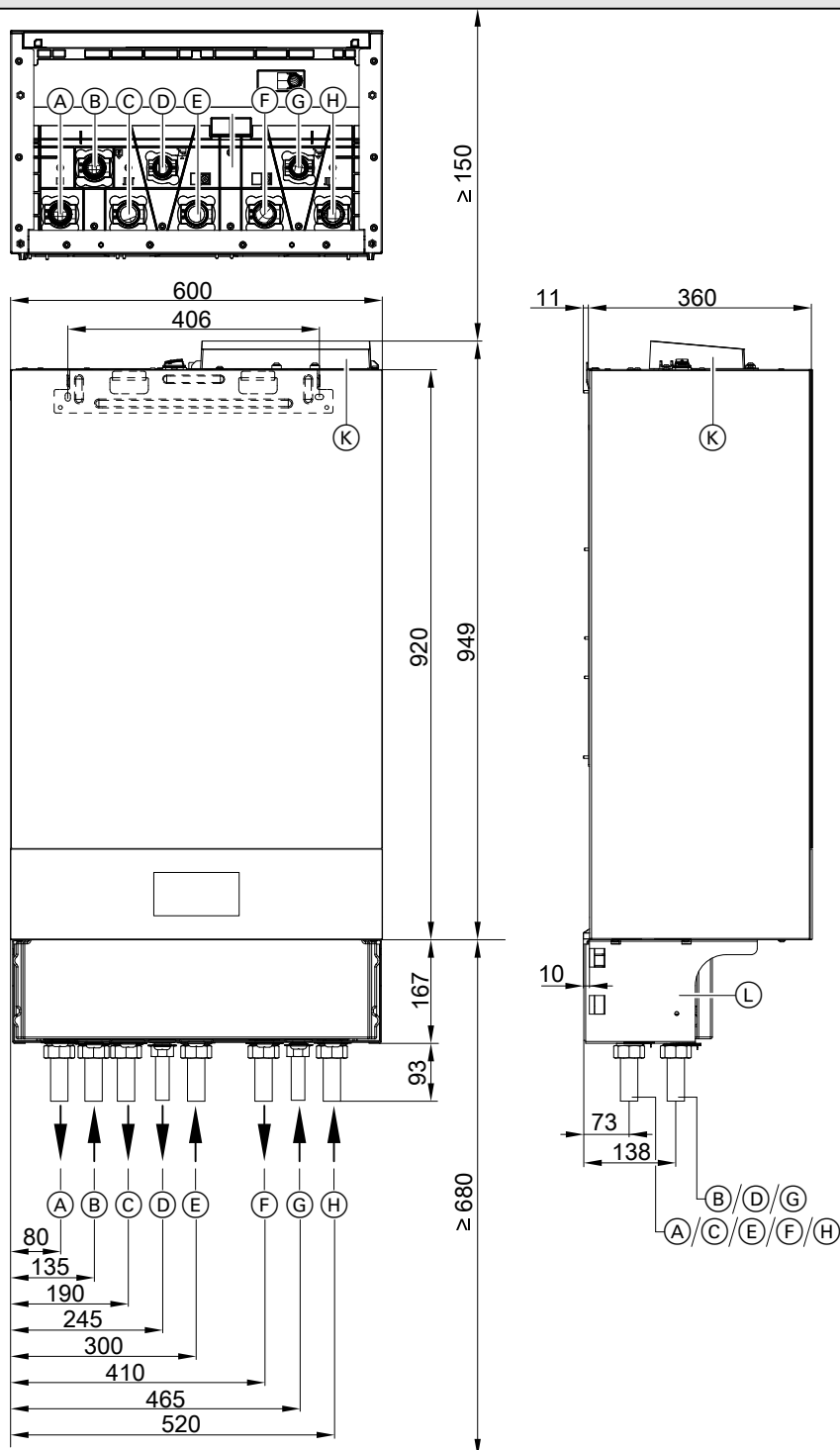


Fig. 1 Example with Comfort installation aid

- | | |
|---|---|
| (A) Heating water to external heat generator | (F) Heating water to outdoor unit |
| (B) Heating water from external heat generator | (G) DHW cylinder return (heating water side) |
| (C) Secondary circuit flow (heating/cooling circuit 1/
external buffer cylinder) | (H) Secondary circuit return (heating/cooling circuit 1/
external buffer cylinder) |
| (D) DHW cylinder flow (heating water side) | (K) Junction box |
| (E) Heating water from outdoor unit | (L) Comfort installation aid (accessories) |

Requirements for on-site connections (cont.)**Note**

The dimensions of the flow and return connections depend on the installation aid used (required accessory):

- Cu 22 x 1.0 mm/Cu 28 x 1.0 mm
- or
- G 1/G 1¼

Note

Minimum installation height: See page 48.



Separate installation instructions

Requirements for on-site connections (cont.)

Indoor unit and wall mounted gas condensing boiler next to each other and at the same height

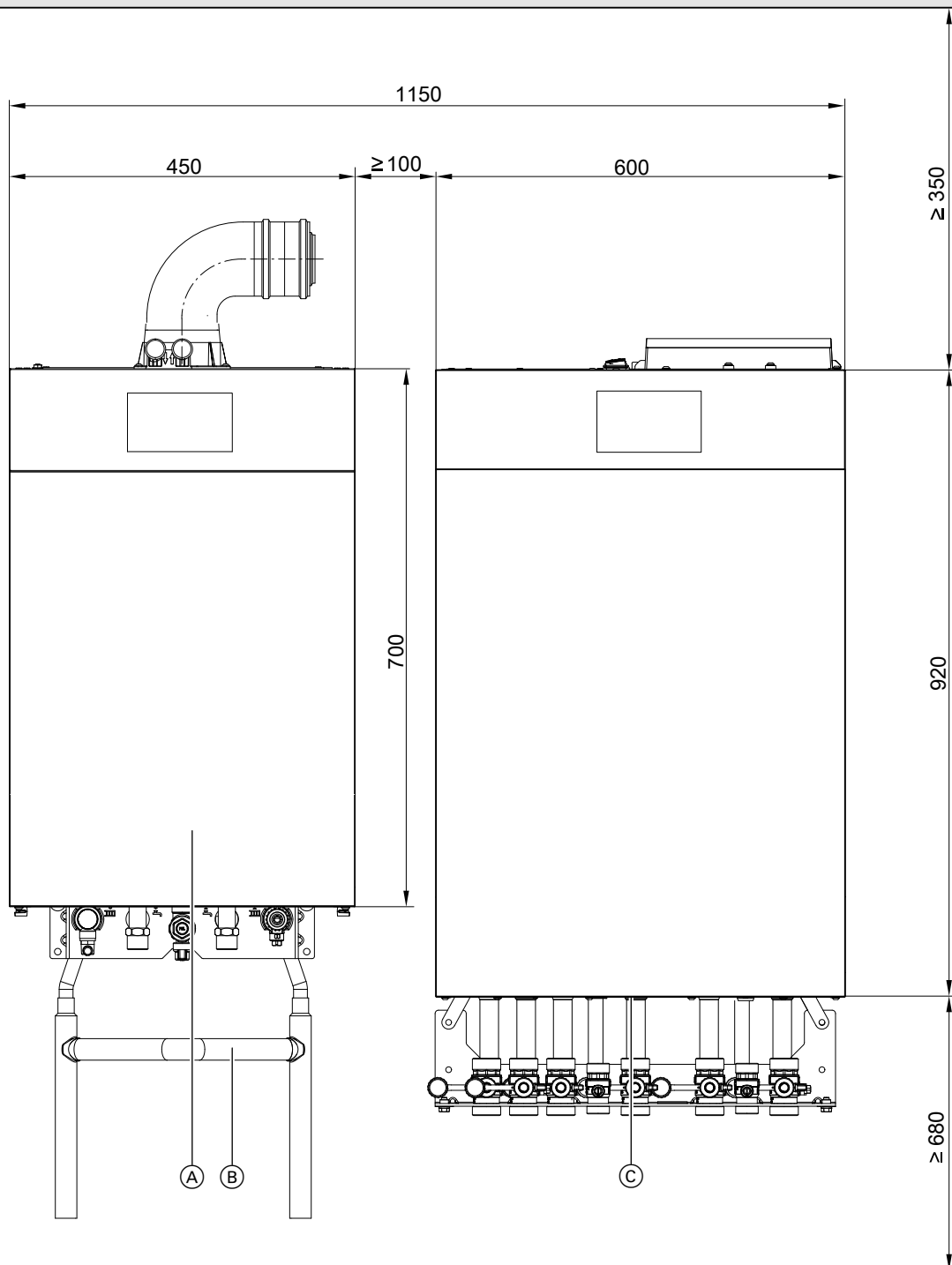


Fig. 2

- Ⓐ Wall mounted gas condensing boiler
- Ⓑ Low loss header (Vitodens accessories)
- Ⓒ Indoor unit of the heat pump

Requirements for on-site connections (cont.)

Note

As a circulation pump is integrated in both the wall mounted gas condensing boiler and the heat pump, the wall mounted gas condensing boiler must be hydraulically decoupled from the heat pump.
 Recommendation: Install a low loss header (Vitodens accessories).

Connection dimensions:

- Heat pump:
 The dimensions of the flow and return connections depend on the connection accessories used:



Separate installation instructions

- Wall mounted gas condensing boiler:



Installation and service instructions for the wall mounted gas condensing boiler

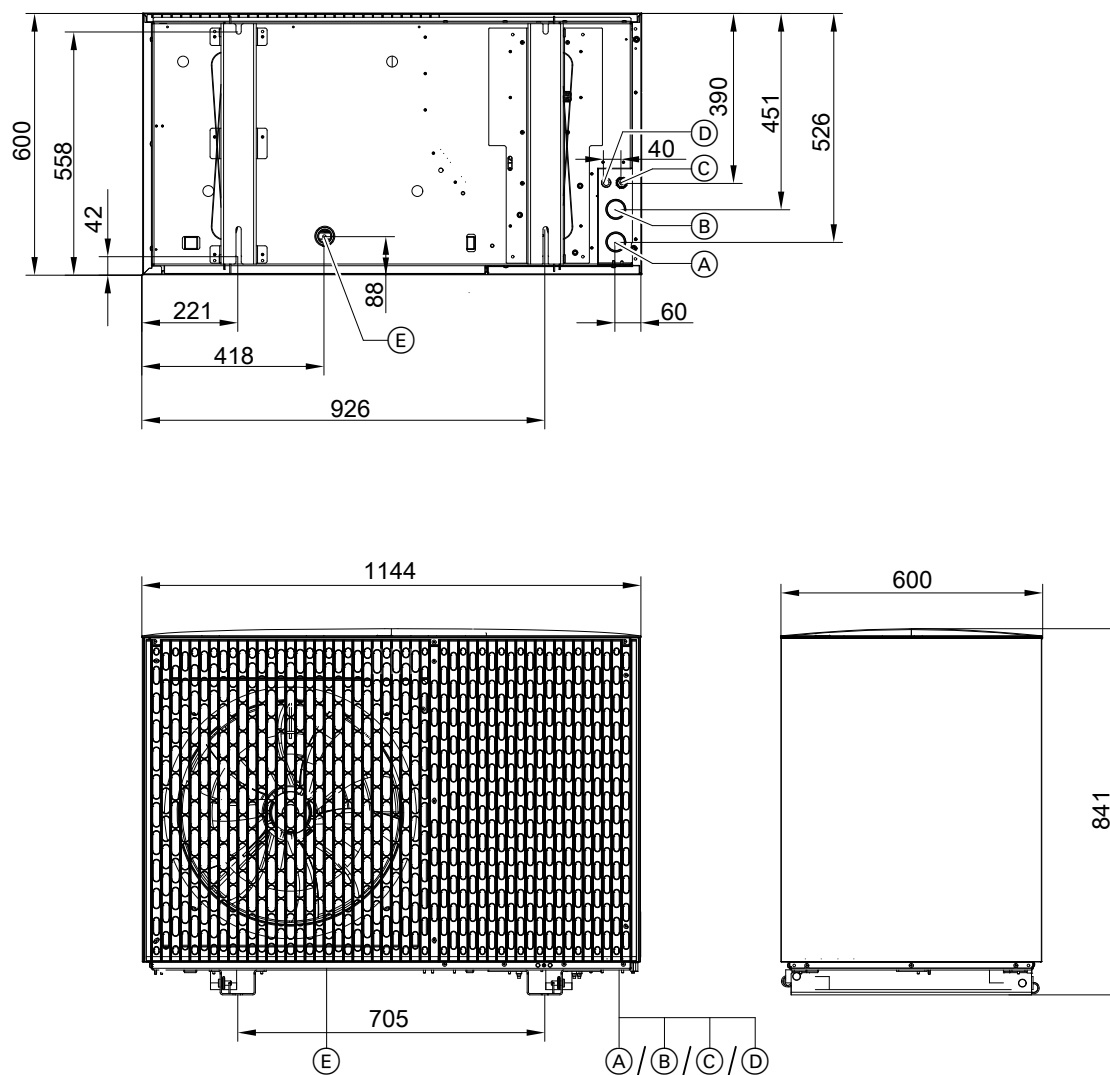
Outdoor unit with 1 fan


Fig. 3

- | | |
|--|---|
| (A) Heating water to indoor unit (heating water outlet):
Plug-in connection for Cu 28 x 1.0 mm | (C) Power cable |
| (B) Heating water from indoor unit (heating water inlet): Plug-in connection for Cu 28 x 1.0 mm | (D) CAN bus communication cable (accessories) |
| | (E) Condensate drain |

Outdoor unit with 2 fans, sizes 10 to 13

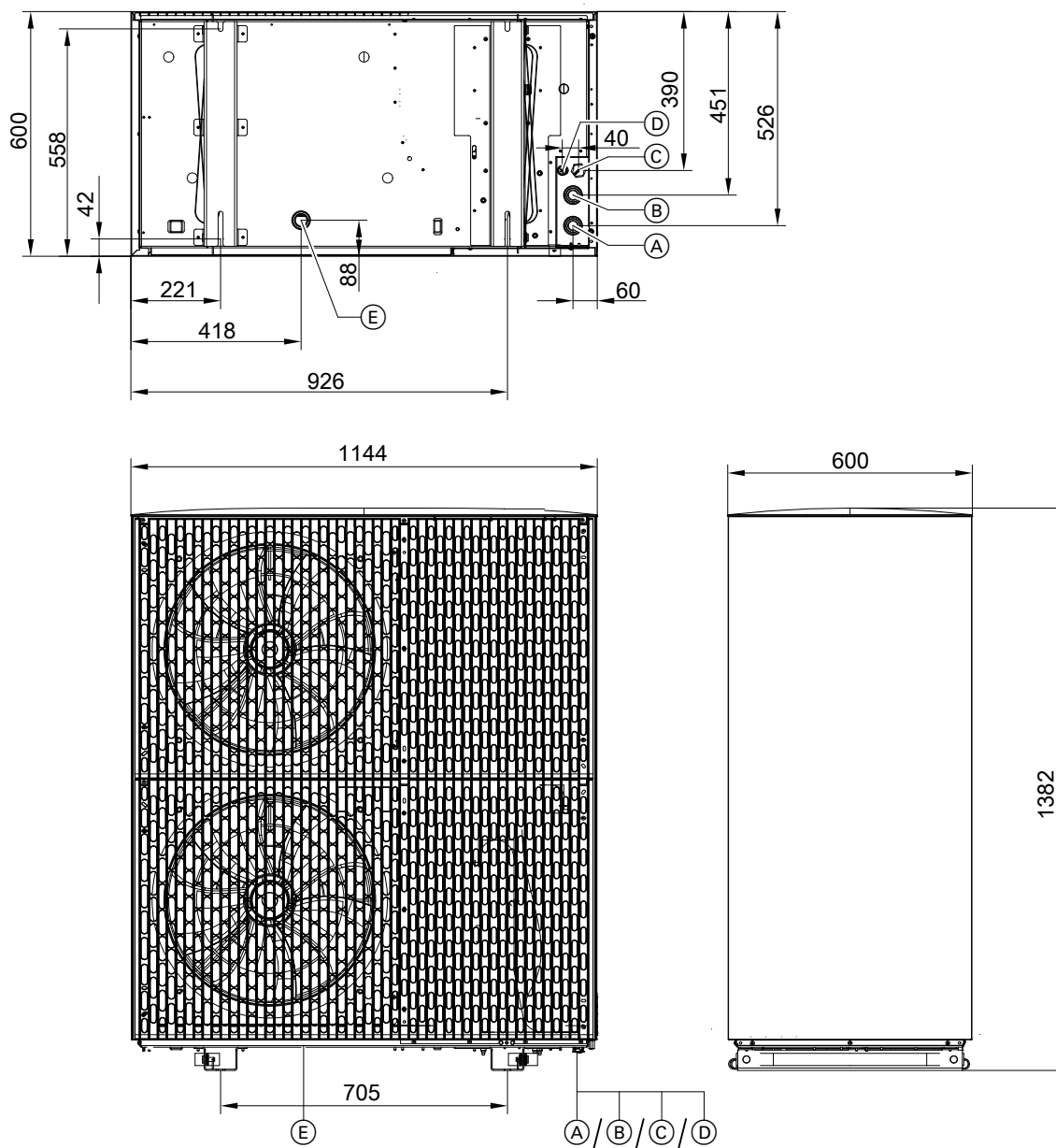


Fig. 4

- | | |
|--|---|
| Ⓐ Heating water to indoor unit (heating water outlet): Plug-in connection for Cu 28 x 1.0 mm | Ⓒ Power cable |
| Ⓑ Heating water from indoor unit (heating water inlet): Plug-in connection for Cu 28 x 1.0 mm | Ⓓ CAN bus communication cable (accessories) |
| | Ⓔ Condensate drain |

Requirements for on-site connections (cont.)

Outdoor unit with 2 fans, sizes 16 to 19

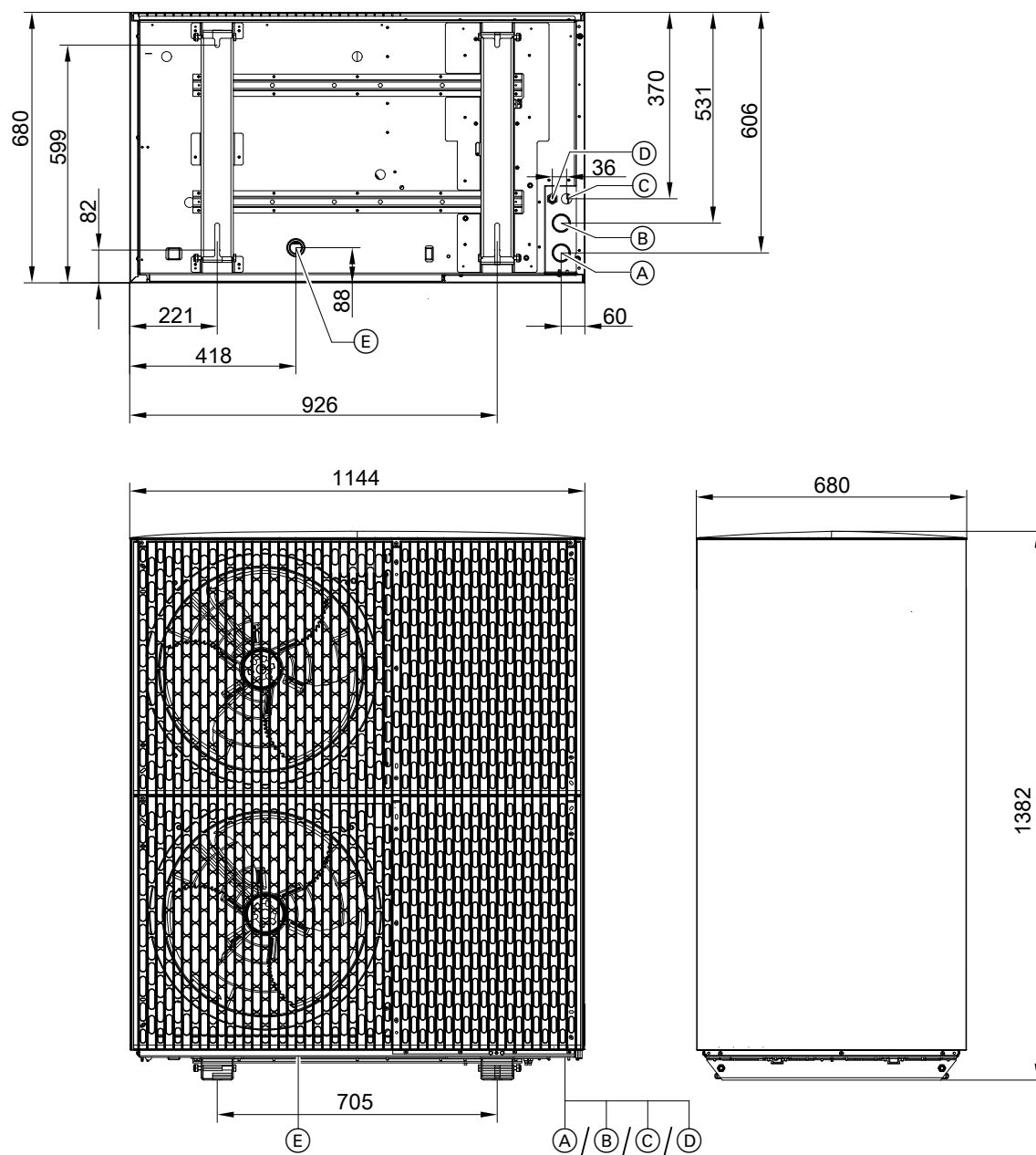


Fig. 5

- | | |
|--|---|
| <p>Ⓐ Heating water to indoor unit (heating water outlet): Plug-in connection for Cu 28 x 1.0 mm</p> <p>Ⓑ Heating water from indoor unit (heating water inlet): Plug-in connection for Cu 28 x 1.0 mm</p> | <p>Ⓒ Power cable</p> <p>Ⓓ CAN bus communication cable (accessories)</p> <p>Ⓔ Condensate drain</p> |
|--|---|

Storing the outdoor unit

- ! Please note**
- Storing the outdoor unit for more than 12 months may damage the ball bearing of the fan motor.
- Do not store the outdoor unit for more than 12 months before commissioning.
 - Do not shut down the outdoor unit for more than 12 months.
 - If the outdoor unit needs to be stored for longer:
 - Turn the fan by hand at regular intervals:
Min. 30 turns per month
 - Before commissioning, replace the ball bearing if required: After 2 years of storage at the latest

Transporting the outdoor unit

- ! Danger**
- The outdoor unit is filled with refrigerant R290 (propane): Mechanical stress can lead to leaks in the refrigerant circuit. If a refrigerant leak occurs, there is a risk of explosion and asphyxiation.
- Prevent vibration during transport.
 - Set the outdoor unit down carefully after transport.
 - Remove the packaging from the outdoor unit only after transporting.
 - When being transported, protect the evaporator on the rear side of the outdoor unit against mechanical loading, e.g. with cardboard packaging or bubble wrap.
 - Equipment damaged in transit should not be used.

- ! Please note**
- Shock, pressure and tensile loads can damage the equipment.
- Do **not** load the appliance top, front and side panels as well as the evaporator on the rear side of the equipment.
 - The outdoor unit must only be transported with the transport aid (standard delivery), the transport and siting aid (accessories) or a crane.

- ! Please note**
- Scratches on the surface coating will lead to corrosion.
- If possible, only remove the packaging from the outdoor unit after transporting.
 - Protect the outdoor unit against direct contact with tools and transporting equipment, e.g. using cardboard packaging or bubble wrap.

- ! Please note**
- Excessive tilting of the outdoor unit will lead to equipment damage.
- Max. tilting angle: 45°
 - Following transport, wait at least 30 min before commissioning.

- ! Please note**
- Stacking outdoor units can lead to appliance damage.
- Only stack outdoor units during transportation and storage in accordance with the instructions on the packaging.
- Information shown here: "Do not stack."



- Note**
- The centre of gravity of the outdoor unit is marked with a Φ .

Transporting the outdoor unit (cont.)

Handling using transport aids



Danger

If the transport aids are damaged, the outdoor unit may fall. This can lead to refrigerant circuit damage. If damage to the refrigerant circuit occurs, there is the risk of explosion or asphyxiation.

- Check transport aids for damage **before** handling.
- Use the transport aid **only once** to transport the outdoor unit.
- Do **not** use the transport aids when transporting by crane.
- Take note of the weight of the outdoor unit: See chapter "Specification".

For 230 V~ outdoor units, sizes 10 to 13, the transport aids are fitted at the factory.

In the other outdoor units, all transport aids are located in a mounting rail under the outdoor unit. The transport aids must be fitted.

Required transport aids:

- Outdoor units with 1 fan: 1 transport aid at the front and one at the rear of each mounting rail
- Outdoor units with 2 fans: Due to the unequal weight distribution at the front and rear, 1 transport aid on the left-hand mounting rail and 2 transport aids on the right-hand mounting rail: See Fig. 6.

Fitting the transport aids

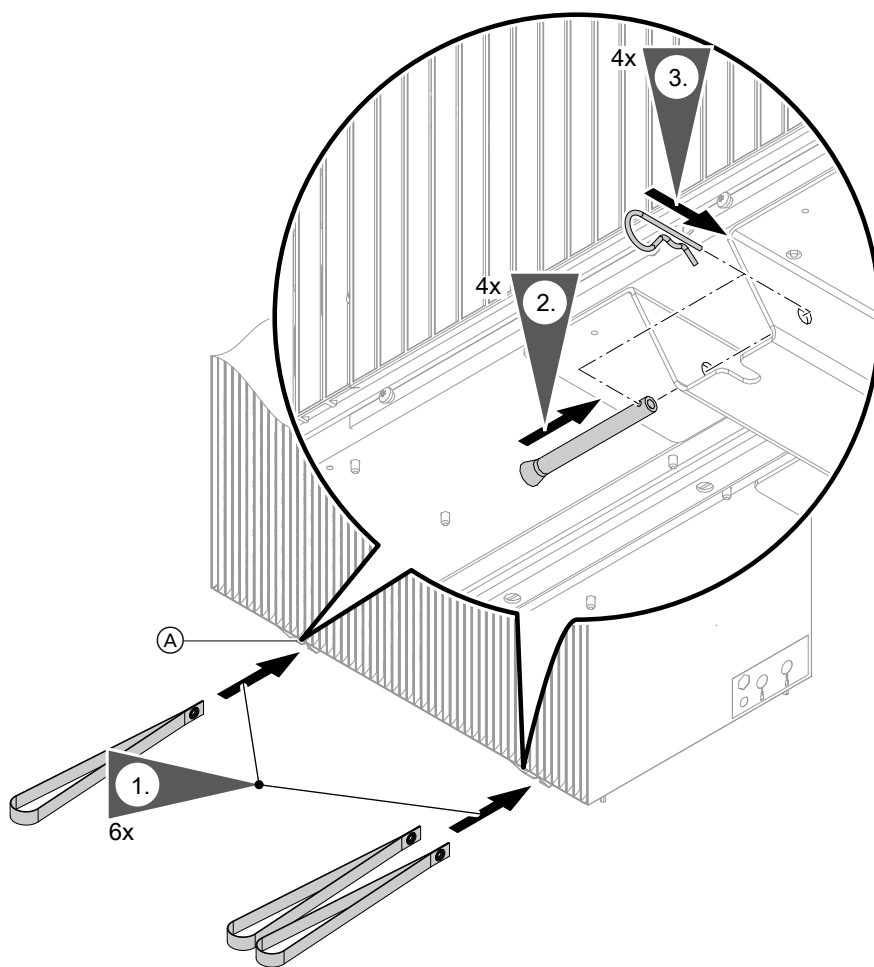


Fig. 6

Ⓐ Mounting rail with transport aids (delivered condition)

4. Use the transport aids to lift and transport the outdoor unit. Wear personal protective equipment, e.g. protective gloves and safety shoes.

Transporting the outdoor unit (cont.)

Removing the transport aids

After transport, dismantle and dispose of all transport aids.

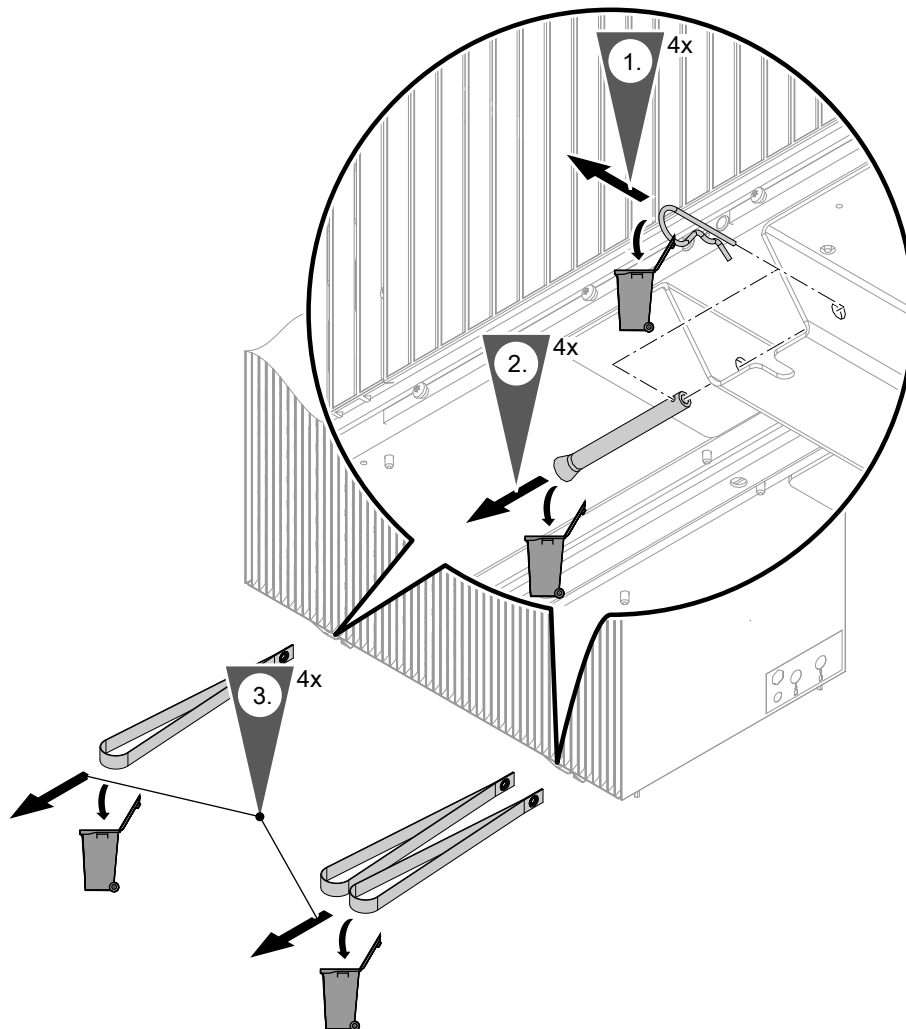


Fig. 7

Transporting with the transport and siting aid (accessories)



Installation and operating instructions for "Transport and siting aid"

Transporting the outdoor unit (cont.)

Transport by crane



Danger

Incorrect unloading and transportation can result in damage to the outdoor unit. Should damage to the refrigerant circuit occur, there is the risk of explosion or asphyxiation.

- Do **not** use the transport aids when transporting by crane.
- **Before** transport, check on-site aids, e.g. slings and boards, for damage.
- Take note of the weight of the outdoor unit: See chapter "Specification".
- Prevent vibration during transport.
- Avoid mechanical damage to the outdoor unit. Do **not** commission outdoor units with transport damage.

2. Protect the evaporator on the rear side of the outdoor unit against damage:
 - Position a wooden board (customer to supply) at the bottom.
 - Protect the entire evaporator, e.g. with cardboard or bubble wrap.
3. Position edge protection brackets on site at the front and rear upper edges of the outdoor unit. Place slings properly around the outdoor unit: See Fig. 8.
4. After transportation, set the outdoor unit down carefully. Remove the remaining packaging from the outdoor unit.

1. Remove **outer** packaging from the outdoor unit before transport.

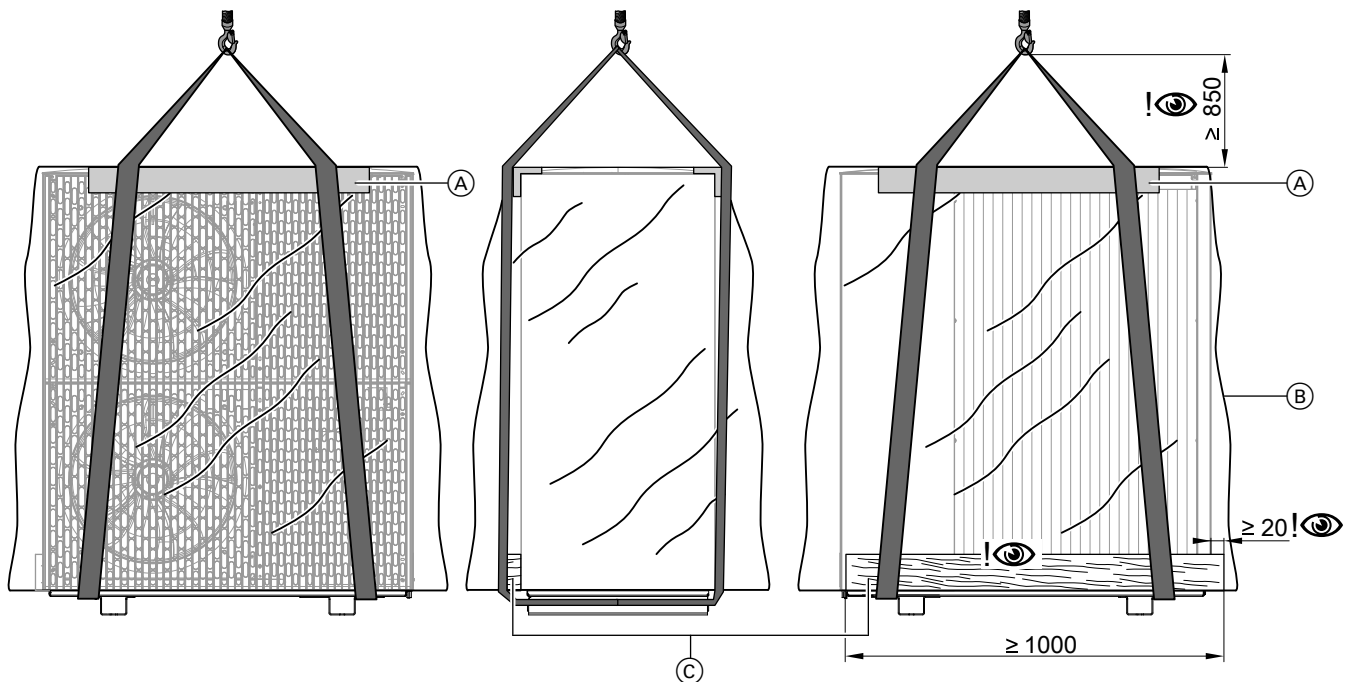


Fig. 8 Transport by crane using the example of the outdoor unit with 2 fans

- (A) Edge protection
- (B) Protective wrap
- (C) Wooden board

Installation information



Please note

Excessive tilting of the outdoor unit will lead to equipment damage.

- Max. tilting angle during siting and installation: 45°
- Following siting and installation, wait at least 30 min before commissioning.

The height differential between the hydraulic connections of the outdoor unit and the indoor unit must not exceed 15 m.

Floorstanding installation

- Particularly in adverse climatic environments (minus temperatures, snow and humidity) a distance to the substrate of at least 300 mm is required.
- Secure the outdoor unit with supports for floorstanding installation (accessories) to a concrete foundation.
Use ground anchors with a tensile force of at least 2.5 kN to secure the support to the foundation.
- If the support cannot be used, site the outdoor unit on a concrete foundation ≥ 150 mm high using an anti-vibration base (accessories).
If the outdoor unit is installed under a snow-free awning, (e.g. a carport) a lower plinth can be used.
- Take the weight of the outdoor unit into account: See chapter "Specification".

Wall mounting

- Use the wall mounting bracket set (accessories).
- The wall must meet the structural requirements.
Use suitable fixing materials, depending on the wall structure.
- If there is no level access to the outdoor unit, ensure it is easily accessible all year round for service and maintenance. Provide sufficient maintenance areas.
Install suitable protection equipment, e.g. fall protection.

Roof installation

Flat roof installation

Note

Due to the higher static loads (roof/wind load) and the higher acoustic requirements for roof installation, the structural calculations and sound concept require input from specialist design engineers.

If the outdoor unit is to be installed on a flat roof, in addition to the requirements for floor and wall installation, the planning measures to be taken into account include the following:

- As the outdoor unit is located higher up when installed on a flat roof, operating noise propagation is more intense than when the unit is installed on the ground. Roof surfaces are normally more reverberant than areas on the ground.
To prevent noise nuisance, install the outdoor unit at a sufficient distance from neighbouring buildings. If required, provide suitable noise reduction measures. Take into account sound reflection from the surfaces of buildings when analysing sound propagation: See technical guide.
- Provide on-site wind protection measures if required, e.g. screens, walls, etc.
- Check to ensure that the installed height of the outdoor unit does not exceed the permissible building height, e.g. as specified in outline planning restrictions.
- Provide easy, year-round access to the outdoor unit for service and maintenance. Provide sufficient maintenance areas which comply with the safety regulations.
Install suitable protection equipment which complies with the safety regulations, e.g. anchorage points.
- Recommendation: Install the heat pump on a steel-reinforced concrete roof
- Installation on flat roofs with a low weight per unit area (e.g. roofs made from timber rafters or trapezoidal sheet metal) is **not permissible**.
- With flat roof installation, considerable wind loads may occur, depending on the relevant wind zone and the height of the building. Have the substructure designed according to DIN 1991-1-4 by a specialist design engineer.
- The higher roof and wind loads must be taken into account in the structural calculations and the fixture system of the outdoor unit.
It is essential to comply with the specifications provided by the design engineer with regard to statics, distances from building edges and the sound concept.
- Where design casings are concerned, check that these are able to withstand wind and snow loads.
Some of the design casings are only attached to the outdoor unit by means of magnets.

Pitched roof installation

Recommendation: Installation on floor, wall or flat roof. If the outdoor unit is nevertheless installed on a pitched roof, the same requirements apply as for flat roof installation.

Installation information (cont.)

Siting

- In accordance with EN 378-3, the outdoor unit may only be installed in the open air.
- The refrigerant circuit in the outdoor unit contains easily flammable refrigerant belonging to safety group A3 according to ANSI/ASHRAE Standard 34. Therefore a safety zone is defined in the immediate vicinity of the outdoor unit, in which special requirements apply: See chapter "Safety zone".
- Observe the information regarding noise levels. Sound emission regulations (TA Lärm in Germany) must be observed.
- When siting the heat pump, always take into account the distances to neighbouring properties in accordance with local building regulations.
- Do not install with the discharge side facing towards the house wall or the main wind direction.
- During defrosting, cool vapour escapes from the outdoor unit air discharge vents. This vapour discharge must be taken into consideration during installation (choosing the installation location, orientation of the heat pump).
- Provide wall outlets and protective conduits for the hydraulic connection lines and electrical connecting cables without moulded parts or changes of direction. Building entry points, whether below or above ground level, must be sealed in accordance with current engineering standards. Safety zone requirements must be observed in all cases.
- Provide equipment for the protection of the outdoor unit against mechanical damage e.g. Impact damage from footballs.
- Take environmental and weather influences into account in the selection of the installation location, e.g. flooding, wind, snow, ice damage, etc. Install suitable protection equipment if required.

Siting in garages, multi-storey car parks and car parking areas:

- Prior to installation, it must be established for the case in question whether the installation is permissible under local garage and parking area regulations (German regulations GaStellV, GaStplVO, BetrVO).
- Systems with refrigerants belonging to safety group A3 must be fitted with impact protection. This impact protection must be designed so that a strike by a vehicle at the applicable maximum speed does not result in damage to the refrigerant circuit.
- Mark the outdoor unit safety zone with prohibition notices to identify ignition sources.
- Siting in underground car parks is **not** permissible.

Siting in coastal areas: Distance < 1000 m

- In coastal areas salt and sand particles in the air increase the likelihood of corrosion: Site the heat pump where it is protected from direct onshore wind.
- If necessary provide a wind break on site. Observe the minimum clearances to the heat pump: See chapter "Minimum clearances".

Weather influences

- Observe wind loads when installing the unit on sites exposed to the wind.
- Fit the pipework exposed to the outdoor air outside the support for floorstanding installation (accessories) with adequately thick thermal insulation in accordance with the German Buildings Energy Act (GEG): See the following table.
- The thermal insulation must be UV-resistant.
- If a design casing for the support for floorstanding installation (accessories) is used: For pipework inside the support, use the thermal insulation supplied.
- Incorporate the outdoor unit into the lightning protection system.
- Note the heat absorbed (heating mode) and heat emitted (cooling mode) by the appliance when designing weatherproofing measures or an enclosure.

Pipework internal Ø	Min. thickness of thermal insulation layer with $\lambda = 0.035 \text{ W/(m}\cdot\text{K)}$
$\leq 22 \text{ mm}$	40 mm
$> 22 \text{ mm}$	60 mm

λ Thermal conductivity

Condensate

In regions where the outside temperature is often below 0 °C, we recommend installing an electrical ribbon heater (accessories) for the condensate pan of the outdoor unit. For outdoor unit versions V002, an electric ribbon heater is factory-fitted.

Installation information (cont.)

Floorstanding installation:

- Ensure that condensate can drain freely.
- Allow condensate to seep away into a gravel bed or into a deep seepage layer, or direct it into the waste water system: See page 34 onwards.



Danger

If refrigerant gets into the waste water system (e.g. as a result of a leak in the refrigerant circuit), there is a risk of explosion.

Only connect the condensate drain to the waste water system via a trap.

Wall mounting:

- Ensure that condensate can drain freely.
- Allow condensate to seep away into the gravel bed: See page 34.

Flat roof installation:

- Allowing the condensate to drain freely onto the roof surface is not permissible, as this may result in the formation of layers of ice. Layers of ice on the roof may prevent further condensate from draining freely, resulting in increased roof loads.
 - Use an electric ribbon heater for the condensate pipe (accessories).
 - To drain the condensate, connect the condensate hose on the outdoor unit to an insulated condensate pipe. The condensate pipe is part of the standard delivery of the electric ribbon heater for the condensate pipe.
- If necessary, insert the condensate hose via a trap insert.

Structure-borne noise insulation and vibration isolation between the building and outdoor unit

- Route cables/leads between the indoor and outdoor units so they are not stressed.
- Installation only on walls with a high weight per unit area ($> 250 \text{ kg/m}^2$); in other words not on lightweight walls, roof structures, etc.
- Vibration isolation components are included in the standard delivery of the wall mounting bracket.
- Do not use additional anti-vibration mounts, springs, rubber mounts, etc.
- When installing the outdoor unit on roof surfaces, there is a risk that structure-borne noise and vibrations will be transmitted into the building.
If the outdoor unit is installed on freestanding garages, insufficient structure-borne noise insulation and vibration isolation can cause excessive noise due to resonance amplification.
- When using a KG conduit:
After installing the hydraulic connection lines, fill the KG conduit with sand.



Technical guide

Installation location

- Maximum geographical height of the installation location: 1500 m above sea level
 - Select a site with good air circulation so that the cooled air can dissipate and be replaced by warm air.
 - Do not install in recesses or between walls. This could result in an "air short circuit" between the air being discharged and the air being drawn in.
- ! Please note**
An air short circuit during **heating mode** will result in the cooled, discharged air re-entering the unit. This can result in reduced heat pump efficiency and defrosting problems.
Avoid air short circuits.
- ! Please note**
An air short circuit during **cooling mode** will result in the heated, discharged air re-entering the unit. This can lead to high pressure faults.
Avoid air short circuits.

Installation location (cont.)

- If siting the appliance in a location that is exposed to wind, ensure that the wind cannot influence the fan area. Strong wind can have a negative influence on the air flow through the evaporator.
- Select an installation location where the evaporator cannot be blocked by leaves, snow, etc.
- Install the outdoor unit outside the area at risk of snowfall from roofs.
- Select the installation location giving due consideration to the physical laws of sound propagation and reflection.



Technical guide

- Do not install above cellar shafts or floor troughs.
- Do not install near bedroom windows.
- To avoid increased wind loads, maintain 1 m distance from building edges and corners.

- Maintain a clearance of at least 3 m to pathways, downpipes or sealed surfaces. The cooled air in the discharge area creates a risk of ice forming when outside temperatures are below 10 °C.
- The installation location must be easily accessible, for example for maintenance work: See chapter "Minimum clearances".

Additional requirements for flat roof installation:

- Never install the outdoor unit on a flat roof immediately next to or above living rooms or bedrooms.
- Do not locate in front of windows, or keep a distance of 1 m from them.
- Due to the higher static loads (roof/wind load) and the higher acoustic requirements for roof installation, input from a specialist design engineer is required. The specialist design engineer specifies the requirements for structural calculations, distances from building edges and sound concepts.

Safety zone

The refrigerant circuit in the outdoor unit contains easily flammable refrigerant from safety group A3, as set out in ISO 817 and ANSI/ASHRAE Standard 34. Therefore a safety zone is defined in the immediate vicinity of the outdoor unit, in which special requirements apply.

The following conditions must not be present or occur within the safety zone:

- Openings:
 - Building openings, e.g. windows, doors, light wells, flat roof windows
 - Outdoor air and exhaust air apertures from ventilation and air conditioning systems
 - Pump shafts, inlets to waste water systems, downpipes and waste water shafts, etc.
 - Other slopes, troughs, depressions, shafts
- Property boundaries, neighbouring properties, footpaths and driveways
- Electrical house supply connections
- Electrical systems, sockets, lamps, light switches
- Snowfall from roofs

Requirements if other heat pumps are installed in the vicinity:

- Only outdoor units of the same type and with the same refrigerant from safety group A3, as set out in ISO 817 and ANSI/ASHRAE Standard 34, may be installed within the safety zone. The total safety zone results from the overlap of all safety zones.
- The following heat pumps must be sited outside the safety zone:
 - Heat pumps of a different type
 - Heat pumps with different refrigerant
 - Heat pumps from another manufacturer

Do not introduce ignition sources into the safety zone, e.g.:

- Naked flames or burner gauze assemblies
- Tools that generate sparks
- Electrical devices not free of ignition sources, mobile devices with integrated batteries
- Objects with temperatures above 360 °C

Note

The particular safety zone is dependent on the surroundings of the outdoor unit.

- *The safety zones shown in the following are for the floorstanding installation of an outdoor unit with 2 fans.*
 - *These safety zones also apply to outdoor units with 1 fan.*
 - *These safety zones also apply to wall and roof installation.*
 - *In the case of wall installation, the requirements listed above also apply to the area **below** the outdoor unit, down to the ground.*
 - *If openings in the safety zone cannot be avoided, the following measures are required:*
 - *Öffnungen dauerhaft gasdicht verschließen. Die Öffnungen dürfen nur mit einem Werkzeug zu öffnen sein.*
 - Or
 - *Install a permanent, gas-tight barrier between the outdoor unit and any openings, e.g. a wall or partition.*
- Observe the note on the floor area of the safety zone.*

Floor area of safety zone

If necessary, it is possible to deviate from the dimensions of 1000 mm to the side and 1800 mm to the front. Please note the following:

- There **must** be a safety zone to the front and side.
- The floor area of the safety zone **must** be observed.

Freestanding positioning of the outdoor unit

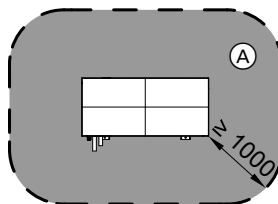


Fig. 9

Ⓐ Safety zone

Siting the outdoor unit in front of an external wall

Floorstanding outdoor unit

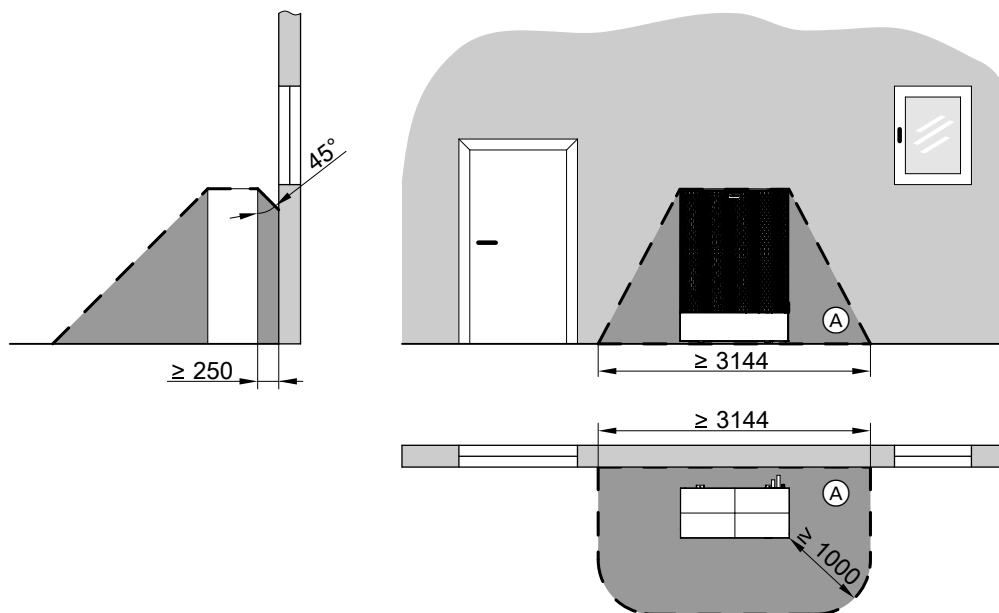


Fig. 10

Ⓐ Safety zone

Installation location (cont.)

Wall mounted outdoor unit

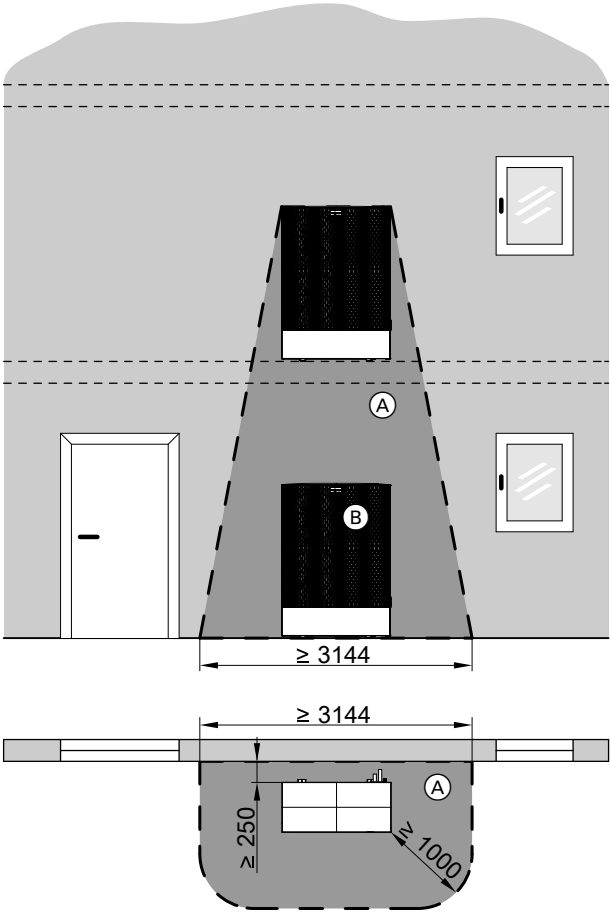


Fig. 11

- Ⓐ Safety zone
- Ⓑ Other heat pump in the immediate vicinity

Corner positioning of the outdoor unit, right

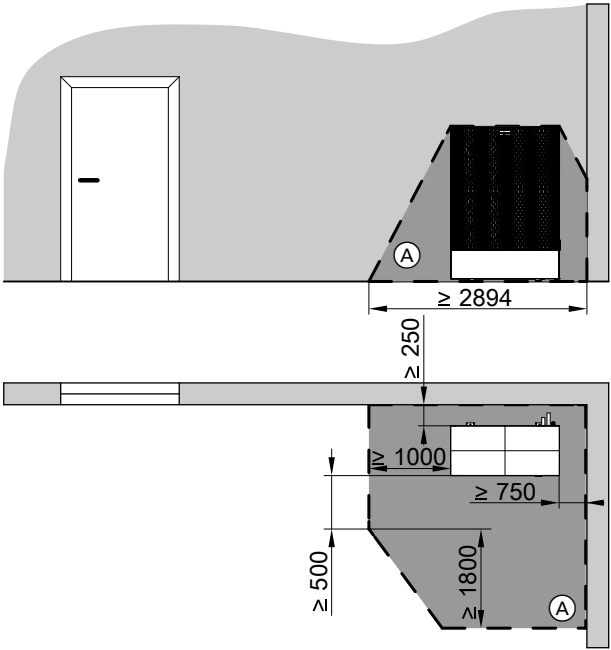


Fig. 12

- Ⓐ Safety zone

Corner positioning of the outdoor unit, left

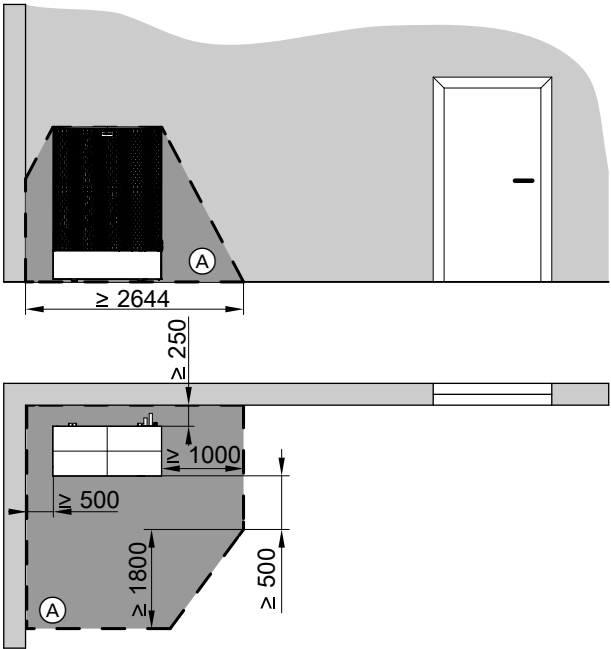


Fig. 13

- Ⓐ Safety zone

Minimum clearances

Note

Installing the outdoor unit in a recess with 3 adjacent walls leads to higher sound reflection and therefore to high sound pressure levels.

Recommended installation versions:

- Freestanding installation
- Installation in front of a wall
- Corner installation

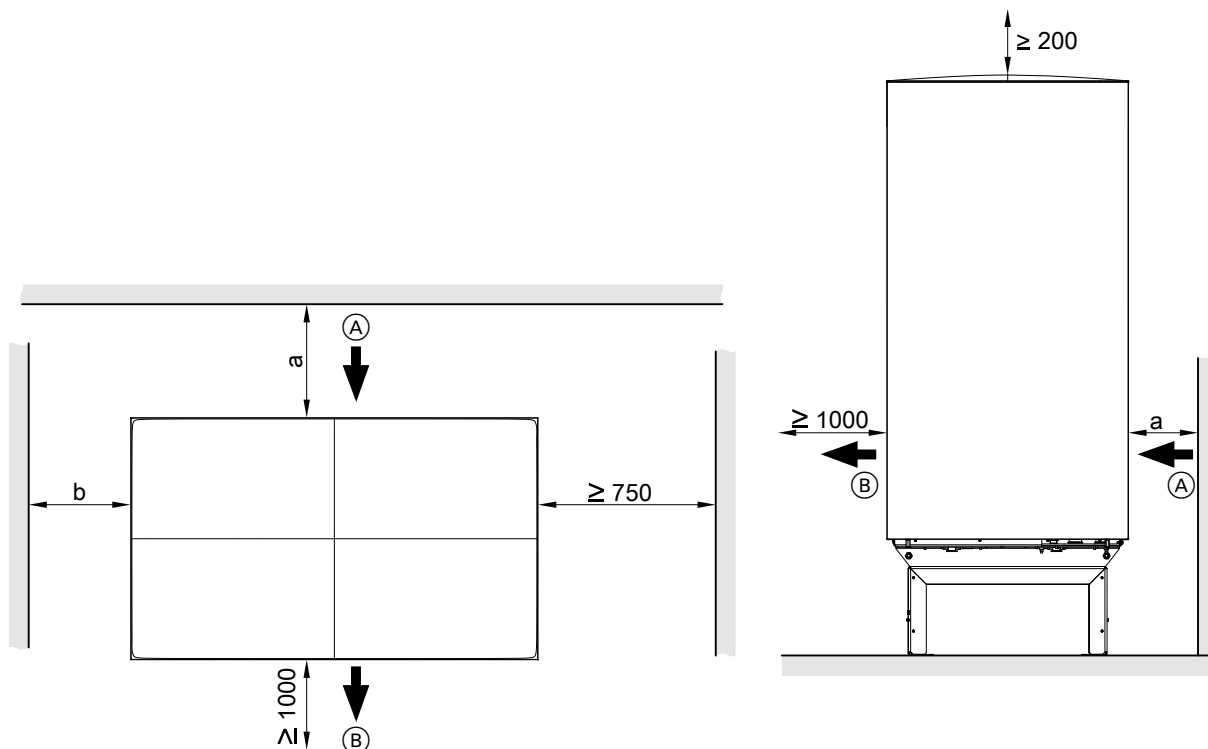


Fig. 14

- Ⓐ Air intake
- Ⓑ Air discharge

- a Clearance between wall and outdoor unit dependent on line routing:
 - Line entry **above** ground level: ≥ 250 mm
 - Line entry **below** ground level when laying the Quattro connection line in a **straight trench**: ≥ 940 mm
 - Line entry **below** ground level when laying the Quattro connection line in a **trench with a bend**: ≥ 250 mm
- b Dependent on transport used:
 - Transport aid (standard delivery): ≥ 500 mm
 - Transport and siting aid (accessories): ≥ 2500 mm

Condensate drain

Free condensate drain without drain pipe

Allow the condensate to drain away freely **without** a drain pipe into a gravel bed beneath the outdoor unit.

Condensate drain (cont.)

Central condensate drain via drain pipe

Note

- To ensure correct function of the condensate drain even at low temperatures, provide a ribbon heater in the drain pipe (accessories).
- The dripping water that occurs during evaporator defrosting undergoes controlled discharge via the central drain (drain pipe, pos. ⑥). During operation, condensate may form in other places in the outdoor unit and may escape from the appliance at other points. We therefore recommend that you provide a water-permeable surface, such as drainage gravel or a lawn area, even when installing the electric ribbon heater for the condensate drain (accessories) below the outdoor unit. Installation on surfaces that are impermeable to water (e.g. paved areas) can lead to the formation of black ice and therefore to the risk of a fall.

Central condensate drain via drain pipe in seepage layer

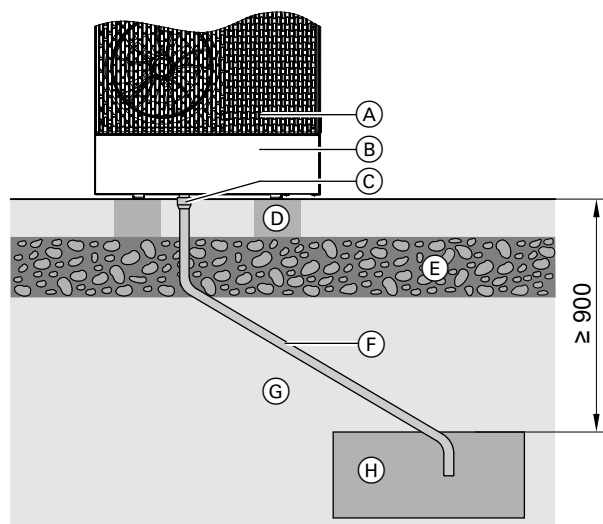


Fig. 15

- ① Outdoor unit
- ② Support for floorstanding installation (accessories) with design casing (accessories)

- ③ Condensate drain connector
- ④ Foundation
- ⑤ Frost protection (compacted crushed stone)
- ⑥ Drain pipe (at least DN 40) with ribbon heater (accessories)
- ⑦ Ground
- ⑧ Seepage layer for removal of condensate

Central condensate drain via waste water system

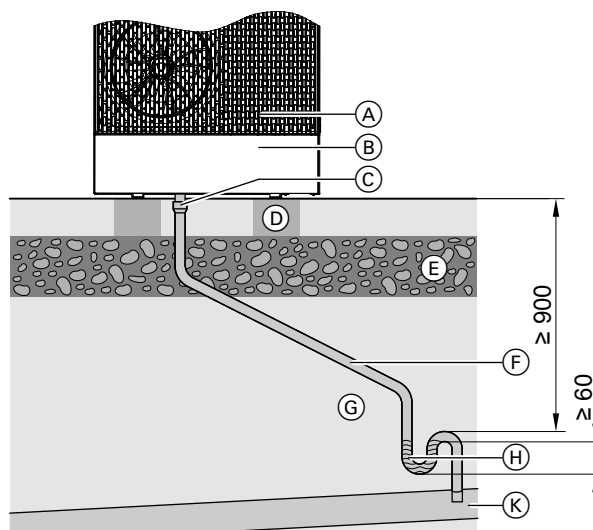


Fig. 16

- ① Outdoor unit
- ② Support for floorstanding installation (accessories) with design casing (accessories)
- ③ Condensate drain connector
- ④ Foundation
- ⑤ Frost protection (compacted crushed stone)
- ⑥ Drain pipe (at least DN 40) with ribbon heater (accessories)
- ⑦ Ground
- ⑧ Stench trap in an area free from the risk of frost
- ⑨ Drain

Floorstanding installation



Danger

Incorrect installation can lead to equipment damage and personal injury, e.g. if the outdoor unit falls down or falls over. Only install the outdoor unit in accordance with the specifications in these instructions.



Recommendation: Installation with prefabricated foundation (accessories)
Separate installation instructions

Floorstanding installation (cont.)

Foundation for installation with support for floorstanding installation (accessories)

Provide 2 horizontal foundation strips.

- Max. tilt tolerance: ± 10 mm for every 1 m of length

Recommendation: Construct concrete foundations in accordance with the following diagram. The stated thickness of the layers represents an average value. These values should be adjusted to suit the local conditions. Observe the standard rules of building engineering.

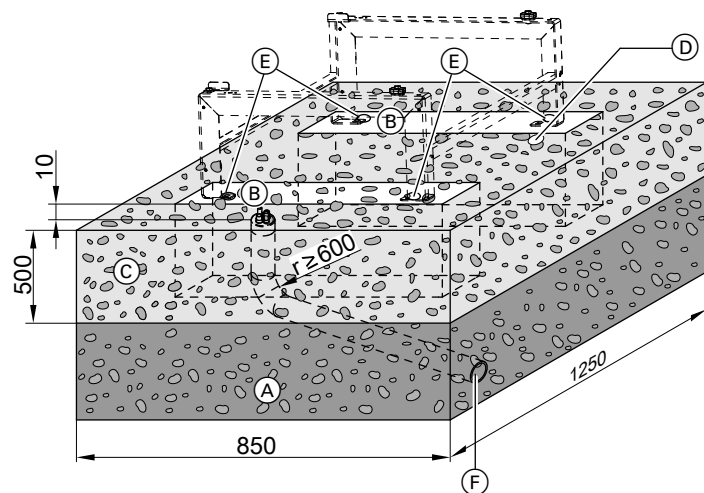


Fig. 17

Floorstanding installation (cont.)

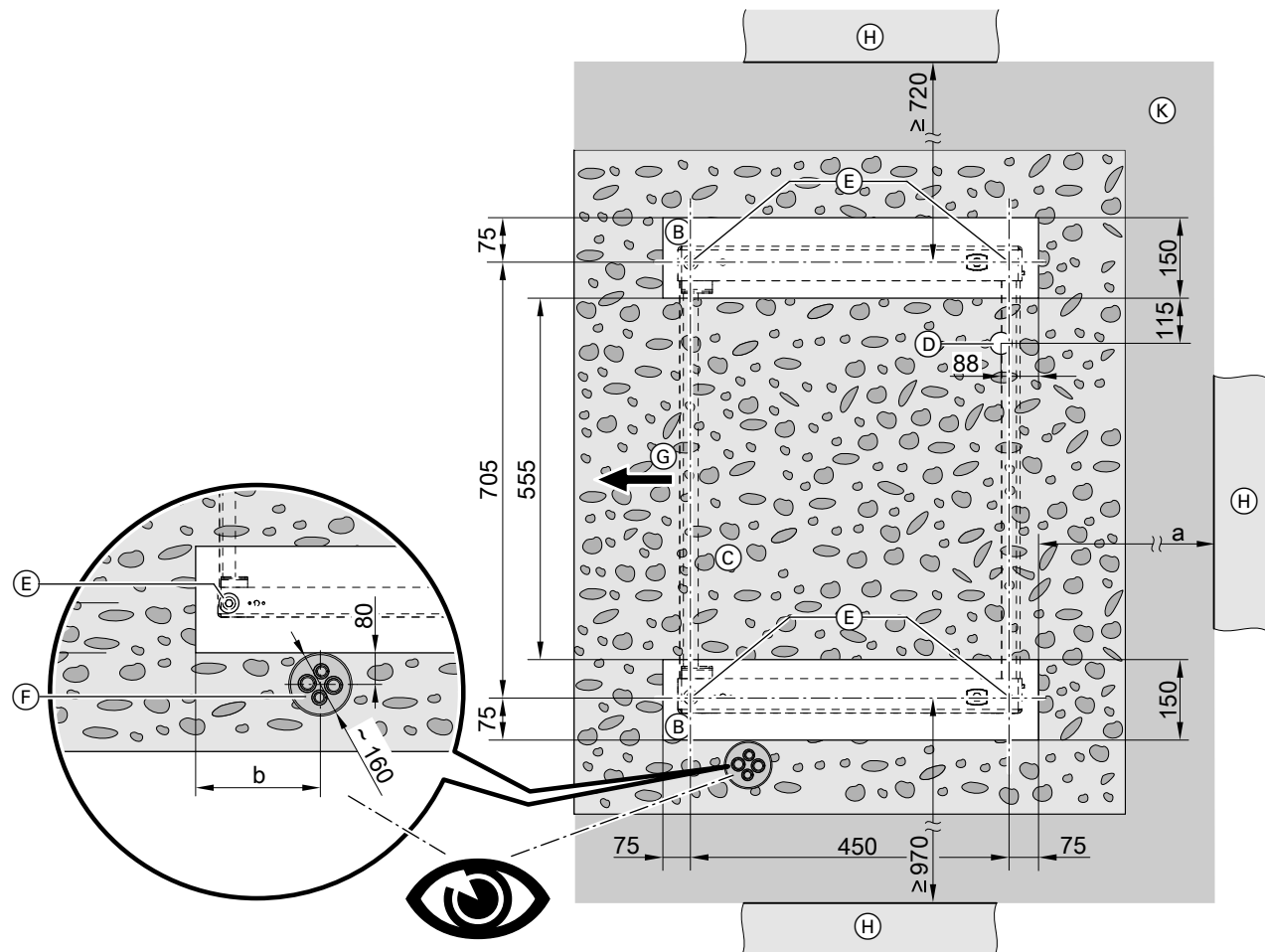


Fig. 18

- | | |
|--|---|
| <p>(A) Frost protection for foundations: compacted crushed stone (e.g. 0 to 32/56 mm); thickness of layer subject to local requirements and building regulations</p> <p>(B) Foundation strip of reinforced concrete</p> <p>(C) For free flowing condensate:
Gravel bed as soakaway
Or</p> <p>(D) In conjunction with central condensate drain and electric ribbon heater for condensate drain (accessories):
Drain pipe (min. DN 40) for draining condensate via waste water system or seepage layer</p> <p>(E) Fixing points for support:
Use ground anchors with a tensile force of at least 2.5 kN.</p> | <p>(F) Quattro connection line (accessories) for use when cable/line entry is below ground level:
So that the connection set for supports for floor-standing installation (accessories) can be used, align the flow and return of the Quattro connection line (accessories) flush with and parallel to the edge of the foundation.</p> <p>(G) Air discharge</p> <p>(H) Wall</p> <p>(K) Flexible separating layer between the foundations and the wall, in accordance with local requirements and the standard rules of building engineering</p> <p>a, b For line entries below ground level only: See the following tables.</p> <p>r Bending radius</p> |
|--|---|

Floorstanding installation (cont.)**Hinweis zum zentralen Kondenswasserablauf**

Das beim Abtauen des Verdampfers abtropfende Wasser wird über den zentralen Ablauf (Abflussrohr, Pos. ⑤) kontrolliert abgeführt.

Im laufenden Betrieb kann sich an anderen Stellen in der Außeneinheit Kondenswasser bilden, das ggf. an anderen Stellen aus dem Gerät austreten kann. Daher empfehlen wir, auch bei Installation der elektrischen Begleitheizung für den Kondenswasserablauf (Zubehör) unterhalb der Außeneinheit einen wasserundurchlässigen Untergrund vorzusehen, z. B. Drainagekies oder Rasenfläche.

Die Aufstellung auf wasserundurchlässigen Oberflächen (z. B. Pflaster) kann zu Glatteisbildung und damit zu Sturzgefahr führen.

Installation with support for floorstanding installation (accessories)

Installation instructions for "support set for floorstanding installation"

Use M10 x 80 ground anchors with a tensile force of at least 2.5 kN to secure the support.

When laying the Quattro connection line in a straight trench

Outdoor unit	a	b
Sizes 04 to 13	≥ 940 mm	175 mm
Sizes 16 to 19	≥ 980 mm	215 mm

When laying the Quattro connection line in a trench with a bend

Outdoor unit	a	b
Sizes 04 to 13	≥ 250 mm	175 mm
Sizes 16 to 19	≥ 290 mm	215 mm

Foundation for installation with anti-vibration base (accessories)

Provide 2 horizontal foundation strips.

- Max. tilt tolerance: ±10 mm for every 1 m of length

Recommendation: Construct concrete foundations in accordance with the following diagram. The stated thickness of the layers represents an average value. These values should be adjusted to suit the local conditions. Observe the standard rules of building engineering.

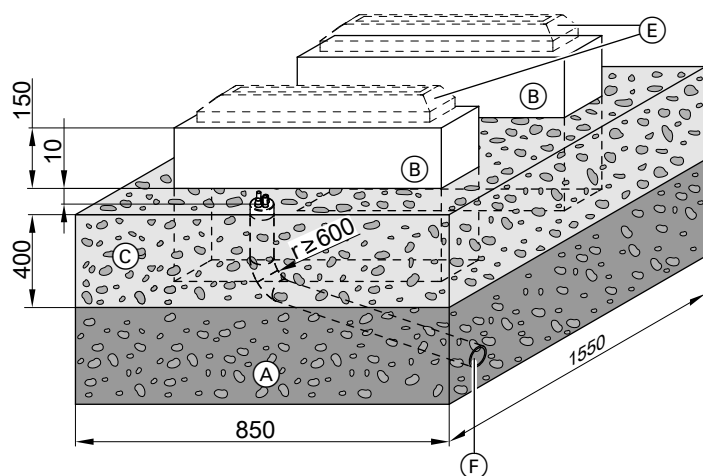


Fig. 19

Floorstanding installation (cont.)

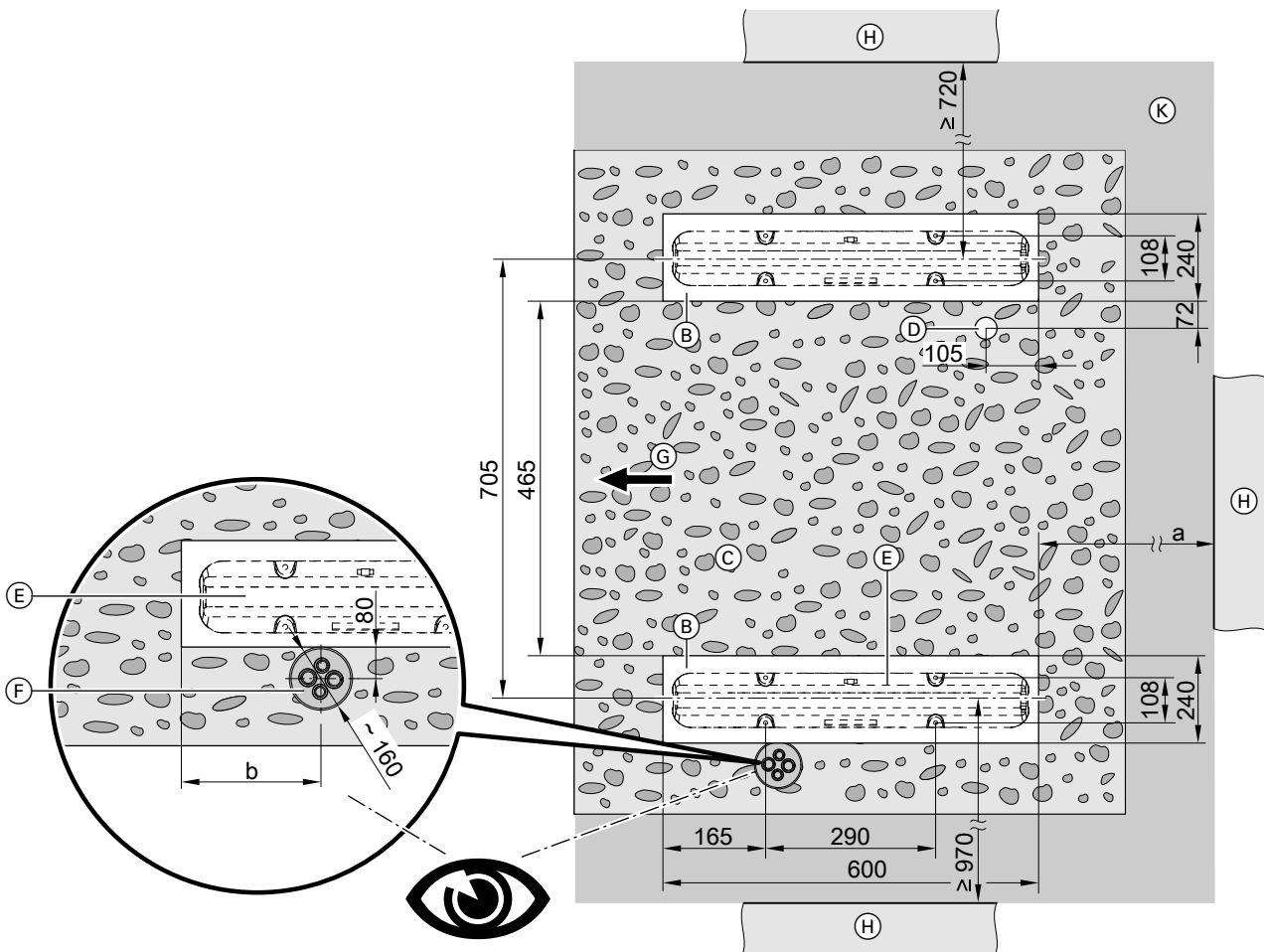


Fig. 20

- (A) Frost protection for the foundations: Compacted crushed stone, e.g. 0 to 32/56 mm; thickness of layer subject to local requirements and building regulations
 - (B) Foundation strip of reinforced concrete
 - (C) For free flowing condensate:
Gravel bed as soakaway
or
 - (D) In conjunction with central condensate drain and electric ribbon heater for condensate drain (accessories):
Drain pipe (min. DN 40) for draining condensate via waste water system or seepage layer
 - (E) Anti-vibration feet (accessories):
Observe installation instructions.
 - (F) Quattro connection line (accessories) for use when cable/line entry is below ground level:
So that the connection set for supports for floor-standing installation (accessories) can be used, align the flow and return of the Quattro connection line (accessories) flush with and parallel to the edge of the foundation.
 - (G) Air discharge
 - (H) Wall
 - (K) Flexible separating layer between the foundations and the wall, in accordance with local requirements and the standard rules of building engineering
- a, b For line entries below ground level only: See the following tables.
- r Bending radius

Floorstanding installation (cont.)**Installation instructions for anti-vibration base**

- Align the anti-vibration base horizontally on the foundation using the spirit levels supplied.
- Use tension rods with a tensile force of at least 1.25 kN per fixing point.
- Drill holes at the markings based on the nominal diameter of the tension rods.
- Increase bearing surface of screw heads or nuts with washer.

Hinweis zum zentralen Kondenswasserablauf

Das beim Abtauen des Verdampfers abtropfende Wasser wird über den zentralen Ablauf (Abflussrohr, Pos. ④) kontrolliert abgeführt.

Im laufenden Betrieb kann sich an anderen Stellen in der Außeneinheit Kondenswasser bilden, das ggf. an anderen Stellen aus dem Gerät austreten kann. Daher empfehlen wir, auch bei Installation der elektrischen Begleitheizung für den Kondenswasserablauf (Zubehör) unterhalb der Außeneinheit einen wasser-durchlässigen Untergrund vorzusehen, z. B. Drainagekies oder Rasenfläche.

Die Aufstellung auf wasserundurchlässigen Oberflächen (z. B. Pflaster) kann zu Glatteisbildung und damit zu Sturzgefahr führen.

When laying the Quattro connection line in a straight trench

Outdoor unit	a	b
Sizes 04 to 13	≥ 940 mm	175 mm
Sizes 16 to 19	≥ 980 mm	215 mm

When laying the Quattro connection line in a trench with a bend

Outdoor unit	a	b
Sizes 04 to 13	≥ 250 mm	175 mm
Sizes 16 to 19	≥ 290 mm	215 mm

Line entry below ground level: Laying lines in a straight trench**Note**

- The following information for floorstanding installation applies to outdoor units with 1 or 2 fans. The outdoor unit with 2 fans is shown as an example.
- The following information applies to installation with a support and an anti-vibration base. Installation with a support is shown as an example.

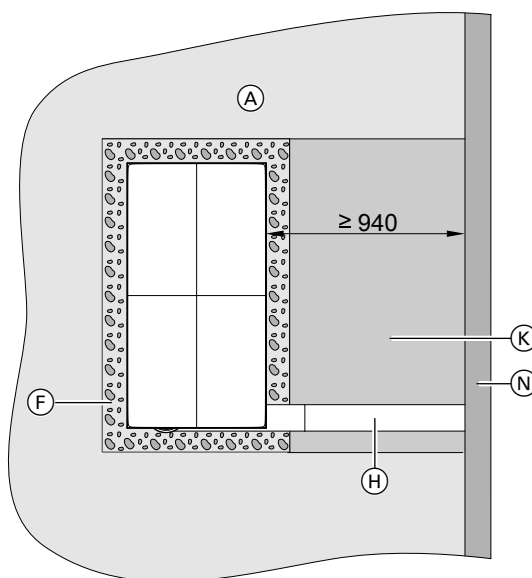


Fig. 21

- ① Ground
- ② For free drainage of condensate: Gravel bed as soakaway
- ③ Quattro connection line laid underground (accessories)
- ④ Flexible separating layer between the foundations and the wall
- ⑤ Wall

Floorstanding installation (cont.)

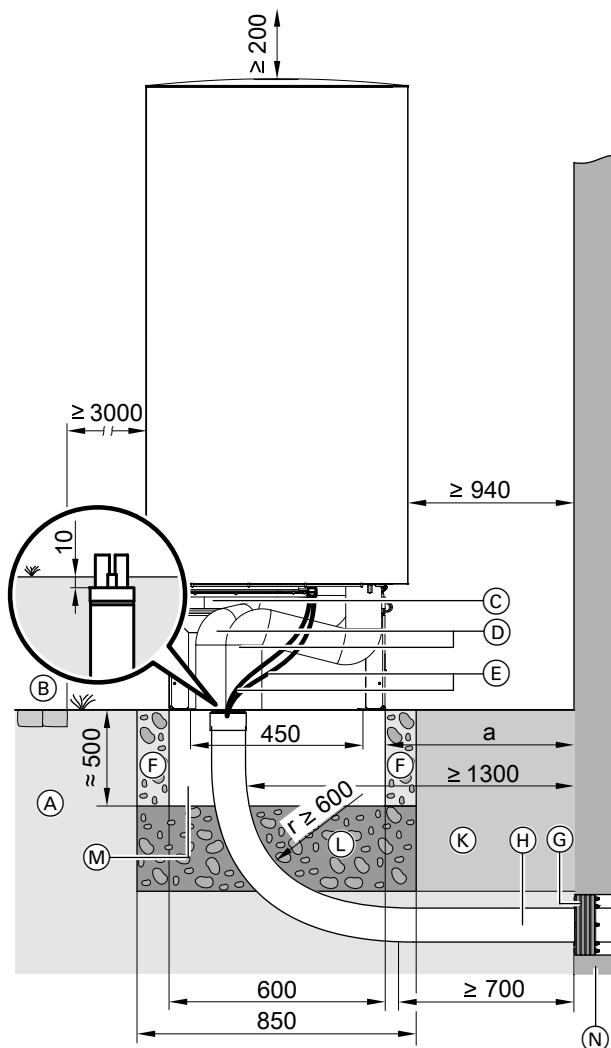


Fig. 22

- (A) Ground
(B) Pathway, patio

- (C) Support for floorstanding installation (accessories)
(D) Connection set, floorstanding installation (accessories)
(E) Indoor/outdoor unit CAN bus communication cable and outdoor unit power cable:
Route the cables free of strain.
(F) For free drainage of condensate: Gravel bed as soakaway
(G) Ring seal (accessories)
(H) Quattro connection line laid underground (accessories)
(K) Flexible separating layer between the foundations and the wall
(L) Frost protection for foundations (compacted crushed stone, e.g. 0 to 32/56 mm); thickness of layer subject to local requirements and building regulations
(M) Foundation strips
(N) Wall
a Clearance between wall and foundation strip:
■ Sizes 04 to 13: ≥ 940 mm
■ Sizes 16 to 19: ≥ 980 mm
r Bending radius



Further installation instructions for the Quattro connection line

Separate installation instructions

Note

- Provide thermal insulation of sufficient thickness on the pipework to the outdoor air: See table on page 29.
- Protect the pipework against damage. Avoid trip hazards.

Line entry below ground level: Laying lines in a trench with a bend

Note

- The following information for floorstanding installation applies to outdoor units with 1 or 2 fans. The outdoor unit with 2 fans is shown as an example.
- The following information applies to installation with a support and an anti-vibration base. Installation with a support is shown as an example.

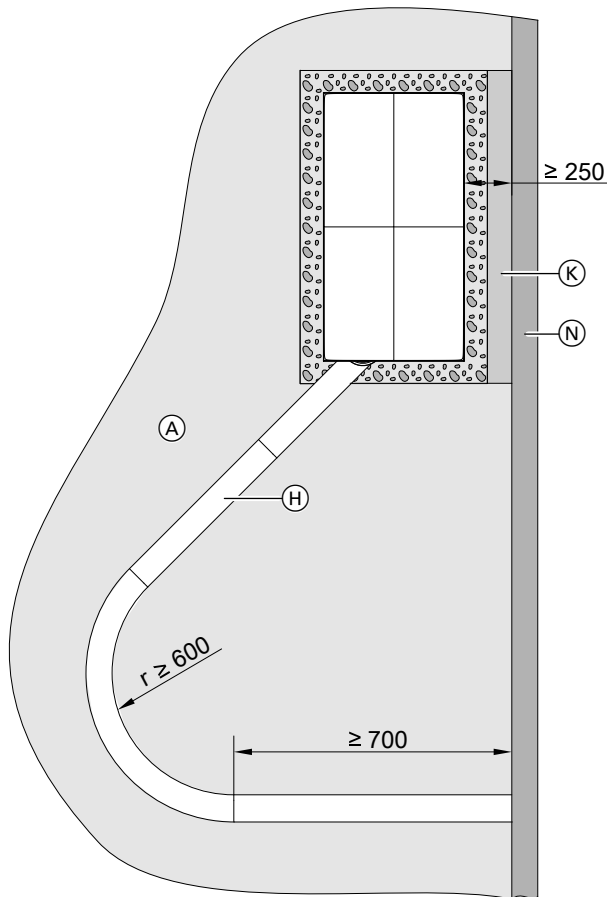


Fig. 23

- (A) Ground
- (H) Quattro connection line laid underground (accessories)
- (K) Flexible separating layer between the foundations and the wall
- (N) Wall
- r Bending radius

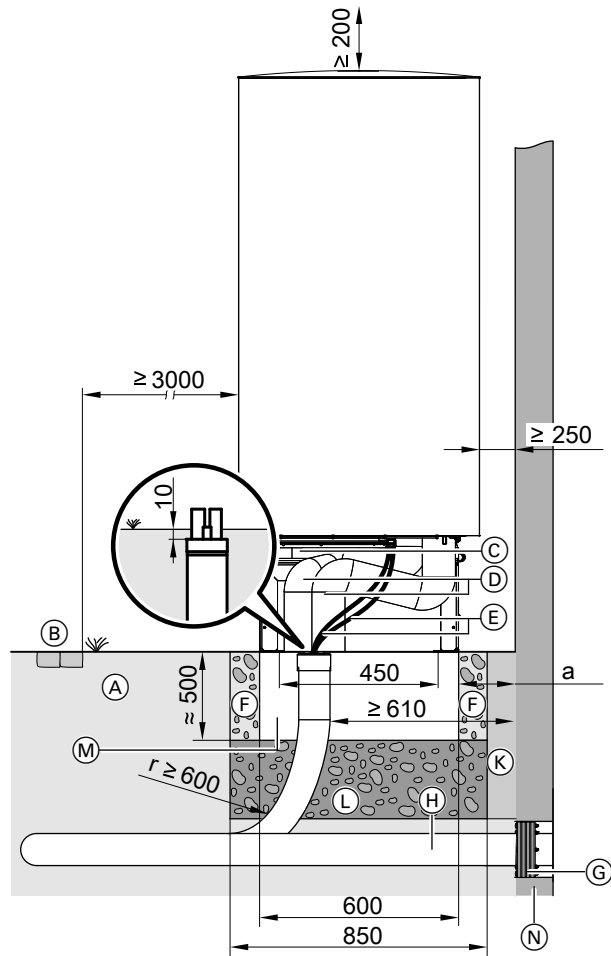


Fig. 24

- (A) Ground
- (B) Pathway, patio
- (C) Support for floorstanding installation (accessories)
- (D) Connection set, floorstanding installation (accessories)
- (E) Indoor/outdoor unit CAN bus communication cable and outdoor unit power cable:
Route the cables free of strain.
- (F) For free drainage of condensate: Gravel bed as soakaway
- (G) Ring seal (accessories)
- (H) Quattro connection line laid underground (accessories)
- (K) Flexible separating layer between the foundations and the wall
- (L) Frost protection for foundations (compacted crushed stone, e.g. 0 to 32/56 mm); thickness of layer subject to local requirements and building regulations
- (M) Foundation strips
- (N) Wall
- a Clearance between wall and foundation strip:
 - Sizes 04 to 13: ≥ 250 mm
 - Sizes 16 to 19: ≥ 290 mm
- r Bending radius

Floorstanding installation (cont.)



Further installation instructions for the Quattro connection line

Separate installation instructions

Note

- Provide thermal insulation of sufficient thickness on the pipework to the outdoor air: See table on page 29.
- Protect the pipework against damage. Avoid trip hazards.

Line entry above ground level

Note

- The following information for floorstanding installation applies to outdoor units with 1 or 2 fans. The outdoor unit with 2 fans is shown as an example.
- The following information applies to installation with a support and an anti-vibration base. Installation with a support is shown as an example.

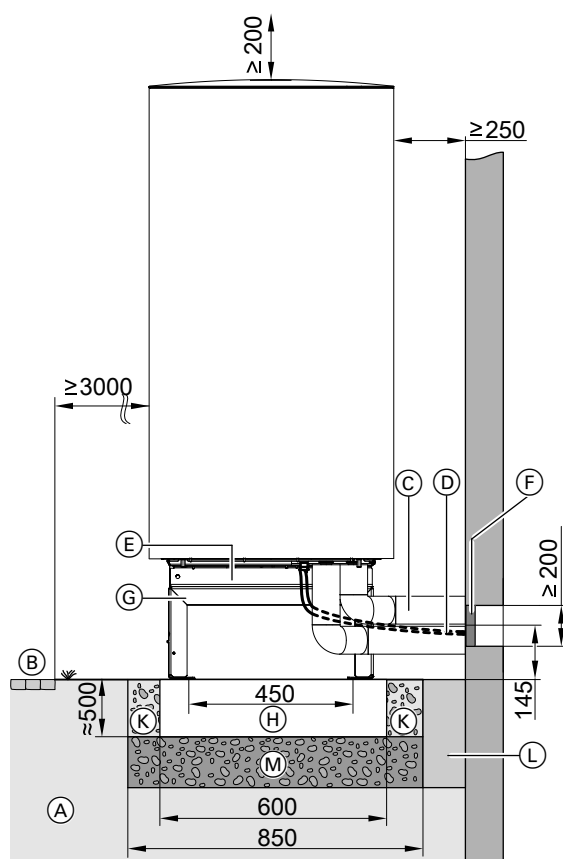
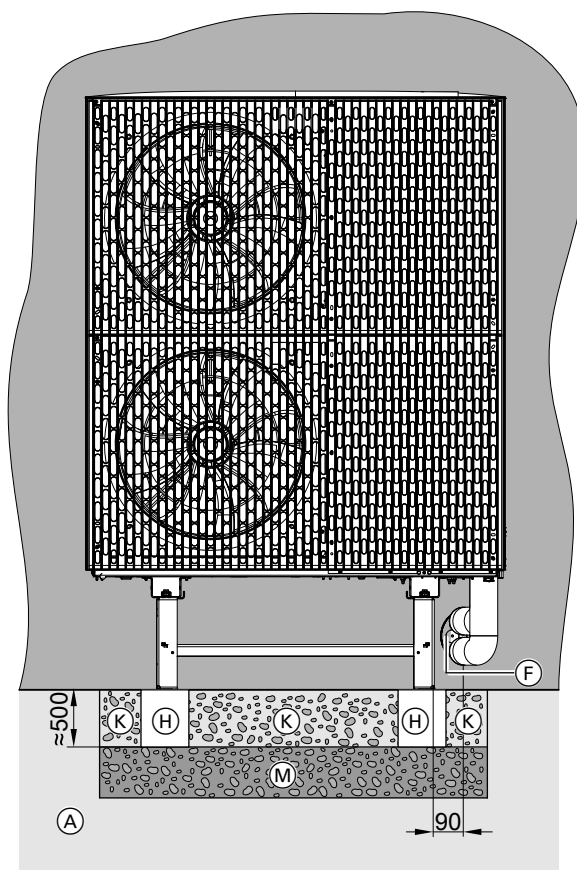


Fig. 25 Max. wall separation with design casing (accessories): 300 mm



- (A) Ground
- (B) Pathway, patio
- (C) Hydraulic connection lines, indoor/outdoor unit
- (D) Indoor/outdoor unit CAN bus communication cable and outdoor unit power cable:
Route the cables free of strain.
- (E) Condensate drain in the base plate:
Do not connect anything if the condensate can drain freely.
- (F) Wall outlet (accessories) for electrical cables and hydraulic lines
- (G) Support for floorstanding installation (accessories), illustration without design casing (accessories)
- (H) Foundation strips
- (K) For free drainage of condensate: Gravel bed as soakaway
- (L) Flexible separating layer between the foundations and the building
- (M) Frost protection for foundations (compacted crushed stone, e.g. 0 to 32/56 mm); thickness of layer subject to local requirements and building regulations

Floorstanding installation (cont.)

Note

- Provide thermal insulation of sufficient thickness on the pipework to the outdoor air: See table on page 29.
- Protect the pipework against damage. Avoid trip hazards.

Wall mounting: Only permissible for sizes 04 to 13

Installation should **only** be performed with the bracket set for wall mounting (accessories).



Separate installation instructions for mounting bracket set for wall-mounting



Danger

Incorrect installation can lead to equipment damage and personal injury, e.g. if the outdoor unit falls down or falls over.

Only install the outdoor unit in accordance with the specifications in these instructions.

Installation with bracket set for wall mounting

Note

The following information for wall mounting applies to outdoor units with 1 and 2 fans. The outdoor unit with 2 fans is shown as an example.

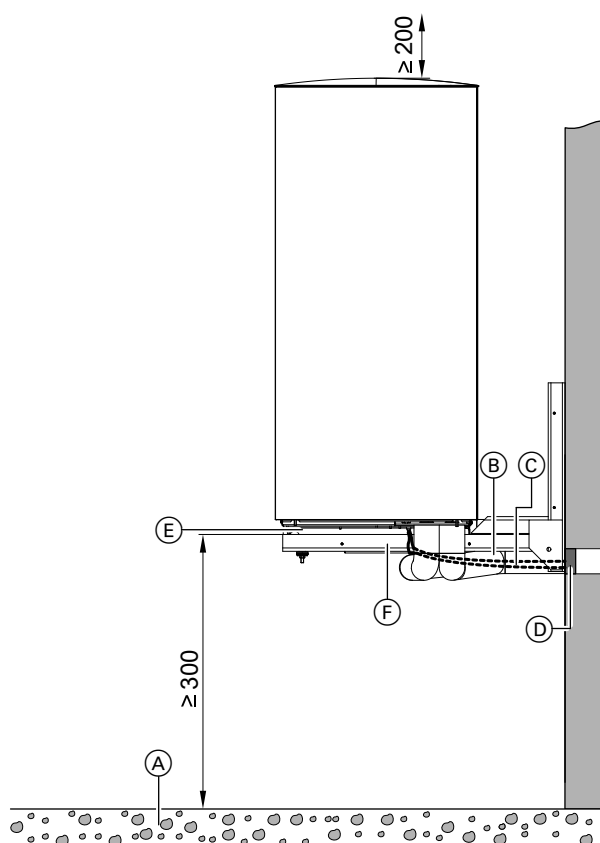
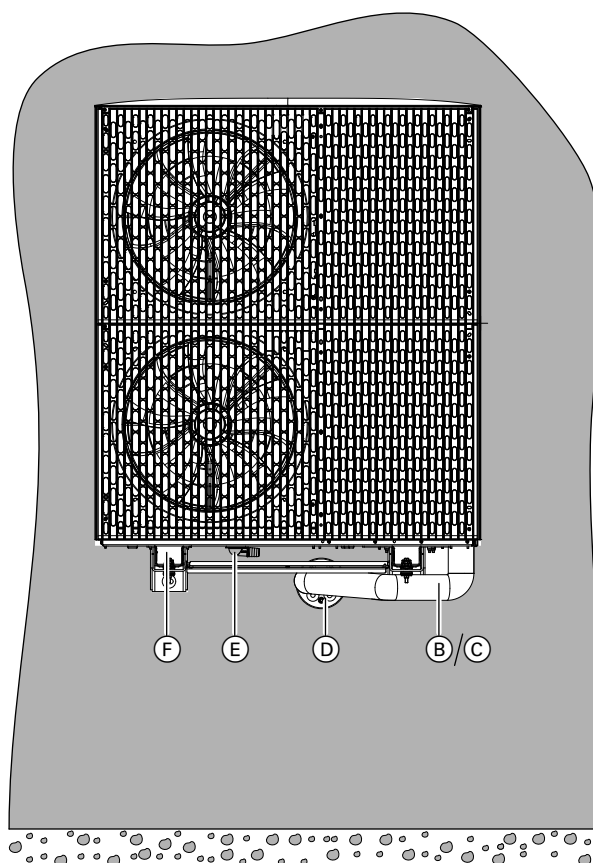


Fig. 26

- (A) Gravel bed as condensate soakaway
- (B) Connection set for wall mounting bracket (accessories)
- (C) Indoor/outdoor unit CAN bus communication cable and outdoor unit power cable:
Route the cables free of strain.



- (D) Wall outlet (accessories) for electrical cables and hydraulic lines
- (E) Condensate drain in the base plate:
Do not seal the opening.
- (F) Bracket for wall mounting (accessories), illustration without design casing (accessories)

Floorstanding installation (cont.)**Note**

- *For the exact location of the drill holes for the wall mounting bracket and wall opening: Use the drilling template supplied with the wall mounting bracket.*
- *Provide thermal insulation of sufficient thickness on the pipework to the outdoor air: See table on page 29.*

Transporting the indoor unit

- !** **Please note**
- Impacts, compression and tensile loads can cause damage to the outside panels of the appliance.
Never apply loads/weight to the top, front or side panels of the appliance.

Requirements for the installation room

- !** **Danger**
- Dust, gases and vapours can be damaging to health and trigger explosions.
Prevent dust, gases and vapours in the installation room.

- !** **Please note**
- An unfavourable indoor environment can lead to malfunctions and appliance damage.
- The installation room must be dry and free from the risk of frost.
 - Ensure ambient temperatures between 0 and 35 °C.
 - Max. 70 % relative humidity (corresponding to an absolute humidity of approx. 25 g water vapour/kg of dry air at 35 °C)

WiFi operational reliability and system requirements

The appliance is equipped with an integral WiFi communication module. This WiFi communication module supports maintenance and servicing via ViGuide as well as operation via the app.

WiFi router system requirement

- WiFi router with activated WiFi:
The WiFi router must be protected by a sufficiently secure WPA2 password.
Note
 - The WPA2 password is a sequence of 8 to 63 characters.
 - Upper and lower case letters, numbers and special characters in ASCII are permitted.The WiFi router must always have the latest firmware version via updates.
Unencrypted connections between the WiFi router and the heat generator are not permitted.
- Internet connection with high availability:
"Flat rate" (flat rate tariff without restriction on time or data volume)
- Set the WiFi frequency to 2.4 GHz.

- Dynamic IP addressing (DHCP, delivered condition) in the network (WiFi):
Have this checked on site by an IT expert **prior** to commissioning. Arrange for setup if necessary.
- Set routing and security parameters in the IP network (LAN).

Note

Length of password and permitted special characters depend on the respective router.

Enable the following ports for direct outgoing connections:

- Port 80
- Port 123
- Port 443
- Port 8883

Have this checked on site by an IT expert **prior** to commissioning. Arrange for enabling if required.

Note

Alternatively, the connection from the heat pump control unit to the router can be established via LAN. The extension module LAN (accessories) is required for this.

Requirements for the installation room (cont.)

Wireless signal range of WiFi connection

The range of wireless signals may be reduced by walls, ceilings and interior fixtures. The following circumstances will reduce the strength of the wireless signal and can disrupt reception:

- On their way between transmitter and receiver, wireless signals are **damped**, e.g. by air or when penetrating walls.
- Wireless signals are **reflected** by metallic objects, e.g. reinforcements embedded in walls, the metal foil in thermal insulation, and thermal glazing with metalised thermal vapour deposit.
- Wireless signals are **isolated** by service ducts and lift shafts.
- Wireless signals are **disrupted** by devices that also operate with high frequency signals. Distance to such appliances: **Min. 2 m**.
Examples of devices with high frequency signals:
 - Computers
 - Audio and video systems
 - Devices with active WiFi connection
 - Electronic transformers
 - Time & temperature controllers

Install the heat generator as close as possible to the WiFi router to ensure a good WiFi connection. The signal strength can be displayed on the programming unit: See operating instructions.

Note

The WiFi signal strength can be increased with WiFi repeaters.

Angle of penetration

The reception quality remains best if wireless signals hit the walls vertically.

Depending on the angle of penetration, the effective wall thickness changes and so does the extent to which the electromagnetic waves are damped.

Flat (unfavourable) angle of penetration

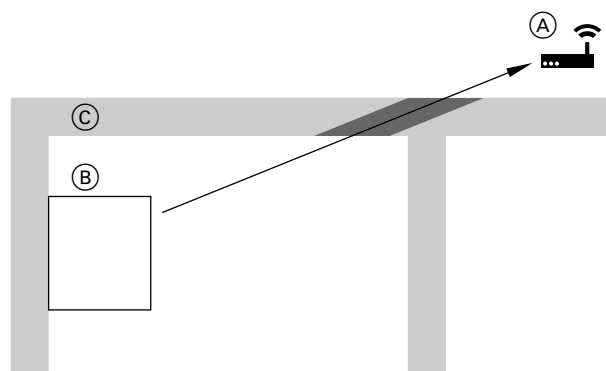


Fig. 27

- Ⓐ WiFi router
- Ⓑ Heat generator
- Ⓒ Wall

Ideal angle of penetration

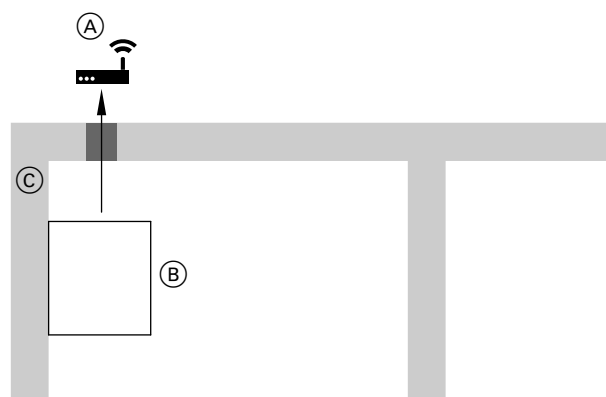


Fig. 28

- Ⓐ WiFi router
- Ⓑ Heat generator
- Ⓒ Wall

Installing the indoor unit

Minimum clearances

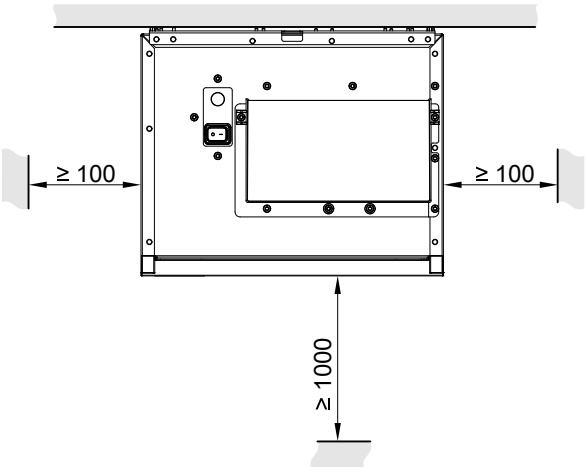


Fig. 29

Do not install the indoor unit in a cupboard.

Minimum installation heights

In the delivered condition, the programming unit is located at the bottom. For easier access, the programming unit can be fitted at the top, e.g. for lower installation heights.

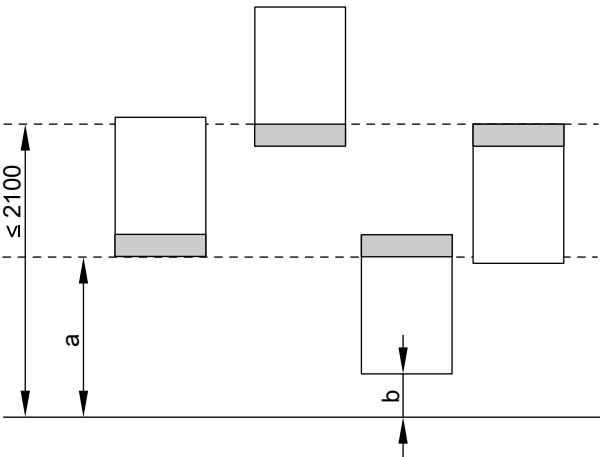


Fig. 30

Recommended dimensions

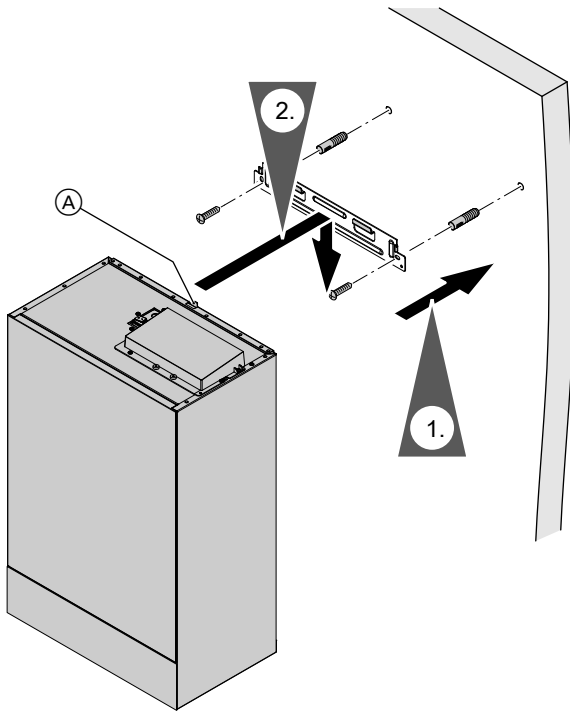
		a	b
Without pre-plumbing jig for surface mounting	mm	≥ 600	≥ 500
With pre-plumbing jig for surface mounting (accessories)	mm	≥ 680	≥ 680

Mounting the indoor unit on the wall

Installing the indoor unit as a single appliance

- Take into account the weight and centre of gravity of the indoor unit. Weight: See "Specification".
- The wall must meet the structural requirements. Use suitable fixing materials, depending on the wall structure.
- Wall installation in conjunction with installation aid (accessories):
 Installation instructions for the installation aid

! Please note
An incorrectly mounted indoor unit can become detached from the wall and fall down. Make sure it is securely fastened.

Mounting the indoor unit on the wall (cont.)*Fig. 31*

- Ⓐ Bracket for additional fixing screw, e.g. in earthquake regions

Mounting the indoor unit on the wall (cont.)

Installing the indoor unit in the system network next to the wall mounted gas condensing boiler and at the same height

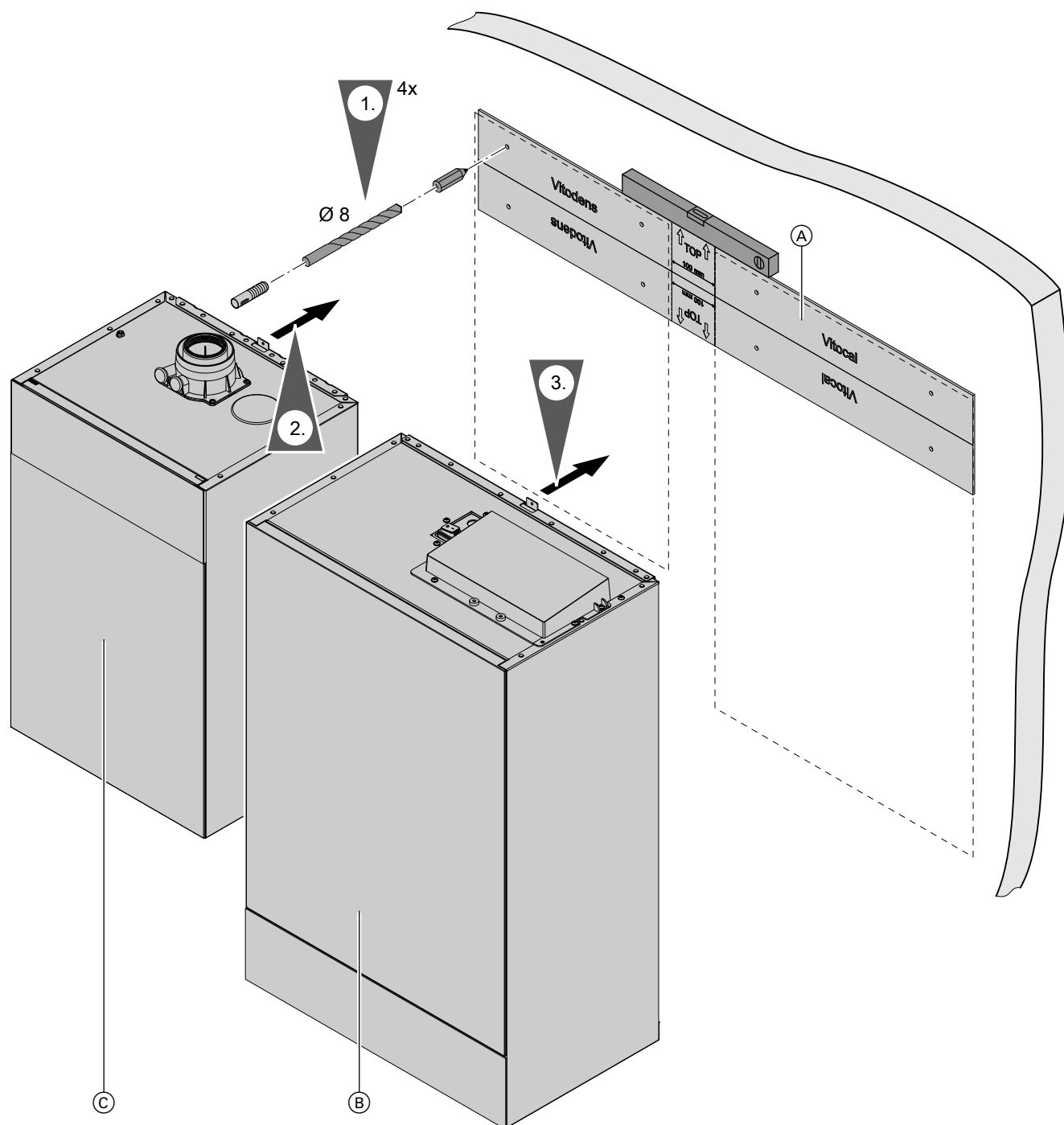


Fig. 32

- (A) Drilling template (standard delivery)
- (B) Indoor unit
- (C) Wall mounted gas condensing boiler

2.  Installation and service instructions for the wall mounted gas condensing boiler

3. See chapter "Installing the indoor unit as a single appliance".

Mounting the indoor unit on the wall (cont.)

Retrofitting the indoor unit in the system network next to the wall mounted gas condensing boiler and at the same height

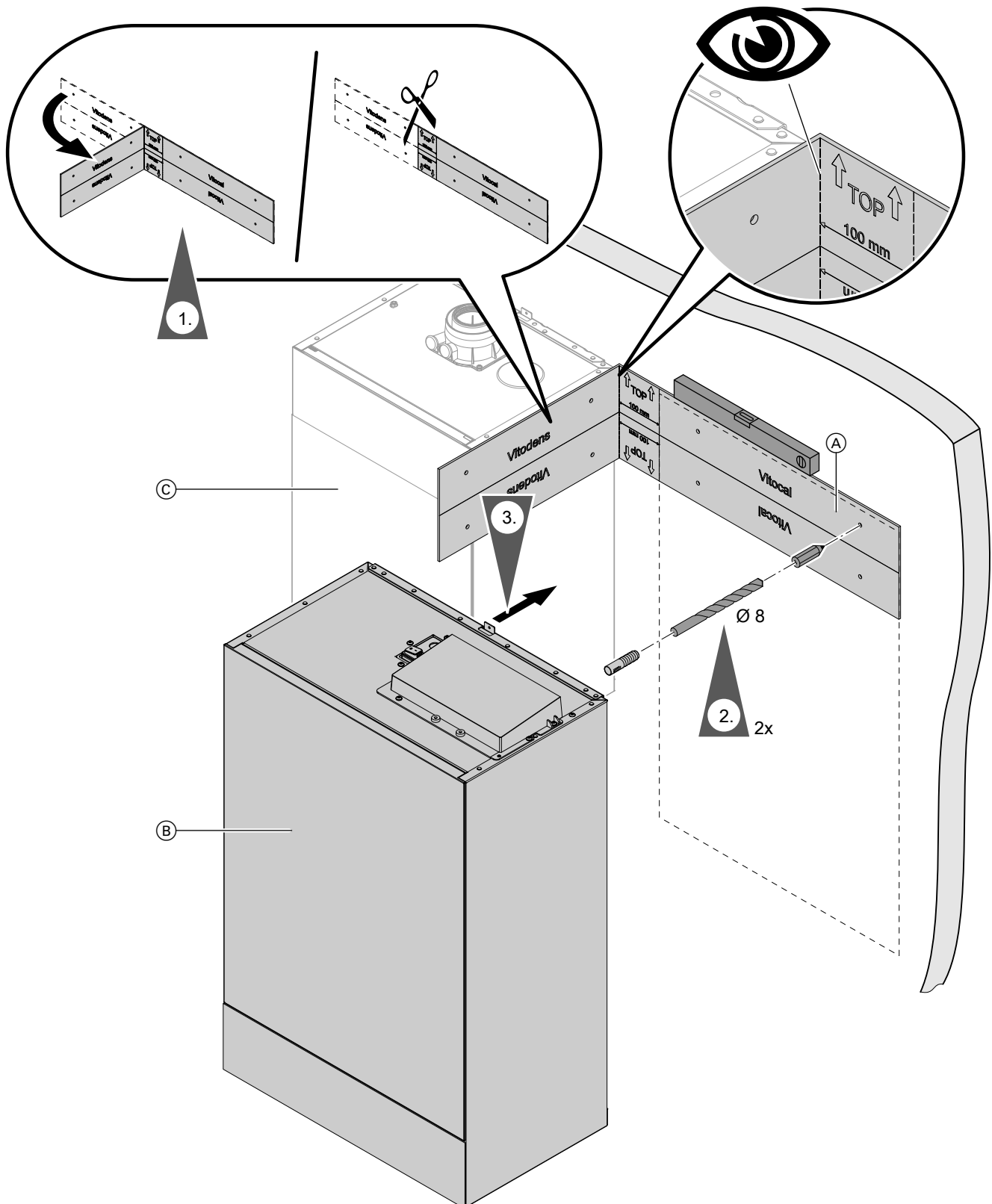


Fig. 33

- (A) Drilling template (standard delivery)
- (B) Indoor unit
- (C) Wall mounted gas condensing boiler

Mounting the indoor unit on the wall (cont.)

3. See chapter "Installing the indoor unit as a single appliance".

Hydraulic connection of the outdoor unit

Opening the outdoor unit

Note

The following information for opening the outdoor unit applies to outdoor units with 1 or 2 fans. The outdoor unit with 2 fans is shown as an example.

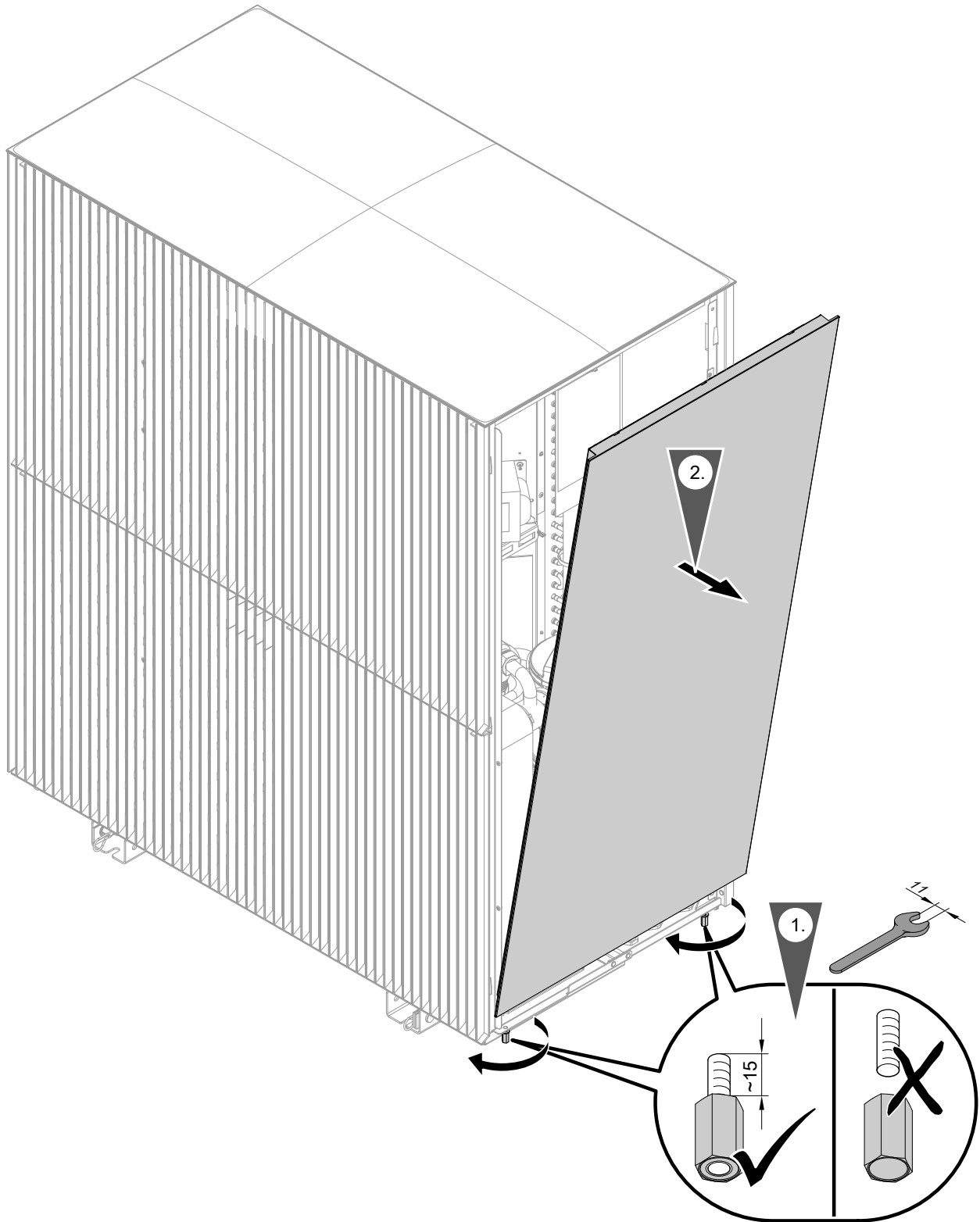


Fig. 34

3. Check visible components of the outdoor unit for transport and storage damage.

Connecting the hydraulic connection lines

Connect the connection lines of the hydraulic connection set (accessories) to the underside of the outdoor unit using either copper pipe or corrugated stainless steel pipe, dependent upon the connection set.

Requirements to be met by on-site lines

Requirements to be met, e.g. regarding cross-section, system pressure: See technical guides.

Installing the heating water filter

Install a heating water heater filter in the return to the outdoor unit in the following cases:

- Required when modernising the heating system
- Required when the pipe network is contaminated
- Recommended in new build

Note

Recommendation: Heating filter with magnetite separation (accessories), as the filter properties of this heating water filter are matched to the heat pump.

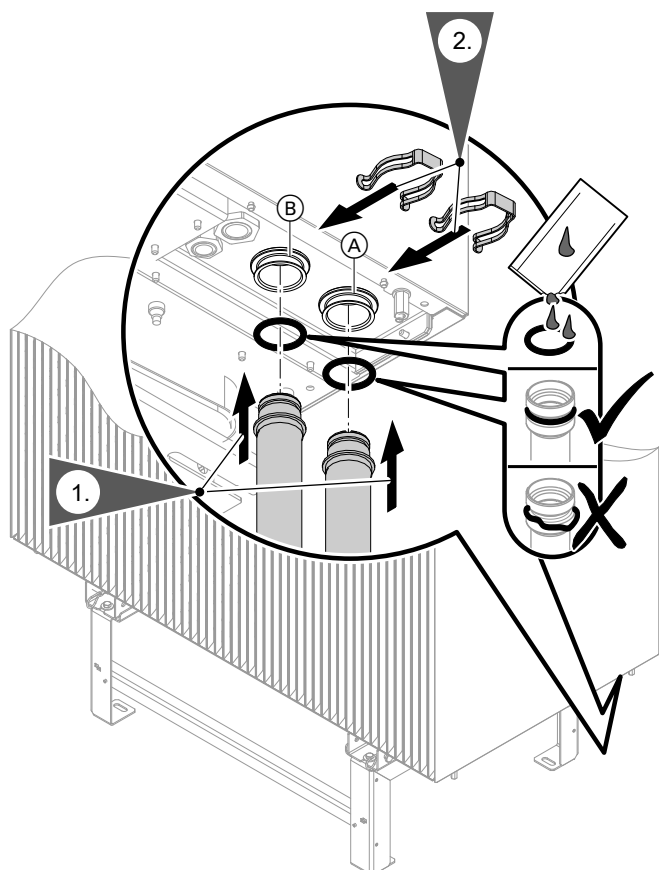


Fig. 35

- (A) Heating water **to** indoor unit (heating water outlet, flow from outdoor unit)
- (B) Heating water **from** indoor unit (heating water inlet, return to outdoor unit)

Checking the transport bracket

- ! **Please note**
Premature loosening of the transport bracket may cause damage to the outdoor unit.
Do not release the transport bracket until **after** the filling and venting process.

Hydraulic connection of the outdoor unit (cont.)

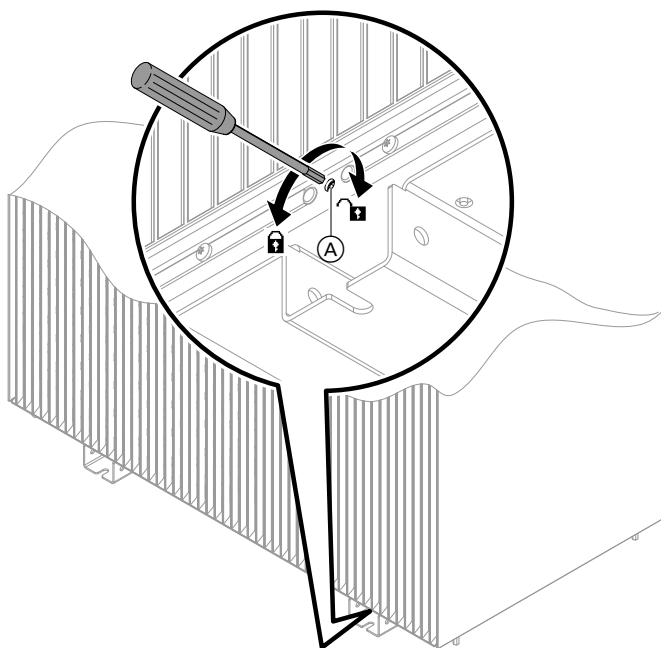


Fig. 36

- Ⓐ Locking screw
- 🔒 Rotational direction for locking the transport bracket
- ↺ Rotational direction for releasing the transport bracket

After positioning of the outdoor unit, check whether the transport bracket is completely secured with an Allen key (size 5).

Torque of the locking screw: Max. 4 Nm

Hydraulic connection of the indoor unit

Connecting the secondary circuit

Comply with the following requirements on site:

- Components reflect current technology.
- Components are approved in sealed unvented heating systems with operating pressures up to 3 bar.
- Manufacturer's instructions for installation

- Connect the on-site lines to the selected installation aid (accessories).



Separate installation instructions

Making the hydraulic connections

1. If the expansion vessel fitted in the indoor unit is insufficient, equip the secondary circuit on site with an additional expansion vessel.

Hydraulic connection of the indoor unit (cont.)

2. Connect all secondary side hydraulic lines (room heating/cooling, DHW heating) to the installation aid.



Please note

Flow temperatures of the external heat generator > 70 °C can cause damage to the indoor unit.

- Limit the flow temperature of the external heat generator to max. 70 °C.
- Connect the external heat generator with a max. rated heating output of 36 kW.



Please note

Hydraulic connections subjected to mechanical stresses lead to leaks, vibrations and appliance damage.

Connect on-site lines so that they are free of load and torque stress.

Note

Recommendation: Install a suitable heating water filter in the secondary circuit, e.g. the Dirtstop XL heating filter (accessories), to remove magnetic and non-magnetic dirt particles.



Please note

Contamination in the secondary circuit will lead to blockage of the heating water filter in the outdoor unit.

Before making the hydraulic connection of the indoor and outdoor unit, thoroughly flush the secondary circuit.

3. Grease and connect the hydraulic connection lines to the outdoor unit at the installation aid.

4. Recommendation: Check for leaks with nitrogen.



Please note

Leaking hydraulic lines and joints will cause damage to the system or to the building.

Do not thermally insulate joints until after completion of the leak test following filling: See "Building up the system pressure".

Thermally insulate pipework inside the building. If room cooling is planned for the building, use thermal and vapour diffusion-proof insulation.

Pipework internal Ø	Min. thickness of thermal insulation layer with $\lambda = 0.035 \text{ W/(m·K)}$
≤ 22 mm	20 mm
> 22 mm	30 mm

λ Thermal conductivity

6. Connect the drain hose from the safety valve to the waste water system with a fall and an atmospheric pipe vent in accordance with EN 12828, e.g. via a drain outlet or waste water inlet.

- Terminate the drain hose outlet point 20 to 40 mm above the waste water inlet.
- Ensure there are no more than 2 bends in the drain hose.
- Do not reduce the hose cross-section.
- Min. waste water pipe cross-section: Twice the drain hose cross-section

Safety valve: See chapter "Indoor unit maintenance", "Overview of internal components".

Temperature limiter

With underfloor heating circuits, install a temperature limiter to restrict the maximum temperature in the flow of underfloor heating systems.

This temperature limiter is triggered as soon as the flow temperature exceeds the set value.

Once the temperature limiter has been triggered, the room heating ceases in the particular heating/cooling circuit.

Contact humidistat

For area cooling systems (e.g. underfloor heating circuit, chilled ceiling), a contact humidistat (accessories) is required.

- Installation inside the room to be cooled in the cooling water flow: Remove thermal insulation if necessary.
- If several rooms with different relative humidity levels are part of the cooling circuit, fit and connect several contact humidistats in series:
Design the switching contacts as N/C contacts.

Systems without external buffer cylinder

Connect the 24 V $\overline{\text{=}}$ contact humidistat for heating/cooling circuit 1: See "Electrical connection of the indoor unit".

Systems with external buffer cylinder

For each of the heating/cooling circuits 1 to 4, connect 1 230 V $\sim$ contact humidistat.

Hydraulic connection of the indoor unit (cont.)

The connection is made to the respective mixer extension kit of the heating/cooling circuit (ADIO electronics module).

Note

Cooling is not possible in systems with a heating water buffer cylinder with integral DHW heating.

Connection on the DHW side

For connecting the DHW side, observe EN 806, DIN 1988, DIN 4753, TrinkwV Drinking Water Ordinance [Germany] and DVGW (CH: SVGW regulations). Observe other country-specific standards as applicable.

Safety valve

The DHW cylinder **must** have a safety valve to protect against unduly high pressure.

Recommendation: Install safety valve above top edge of cylinder. This means the DHW cylinder will not need to be drained when working on the safety valve.

CH: According to W3 "Principles for creating potable water installations", safety valves must be drained directly via a visible unrestricted drain or via a short outlet line to the drain network.

Drinking water filter

According to DIN 1988-2, a drinking water filter must be installed in systems with metal pipework. Viessmann also recommends the installation of a drinking water filter when using plastic pipes to DIN 1988 to prevent contaminants entering the DHW system.

Automatic thermostatic mixing valve

With appliances that heat DHW to temperatures above 60 °C, an automatic thermostatic mixing valve must be installed in the DHW line as protection against scalding.

This also particularly applies when connecting solar thermal systems.

Operation without outdoor unit

The indoor unit can be operated without the outdoor unit, e.g. for screed drying. In this instance, room heating is provided solely via the external heat generator.

Hydraulic connection of the indoor unit (cont.)

The two connections **from** and **to** the outdoor unit are hydraulically connected for this purpose. It is essential to install an air vent valve and a non-return valve in this connection line: See the following illustration.

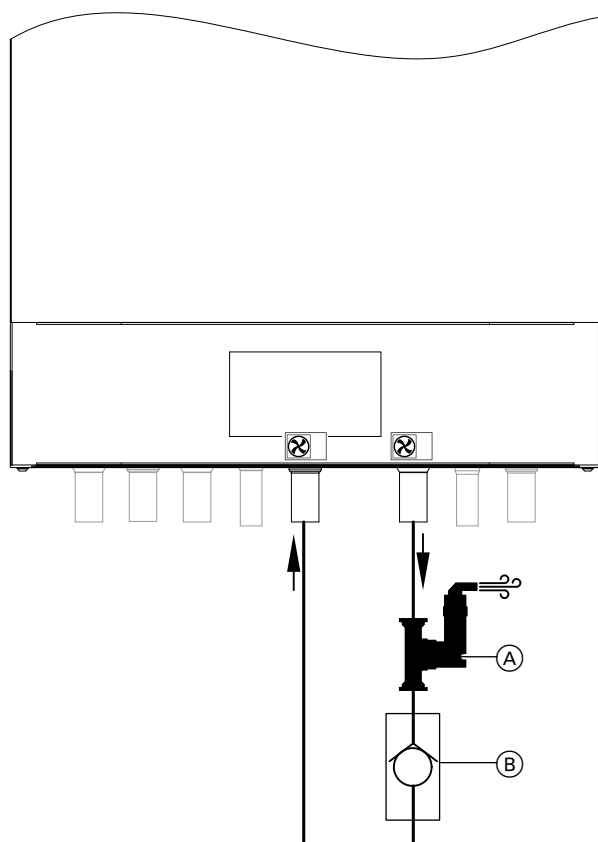


Fig. 37

- (A) Air vent valve
- (B) Non-return valve

Operating without external heat generator

The heat pump can be operated without an external heat generator, for example if the external heat generator is going to be installed at a later date. In this instance, room heating is provided solely via the heat pump.

1. It is **essential** to make the hydraulic connections for the external heat generator flow and return at the indoor unit.



Please note

Without the external heat generator, emergency operation and frost protection are not ensured if the outdoor unit malfunctions.

2. Carry out commissioning via the commissioning assistant on the HMI programming unit or via ViGuide:
Adjust the system configuration as follows:
Select mono mode operation.
Or
Select relevant system scheme without external heat generator.
StartViGuide: See chapter "Commissioning via ViGuide".

Preparing the electrical connections

Cables

- For cable lengths and cable cross-sections: See the following tables.
- For accessories:
Cables with the required number of cores for external connections.
Prepare an on-site distribution box.

Cable lengths in the indoor unit

All connections are made in the junction box at the top of the indoor unit.

Required cable length in the indoor unit: 0.5 m

Recommended power cables

Indoor unit

Power supply	Cable	Max. cable length
 230 V~ control unit/PCB	3 x 1.5 mm ²	50 m
Power-OFF (Grid-Lock)	3 x 1.5 mm ²	50 m

Outdoor units

Power supply	Cable	Max. cable length
Outdoor unit 230 V~	3 x 2.5 mm ²	20 m
	Or 3 x 4.0 mm ²	32 m
Outdoor unit 400 V~	5 x 2.5 mm ²	30 m

Electrical connection of the indoor unit

Indoor unit: Removing the front panel

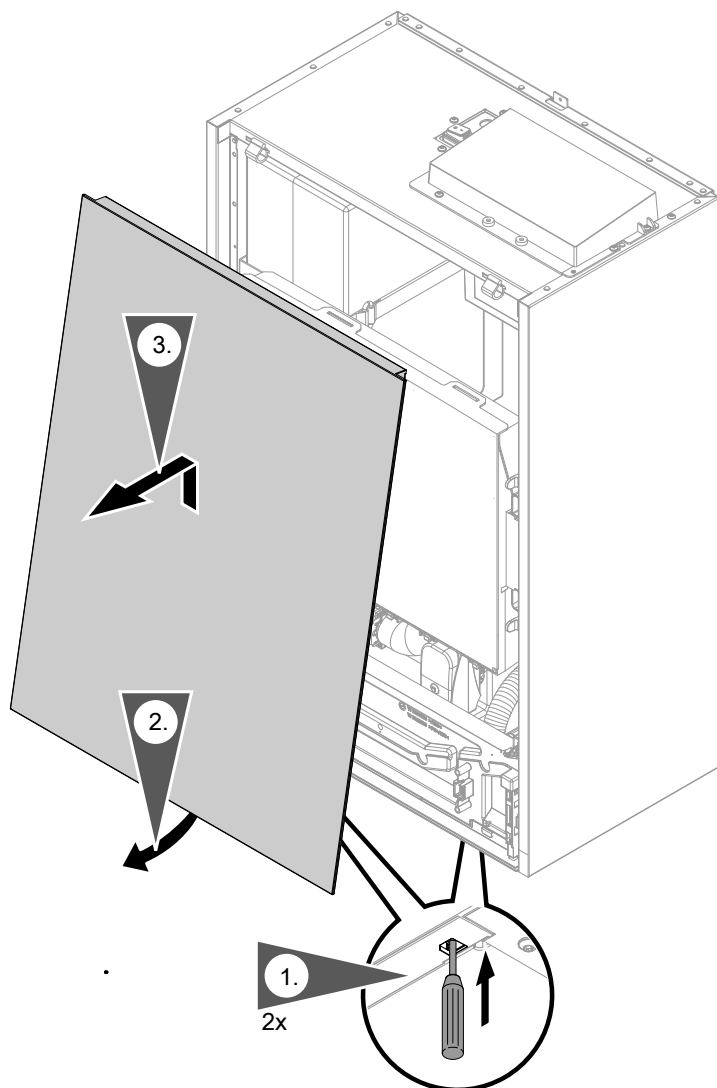


Fig. 38

Opening the electrical terminal area

- !** **Please note**
Electronic assemblies can be damaged by electrostatic discharge.
Before beginning work, touch earthed objects, e.g. heating or water pipes, to discharge any static.

Electrical connection of the indoor unit (cont.)

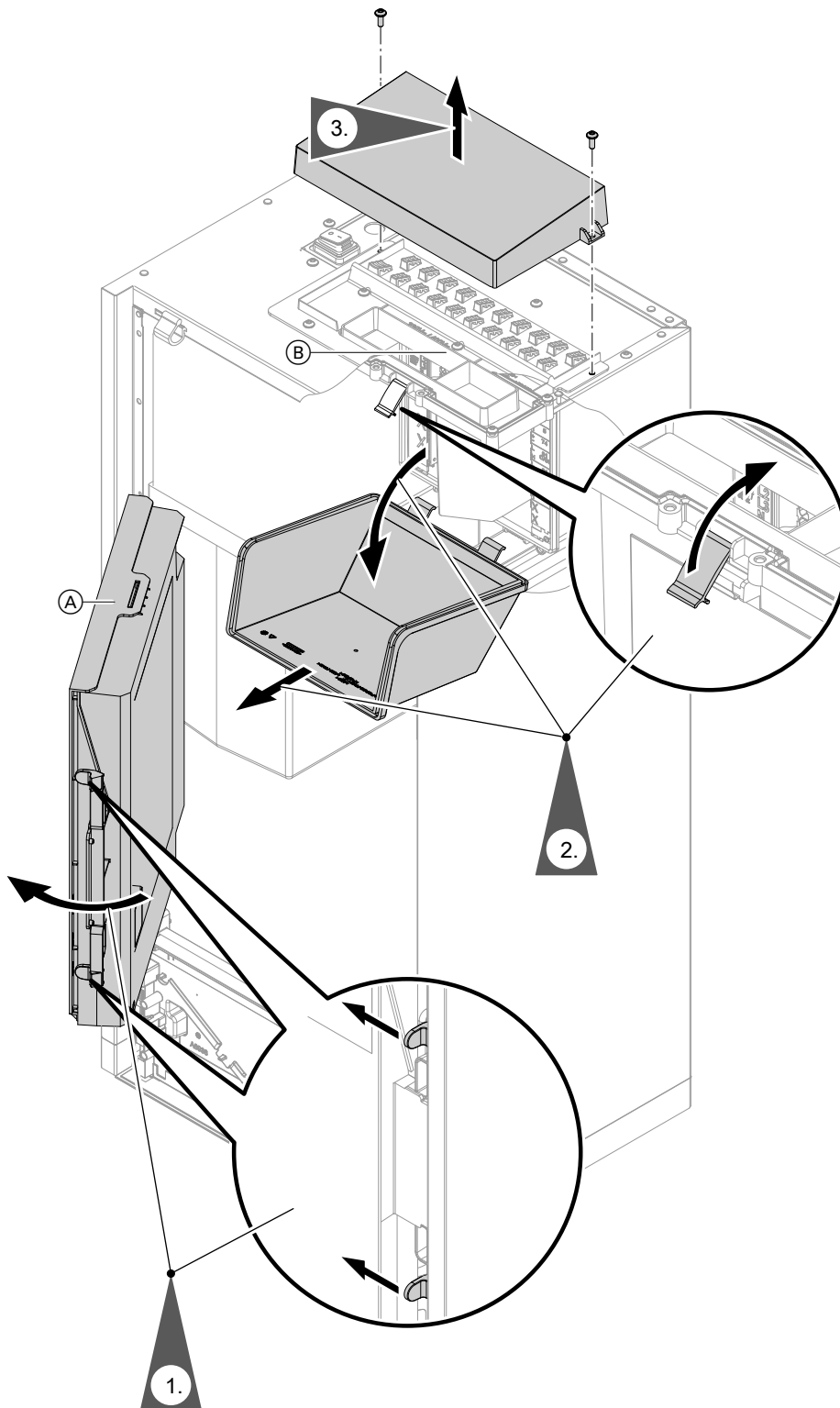


Fig. 39

- (A) Electronic module holder
- (B) Junction box

- After completing all electrical connections, seal the junction box tightly.
- Torque for the screws: 2.8 ± 0.3 Nm

Electrical connection of the indoor unit (cont.)

Indoor unit: Routing cables to the wiring chamber



Danger

Damaged cable insulation can lead to serious injury from electric shock and result in appliance damage.

Route cables so that they cannot touch very hot, vibrating or sharp-edged components.



Danger

Incorrect wiring can lead to serious injury from electrical current and result in appliance damage.

Take the following measures to prevent wires drifting into the adjacent voltage area:

- Route extra low voltage (ELV) leads < 42 V separately from cables > 42 V/230 V~/400 V~. Secure with cable ties.
- Strip as little of the insulation as possible, directly before the terminals. Bundle the cables close to the corresponding terminals.
- If 2 components are connected to the same terminal, press both cores together in a **single** wire ferrule.



Please note

If apertures are not securely sealed this can lead to damage from condensation, vibrations and excessive noise.

- Only break out as many openings to the terminal area as are needed for the cable entries.
- Use suitable strain relief or cable fittings for all cable entries.
Relieve the strain on all cables with 2 cable ties.
- Seal all cable entries so they are soundproof and impermeable.

Electrical connection of the indoor unit (cont.)

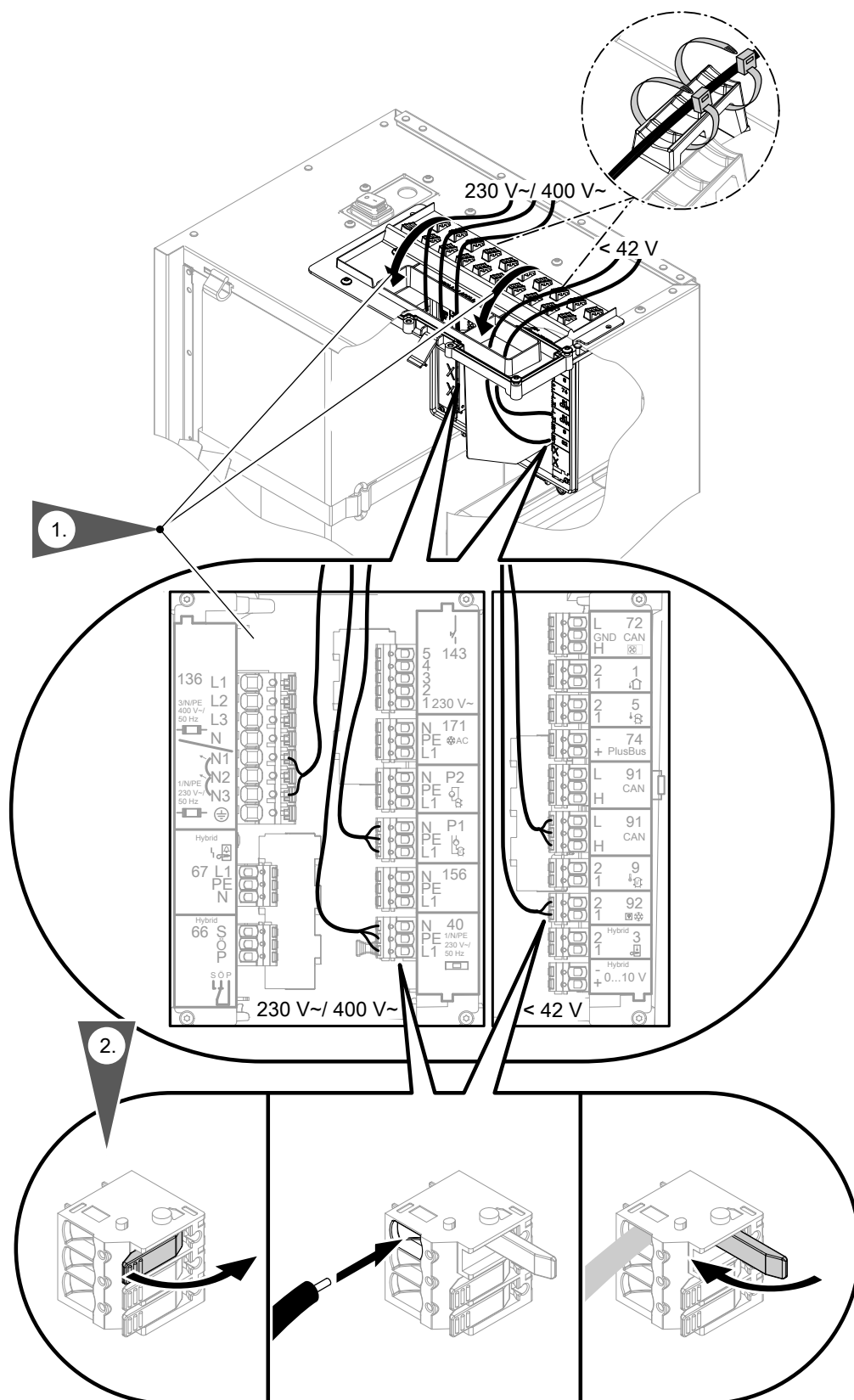


Fig. 40

Electrical connection of the indoor unit (cont.)

Notes regarding the connection values

- The specified output is the recommended connected load.
- The total output of all components connected directly to the electronics control module (e.g. pumps, valves, message facilities, contactors): **Max.** 1000 W
If the total output is < 1000 W, the individual rating of a component (e.g. pump, valve, message facility, contactor) can be greater than specified. However, the breaking capacity of the relevant relay must not be exceeded.
- The specified current indicates the max. switching current of the switching contact. Observe total current of 5 A.

Overview of electrical connections

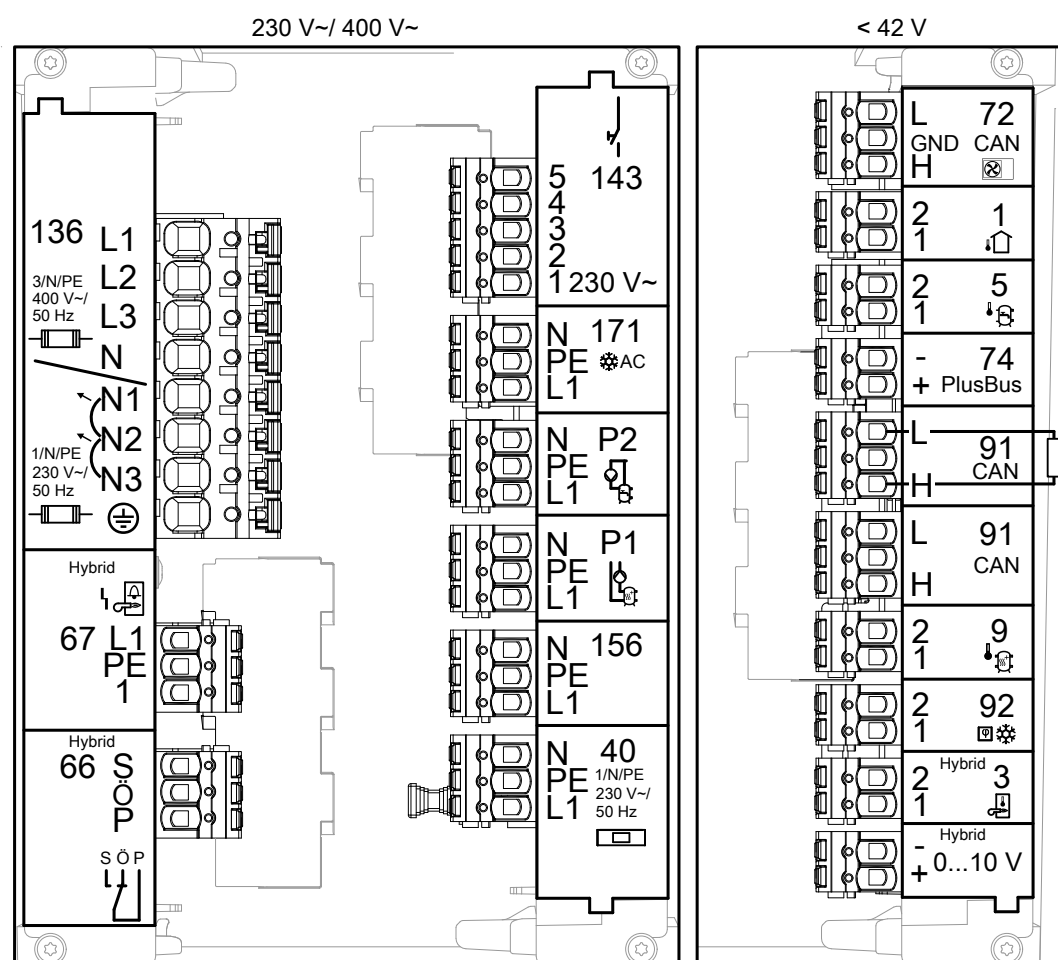


Fig. 41 Explanation of the connections: See the following tables.

Electrical connection of the indoor unit (cont.)

Terminal area < 42 V

Terminals	Component	Explanation
72.L 72.GND 72.H CAN 	Connection, CAN bus communication cable to indoor/outdoor unit	Connection for integration into the internal CAN bus system If plug 72 is wired up on site: ▪ Connect additional shielding to 72.GND. ▪ If the indoor unit is operated without the outdoor unit (e.g. for screed drying), connect the terminator at terminal 72 between 72.L and 72.H. Recommended connecting cable: ▪ Pre-assembled bus communication cable (accessories) For further information: See chapter "Connecting the indoor/outdoor unit CAN bus communication cable".
1.1 1.2 	Outside temperature sensor	Sensor type: NTC 10 kΩ Cores are interchangeable Recommended connecting cable: ▪ 2 x 1.5 mm² ▪ Max. cable length: 35 m
5.1 5.2 	Top cylinder temperature sensor	Sensor type: NTC 10 kΩ Cores are interchangeable Recommended connecting cable: ▪ 2 x 1.5 mm² ▪ Max. cable length: 35 m
74.+ 74.-	Connection of PlusBus subscribers, e.g. mixer extension kit	Cores are interchangeable Recommended connecting cable: ▪ Unshielded data cable: 2 x 0.34 mm² ▪ Max. cable length: 50 m
91.L 91.H CAN	Connection of an additional CAN bus subscriber, e.g. Vitocharge VX3	To integrate the heat pump into an external CAN bus system: For recommended connecting cable and further information: See chapter "Connecting to additional appliances via CAN bus". Do not connect CAN Ground (GND)! Recommended connecting cable: ▪ Pre-assembled bus cable (accessories) Further information: See chapter "Connecting to additional appliances via CAN bus". Do not connect CAN Ground (GND) of the connecting cable! Note The CAN bus communication cable of the indoor/outdoor unit must only be connected to terminals "72".

Electrical connection of the indoor unit (cont.)

Terminals	Component	Explanation
9.1 9.2 	Buffer temperature sensor, external heating/cooling water buffer cylinder	Sensor type: NTC 10 kΩ Cores are interchangeable Recommended connecting cable: ▪ 2 x 1.5 mm ² ▪ Max. cable length: 35 m
92.1 92.2 	24 V $\overline{\text{=}}$ contact humidistat for heating/cooling circuit 1	Recommended connecting cable: ▪ 2 x 0.75 mm ² Max. cable length: 25 m or ▪ 2 x 1.5 mm ² Max. cable length: 50 m
3.1 3.2 	Boiler temperature sensor TS2, external heat generator or Temperature sensor, low loss header	Sensor type: NTC 10 kΩ Cores are interchangeable Recommended connecting cable: ▪ 2 x 1.5 mm ² ▪ Max. cable length: 35 m
+ - 0 ... 10V	Control of external heat generator	0 to 10 V output for control voltage/set flow temperature (optional) Recommended connecting cable: ▪ 2 x 0.75 mm ² ▪ Max. cable length: 50 m

Installation of boiler temperature sensor TS2

For correct hybrid operation, the heat pump control unit requires the temperature of the heating water from the external heat generator. For this, install an immersion temperature sensor (accessories) as temperature sensor TS2. The installation position depends on the internal hydraulics of the external heat generator:

- External heat generator **with** integral boiler circuit pump:
Installing the temperature sensor in the low loss header between the external heat generator and the heat pump for hybrid operation
- External heat generator **without** integral boiler circuit pump:
Installing a temperature sensor in the sensor well on the external heat generator
If no sensor well is available, install a contact temperature sensor (accessories) so that the boiler water temperature is recorded with as little delay as possible.

Electrical connection of the indoor unit (cont.)

230 V~/400 V~ terminal area

Terminals	Component	Explanation
143.1 	Power supply for configurable digital inputs 143.2 to 143.5	Voltage: 230 V~
143.2 143.3 143.4 143.5	Configurable digital inputs 143.2 to 143.5 Possible functions: See chapter "Digital input functions"	Set the required parameters during commissioning: See chapter "Commissioning assistant". Breaking capacity: 230 V~, 0.15 A Recommended connecting cable: ▪ 2 x 0.75 mm ² ▪ Max. cable length: 50 m
171.N 171.PE 171.L 	Control of cooling Active cooling function	▪ Output: 230 W ▪ Voltage: 230 V~ ▪ Max. switching current: 1 A Recommended connecting cable: ▪ 3 x 1.5 mm ² ▪ Max. cable length: 50 m
P2.N P2.PE P2.L 	DHW circulation pump	▪ Output: 230 W ▪ Voltage: 230 V~ ▪ Max. switching current: 1 A Recommended connecting cable: ▪ 3 x 1.5 mm ² ▪ Max. cable length: 50 m
P1.N P1.PE P1.L 	For example, circulation pump for buffer discharge	Configurable connection ▪ Output: 230 W ▪ Voltage: 230 V~ ▪ Max. switching current: 1 A Recommended flexible connecting cable: ▪ 3 x 1.5 mm ² ▪ Max. cable length: 50 m
156.N 156.PE 156.L	Switched mains output for mains connection, accessories, e.g. mixer extension kit	▪ Output: 230 W ▪ Voltage: 230 V~ ▪ Max. switching current: 1 A Recommended flexible connecting cable: ▪ 3 x 1.5 mm ² ▪ Max. cable length: 50 m
40.N 40.PE 40.L 	Heat pump control unit power supply	See chapter "Heat pump control unit power supply" 1/N/PE 230 V~/50 Hz ▪ Output: 1000 W ▪ Voltage: 230 V~ ▪ Max. switching current: 6.3 A Recommended connecting cable: ▪ 3 x 1.5 mm ² ▪ Max. cable length: 50 m

Electrical connection of the indoor unit (cont.)

Terminals	Component	Explanation
136.L1 136.L2 136.L3 136.N 136.N1 136.N2 136.N3 136.PE 	Do not connect anything here!	
67.L 67.PE 67.1 	Fault message input of external heat generator	Switching contact as N/O contact - Voltage: 230 V~ - Max. switching current: 2 A Recommended connecting cable: 3 x 0.75 mm² with max. cable length 25 m or 3 x 1.5 mm² with max. cable length 50 m
66.S 66.Ö 66.P S Ö P 	Enable external heat generator	Switching contact as N/O contact: P — S is closed when there is a demand. Note - Do not route extra low voltage (ELV) via this contact. For that, a relay must be fitted on site. - The boiler temperature sensor in the external heat generator (terminals TS2) must capture the boiler water temperature of the external heat generator. - Switching voltage: 230 V~ - Switching current: 0.01 to 1 A Recommended connecting cable: 3 x 1.5 mm² - Max. cable length: 25 m

Power supply, accessories 230 V ~

Power supply for all accessories to terminals 156 (230 V ~)

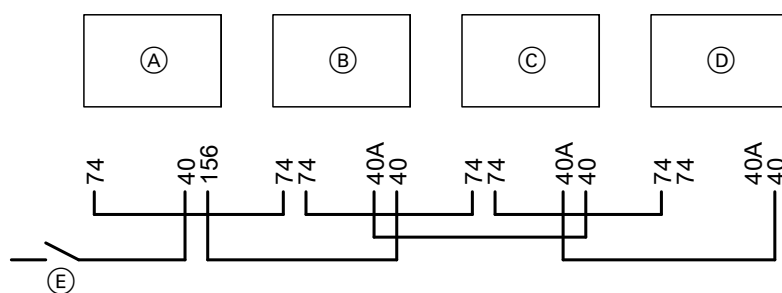


Fig. 42

- | | |
|---|--|
| <p>Ⓐ Indoor unit terminal areas</p> <p>40 Mains connection, control unit/PCB 230 V~</p> <p>74 PlusBus connection</p> <p>156 Power supply, PlusBus subscriber</p> <p>Ⓑ Mixer extension kit</p> | <p>Ⓒ Mixer extension kit</p> <p>Ⓓ Mixer extension kit</p> <p>Ⓔ ON/OFF switch</p> |
|---|--|

Electrical connection of the indoor unit (cont.)

Some accessories with direct power supply

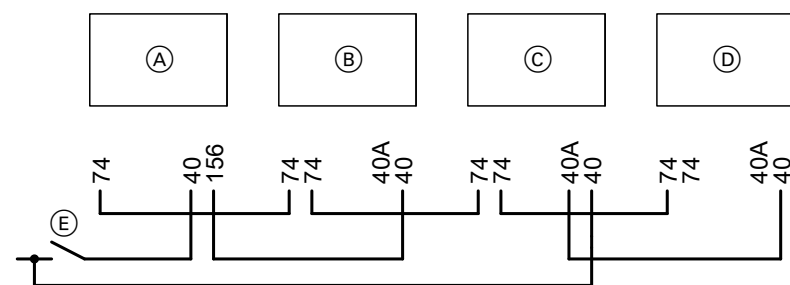


Fig. 43

- | | |
|---|--|
| <p>(A) Indoor unit terminal areas</p> <p>40 Mains connection, control unit/PCB 230 V~</p> <p>74 PlusBus connection</p> <p>156 Power supply, PlusBus subscriber</p> <p>(B) Mixer extension kit</p> | <p>(C) Mixer extension kit</p> <p>(D) Mixer extension kit</p> <p>(E) ON/OFF switch</p> |
|---|--|

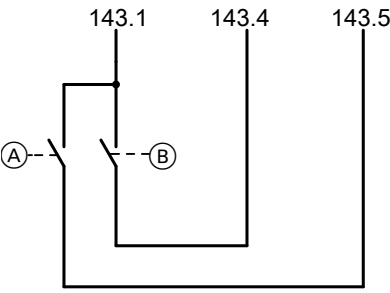
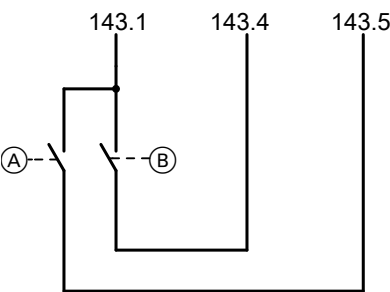
Digital input functions

- The simultaneous connection of several functions to 1 digital input is **not** possible.
- With on site power supply, ensure phase matching with the control unit voltage input: See chapter "Indoor unit: Heat pump control unit power supply 230 V~".
- Set the required parameters during commissioning: See chapter "Commissioning assistant".

The following functions are available via the 4 digital inputs:

Functions	Digital inputs				Explanation
	143.2	143.3	143.4	143.5	
Power-OFF or Output restriction	—	—	X	—	The heat pump can be switched off by the power supply utility or the power consumption can be limited. The output restriction is set during commissioning. ■ To avoid malfunctions, lay the mains connection of the heat pump control unit (3 x 1.5 mm²) and the cable for the power-OFF signal (lock or output restriction) separately. ■ For further information regarding the power-OFF signal: See chapter "Power supply". Floating contact (on site) for power-OFF: ■ Closed: Heat pump in operation ■ Open: Heat pump not operational Floating contact (on site) for output restriction: ■ Closed: Heat pump with restricted output in operation ■ Open: Heat pump in operation Possible operating states: See chapter "Explanation of the operating states for power-OFF, output restriction, Smart Grid".
Power-OFF and Output restriction	—	—	X	X	Power-OFF and output restriction can be combined without Smart Grid.

Electrical connection of the indoor unit (cont.)

Functions	Digital inputs				Explanation
	143.2	143.3	143.4	143.5	
					 (A) Floating contact (on site) (B) Floating contact (on site) - Both contacts open: Heat pump in control mode - Contact 143.4 closed and contact 143.5 open: Output restriction: Heat pump with restricted output in operation - Both contacts closed: Power-OFF: Heat pump not operational Possible operating states: See chapter "Explanation of the operating states for power-OFF, output restriction, Smart Grid".
Smart Grid SG	—	—	X	X	Power-OFF is included in the Smart Grid range of functions. Power-OFF or output restriction can be combined with Smart Grid. The output restriction is set during commissioning.  (A) Floating contact (on site) (B) Floating contact (on site) Explanations for Smart Grid: See chapter "Explanation of the operating states for power-OFF, output restriction, Smart Grid".
DHW circulation pump demand 	X	—	—	—	External demand, DHW circulation pump  (A) Floating contact (on site)

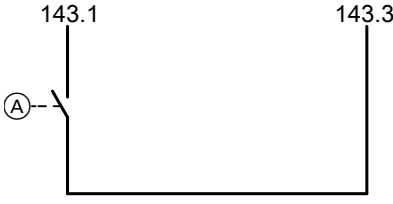
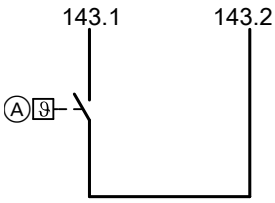
Electrical connection of the indoor unit (cont.)

Functions	Digital inputs				Explanation
	143.2	143.3	143.4	143.5	
External room temperature demand 	X	—	—	—	Only for heating/cooling circuit 1: Demand for room heating via a room thermostat  Ⓐ Floating contact (on site) ▪ Closed: Room heating ▪ Open: No room heating No frost protection for heating/cooling circuit 1 Note ▪ If the external room temperature demand is only connected for 1 of the max. 4 heating/cooling circuits, the room thermostat of this heating/cooling circuit is connected directly to digital input 143.2 of the heat pump control unit. ▪ If the external room temperature demand for 2, 3 or 4 heating/cooling circuits is connected, connections to the EM-EA1 extension are required. Regardless of how many room thermostats are connected, the following assignment applies: Heating/cooling circuit 1: DI1 of the EM-EA1 extension Heating/cooling circuit 2: DI2 of the EM-EA1 extension Heating/cooling circuit 3: DI3 of the EM-EA1 extension Heating/cooling circuit 4: Digital input 143.2 of the heat pump control unit If room thermostats are only connected for e.g. heating/cooling circuits 1 and 3, both room thermostats are connected to the EM-EA1 extension and contacts DI1 and DI3.
External blocking	X	—	—	—	External blocking of refrigerant circuit  Ⓐ Floating contact (on site) ▪ Closed: No room heating, no DHW heating No frost protection for the system ▪ Open: Normal operation

Electrical connection of the indoor unit (cont.)

Functions	Digital inputs				Explanation
	143.2	143.3	143.4	143.5	
External demand for heating 	—	X	—	—	Only in conjunction with an external heating/cooling water buffer cylinder: External demand from an additional consumer circuit, e.g. swimming pool. The external demand is configured during commissioning. The flow temperature parameter for the consumer circuit is set to a fixed value.  Ⓐ Floating contact (on site) ▪ Closed: Heating mode additional consumer circuit ▪ Open: No heating mode additional consumer circuit Note The external demand for the system flow temperature via the EM-EA1 extension (connection 0 to 10 V) cannot be combined with the "External demand for heating" via digital input 143.3. Only one of the two connections is possible.

Electrical connection of the indoor unit (cont.)

Functions	Digital inputs				Explanation
	143.2	143.3	143.4	143.5	
External operating program changeover between heating/cooling	—	X	—	—	Only in conjunction with an external heating/cooling water buffer cylinder: Switching between heating mode and cooling mode via an external switch as an alternative option to setting via the "buffer mode" menu.  Setting "buffer mode": Operating instructions for the heat pump  ① Floating contact (on site) ▪ Closed: Cooling mode ▪ Open: Heating mode
Temperature limiter, heating/cooling circuit 1 	X	—	—	—	Temperature limiter to restrict the maximum temperature of underfloor heating circuits  ① Temperature limiter, heating/cooling circuit 1 Note Systems with external buffer cylinder: For all heating/cooling circuits 1 to 4 (if installed), the temperature limiters are connected to the mixer extension kit.

Explanation of the operating states for power-OFF, output restriction, Smart Grid

The operating status of the heat pump depends on the connected power-OFF signal at contacts 143.4 and 143.5 and the respective switching state of the contacts.

Contact switching state		Heat pump operating status	Required commissioning assistant settings
143.4	143.5		
Only power-OFF			
Closed	—	Heat pump in control mode	1. "Smart Grid" > "Grid-Lock"
Open	—	Power-OFF active: Heat pump not operational	2. "Output restriction" > "Inactive"

Electrical connection of the indoor unit (cont.)

Contact switching state		Heat pump operating status	Required commissioning assistant settings
143.4	143.5		
Output restriction only			
Open	—	Heat pump in control mode	1. "Smart Grid" > "Inactive" 2. "Output restriction" > "Floating contacts" 3. "Default value reference restriction" > Value
Closed	—	Output restriction active	
Power-OFF and output restriction			
Open	Open	Heat pump in control mode	1. "Smart Grid" > "Grid-Lock" 2. "Output restriction" > "Floating contacts" 3. "Default value reference restriction" > Value
Closed	Open	Output restriction active	
Closed	Closed	Power-OFF active: Heat pump not operational	
Smart Grid and power-OFF			
Open	Open	Heat pump in normal operation (Smart Grid mode 2)	1. "Smart Grid" > "SG Ready via floating contacts" 2. "Output restriction" > "Inactive"
Closed	Open	Power-OFF active: Heat pump out of operation (Smart Grid mode 1)	
Open	Closed	Heat pump operation with adjusted set temperatures (recommended mode, Smart Grid Mode 3)	
Closed	Closed	Forced operation with temperature limits (Smart Grid mode 4)	
Smart Grid and output restriction			
Open	Open	Heat pump in normal operation (Smart Grid mode 2)	1. "Smart Grid" > "SG Ready via floating contacts" 2. "Output restriction" > "Floating contacts" 3. "Default value reference restriction" > Value
Closed	Open	Output restriction active (Smart Grid mode 1)	
Open	Closed	Heat pump operation with adjusted set temperatures (recommended mode, Smart Grid Mode 3)	
Closed	Closed	Forced operation with temperature limits (Smart Grid mode 4)	

Operating states of the heat pump**Power-OFF active:**

- Heat pump not operational
- Room heating via external buffer cylinder (if installed)
- Support for room heating by the external heat generator
- No room cooling

Output restriction active:

- Limited power consumption of the heat pump, therefore possibly lower heating output
- Room heating/room cooling via external buffer cylinder (if available)
- If necessary, support for room heating by the external heat generator

Heat pump operation with adjusted set temperatures:

- Increased temperature set values for room heating, buffer heating, DHW heating
- Lower temperature set values for room cooling
- The heat pump is switched on if a time phase is active in the respective time program.

Forced operation with temperature limits:

- Heating of all system components to the max. possible temperatures
- Cooling of all system components to the min. possible temperatures
- The heat pump is switched on immediately, even outside the time program.

Electrical connection of the indoor unit (cont.)

Connecting to additional appliances via CAN bus

The heat pump can form a system network with other compatible appliances via the external CAN bus. Combining appliances with the same control platform brings benefits such as shared use of a connectivity module or even joint commissioning and operation via an app.

The following wall mounted gas condensing boilers are suitable for a system network with the heat pump:

- Vitodens 200-W, type B2HH
And
Vitodens 300-W, type B3HH
- With hybrid extension set (accessories):
Vitodens 200-W, types B2HE and B2HF
And
Vitodens 300-W, types B3HF and B3HG
- The appliance CAN bus is designed for "line" bus topology with a terminator at both ends: See Fig. 44.
- With CAN bus, the transmission quality and the cable lengths depend on the electrical properties of the cable.
- Only use **one** cable type within a CAN bus.

Note

For commissioning any CAN bus subscriber: See chapter "Commissioning the system".

Recommended cable

- Recommended cable for integration into an external CAN bus system:
Bus cable (accessories), length: 5, 15 or 30 m
- For wiring on site:
Only use cable types listed in the following tables.

Recommended cable type (on site):

CAN bus cable	Twisted pair cable compliant with ISO 11898-2, shielded
▪ Cable cross-section	0.34 to 0.6 mm ²
▪ Characteristic impedance	95 to 140 Ω
▪ Max. length (entire CAN bus system)	200 m

Alternative cable types (on site):

CAN bus cable	2-core, CAT7, shielded
▪ Max. length (entire CAN bus system)	200 m
CAN bus cable	2-core, CAT5, shielded
▪ Max. length (entire CAN bus system)	200 m

Routing the CAN bus cable

- ! Please note**
Incorrectly executed electrical installations can cause appliance damage.
- Protect the CAN bus communication cable from damage.
 - Do not crush or cut the wires when securing the cable.



Please note

A bending radius that is too small can cause damage to the CAN bus cable and impair data transmission.

- Do not kink the CAN bus cable.
- Do not twist the CAN bus cable.
- Observe and adhere to the required bending radius:
 - Fixed installation
Bending radius ≥ 10 times the cable cross-section
 - Movable installation
Bending radius ≥ 15 times the cable cross-section

Electrical connection of the indoor unit (cont.)**Please note**

Voltages $\geq 230\text{ V~}$ in the direct vicinity of the CAN bus cable can interfere with data transmission.

- Do not route the CAN bus cable alongside $230\text{ V~}/400\text{ V~}$ mains power cables.
- Do not route the CAN bus cable in the vicinity of motors or motor drives.
- Strip as little of the insulation as possible, directly before the terminals.

Terminator

When integrating into an external CAN bus system, a distinction is made as to whether a CAN bus subscriber is the first, last or central subscriber. In order to avoid communication interferences, only 1 terminator with $120\ \Omega$ may be present at the first and last subscriber for the termination of the external CAN bus system.

If the heat pump is connected as the central subscriber, the factory-connected terminator must be removed: See the following chapters.

To check this, the resistance at one of the CAN bus connections between CAN L and CAN H can be measured after all CAN bus connections have been completed. For correct measurement of the resistance, the power supply to all appliances in the CAN bus system must be interrupted.

Measured resistance:

- Target value:
 $60\ \Omega \pm 10\ \%$.
- Measured value $< 60\ \Omega$:
More than 2 terminators installed
- Measured value $> 60\ \Omega$:
Only 1 terminator installed
or
Terminator not equal to $120\ \Omega$

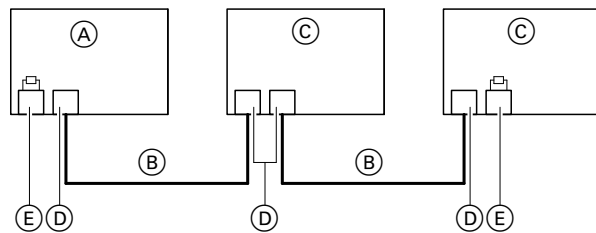
The heat pump is the first or last subscriber

Fig. 44

- (A) Heat pump connected as first or last CAN bus subscriber

In this case, 1 connection is required on the heat pump:

- Terminals 91.L and 91.H to connection 91 without terminator
Do **not** connect CAN Ground (GND)!
- Do **not** remove terminator from further connection 91.

- (B) CAN bus cable
(C) Other CAN bus subscribers
(D) Connection of external CAN bus without terminator
(E) Connection of external CAN bus with terminator

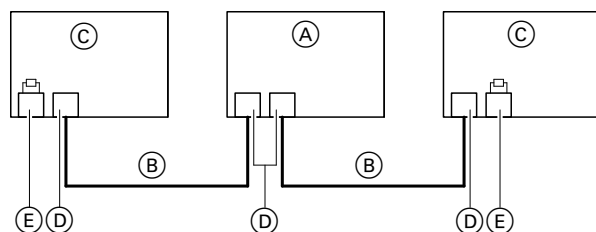
The heat pump is the central subscriber

Fig. 45

- (A) Heat pump as central CAN bus subscriber

In this case, 2 connections are required on the heat pump:

- Terminals 91.L and 91.H to connection 91 without terminator
Do **not** connect CAN Ground (GND)!
- Terminals 91.L and 91.H at connection 91 with terminator
Remove terminator!
Do **not** connect CAN Ground (GND)!

- (B) CAN bus cable
(C) Other CAN bus subscribers
(D) Connection of external CAN bus without terminator
(E) Connection of external CAN bus with terminator

Electrical connection of the indoor unit (cont.)

Connecting the energy meter

The energy meter is installed on the main distribution board. It is connected to the building's power supply and to the external CAN bus system according to the connection diagrams in the system schemes.

Recommended cable type: See chapter "Connecting with other appliances via the CAN bus".

CAN bus subscriber number

The CAN bus subscriber number "97" is preset.

If more than 1 energy meter is used within a CAN bus system, the energy meters must each have their own CAN bus subscriber number; if necessary, change to "98", "111" or "112".



Please note

Incorrect core assignment can result in appliance faults.
Never interchange wires.



Installation and service instructions for the "Energy meter"

Fitting the programming unit

In the delivered condition, the programming unit is located at the bottom. For easier access, the programming unit can be fitted at the top, e.g. for lower installation heights.

In this case, fit the programming unit bracket at the top.

Fitting the programming unit bracket at the top

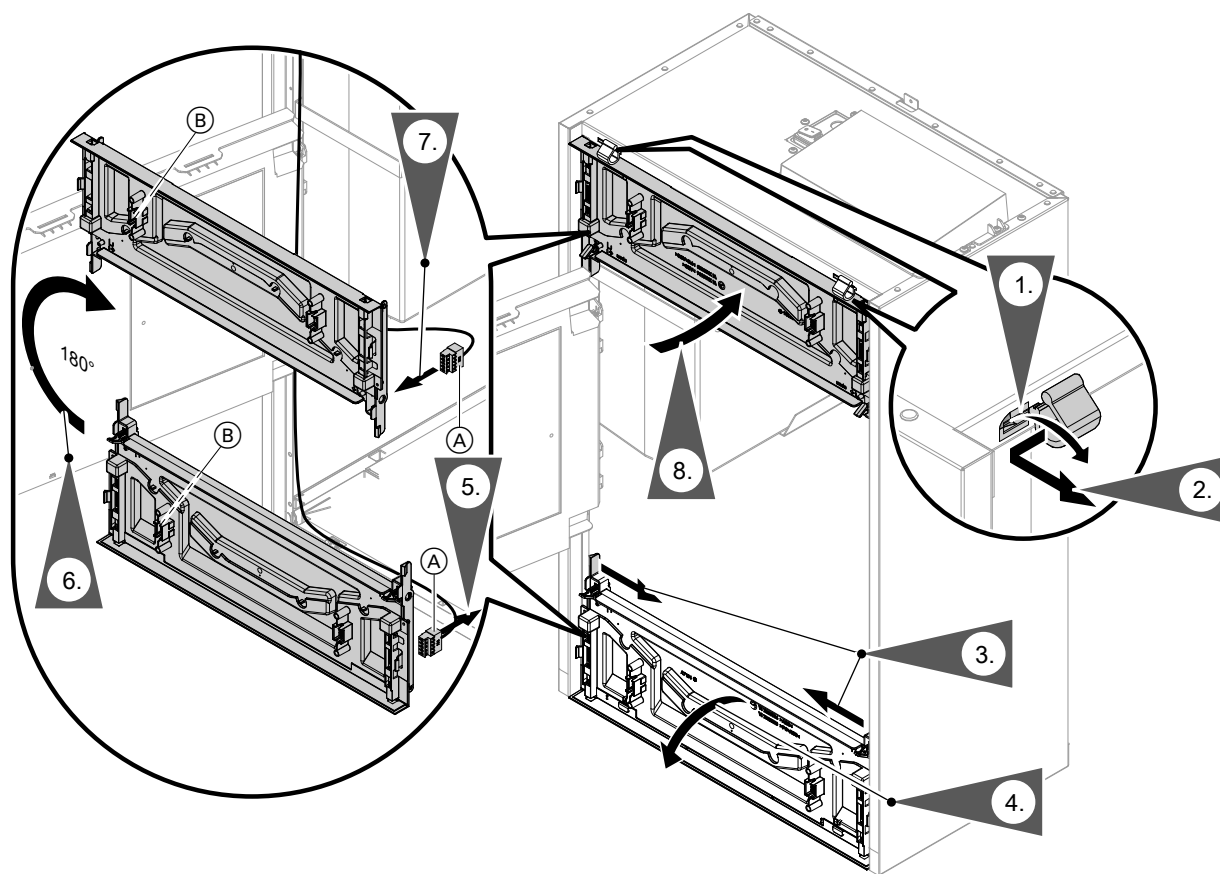


Fig. 46

- (A) Plug for **HMI** programming unit
- (B) Slot for **LAN** extension module (accessories)

Electrical connection of the indoor unit (cont.)

- ! **Please note**
Inserting the plug for the HMI programming unit into the slot for the LAN extension module will **irreparably** damage the TCU communication module.
Insert the plug for the HMI programming unit into the correct slot.

Electrical connection of the indoor unit (cont.)

Installing the programming unit

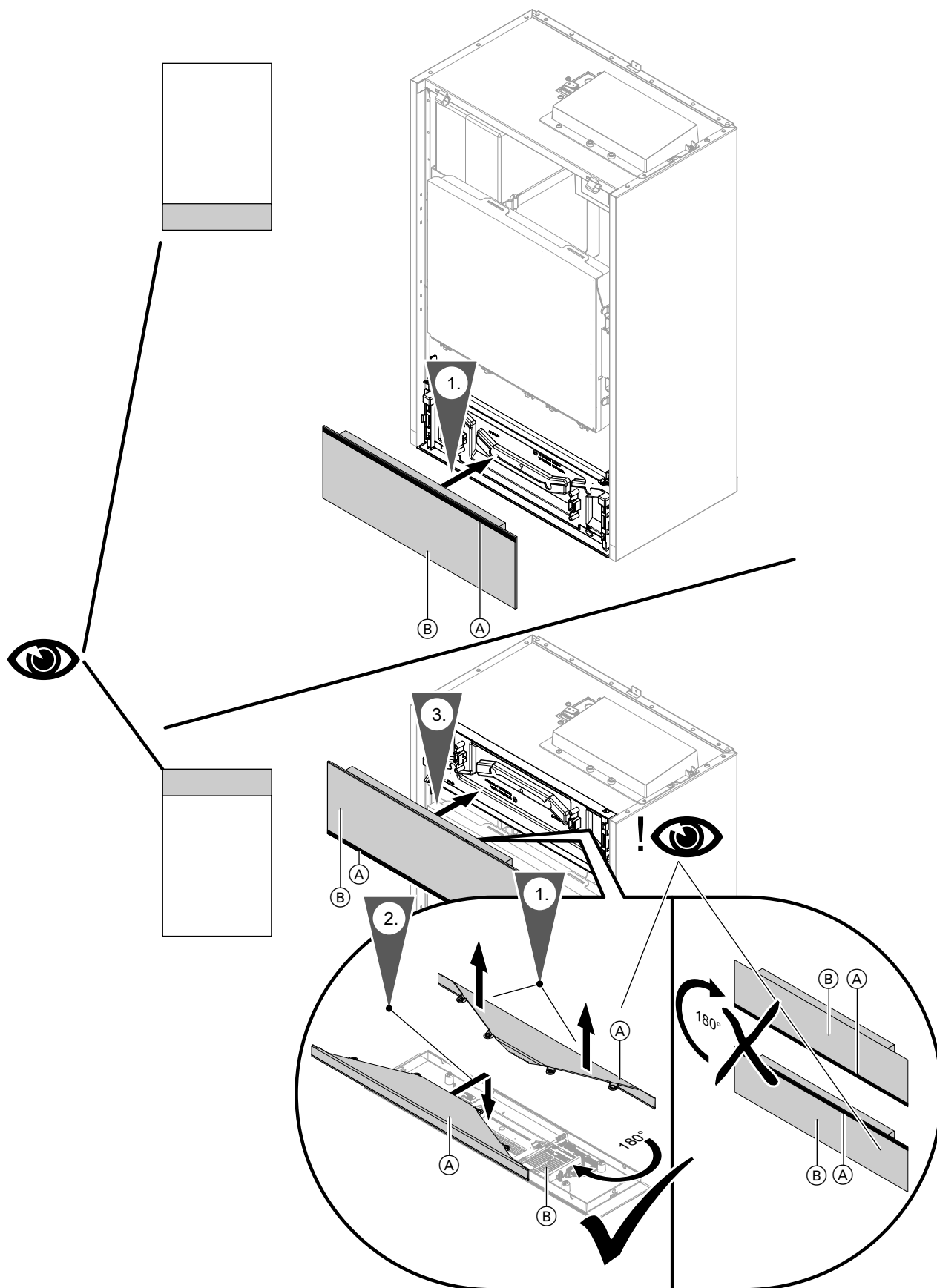


Fig. 47

- Ⓐ Lightguide
- Ⓑ Programming unit

Electrical connection of the outdoor unit

Cable routing to the terminal area

Outdoor unit with 1 fan

Lengths of cable in appliance:

- 230 V~ compressor power cable: 300 mm
- CAN bus communication cable: 900 mm

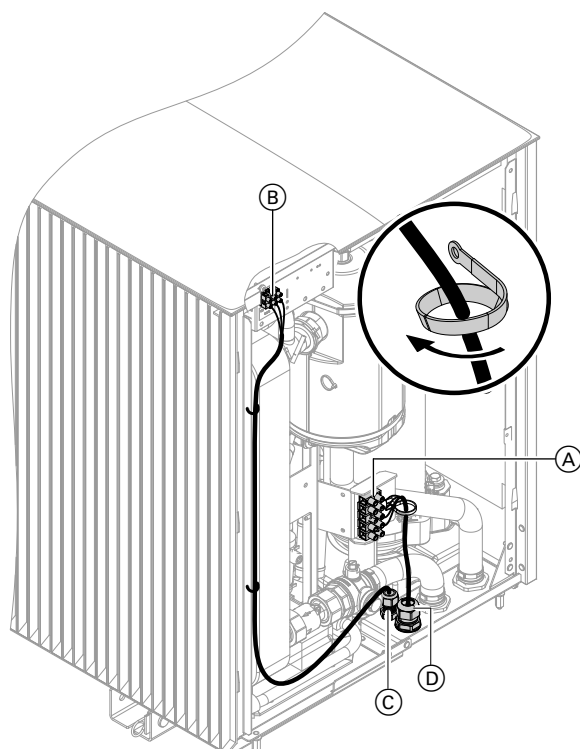


Fig. 48

- Ⓐ 230 V~ compressor power supply
- Ⓑ Connection for CAN bus communication cable (accessories)
- Ⓒ Cable entry for CAN bus communication cable
Torque: 6 Nm
- Ⓓ Cable entry for power cable
Torque: 8 Nm

Electrical connection of the outdoor unit (cont.)

Outdoor unit with 2 fans, 230 V~

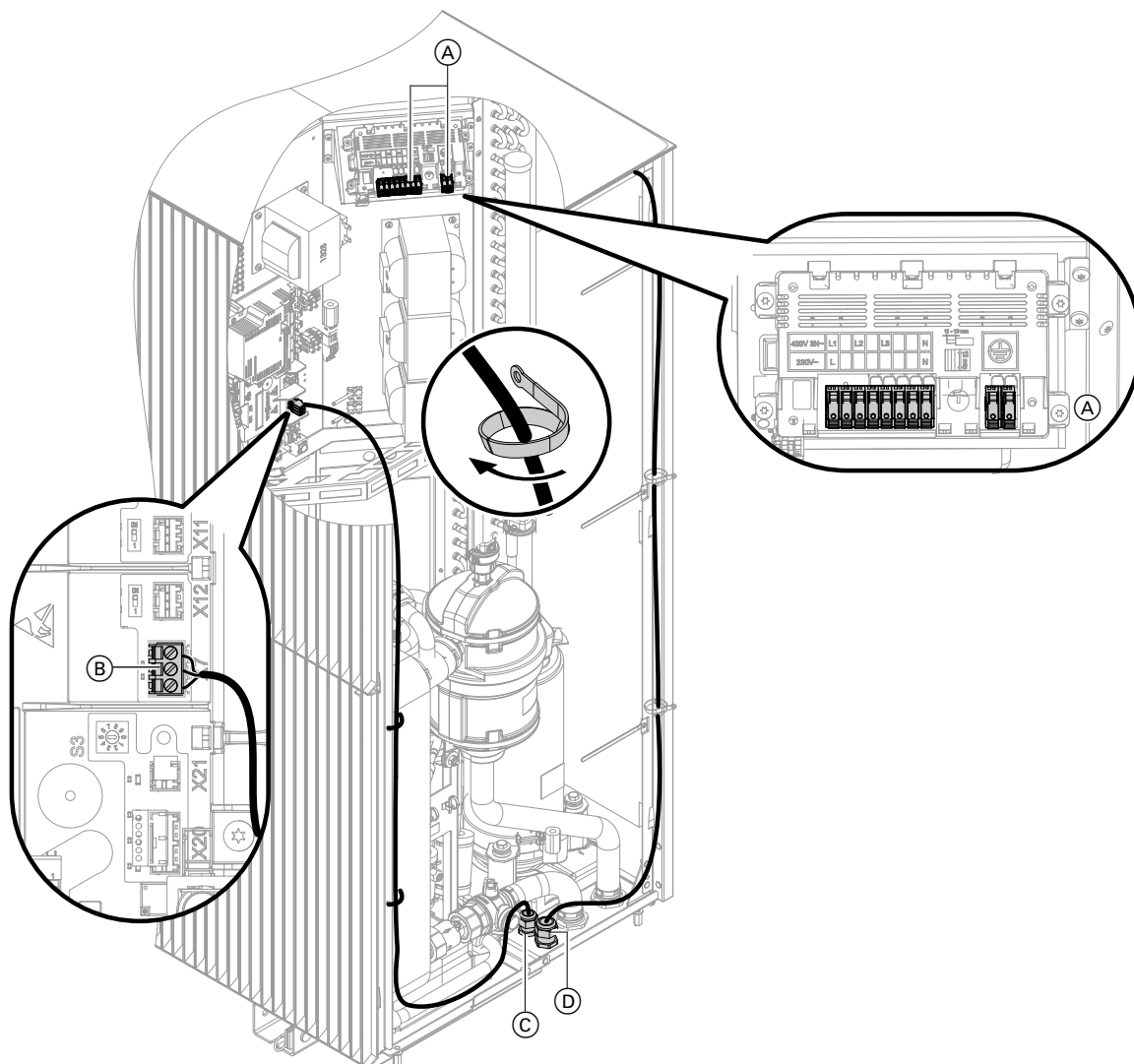


Fig. 49

- Ⓐ 230 V~ compressor power supply
- Ⓑ Connection for CAN bus communication cable (accessories)

- Ⓒ Cable entry for CAN bus communication cable
Torque: 6 Nm
- Ⓓ Cable entry for power cable
Torque: 8 Nm

Lengths of cable in appliance:

- 230 V~ compressor power cable: 1900 mm
- CAN bus communication cable: 1500 mm

Electrical connection of the outdoor unit (cont.)

Outdoor unit with 2 fans, 400 V~, sizes 10 to 13

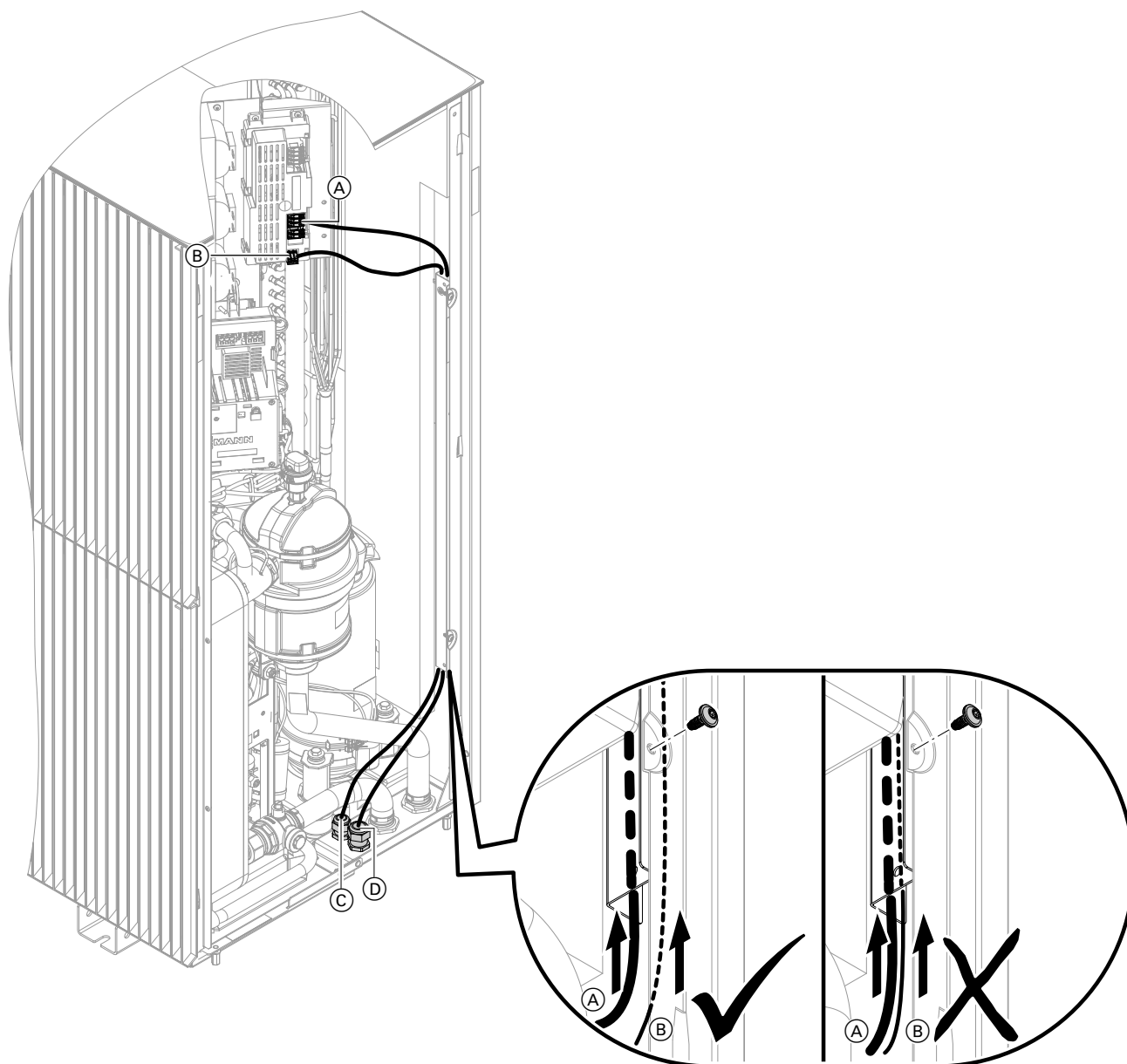


Fig. 50

- Ⓐ 400 V~ compressor power supply
- Ⓑ Connection for CAN bus communication cable (accessories)

- Ⓒ Cable entry for CAN bus communication cable
Torque: 6 Nm
- Ⓓ Cable entry for power cable
Torque: 8 Nm

Lengths of cable in appliance:

- 400 V~ compressor power cable: 1600 mm
- CAN bus communication cable: 1700 mm

Electrical connection of the outdoor unit (cont.)

Outdoor unit with 2 fans, 400 V~, sizes 16 to 19

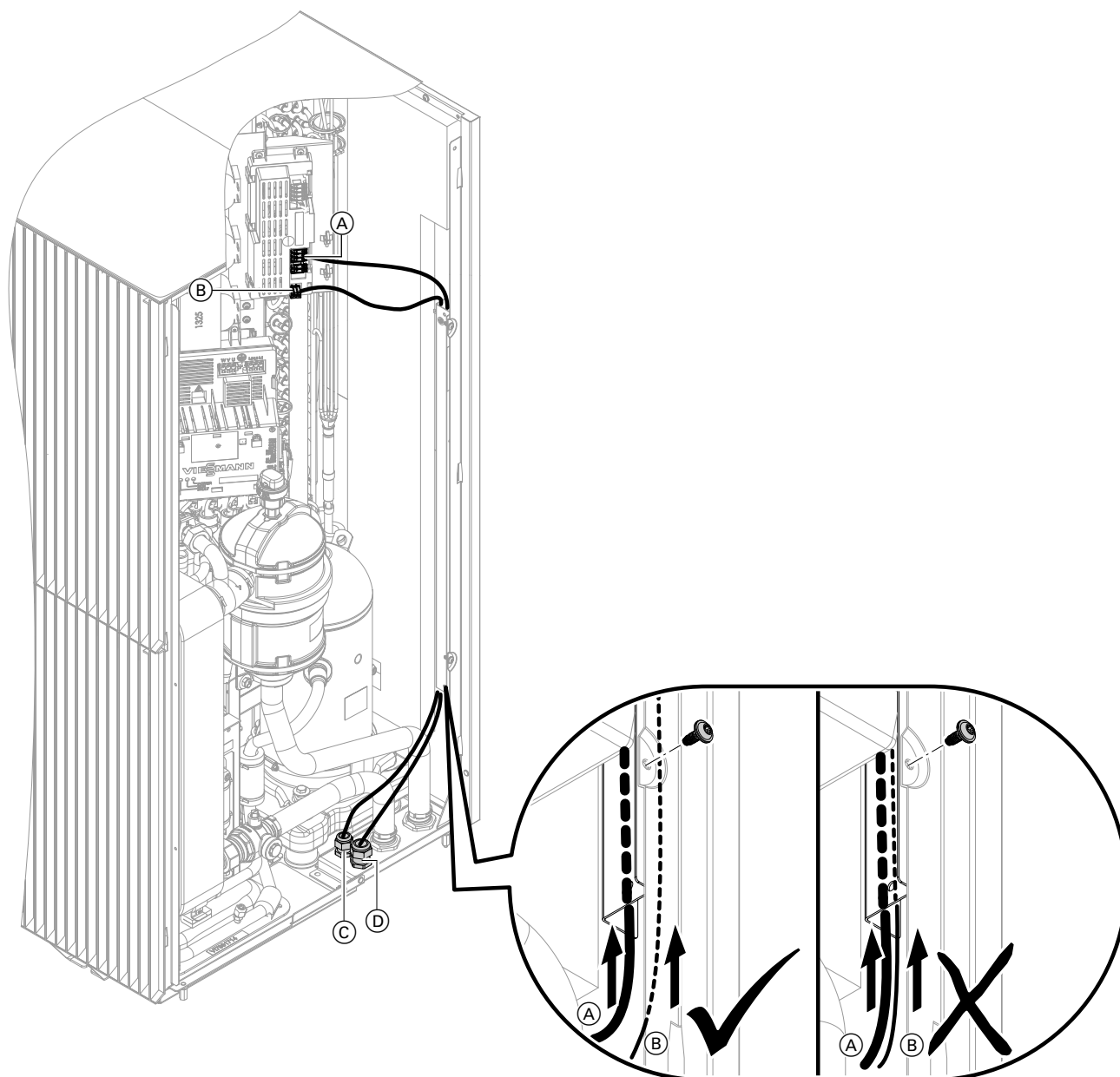


Fig. 51

- (A) 400 V~ compressor power supply
- (B) Connection for CAN bus communication cable (accessories)

- (C) Cable entry for CAN bus communication cable
Torque: 6 Nm
- (D) Cable entry for power cable
Torque: 8 Nm

Lengths of cable in appliance:

- 400 V~ compressor power cable: 1600 mm
- CAN bus communication cable: 1700 mm

Connecting the indoor/outdoor unit CAN bus communication cable (accessories)

The indoor unit and outdoor unit are integrated into the internal CAN bus system via the CAN bus communication cable.

Connecting the indoor/outdoor unit CAN bus... (cont.)

Recommended cable

Recommended cable: **Indoor/outdoor unit bus communication cable** (accessories), length 5, 15 or 30 m

For wiring on site:

- Only use the cable types listed in the following two tables.
- Only use cables with shielding:
Also connect shielding to the "GND" terminal of each of the following:
 - Connection of outdoor unit
 - In the junction box: Connection 72
 If necessary, remove the terminator from terminal 72.
- Cable length between indoor and outdoor unit:
 - Min. 3 m
 - Max. 30 m

Recommended cable type (on site):

CAN bus cable	In line with ISO 11898-2, twisted pair cable, shielded
■ Cable cross-section	0.34 to 0.6 mm ²
■ Characteristic impedance	95 to 140 Ω
■ Max. length (entire CAN bus system)	120 m

Alternative cable types (on site):

CAN bus cable	2-core, CAT7, shielded
■ Max. length (entire CAN bus system)	120 m
CAN bus cable	2-core, CAT5, shielded
■ Max. length (entire CAN bus system)	120 m

Terminator for internal CAN bus system

The two terminators required are connected at the factory.

Routing the CAN bus cable

- ! **Please note**
Incorrectly executed electrical installations can cause appliance damage.
- Protect the CAN bus communication cable from damage.
 - Do not crush or cut the wires when securing the cable.

- ! **Please note**
A bending radius that is too small can cause damage to the CAN bus cable and impair data transmission.
- Do not kink the CAN bus cable.
 - Do not twist the CAN bus cable.
 - Observe and adhere to the required bending radius:
 - Fixed installation
Bending radius ≥ 10 times the cable cross-section
 - Movable installation
Bending radius ≥ 15 times the cable cross-section

- ! **Please note**
Voltages ≥ 230 V~ in the direct vicinity of the CAN bus cable can interfere with data transmission.
- Do not route the CAN bus cable alongside 230 V~/400 V~ mains power cables.
 - Do not route the CAN bus cable in the vicinity of motors or motor drives.
 - Strip as little of the insulation as possible, directly before the terminals.

Connecting the indoor/outdoor unit CAN bus... (cont.)

Connecting the CAN bus communication cable

Outdoor unit with 1 fan

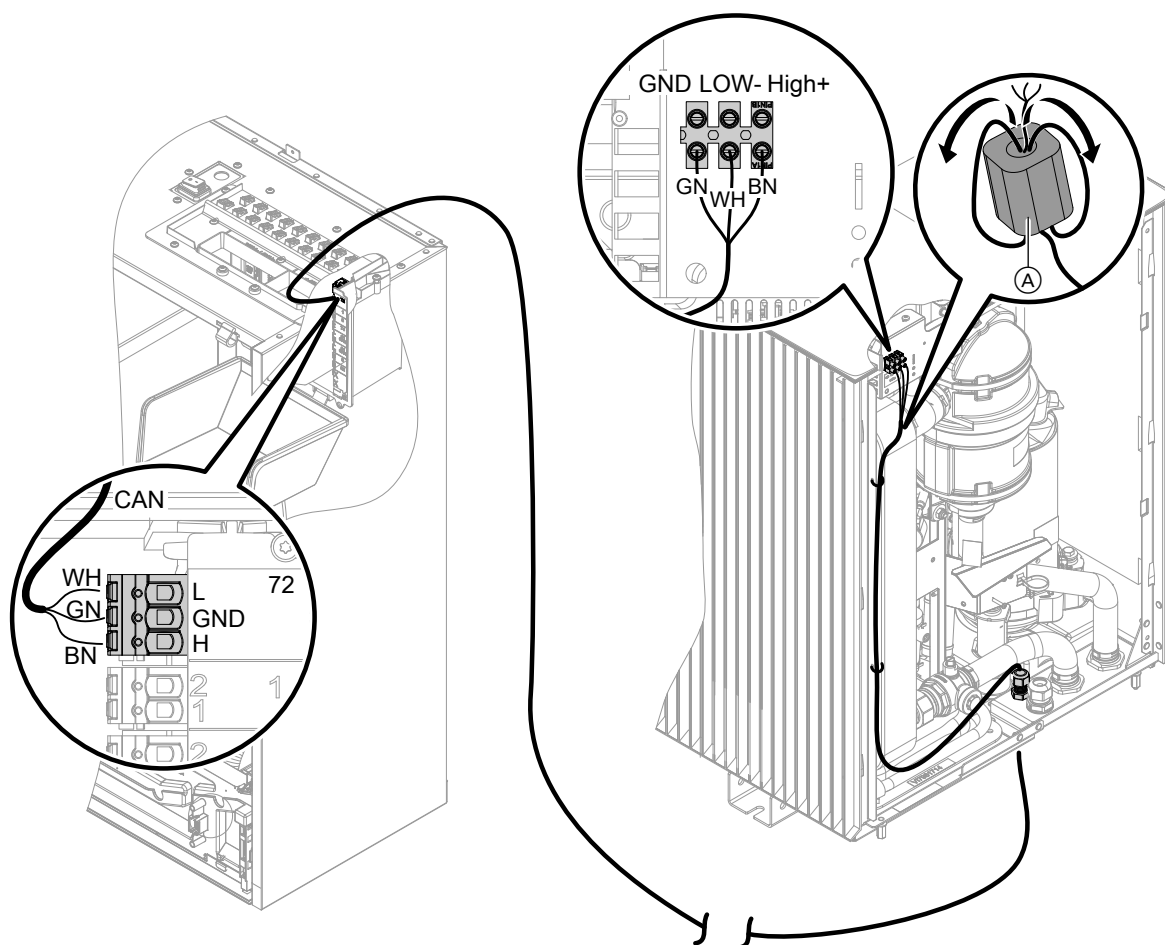


Fig. 52

(A) Ferrite

Colour coding to IEC 60757:

BN Brown

GN Green

WH White

Connecting the indoor/outdoor unit CAN bus... (cont.)

Outdoor unit with 2 fans, 230 V~, sizes 10 to 13

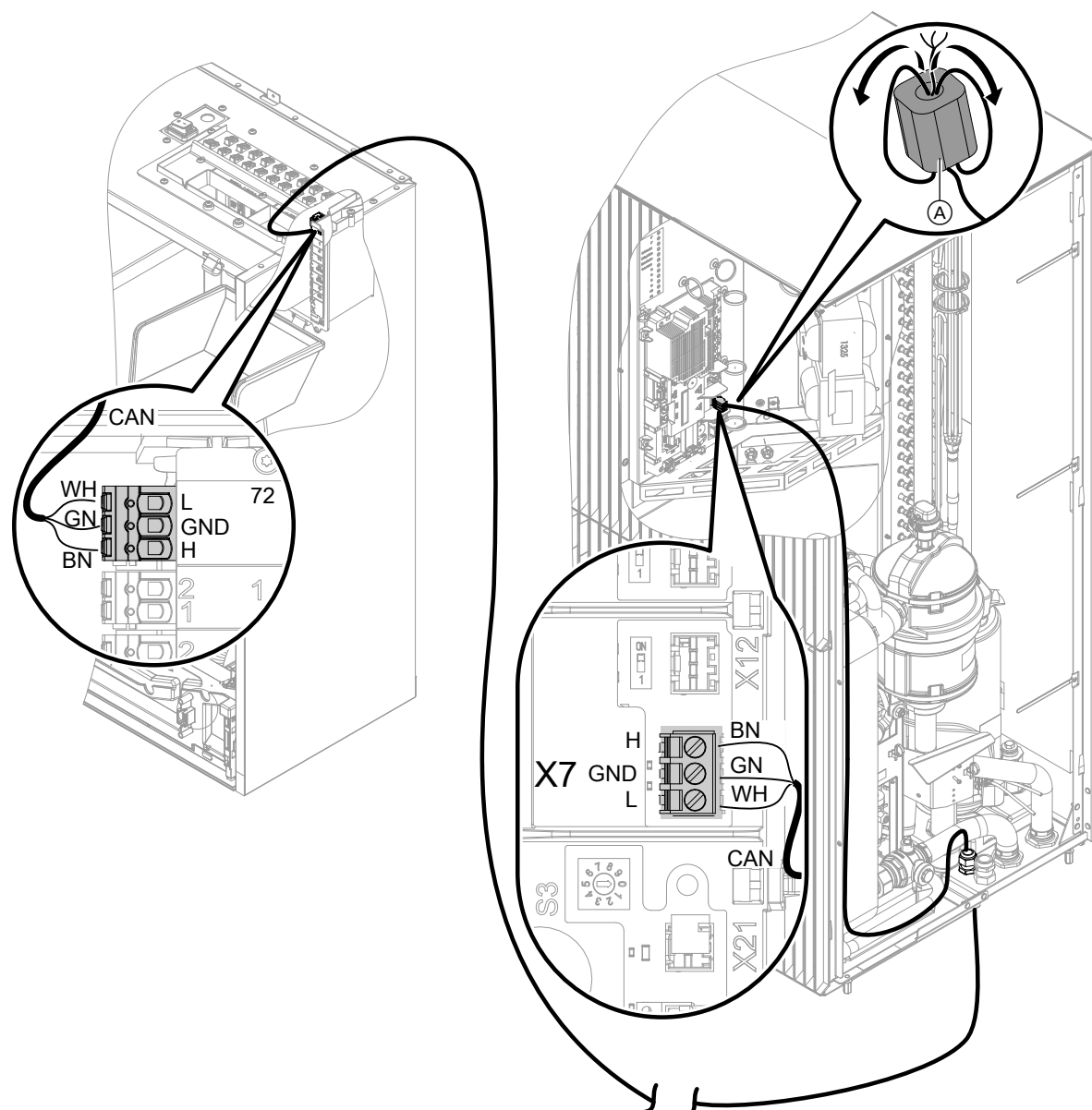


Fig. 53

Ⓐ Ferrite

Colour coding to IEC 60757:

BN Brown

GN Green

WH White

Connecting the indoor/outdoor unit CAN bus... (cont.)

Outdoor unit with 2 fans, 400 V~, sizes 10 to 13

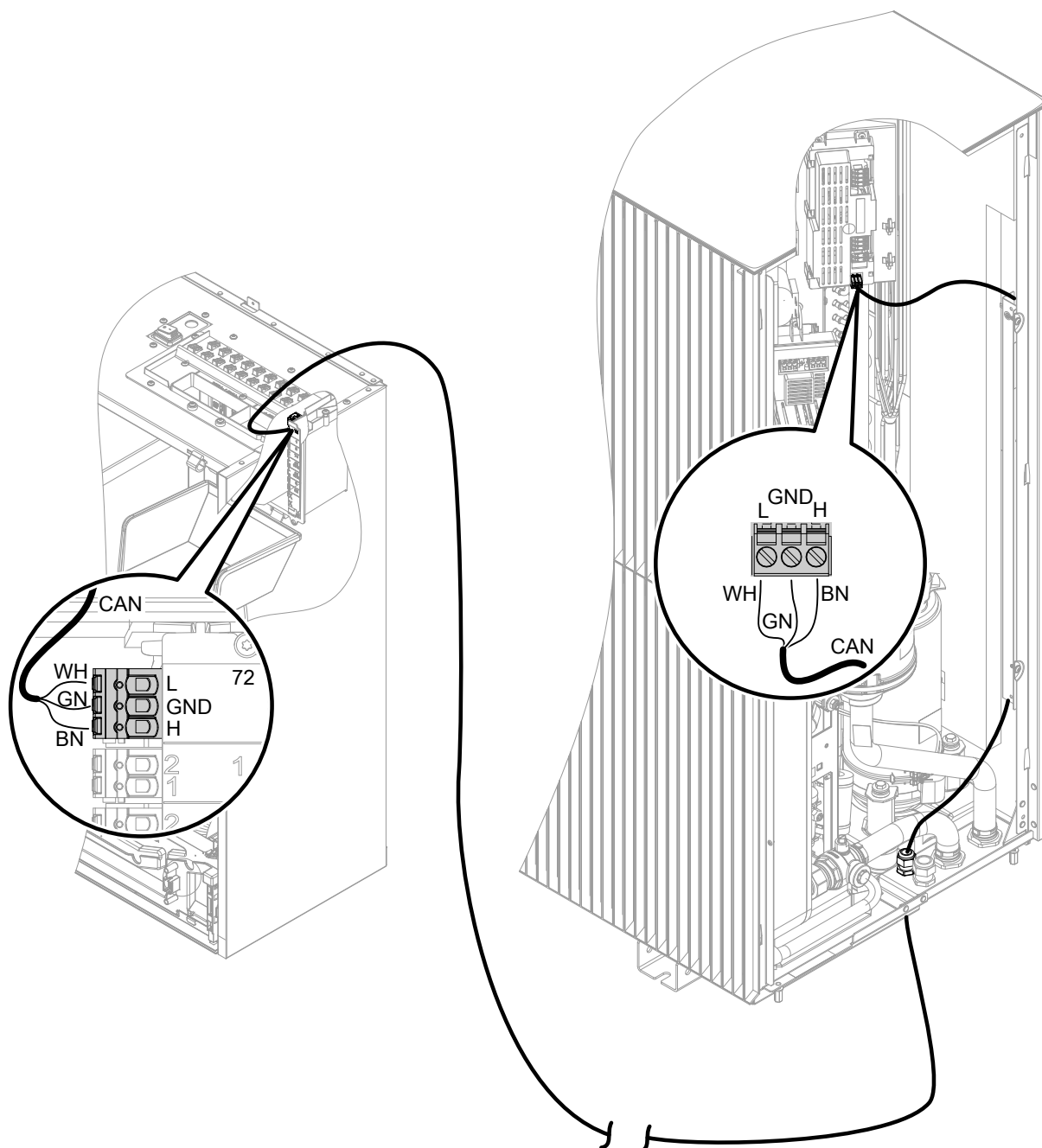


Fig. 54

Colour coding to IEC 60757:

BN Brown
 GN Green
 WH White

Connecting the indoor/outdoor unit CAN bus... (cont.)

Outdoor unit with 2 fans, 400 V~, sizes 16 to 19

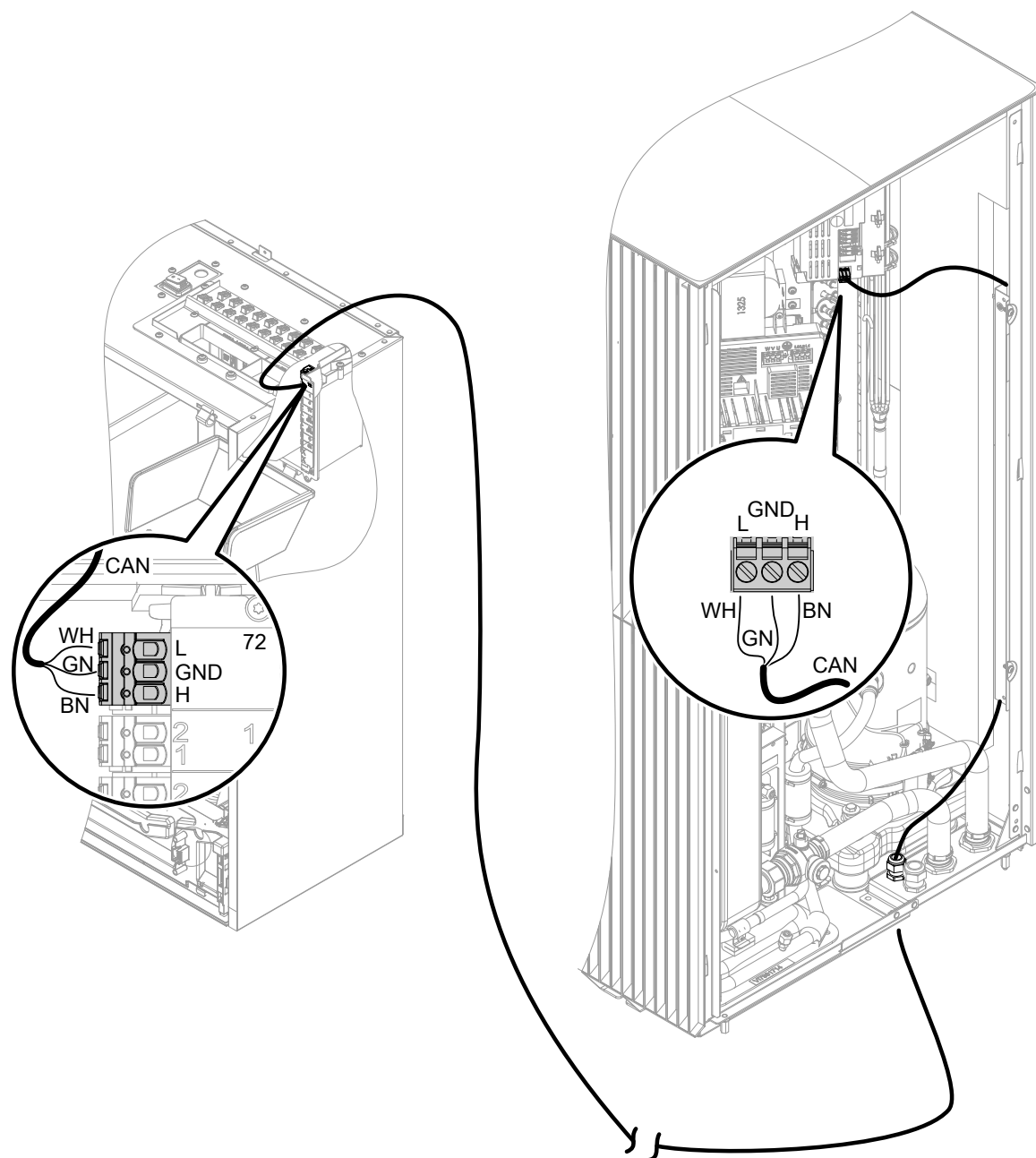


Fig. 55

Colour coding to IEC 60757:

BN Brown

GN Green

WH White

Power supply

Isolators for non-earthed conductors

- Install an isolator in the power cable to provide omnipolar separation from the mains for all active conductors, corresponding to overvoltage category III (3 mm) for full isolation. This isolator must be fitted in the permanent electrical installation in line with installation requirements, e.g. main switch or upstream circuit breaker.
- Additionally install an AC/DC-sensitive RCD with a nominal residual current of maximum 30 mA (RCD class B ) for DC (fault) currents that can occur with energy efficient equipment.
- Select and size RCDs to DIN VDE 0100-530.



Danger

Incorrect electrical installations can lead to serious injury from electrical current and result in appliance damage.

Connect the power supply and implement all safety measures (e.g. RCD circuit) in accordance with the following regulations:

- IEC 60364-4-41
- VDE regulations
- TAR low voltage VDE-AR-N-4100



Danger

Incorrect electrical installations can lead to serious injury from electrical current and result in appliance damage.

- Protect the power cable against damage.
- In the outside area, the power cable must not be lighter than rubber sheathed cables with polychloroprene cover. Only use cables marked with ID 60245 IEC 57.



Danger

The absence of system component earthing can lead to serious injury from electrical current and component damage in the event of an electrical fault.

The appliance and pipework must be connected to the equipotential bonding of the building.



Danger

Incorrect core assignment can lead to serious injury from electrical current and result in appliance damage.

Do not interchange cores "L" and "N".

Note

Incorrectly executed electrical installations may cause undesirable electromagnetic interaction with other electronic devices.

- Consult your power supply utility, which may offer different supply tariffs for the power circuits. Observe the technical connection conditions of the power supply utility.
- If the compressor is operated at an economy tariff (power-OFF), an additional cable (e.g. 3 x 1.5 mm²) must be provided for the power-OFF signal from the distribution board (meter box) to the heat pump control unit.
- The assignment of the power-OFF is made via the type of connection and by setting parameters in the heat pump control unit.
In Germany, the power supply can be cut for a maximum of 3 x 2 hours per day (24 h).

Para. 14a of the German Energy Industry Act (EnWG) for heat pumps installed after 31/12/2023

Instead of being switched off completely (power-OFF), the heat pump output is restricted to a maximum of 4.2 kW. The output restriction is calculated in accordance with Para. 14a Energy Industry Act (EnWG). This takes into account the electrical power consumption of the heat pump and the instantaneous heating water heater. The calculated value is set during commissioning.

- The **heat pump control unit/PCB** must be supplied **without** power-OFF. Tariffs subject to possible shutdown must not be used here.
- Using self-consumption (use of power generated by the photovoltaic system for own use):
During the power-OFF period, it is **not** possible to operate the compressor with self-generated power.
- Protect the power cable to the heat pump control unit with a fuse of max. 16 A.
- For accessories and external components that will not be connected to the heat pump control unit, provide the power supply via the same MCB/fuse, or at least on the same phase, as the heat pump control unit.
Connection to the same MCB/fuse provides additional safety in the event of the power being switched off. Observe the power consumption of the connected consumers.
- If the power supply to the appliance is connected with a flexible power cable, ensure that the live conductors are pulled taut before the earth conductor in the event of strain relief failure. The length of the earth conductor wire will depend on the design.

Power supply (cont.)

Indoor unit: Heat pump control unit power supply 230 V~

The power supply is connected in the junction box at connection 40.

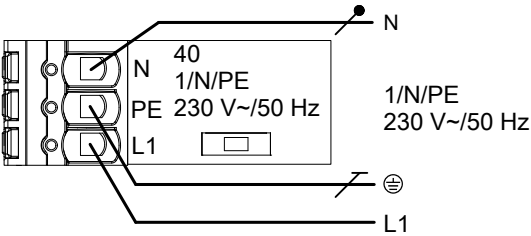


Fig. 56

Heat pump control unit	
Power supply	1/N/PE 230 V~/50 Hz
Recommended power cable	
▪ 230 V~ control unit/PCB	3 x 1.5 mm ²
▪ Power-OFF (Grid-Lock)	3 x 1.5 mm ²
Max. cable length	50 m
Max. fuse rating	16A
Tariff	Standard tariff ▪ No economy tariff with power-OFF facility possible ▪ This supply must never be blocked.

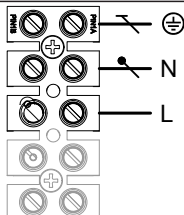
Outdoor unit: Compressor power supply 230 V~/400 V~

Danger
Risk of explosion: Electrical components can cause sparks which may be ignited by escaping refrigerant.
Before inserting or removing the power supply plug, isolate the system from the power supply e.g. at the separate fuse or main switch. Check that the system is no longer live.

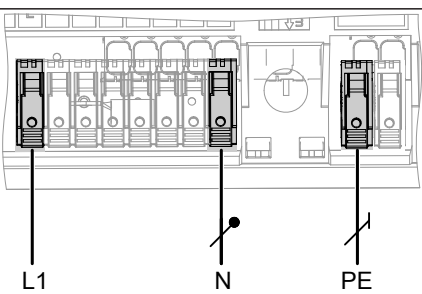
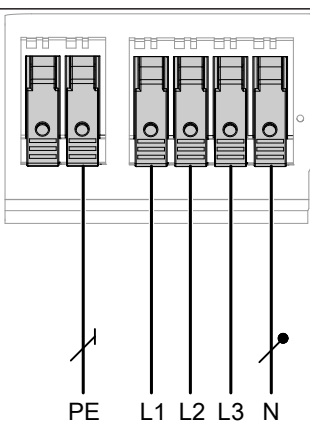
Please note
Incorrect phase sequence can cause damage to the appliance.
Connect the 400 V~ compressor power supply **only** in the phase sequence specified (see terminals) with a **clockwise** rotating field.

- Outdoor unit terminal area: See chapter "Cable routing to the terminal area".
- Shield the power cable from direct sunlight.

Power supply (cont.)**Outdoor unit with 1 fan**

Compressor power supply	230 V~
	 1/N/PE 230 V~/50 Hz
Recommended power cable	3 x 2.5 mm ² Or 3 x 4.0 mm ²
Max. cable length	
▪ For 3 x 2.5 mm ²	20 m
▪ For 3 x 4.0 mm ²	32 m
Max. fuse rating	16 A

Outdoor unit with 2 fans

Compressor power supply	230 V~	400 V~
	 1/N/PE 230 V~/50 Hz	 3/N/PE 400 V~/50 Hz
Recommended power cable	3 x 2.5 mm ² Or 3 x 4.0 mm ²	5 x 2.5 mm ²
Max. cable length depends on power cable		
3 x 2.5 mm ²	20 m	—
3 x 4.0 mm ²	32 m	—
5 x 2.5 mm ²	—	30 m
Max. fuse rating	B25A	16 A

Power supply with power-OFF: Without on-site load disconnect

The power-OFF signal is connected directly in the junction box of the indoor unit to connection 143.

Power supply (cont.)

Electrical connections of the power supply:

- Indoor unit:
 - See following chapter:
 - "Overview of electrical connections", "230 V~/400 V~ terminal area"
 - "Indoor unit: Heat pump control unit power supply"
 - "Indoor unit: Power supply for instantaneous heating water heater"
- Outdoor unit:
 - See chapter "Compressor power supply".

- Ⓒ Heat pump control unit power supply
- Ⓓ Premium tariff meter
- Ⓔ Ripple control receiver backup fuse
- Ⓕ Ripple control receiver (contact open: Power-OFF active); feed: TNC system
- Ⓖ Economy tariff meter
- Ⓗ Feed: TNC system

Note

Observe the technical connection requirements of the relevant power supply utility.

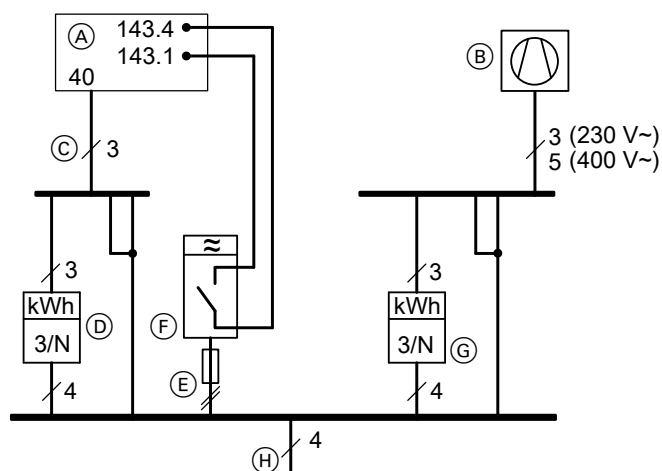


Fig. 57 Diagram excluding fuses and RCD

- Ⓐ Indoor unit junction box
- Ⓑ Compressor

Mains power supply in conjunction with self-consumption

For available connection diagrams for self-consumption as well as further information: See climate-solutions.com/energymanagement.

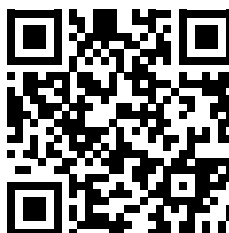


Fig. 58

Closing the indoor unit



Danger

The absence of system component earthing can lead to serious injury from electrical current and component damage in the event of an electrical fault.

- Before closing the indoor unit, restore all protective conductor connections.
- Check whether equipment and pipe connections are connected to the equipotential bonding of the building. Restore the connections if required.



Please note

If a casing door is not securely closed this can lead to damage from condensation, vibrations and excessive noise.

- Check all-round seal of front panel for damage.
- Close appliance correctly.
- On pipe and hose outlets, ensure the thermal insulation is seated correctly.

Closing the electrical terminal area

After completing all electrical connections, seal the junction box tightly.

1. Torque for the screws: 2.8 ± 0.3 Nm

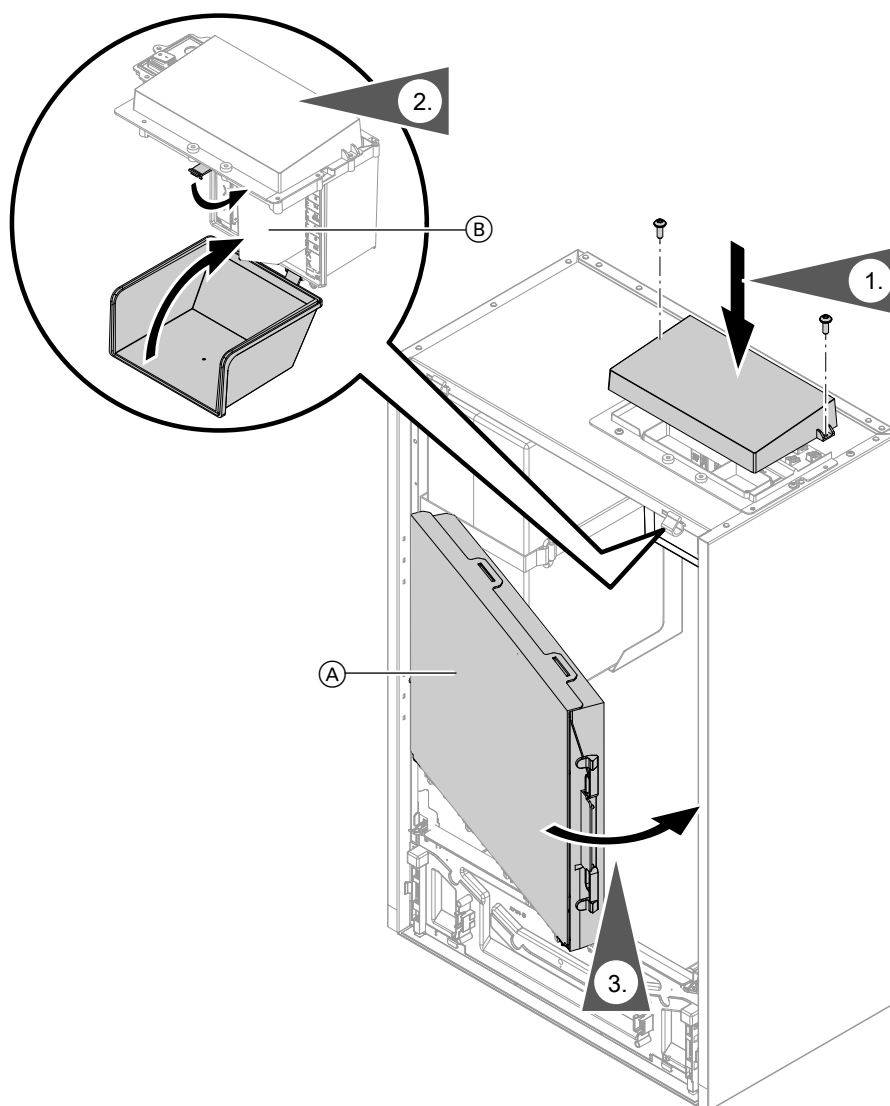


Fig. 59

Closing the indoor unit (cont.)

Indoor unit: Fitting the front panel

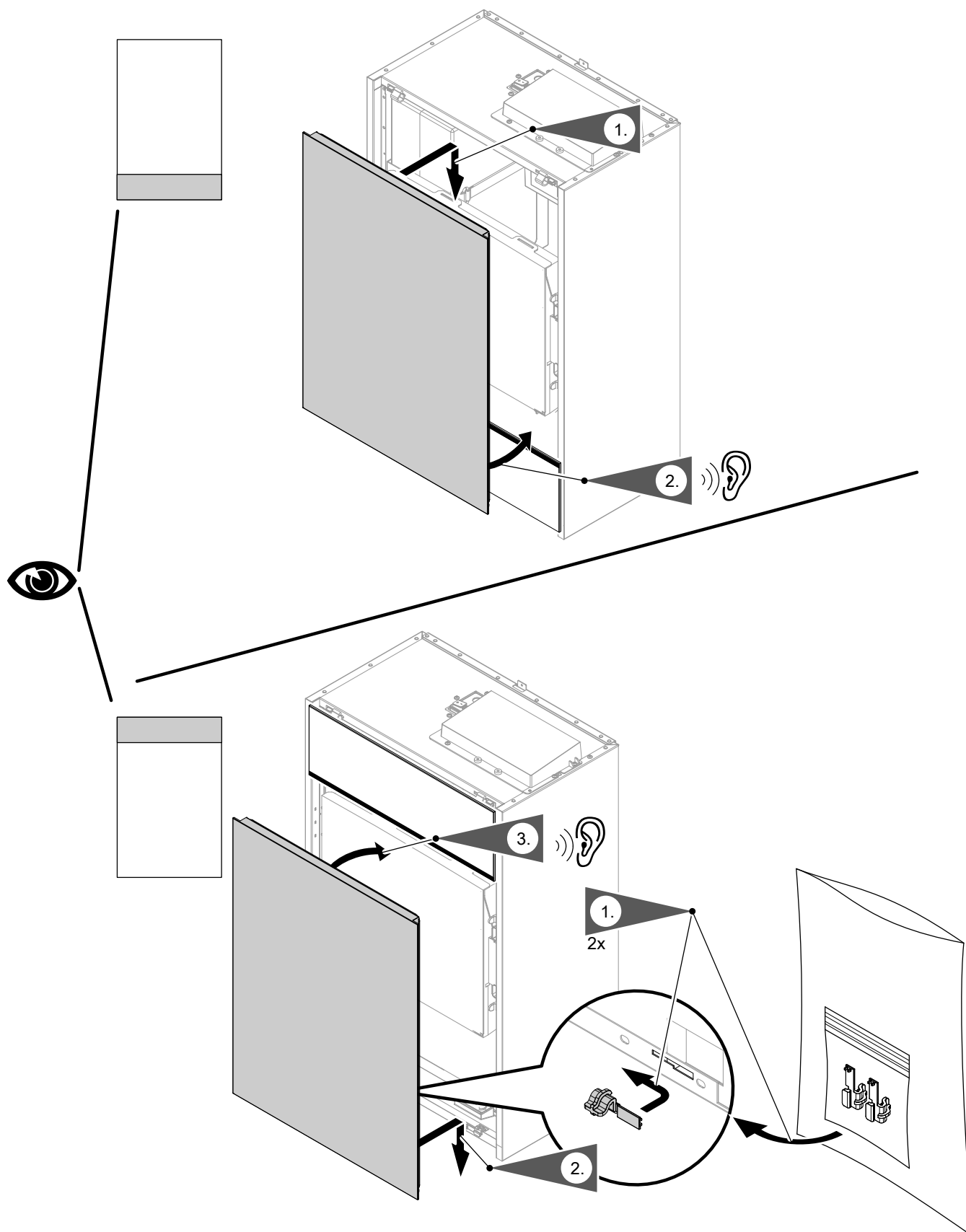


Fig. 60

Closing the outdoor unit

Note

The following information for closing the outdoor unit applies to outdoor units with 1 or 2 fans. The outdoor unit with 2 fans is shown as an example.

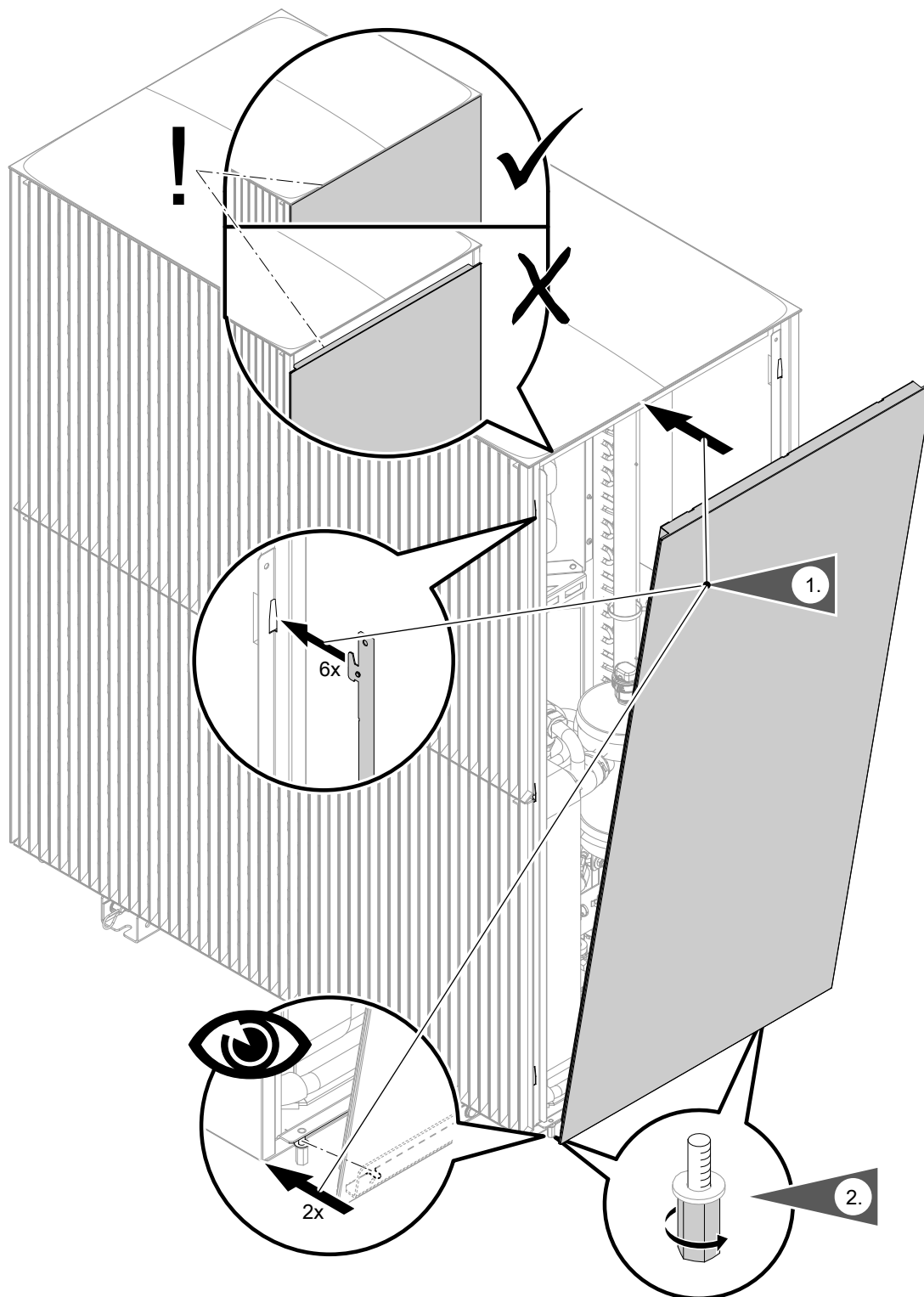


Fig. 61

2. Torque 1.5 +1.0 Nm



Steps - commissioning, inspection and maintenance

	Commissioning steps	Inspection steps	Maintenance steps		Page
•				1. Compiling reports.....	97
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•				24. Instructing the system user.....	124



Compiling reports

Enter the readings taken during commissioning in the reports on page 238 onwards and the operator's log (if available).



Sizes 16 to 19 only: Removing the compressor transport bracket



Danger

Operating the outdoor unit with the compressor transport bracket still installed may cause damage to the outdoor unit.

Remove the compressor transport bracket **before** commissioning **and** dispose of it.



Danger

If the compressor transport bracket is re-used, there is a risk of explosion due to defective protection from electrostatic discharge.

Remove the compressor transport bracket **before** commissioning **and** dispose of it.

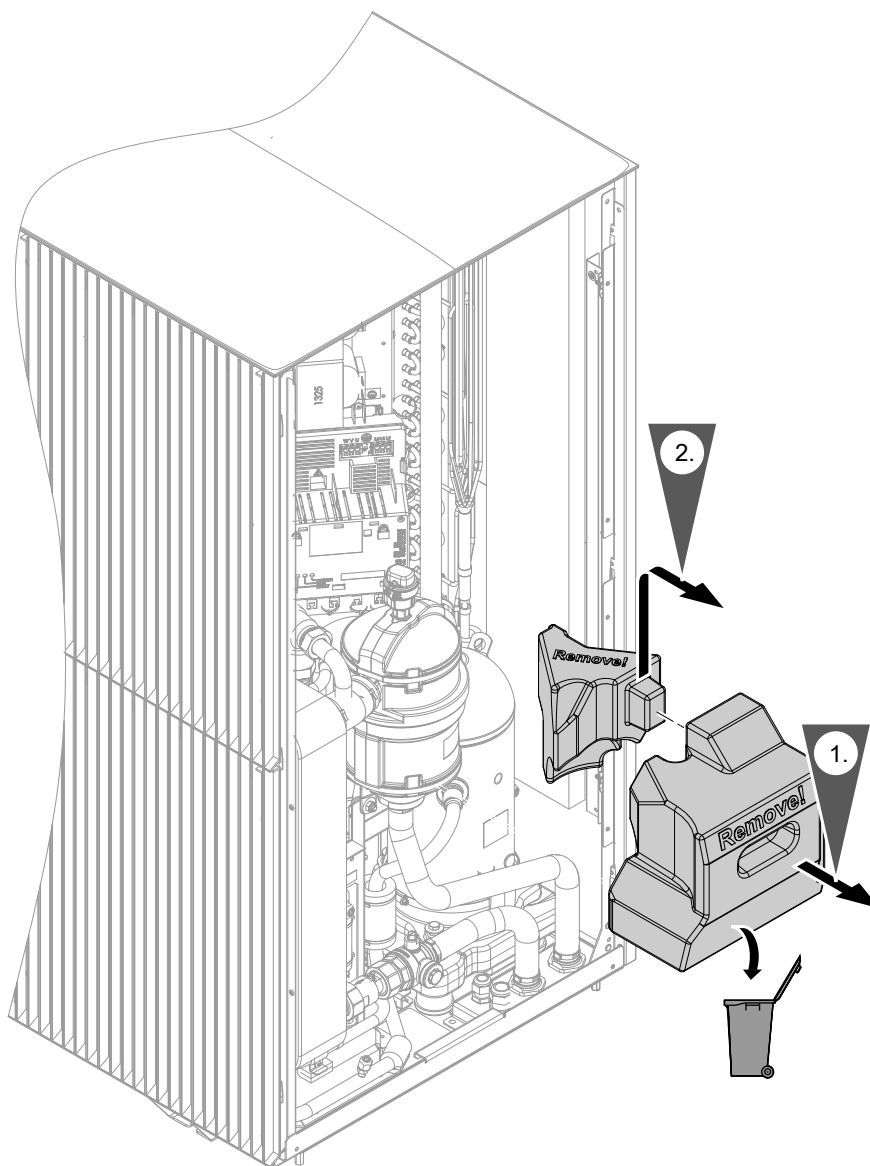


Fig. 62



Commissioning requirements

- ! Please note**
Commissioning immediately after installation of the outdoor unit can lead to appliance damage. Wait at least **30 min** between installing the outdoor unit and commissioning the heat pump.
- All hydraulic lines are connected to the heat pump and have been checked for leaks.
 - The indoor and outdoor units are connected to each other hydraulically.
For modernisation projects:
 - The system has been thoroughly flushed.
 - A heating water filter (accessories) is installed between the outdoor and indoor units, in the return to the outdoor unit.

- The system is **not** yet filled with heating water.
- All electrical components of the system are connected.
- All CAN bus connections have been made:
For internal CAN bus: See "Connecting the indoor/outdoor unit CAN bus communication cable".
For external CAN bus for system networks: See "Connecting with other appliances via the CAN bus".
- The indoor unit and the outdoor unit are connected to the mains supply.
- Sizes 16 to 19 only: The compressor transport bracket has been removed.

Credentials for the access point

For commissioning via the ViGuide app, a WiFi connection is established via the heat pump's access point.
Three labels with the credentials required for establishing the connection are attached at the factory to the front of the programming unit. The access code is marked .

Remove these 3 labels. Apply the labels in the following positions:

- For commissioning, affix a label to the place marked on the type plate.
- For later use, affix a label here:

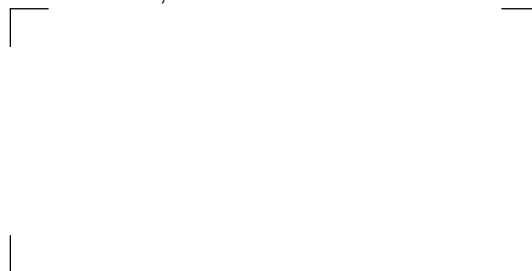


Fig. 63

- Affix a label in the space provided in the operating instructions.

Start sequence for indoor/outdoor units

If this start sequence is not observed, communication errors are displayed and the system does not start.

1. Switch on the power supply at the main fuse.

2. Switch on power supply to indoor unit. Wait until the default display is shown on the HMI programming unit.

- ! Please note**
Freezing can cause damage to the heat pump and to the system.
Leave the indoor unit power supply and ON/OFF switch permanently switched on. Only switch off the power supply and ON/OFF switch for short periods, e.g. for work on the heat pump.

Heat pump start-up at outside temperatures below –10 °C

For technical reasons, heat pump start-up is delayed by several minutes in the following cases:

- When carrying out initial commissioning
- After long downtimes



Commissioning the system (cont.)

3. Switch on power supply to outdoor unit.

Commissioning the heat pump as a single appliance

Commissioning of the heat pump as a single appliance is carried out via the commissioning assistant. The commissioning assistant can be accessed either via the HMI programming unit or the ViGuide app.

1. **Start the heat pump:**

It is **essential** to observe the start sequence: See chapter "Start sequence for indoor/outdoor unit".

2. **Start commissioning:**

Launch the commissioning process on the heat pump via the commissioning assistant:

- If the heat pump hasn't been switched on yet, the commissioning assistant starts automatically.
- If the heat pump has already been switched on: See chapter "Calling up the commissioning assistant at a later point".
- For commissioning via the HMI programming unit: Select **"With programming unit (HMI)"**.
Or
- For commissioning via the ViGuide app: Select **"Commissioning with software tool"**. The heat pump automatically activates the access point. A direct WiFi connection to a mobile device is established via the access point. This WiFi connection is independent of the home WiFi network.

3. **Commission and set up the system:**

- When commissioning via the HMI programming unit:
See chapter "Commissioning assistant".
Or
- When commissioning via the ViGuide app:
Start the ViGuide app on the mobile device. Follow the instructions.
 - Scan the QR code on the label.
 - Or
 - Enter the name of the access point (SSID) and the password ("WPA2"). SSID and WPA2: See label.
 Perform all necessary settings in the ViGuide app.

Note

Depending on the heat generator type, the accessories connected and other settings, not all menu points are displayed.

4. **Further settings via the ViCare app:**

The heat pump must be connected to the server via the internet in order to perform settings via the ViCare app. This internet connection is established via the home WiFi.

To set up the internet connection:



Operating instructions

Commissioning the heat pump in a system network

In a system network, all appliances with the same control platform can be commissioned using the **ViGuide app** via the access point of the heat pump (main appliance).

Note

The ViGuide app for commissioning and servicing is available for iOS and Android devices.



Alternatively, the heat pump can be commissioned via the heat pump **HMI** programming unit. The other appliances in the system network can then be commissioned using the ViGuide app or, in the case of the following external heat generators, also via the HMI programming unit:

- Vitodens 200-W, type B2HH
And
Vitodens 300-W, type B3HH
- With hybrid extension set (accessories):
Vitodens 200-W, types B2HE and B2HF
And
Vitodens 300-W, types B3HF and B3HG

In conjunction with a photovoltaic system

Vitocharge VX3 can only be put into operation with the ViGuide app.



1. Where one or more of the other appliances have already been operational as a single appliance, **first** restore the factory settings on these appliances.



Installation and service instructions of the relevant appliance

2. **Switch the appliance on:**

- Switch on all appliances in the system network.
- It is **essential** to observe the start sequence for the heat pump: See chapter "Start sequence for indoor/outdoor units".

3. **Start commissioning on the heat pump (main appliance):**

Launch the commissioning process on the heat pump via the commissioning assistant:

- If the heat pump hasn't been switched on yet, the commissioning assistant starts automatically.
- If the heat pump has already been switched on: See chapter "Calling up the commissioning assistant at a later point".
- For commissioning via the HMI programming unit: Select **"With programming unit (HMI)"**. Or
- For commissioning via the ViGuide app: Select **"Commissioning with software tool"**. The heat pump automatically activates the access point. A direct WiFi connection to a mobile device is established via the access point. This WiFi connection is independent of the home WiFi network.

The connected additional appliances detect the connection to the heat pump (main appliance). Some appliances indicate on the HMI programming unit that connection was successful.

4. **Carry out commissioning of the heat pump (main appliance) again:**

- When commissioning via the **HMI programming unit**:
See chapter "Commissioning assistant".
Or
- When commissioning via the **ViGuide app**:
Start the ViGuide app on the mobile device. Follow the instructions.
 - Scan the QR code on the label.
Or
 - Enter the name of the access point (SSID) and the password ("WPA2"). SSID and WPA2: See label.

Perform all necessary settings in the ViGuide app.

5. **Commission and set up further appliances in the system network:**

When commissioning using the HMI programming unit of the above-mentioned Vitodens:

- The commissioning assistant on the Vitodens starts automatically.
- Follow the commissioning assistant.



Vitodens installation and service instructions

When commissioning via the ViGuide app:

- Commission all further appliances via the heat pump's access point using the ViGuide app.
- Start the ViGuide app on the mobile device. Follow the instructions.
Perform all necessary settings in the ViGuide app.

6. **Further settings via the ViCare app:**

The heat pump must be connected to the server via the internet in order to perform settings via the ViCare app. This internet connection is established via the home WiFi.

To set up the internet connection:



Operating instructions



Examples of the commissioning of a system network:

Separate instructions "Sample applications for commissioning appliances in a system network"



Commissioning the system (cont.)

Setting up the internet connection

For maintenance and service via ViGuide and for operation via the app, an internet connection between the heat pump and the server is required.



To set up the internet connection:
Operating instructions

Calling up the commissioning assistant at a later point

If you need to continue commissioning later, the commissioning assistant can be restarted at any time.

Tap the following buttons:

1.

2. "Service"

3. Enter password **"viservice"**.

4. Use to confirm.

5. **"Commissioning"**

Commissioning assistant: Procedure

Commissioning	Explanations and references
Language	Select the required menu language for the programming unit.
Commissioning tool	
- With programming unit (HMI) - Commissioning with software tool	Commissioning is continued with the programming unit. The access point of the heat pump is switched on automatically. For the next commissioning steps, follow the instructions in ViGuide.
Demo operation	In demo operation, sensor values and hydraulic settings are simulated. The activated demo operation can be terminated from the Service menu. Upon return to normal operation, a restart is carried out.
Language	Select the required menu language for the programming unit.
Country	Select the country of installation.
Date and time	Set the date and time.
Units of measurement	Select the system of units.
Altitude	Set the geographical height of the installation location.
Installation conditions of outdoor unit	Installation conditions of outdoor unit: See installation information.
- Yes, installation conditions have been met - No, the installation conditions have not been met.	Continue commissioning with the outdoor unit. Commission the system without the outdoor unit, e.g. for screed drying: Room heating and DHW heating via the external heat generator, no room cooling



Commissioning	Explanations and references
Refrigerant circuit installation ▪ Yes, enable outdoor unit ▪ No, continue with deactivated outdoor unit.	The outdoor unit is installed in accordance with these installation and servicing instructions and ready for operation: Continue commissioning. Outdoor unit not ready for operation: Room heating and DHW heating via the external heat generator, no room cooling
Safety information	The safety information must be confirmed in order for commissioning to continue.

System scheme	Explanations and references
Low loss header/buffer cylinder ▪ Not available ▪ Buffer cylinder, heating only ▪ Buffer cylinder with heating and cooling ▪ Buffer cylinder with DHW heating	Configuration in accordance with system equipment (in conjunction with external buffer cylinder) System with heating water buffer cylinder with 1 buffer temperature sensor System with heating/cooling water buffer cylinder with 1 buffer temperature sensor System with heating water buffer cylinder with integrated DHW heating ▪ With buffer temperature sensor ▪ With cylinder temperature sensor ▪ With return changeover Note <i>Cooling is not possible in systems with a heating water buffer cylinder with integral DHW heating.</i>



Commissioning the system (cont.)

System scheme	Explanations and references
Heating/cooling circuit 1 to Heating/cooling circuit 4 - Function - Operating mode - Type - Control method	Configuring the heating/cooling circuits - Not available - Heating/cooling circuit without mixer - Heating/cooling circuit with mixer (not for heating/cooling circuit 1) - Heating only - Cooling only An external buffer cylinder (if installed) must be configured for "Heating and cooling". - Heating and cooling An external buffer cylinder (if installed) must be configured for "Heating and cooling". Type of energy distribution, e.g. radiators, underfloor heating Note <i>If the "Cooling only" or "Heating and cooling" operating mode is selected, the "Radiator" type cannot be selected.</i> - Weather-compensated without room temperature hook-up - Weather-compensated with room temperature hook-up Only in conjunction with a room temperature sensor: This room temperature hook-up is enabled and set via additional parameters for the "room temperature influence". The higher the room temperature influence is set, the greater the adjustment of the set flow temperature will be. - Weather-compensated with external room temperature hook-up A room thermostat must be connected to switching contact 143.2 in the junction box. - Contact closed: Room heating - Contact open: No room heating No frost protection for the heating/cooling circuit Further required setting: "Digital input 1" > "External room temperature hook-up" Note <i>If only 1 of the max. 4 heating/cooling circuits is connected, it is connected directly to digital input 143.2 of the heat pump control unit. If 2, 3 or 4 heating/cooling circuits are connected, connections to the EM-EA1 extension are required: See chapter "Functions of the digital inputs"</i>
DHW - Not available - Cylinder with one sensor - Cylinder with one sensor and DHW circulation pump	System components for DHW heating System without DHW heating DHW cylinder with 1 cylinder temperature sensor DHW cylinder with 1 cylinder temperature sensor and DHW circulation pump





System scheme	Explanations and references
External heat generator ▪ Function not available ▪ Central heating without pump ▪ Central heating with pump ▪ CAN gas appliance with dual mode mixer	Configuration of the external heat generator System without external heat generator Only for control via 0 to 10 V signal: For external heat generators without integral circulation pump Only for control via 0 to 10 V signal: For external heat generators with integral circulation pump Only for system network of heat pump and one of the following external heat generators when controlled via CAN bus: ▪ Vitodens 200-W, type B2HH And Vitodens 300-W, type B3HH ▪ With hybrid extension set (Vitodens accessories): Vitodens 200-W, types B2HE and B2HF And Vitodens 300-W, types B3HF and B3HG ▪ Hydraulic connection of the external heat generator via the integral 3/2-way mixing valve for dual mode operation ▪ Heating/cooling water buffer cylinder and DHW cylinder are hydraulically connected to the heat pump.

Filling assistant	Explanations and references
System pressure ▪ Set value ▪ Range	Select the system pressure values. Set value of the heating water side system pressure in bar Tolerance range of the system pressure in bar: If this value deviates for a determined period by more than the given range, warning message A.11 is displayed.
Filling ▪ Filling DHW ▪ Filling defrost buffer ▪ Filling heating/cooling circuit 1 ▪ Building up the system pressure	Fill the system with heating water. See chapter "Filling the consumer circuits". See chapter "Building up the system pressure".
Air vent valve	The system is vented via air vent valves in the indoor and outdoor unit: ▪ Automatic quick-action air vent valve in the outdoor unit on the float air vent valve ▪ Automatic air vent valve on the heating circuit pump of the indoor unit ▪ Manual air vent valve on the internal buffer cylinder Venting function: See chapter "Venting the system". Note <i>If the outdoor unit is not yet connected, connect both the flow and return connections of the outdoor unit to the indoor unit on site. Vent via the air vent valve on the integral buffer: See chapter "Operation without outdoor unit".</i> Note ▪ The venting process can take up to 20 min. ▪ Only release the transport bracket after successful venting: See chapter "Releasing the outdoor unit transport bracket".



Commissioning the system (cont.)

Extensions	Explanations and references
Smart Grid ▪ Inactive ▪ Grid-Lock ▪ SG Ready via floating contacts	Activation of power-OFF or Smart Grid: Connection of power supply utility floating contacts, terminals 143.4 and 143.5 in the junction box Overview of the settings depending on the connection: See chapter "Explanation of the operating states for power-OFF, output restriction, Smart Grid" Smart Grid, power-OFF and output restriction can be combined. Smart Grid in conjunction with Energy Management (EMS) As an alternative to connecting Smart Grid via switching contacts, Smart Grid can be activated via Energy Management (EMS). The system is integrated into Energy Management (EMS) via EEBUS. The output restriction is set during commissioning via the ViGuide app. Changes to the output restriction via the HMI programming unit terminate communication via EEBUS with Energy Management (EMS). To restore communication via EEBUS, commissioning must be carried out again via the ViGuide app. Neither power-OFF nor Smart Grid is connected. Power-OFF via floating contact 143.4 Smart Grid and power-OFF or Smart Grid and output restriction via the floating contacts 143.4 and 143.5
Output restriction ▪ Inactive ▪ Floating contacts	Instead of being switched off completely (power-OFF), the heat pump output is restricted. The calculated or specified output restriction for the system is set in "Default value reference restriction". ▪ If only contact 143.4 is connected, the heat pump is operated with the set restricted output during the power-OFF time with demand. ▪ When both contacts 143.4 and 143.5 are connected, the heat pump is operated in accordance with the specifications for Smart Grid: See chapter "Operating states of the heat pump". Connection of power supply utility floating contacts, terminals 143.4 and 143.5 in the junction box Overview of the settings depending on the connection: See chapter "Explanation of the operating states for power-OFF, output restriction, Smart Grid" No output restriction ▪ Output restriction via floating contact 143.4 or ▪ Output restriction and power-OFF via floating contacts 143.4 and 143.5 or ▪ Smart Grid and output restriction via floating contacts 143.4 and 143.5
Default value reference restriction	The calculated or specified output restriction for the system is set here, in the "Floating contacts" setting under "Output restriction" .





Extensions	Explanations and references
External heat generator	
Operating mode, external heat generator	▪ Not active Demands cannot be sent to the external heat generator. ▪ Heating only Room heating via the external heat generator; no room cooling ▪ Heating and DHW Room heating and DHW heating via the external heat generator ▪ DHW only Only DHW heating via the external heat generator
Operating mode	▪ Mono mode Heat generation only via the heat pump ▪ Dual mode parallel Demands can be sent to both heat generators (heat pump and external heat generator) in parallel. ▪ Dual mode alternative Demands can be sent to both heat generators (heat pump and external heat generator), but they never both run at the same time.
Dual mode point	Dual mode temperature: Temperature limit between heat pump-only mode and parallel operation of the heat pump and external heat generator
Alternative point	Alternative mode temperature limit: Temperature limit between operation with the heat pump and operation with the external heat generator
Control modes	Control strategy settings: ▪ Constant temperature limits ▪ Economical control strategy for minimum running costs ▪ Ecological control strategy for minimum CO₂ emissions
Temperature offset, external heat generator	Offset for boiler temperature sensor: Boost to flow temperature of external heat generators compared to the required set flow temperature for the system ▪ To compensate for heat losses in the system ▪ For sufficient heat supply in heating circuits without mixer
Digital input 1	Function of the potential-free contact at terminal 143.2 in the junction box ▪ No function No floating contact connected ▪ External demand, DHW circulation pump If the connected button is pressed, the DHW circulation pump runs for 5 min. ▪ Blocking the heating/cooling circuit If the temperature limiter to restrict the maximum temperature for underfloor heating circuit 1 responds, the room heating for this heating/cooling circuit is switched off. ▪ External room temperature hook-up Weather-compensated control with external room temperature hook-up A room thermostat must be connected to contact 143.2. Further required setting: "Regulation type" > "Weather-compensated with room temperature hook-up" Note If the external room temperature demand is only connected for 1 of the max. 4 heating/cooling circuits, the room thermostat of this heating/cooling circuit is connected directly to digital input 143.2 of the heat pump control unit. If the external room temperature demand for 2, 3 or 4 heating/cooling circuits is connected, connections to the EM-EA1 extension are required: See chapter "Functions of the digital inputs"
External blocking	Refrigerant circuit is blocked.



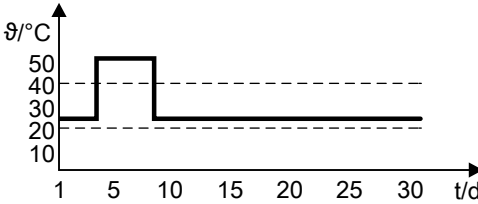
Commissioning the system (cont.)

Extensions	Explanations and references
Digital input 2 ▪ No function ▪ Fault message input ▪ External demand, flow temperature, heating	Function of the potential-free contact at terminal 143.3 in the junction box No floating contact connected Fault message from an additional appliance in the system network, e.g. inverter Only in conjunction with a heating/cooling water buffer cylinder: External demand for room heating from an additional consumer circuit, e.g. swimming pool When the contact is closed, the heating/cooling water buffer cylinder is heated to the temperature set value. ▪ Room heating independent of the time program ▪ The fixed flow temperature for the consumer circuit can be set. Note <i>"External demand, flow temperature, heating" via digital input 143.3 cannot be combined with "External set flow temperature of the heat generator 0-10V" via the EM-EA1 extension (connection 0 to 10 V). Only one of the two connections is possible.</i>
▪ External switch, heating/cooling	Only in conjunction with a heating/cooling water buffer cylinder: External operating program changeover for switching between heating mode and cooling mode via an external switch as an alternative option to setting via the "buffer mode" menu. A switch must be connected to switching contact 143.3. Note <i>Not possible with external demand for a set flow temperature via a 0 to 10 V signal from the EM-EA1 extension (DIO electronics module)</i>





Extensions	Explanations and references
EM-EA1 (DIO): Function selection ▪ Not available ▪ External set flow temperature of the heat generator 0-10V	Enabling the function connected to the EM-EA1 extension No EM-EA1 extension connected External demand for a set flow temperature via a 0 to 10 V signal  Installation and service instructions for the "EM-EA1 extension" Note "External set flow temperature of the heat generator 0-10V" via the EM-EA1 extension (connection 0 to 10 V) cannot be combined with "External demand, flow temperature, heating" via digital input 143.3. Only one of the two connections is possible.
▪ External room temperature hook-up, heating/cooling circuits 1-4	Weather-compensated mode with external room temperature hook-up Assignment of the connected room thermostats of the heating/cooling circuits to contacts DI1 to DI3 of the EM-EA1 extension. Note ▪ If only 1 of the max. 4 heating/cooling circuits is connected, it is connected directly to digital input 143.2 of the heat pump control unit. ▪ If 2, 3 or 4 heating/cooling circuits are connected, connections to the EM-EA1 extension are required. Regardless of how many heating/cooling circuits are connected, the assignment to the contacts is as follows: Heating/cooling circuit 1: DI1 of the EM-EA1 extension Heating/cooling circuit 2: DI2 of the EM-EA1 extension Heating/cooling circuit 3: DI3 of the EM-EA1 extension Heating/cooling circuit 4: Digital input 143.2 of the heat pump control unit If, for example, only heating/cooling circuits 1 and 3 are connected, the connection for both heating/cooling circuits is made to the EM-EA1 extension and contacts DI1 and DI3.

System configuration	Explanations and references
Low-noise mode ▪ Function ▪ Time program ▪ Adjustable by system user	Outdoor unit low-noise mode: During low-noise mode, the compressor and fan are operated at reduced speed. Enable/disable low-noise mode. Set the time program for low-noise mode: See operating instructions. Enable setting of the time program for low-noise mode by the system user.
Screed drying ▪ Not active ▪ Profile A	If a profile is selected, screed drying begins with the respective temperature/time profile, after the commissioning assistant finishes. Screed drying is not switched on. Temperature/time profile 1 (in acc. with EN 1264-4) 



Commissioning the system (cont.)

System configuration	Explanations and references
Profile B	Temperature/time profile 2 (in acc. with ZV parquet and flooring technology)
Profile C	Temperature/time profile 3 (in acc. with ÖNORM)
Profile D	Temperature/time profile 4
Profile E	Temperature/time profile 5
Profile F	Note This profile ends after 21 days. Temperature/time profile 6
Abort startup	- Use ✓ to restart the system. - Use ✗ to return to system configuration

Installing and connecting the wireless remote control (accessories)



Installation and service instructions for the wireless remote control

The appliance, e.g. heat generator or ventilation unit, is connected to the wireless remote control via low power radio.

Note

The wireless remote control is commissioned via the ViGuide app.



Filling the system

The filling of the system is menu-guided with the commissioning assistant.



Please note

Filling and venting the system with the transport bracket loose can cause damage to the outdoor unit.

Before filling and venting the system, check whether the transport bracket is secured: See page 54.

Fill and top-up water

Do not use antifreeze (e.g. water/glycol mixture) in the heating water.



Please note

Unsuitable fill and top-up water increases the level of deposits and corrosion. This can reduce the output of the heat pump or cause damage to the system.

- Flush the heating system thoroughly before filling.
- Only fill with water of potable quality.
- Only use fill and top-up water with a hardness of < 16.8° dH.

For further information about fill and top-up water: See technical guide "Heat pump principles".

We recommend filling the entire system with potable quality water first.

Treat the heating water with one of the following options:

- Direct filling via descaling system while maintaining the minimum flow rate
- Filling with purge pump and treated water
- Filling with circulation process between flow and return

Filling the consumer circuits

DHW circuit ("**Filling DHW**"), integral buffer cylinder ("**Filling defrost buffer**") and heating/cooling circuits ("**Filling heating/cooling circuit**") are filled in turn.

Filling starts automatically, once "**Filling assistant**" has been called up in the commissioning assistant.



Filling the system (cont.)

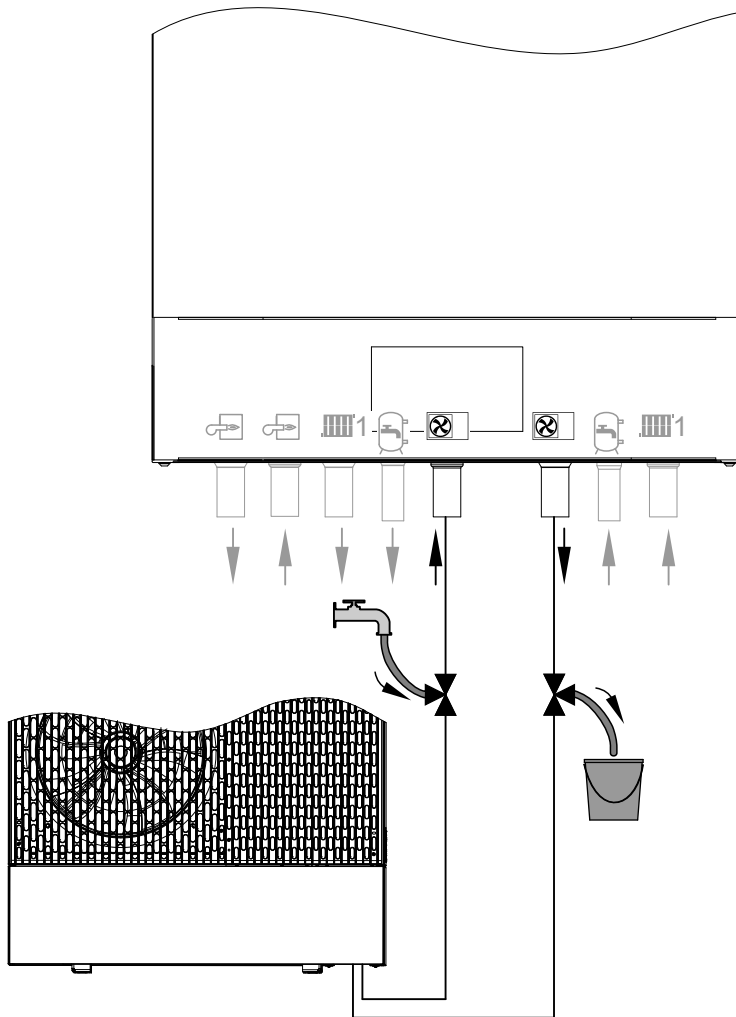


Fig. 64

1. Connect the fill hose to the 3-way ball valve in the outdoor unit flow of the installation aid (indoor unit heating water inlet).
2. Connect the drain hose to the 3-way ball valve in the outdoor unit return of the installation aid (indoor unit heating water outlet). Route the hose into a suitable container or drain outlet.
3. Open the 3-way ball valves in the outdoor unit flow and return as shown in the previous diagram:
Open in all directions
Allow the heating water to flow in via the fill hose.
4. Start the filling process in the commissioning assistant.
The filling of the 1st consumer circuit begins.
5. As soon as air bubbles stop coming out of the drain hose, start the filling of the next consumer circuit with ✓.
6. After filling all consumer circuits, end the filling process with ✓.
The commissioning assistant switches to building up the system pressure.
7. Close both 3-way ball valves.
8. Remove the fill and drain hoses.
9. Clean the heating water filter in the outdoor unit return: See chapter "Cleaning the filter in the ball valve".

Required flow rate for filling with heating water:

- Min. 300 l/h
- Max. 1500 l/h

Charge pressure: 0.3 to 0.5 bar (30 to 50 kPa)
higher than the pre-charge pressure of the integral expansion vessel (if installed)

Factory-set pre-charge pressure of the integral expansion vessel: 0.75 bar (0.075 MPa) to 0.95 bar (0.095 MPa)





Calling up the filling function

To activate this function, start the commissioning assistant.

See page 101.



Building up the system pressure

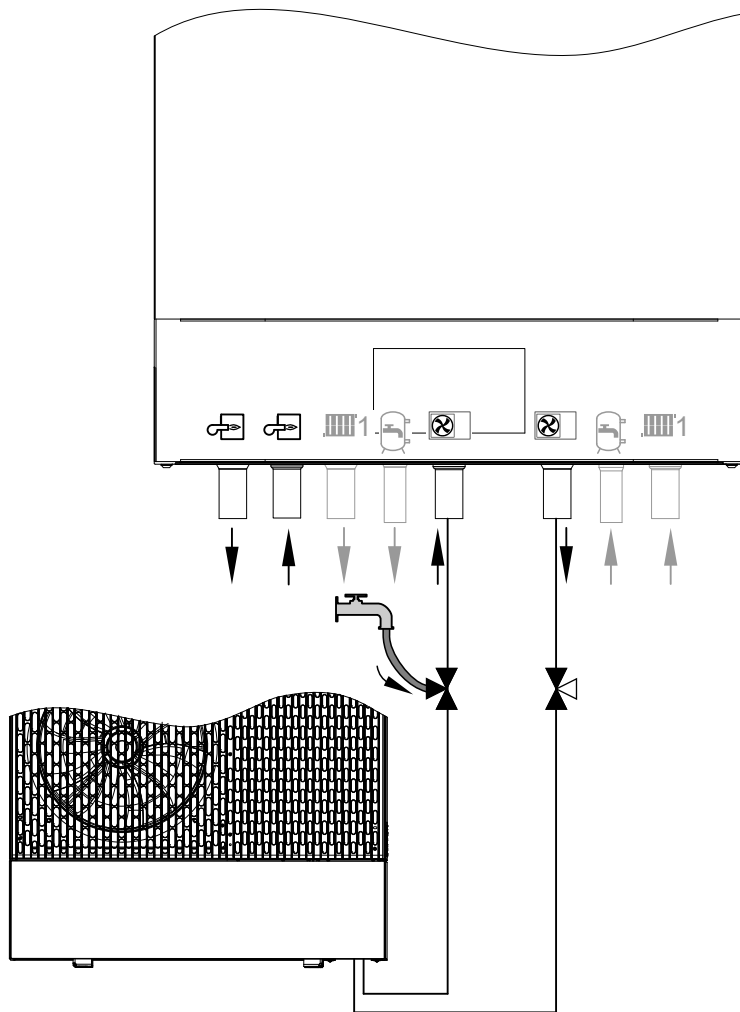


Fig. 65

Filling the system with the filling function is completed. The **"Build system pressure"** function then starts automatically.

1. Connect the fill hose to the 3-way ball valve in the outdoor unit flow of the installation aid (indoor unit heating water inlet).
2. Open the 3-way ball valve in the outdoor unit flow of the installation aid (indoor unit heating water inlet) as shown in the previous diagram: **Open in all directions**
3. Open the 3-way ball valve in the outdoor unit return of the installation aid (indoor unit heating water outlet): See previous diagram.
4. Allow the heating water to flow in slowly via the fill hose. Check the system pressure on the display.
5. As soon as the required system pressure has been reached, end the process in the commissioning assistant.
6. Close the 3-way ball valve in the outdoor unit flow of the installation aid (indoor unit heating water inlet) in the direction of the fill hose. The flow direction from the outdoor unit to the indoor unit remains open. Remove the fill hose.



Building up the system pressure (cont.)

7. Check the internal and on-site hydraulic connections for leaks.
Recommended test pressure: 2 to 2.5 bar (0.2 to 0.25 MPa)



Danger

There is a risk of electric shock from escaping heating water or DHW.
Check all water side connections for leaks.



Please note

Leaking hydraulic connections lead to appliance damage.

- Check the internal and on-site hydraulic connections for leaks.
- In the event of leaks, switch off the appliance immediately. Drain the heating water. Check the seating of seal rings. **Always** replace displaced seal rings.

8. Thermally insulate the hydraulic connections.

Refilling device (on site)

In conjunction with a refilling device, the filling pressure must be limited to 2.5 bar (0.25 MPa). The integral safety valve responds at a higher filling pressure.

Activate system pressure function

To activate this function, start the commissioning assistant.

See page 101.



Venting the system

1. In the commissioning assistant, the **"Venting"** function can be started directly after filling:
Confirm the query **"Would you like to continue with the venting program?"** with **✓**.
2. After the **"Venting"** function is started, the entire system is automatically vented via air vent valves in the indoor and outdoor unit:
 - Quick-action air vent valve in the outdoor unit on the float air vent valve
 - Automatic air vent valve on the heating circuit pump of the indoor unit

For this the 4/3-way valve moves through different positions in turn.
3. The **"Venting"** function ends automatically.
The display shows the system pressure.
The venting process can take up to 20 min.

Note

- *In the case of a large system pressure drop, top up with water immediately to restore the system pressure: See chapter "Building up the system pressure".
Maintain a minimum system pressure of 0.8 bar (80 kPa) even during venting.*
- *Only release the transport bracket after successful venting: See chapter "Releasing the outdoor unit transport bracket".*

If required, the manual air vent valve on the internal buffer cylinder can also be used for venting: For the position, see chapter "Indoor unit maintenance", "Overview of internal components".



Please note

Water splashes can cause electrical faults.
Protect the electrical components of the heat pump from water splashes. To vent, connect the hose to the manual air vent valve.



Venting the system (cont.)

Activating the venting function

To activate this function, start the commissioning assistant.

See page 101.

Note

Once the system has been filled, pressurised to the system pressure and vented, the flow rate can be set: See chapter "Setting max. flow rate manually" on page 122.



Opening the heat pump



Danger

Contact with live components can lead to serious injury from electric current. Some components on PCBs remain live even after the power supply has been switched off.

- **Never touch** electrical terminal areas.
- When working on the indoor or outdoor unit, isolate the system from the power supply, e.g. at a separate fuse or a main switch. Check that no installed power circuits of the indoor and outdoor unit are still live. Safeguard against unauthorised reconnection.
- Prior to working on the appliance, wait at least 4 min until the voltage has completely dropped out.



Danger

The absence of system component earthing can lead to serious injury from electrical current and component damage in the event of an electrical fault.

All earth conductor connections **must** be reconnected.

The appliance and pipework must be connected to the equipotential bonding of the building.



Please note

Refrigerant can escape when working on the refrigerant circuit.

- It is essential that regulations and guidelines on handling refrigerant are always observed and adhered to: See "Safety instructions".
- Work on the refrigerant circuit must **only** be carried out by a certified contractor (in accordance with Regulations (EU) 2024/573 and (EU) 2015/2067).



Opening the heat pump (cont.)

Opening the indoor unit

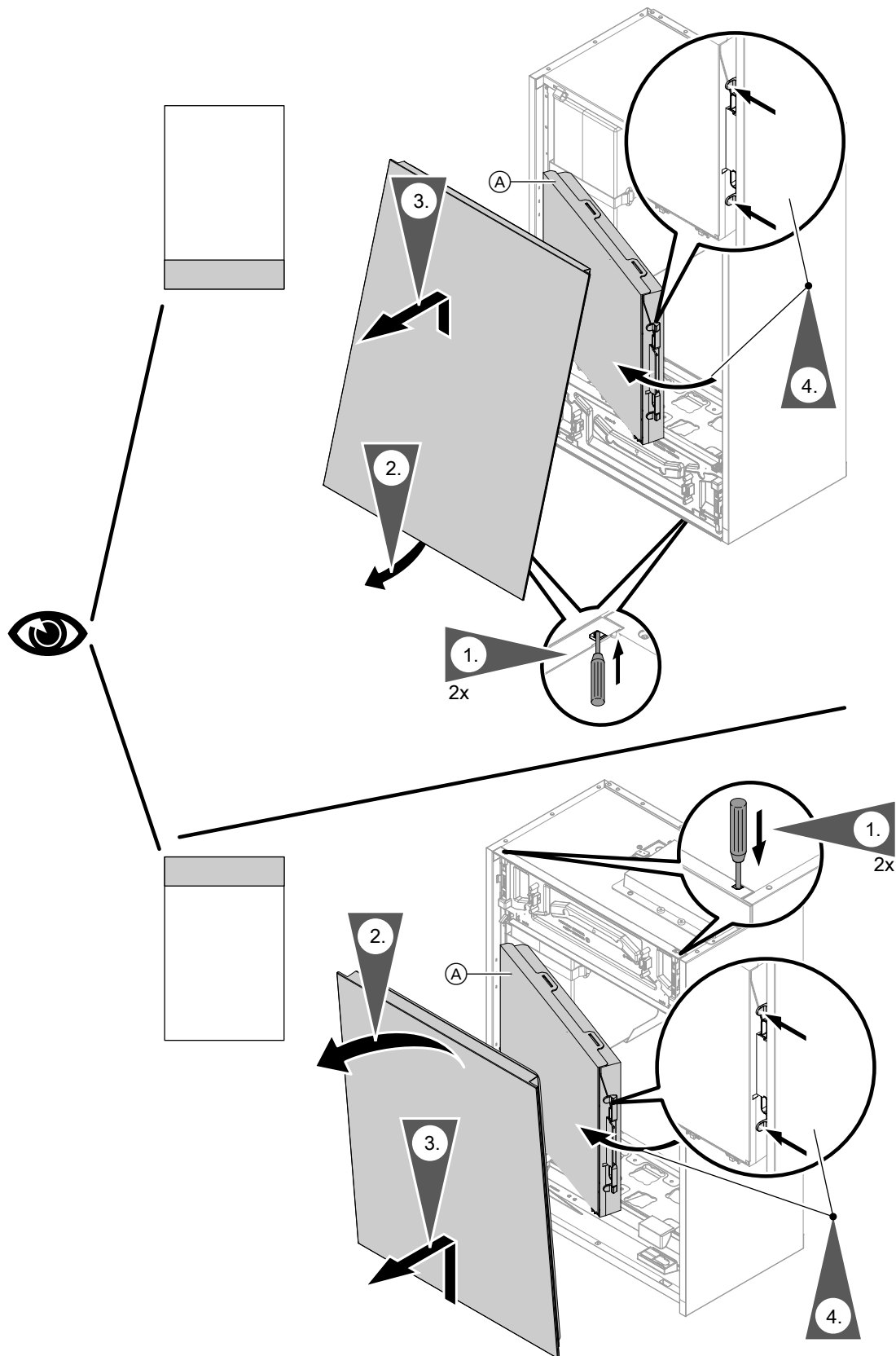


Fig. 66

(A) Electronic module holder



Opening the heat pump (cont.)

Opening the outdoor unit

See page 53.



Checking the expansion vessel and system pressure

- Use the calculation to EN 12828 to check whether the installed expansion vessel is adequate for the system water volume.
If the expansion vessel fitted is insufficient, equip the secondary circuit on site with an additional expansion vessel.
- Check the pre-charge pressure of the expansion vessel once a year.
Carry out this test on a cold system.

1. Drain the system until "0" is shown on the pressure indicator.



Checking the system pressure

Operating instructions

2. If the pre-charge pressure of the expansion vessel is lower than the static system pressure: Top up with nitrogen at the valve of the diaphragm expansion vessel until the pre-charge pressure is 0.1 to 0.2 bar (10 to 20 kPa) higher than the static system pressure.

Note

- Do not allow the pre-charge pressure to fall below 0.7 bar (70 kPa) (boiling noises).
- Factory-set pre-charge pressure: 0.75 to 0.95 bar (75 to 95 kPa)

3. Top up with water until the charge pressure of the cooled system is at least 1.0 bar (0.1 MPa), and is 0.3 to 0.5 bar (30 to 50 kPa) higher than the pre-charge pressure of the expansion vessel: See chapter "Filling the system".
Permiss. operating pressure: 3 bar (0.3 MPa)

Refilling device (on site)

In conjunction with a refilling device, the filling pressure must be limited to 2.5 bar (0.25 MPa). The integral safety valve may respond at a higher filling pressure.



Checking all connections on the heating water and DHW sides for leaks



Danger

There is a risk of electric shock from escaping heating water or DHW.

When commissioning and after carrying out maintenance work, check all water side connections for leaks.



Please note

Leaking hydraulic connections lead to appliance damage.

- Check the internal and on-site hydraulic connections for leaks.
- In the event of leaks, switch off the appliance immediately. Drain the heating water. Check the seating of seal rings. **Always** replace displaced seal rings.



Releasing the outdoor unit transport bracket



Please note

- Premature loosening of the transport bracket may cause damage to the outdoor unit.
- Only release the transport lock once the system has been completely filled and vented.
- Re-engage the transport lock **before** topping up heating water.

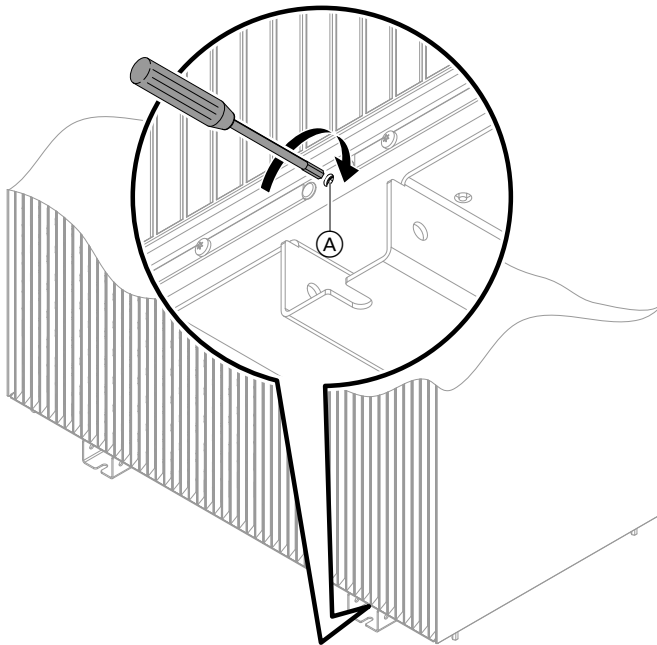


Fig. 67

To **release** the transport bracket securing screw (A) with an Allen key (size 5), turning it fully to the **right**.



Testing the refrigerant circuit

Pressure equipment in the refrigerant circuit according to Pressure Equipment Directive 2014/68/EU

Outdoor unit with 1 fan

Pipework	$\varnothing_{\max}$	PS x DN	Category
Pipework according to article 4, paragraph 3 And Pipework evaporator	< DN 25	< 546 barmm	—
Cylinder	$V_{\max}$	PS x $V_{\max}$	Category
Accumulator 1	2.5 l	76 barl	II
Accumulator 2 (compressor)	1.1 l	34 barl	I
Compressor	1.5 l	46 barl	I
Vessel according to article 4, paragraph 3	< 1 l	< 30.3 barl	—
Safety components		Switching pressure	Category
High pressure switch PSH		30.3 bar (3.03 MPa)	IV

**Testing the refrigerant circuit** (cont.)

PS Permissible operating pressure: See "Specification".

Outdoor unit with 2 fans, sizes 10 to 13, 230 V~

Pipework	$\varnothing_{\max}$	PS x DN	Category
Pipework according to article 4, paragraph 3	< DN 25	< 546 bar mm	—
Pipework evaporator	DN 32	970 bar mm	I

Cylinder	$V_{\max}$	PS x $V_{\max}$	Category
Accumulator 1	4.1 l	125 bar l	II
Accumulator 2 (compressor)	1.1 l	34 bar l	I
Compressor	1.5 l	46 bar l	I
Vessel according to article 4, paragraph 3	< 1 l	< 30.3 bar l	—

Safety components	Switching pressure	Category
High pressure switch PSH	30.3 bar (3.03 MPa)	IV

PS Permissible operating pressure: See "Specification".

Outdoor unit with 2 fans, sizes 10 to 13, 400 V~

Pipework	$\varnothing_{\max}$	PS x DN	Category
Pipework to Article 4, paragraph 3 And Evaporator pipework	< DN 25	< 546 bar mm	—

Vessel	$V_{\max}$	PS x $V_{\max}$	Category
Accumulator 1	4.1 l	125 bar l	II
Accumulator 2 (compressor)	1.1 l	34 bar l	I
Compressor	1.5 l	46 bar l	I
Vessel to Article 4, paragraph 3	< 1 l	< 30.3 bar l	—

Safety components	Switching pressure	Category
High pressure switch PSH	30.3 bar (3.03 MPa)	IV

PS Permissible operating pressure: See "Specification".

Outdoor unit with 2 fans, sizes 16 to 19, 400 V~

Pipework	$\varnothing_{\max}$	PS x DN	Category
Pipework according to article 4, paragraph 3	< DN 25	—	—

Cylinder	$V_{\max}$	PS x $V_{\max}$	Category
Accumulator 1	4.5 l	136.35 bar l	II
Compressor	4.4 l	133.32 bar l	II
Vessel according to article 4, paragraph 3	< 1 l	< 30.3 bar l	—



Testing the refrigerant circuit (cont.)

Safety components	Switching pressure	Category
High pressure switch PSH	30.3 bar (3.03 MPa)	IV

PS Permissible operating pressure: See "Specification".

Maintain pressure equipment and safety equipment according to the local and national regulations and guidelines.

Recommended annual maintenance for outdoor units with 1 and 2 fans

Visual checks:

- Check all components for damage.
- Check all components and pipes for corrosion.
- Check insulation materials for damage and ageing.
- Check the outdoor unit interior for oil residue.
- Check all screw connections for firm seating.
- Check all components containing water for leaks.
- Check all electrical components and connections for damage, ageing and firm seating.
- Check all dampers and brackets.
- Check that the safety zone requirements are met.

Repairs:

- Rectify any defects found during the visual inspection.
If necessary replace components, gaskets and insulation.
- Observe regulations and specifications for working on the refrigerant circuit.
See also chapter "Checklist for maintenance work".

Cleaning work:

- Clean the filter in the outdoor unit return: See chapter "Cleaning the filter in the ball valve".
- Clean the cladding of the external panels and the interior of the outdoor unit.
- Clean the evaporator: See chapter "Cleaning the outdoor unit heat exchanger (evaporator)".
- Ensure the condensate can drain freely: See chapter "Cleaning the condensate pan and condensate drain".

Further tests:

- Leak test: See chapter "Checking the refrigerant circuit for leaks".
- Test the quality of the heating water: See chapter "Fill and top-up water".

Maintenance after max. 12 years for outdoor units with 1 and 2 fans

Due to the refrigerant R290, a special test and service of pressure equipment and safety equipment is required after 12 years. The test may require replacing components.

Repair or dispose of the outdoor unit in the following cases:

- If it is suspected that the components are no longer suitable for safe operation.
- If the components do not pass the inspection.

For working on the refrigerant circuit: See also chapter "Checklist for maintenance work".

Note

The specified maintenance work and the Pressure Equipment Directive must also be complied with for commercial use. Any additional regulations for commercial use must also be observed.

- Test the safety chain **annually**: Request information about the test procedure from the manufacturer's technical support.
- Replace the high pressure switch PSH at least **every 12 years**.
- Replace the high limit safety cut-out at least **every 12 years**.

Checking the refrigerant circuit for leaks

Check the connections for refrigerant leaks.



Danger

Direct contact with refrigerant can be harmful to the skin.

Wear safety goggles and protective gloves when working on the refrigerant circuit.



Please note

Refrigerant can escape when working on the refrigerant circuit.

- Always observe regulations and guidelines on handling this type of refrigerant.
- Work on the refrigerant circuit must **only** be carried out by a certified contractor (in accordance with Regulations (EU) 2024/573 and (EU) 2015/2067).



Testing the refrigerant circuit (cont.)

Specialist personnel working on a refrigerant circuit with flammable refrigerant are required to have specific qualifications and certification: See "Safety information".



Cleaning the filter in the ball valve

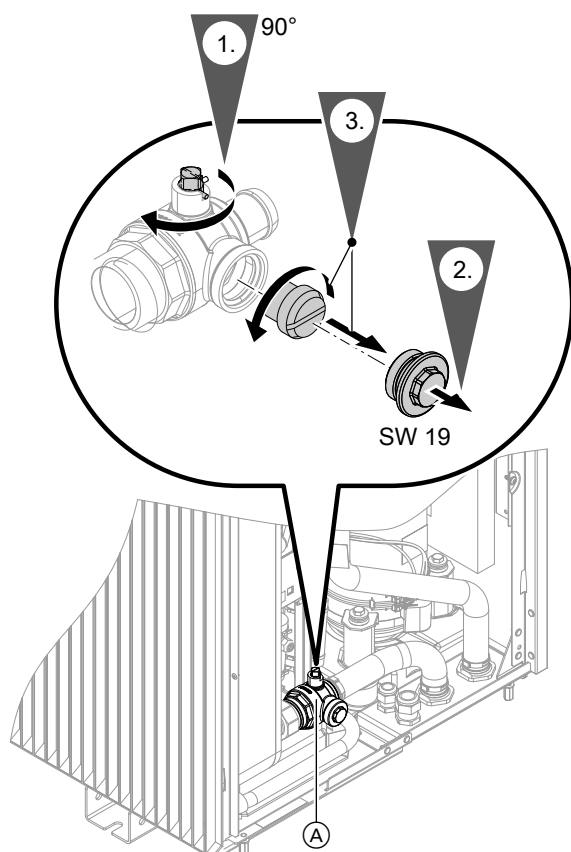


Fig. 68

(A) Ball valve with filter

4. Rinse the filter under running water.

5. Refit filter in reverse order (steps 3 to 1 in reverse order).

Torque for the top cover:
 $10.0 \pm 0.5 \text{ Nm}$



Checking that the fan in the outdoor unit can run freely



Danger

Contact with the fans while they are operating can result in serious cutting injuries.

- Isolate the outdoor unit from the power supply. Safeguard against unauthorised reconnection.
- Do not open the appliance until the fan has come to a stop.



Danger

Operating the outdoor unit with an out-of-balance fan can cause severe vibrations and damage to the outdoor unit. This may result in life threatening injuries.

Do **not** modify, move or remove the balancing weights.



Checking that the fan in the outdoor unit can... (cont.)



Danger

A blocked fan may break during operation. Flying fragments can cause life threatening injuries. Remove any blockages **before** commissioning.

2. Turn the fan by hand.

Torque for the screws:

$1.5 \pm 0.25 \text{ Nm}$

1. Remove fan grille: See page 21.



Cleaning the outdoor unit heat exchanger (evaporator)



Danger

If you touch live components or they come into contact with water, this can result in serious injury due to electric shock.

- Isolate the outdoor unit from the power supply. Safeguard against unauthorised reconnection.
- Protect the outdoor unit against moisture.



Danger

Easily flammable liquids and materials can cause deflagration and fires; e.g. naphtha/petrol, solvents, cleaning agents, paints or paper.

- Do **not** use substances containing acids or solvents, such as vinegar-based cleaners, cellulose or synthetic resin thinners, nail varnish remover, ethyl alcohol, sprays, etc.
- Do **not** use substances containing chloride or ammonia.



Danger

The sharp edges of the heat exchanger (evaporator) can cause injuries. Avoid contact.



Please note

Commercially available domestic cleaning agents and special cleaning agents can damage the heat exchanger (evaporator).

- Clean the fins of the heat exchanger (evaporator) on the back of the outdoor unit with a long-haired hand brush, e.g. with the finned brush from the "heat pump service set."
- Only use mild water-based domestic cleaning agents.
- Do **not** use substances that contain abrasive particles such as polishes, scouring agents, dirt erasers or scouring pads.

1. Checking the evaporator

Check the heat exchanger (evaporator) regularly for dirt (visual inspection).



Please note

A dirty heat exchanger (evaporator) reduces the heating output and may cause the heat pump to shut down. Clean the evaporator if necessary.

2. Cleaning the evaporator

Clean the evaporator with a long-haired hand brush or, if necessary, with compressed air.



Please note

Excessive air pressure from the front and sides can result in the deformation of the aluminium fins of the heat exchanger. Only point the compressed air gun at the heat exchanger from the front and from an adequate distance.

3. Checking the aluminium fins

Check the aluminium fins of the heat exchanger for deformation and scratches. If necessary, repair with a suitable tool, e.g. with the flexible fin comb from the "heat pump service set".



Cleaning the condensate pan and condensate drain



Danger

If you touch live components or they come into contact with water, this can result in serious injury due to electric shock.

- Isolate the outdoor unit from the power supply. Safeguard against unauthorised reconnection.
- Protect the outdoor unit against moisture.



Danger

Contact with the fans while they are operating can result in serious cutting injuries. Isolate the outdoor unit from the power supply. Safeguard against unauthorised reconnection.



Cleaning the condensate pan and condensate drain (cont.)



Danger

Easily flammable liquids and materials (e.g. naphtha/petrol, solvents, cleaning agents, paints or paper) can cause deflagration and fire.

- Do **not** use substances containing acids or solvents, such as vinegar-based cleaners, cellulose or synthetic resin thinners, nail varnish remover, ethyl alcohol, sprays, etc.
- Do **not** use substances containing chloride or ammonia.



Please note

Commercially available domestic cleaning agents and special cleaning agents can damage the condensate pan.

- Only clean with clear water. Do not use any cleaning agents.
- Do **not** use substances that contain abrasive particles such as polishes, scouring agents, dirt erasers or scouring pads.



Please note

Prevent damage due to condensate. Cover electronic components with suitable watertight material.



Please note

Repeated mounting and dismounting of the fan causes the fixings to lose their holding force. The fan can no longer be secured correctly. Do not remove the fan.

1. Check whether the condensate is draining off. To do this, carefully pour clear water through the evaporator into the inside of the outdoor unit.
2. If necessary, loosen the condensate hose from below. Remove any blockages, e.g. with the flexible cleaning brush from the "heat pump service set".



Checking the indoor unit electrical connections for firm seating



Danger

Contact with live components can lead to serious injury from electric current. When working on the indoor unit, isolate the system from the power supply, e.g. at a separate fuse or a main switch. Wait at least 4 min until the voltage has dropped out. Check that it is no longer live. Safeguard against reconnection.



Checking the outdoor unit electrical connections for firm seating



Danger

Contact with live components can lead to serious injury from electric current. Some components on PCBs remain live even after the power supply has been switched off.

- When working on the outdoor unit, isolate the system from the power supply, e.g. at a separate MCB/fuse or a mains isolator. Check the system is no longer live and safeguard against reconnection.
- Prior to working on the appliance, wait at least 4 min until the voltage on the charged capacitors has completely dropped out.



Setting max. flow rate manually

The max. flow rate can be restricted manually, e.g. for hydronic balancing.

The setting is only possible for systems without an external heating/cooling water buffer cylinder.

Tap the following buttons:

- 1.



Setting max. flow rate manually (cont.)

2. "Service"
 3. Enter password "serviceaccess".
 4. "Actuator test and function check"
 5. to confirm the security prompt.
- Note**
If an actuator test or function check is not possible because another process is running, a message is displayed.
6. Use to select the "Heating" group.
 7. Use to select "4/3-way valve position".
 8. Use to set "50 %".
 - 9.

10. Use to select "Secondary circuit pump speed".
11. Use to set the max. flow rate via the speed of the secondary pump.
During the adjustment procedure, the flow rate can be checked as follows:
Use to switch to Diagnosis. Select "Refrigerant circuit overview". Flow rate display: See chapter "Refrigerant circuit". Use to return to the actuator.
12. Use to stop all actuator tests.
13. Set the calculated values in the parameters for the max. speed of the heating/cooling circuit pumps:



Separate service instructions for heat pumps: "System configuration and diagnostics"



Closing the heat pump



Danger

The absence of system component earthing can lead to serious injury from electrical current and component damage in the event of an electrical fault.

- Before closing the indoor unit, restore all protective conductor connections.
- Check whether equipment and pipe connections are connected to the equipotential bonding of the building. Restore the connections if required.



Please note

If a casing door is not securely closed this can lead to damage from condensation, vibrations and excessive noise.

- Check all-round seal of front panel for damage.
- Close appliance correctly.
- On pipe and hose outlets, ensure the thermal insulation is seated correctly.



Please note

Leaking hydraulic connections cause appliance damage.

- Check the internal and on-site hydraulic connections for leaks.
- In the event of leaks, switch off the appliance immediately. Drain the heating water. Check the seal rings for correct fit. Replace any seal rings that may have become dislodged.

Closing the indoor unit

See page 93.

Closing the outdoor unit

See page 95.



Checking the heat pump for noise

Check indoor and outdoor units for unusual noises.

Examples:

- Fan operating noises
- Compressor operating noises
- Circulation pump operating noises
- Vibration on the refrigerant lines

Vent hydraulic circuits again if necessary.

Note

*If noise problems occur due to sound transmission:
See chapter "Sound transmission checklist".*



Adjusting the heating curve

Tap the following buttons:

- 1.
2. "Indoor environment"
3. Select the required heating/cooling circuit, e.g. "Climate circuit 1".
4. "Heating curve"
5. for the required value regarding "Slope" and "Level" respectively, depending on the system requirements
6. to confirm



Naming the heating/cooling circuits

In the delivered condition, the heating/cooling circuits are designated "Heating/cooling circuit 1", "Heating/cooling circuit 2" etc.

If the system user prefers, the heating/cooling circuits can be renamed to suit the specific system.

Tap the following buttons:

- 1.
2. "Settings"
3. "Rename heating/cooling circuits"
4. Select the required heating/cooling circuit, e.g. "Climate circuit 1"
5. Type in the required name, e.g. "Ground floor" (1 to 20 characters).
6. to confirm



Entering the contractor's contact details

The system operator can call up contact details when required and notify the contractor.

Tap the following buttons:

- 1.
2. "Information"
3. "Contractor contact details"
4. Enter contact details.
5. to confirm



Instructing the system user

The system installer should hand the operating instructions to the system user and explain to the user how to operate the system. This also includes all components added as accessories, such as remote controls.

The system installer should also provide information on the required maintenance.

Service menu

Calling up the service menu

Tap the following buttons:

1. 
2.  "Service"
3. Enter password "serviceaccess".

4. Use  to confirm.

5. Select required menu.

Note

Not all menus will be available, depending on the system equipment level.

Service menu overview

Service menu	
Access point on/off	
Change passwords	
Commissioning	
Appliances detected	
Actuator test and function check	
System configuration	
Diagnostics	
	Refrigerant circuit
	General
	Heating/cooling circuit 1
	Heating/cooling circuit 2
	Heating/cooling circuit 3
	Heating/cooling circuit 4
	DHW
Exit demo operation	
Reset to factory settings	
Exiting the service menu	

Changing the service password

In the delivered condition, "serviceaccess" is preset as the password for accessing the "Service menu".

Tap the following buttons:

1. 
2.  "Service"
3. Enter password "serviceaccess".
4. Use  to confirm.

5. "Change passwords".

6. "Service menu"

7. Enter current password.

8. Use  to confirm.

9. Enter new password.

10. Confirm twice with .

Service menu (cont.)

Resetting all passwords to delivered condition

Tap the following buttons:

1. Request the master password from the manufacturer's technical support.
2. 
3.  "Service"
4. Enter password "serviceaccess".
5. Use  to confirm.
6. "Change passwords"
7. "Reset all passwords"
8. Enter master password.
9. Confirm twice with .

Switching access point on/off

The WiFi connection is used for service purposes.

Tap the following buttons:

1. 
2.  "Service"
3. Enter password "serviceaccess".
4.  to confirm
5. "Access point on/off"
6. "On" to switch the access point on
"Off" to switch the access point off
7.  to confirm

System configuration

The parameters can be adjusted via 3 user interfaces:

- HMI programming unit of the heat pump control unit
- ViGuide app
- All ViGuide web applications: ViGuide Plus, ViGuide Pro, ViGuide Business

- The factory settings and setting ranges for the parameters may vary for different heat pumps and system configurations.
- The names of the parameters in the instructions may differ from the names on the user interfaces.

For further information on ViGuide: www.viguide.info

- Depending on the system equipment and which user interface is selected, not all parameters may be available.
- Some parameters are set during commissioning with the help of the commissioning assistant.

Setting parameters on the HMI programming unit

Tap the following buttons:

1. 
2.  "Service"
3. Enter password "serviceaccess".
4. Use  to confirm.
5. "System configuration"
6. Use  to select the required parameter group, e.g. "DHW".
7. Use  to select the required parameter category, e.g. "Domestic Hot Water Setpoint Metadata".
8. Use  to select the required parameter, e.g. "504.1 Low".
9. Use  to select the required value, e.g. "30 °C".
10. Use  to confirm.

System configuration (cont.)

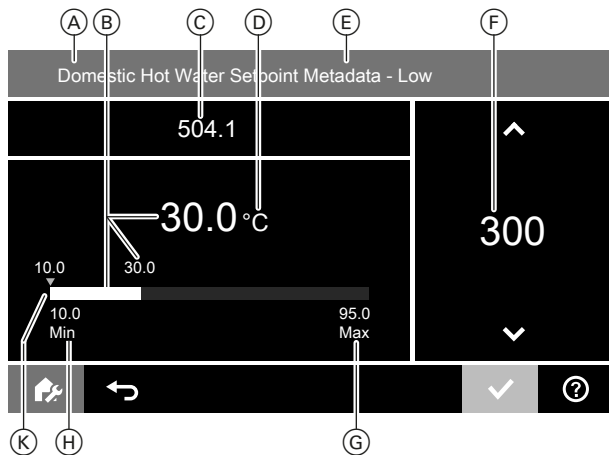


Fig. 69

- Ⓒ Number of parameter
- Ⓓ Unit for selected value
- Ⓔ Name of parameter
- Ⓕ Adjust value with ▲/▼
 - Display without decimal point
 - Step for temperatures: 0.1 °C
- Ⓖ Upper limit of the setting range
- Ⓗ Lower limit of the setting range
- Ⓙ Factory setting marked with ▼

- Ⓐ Parameter category
- Ⓑ Set value
 - Display with decimal point and
 - Display with light-coloured bar

Parameter

Descriptions of the parameters are available online:
<https://climate-solutions.com/documents/6200041>

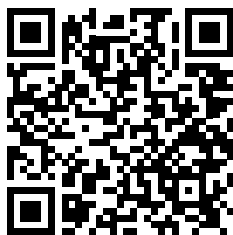


Fig. 70

Diagnostics

Checking operating data

Only the operating data that correspond to the actual system equipment level are shown.

Note

If a checked sensor is faulty, "- - -" appears on the display.

Calling up operating data

Tap the following buttons:

1. ☰

2. 🔧 "Service"
3. Enter password "serviceaccess".
4. Use ✓ to confirm.
5. "Diagnosis"
6. Select the required group, e.g. "General".

Diagnostics (cont.)

Refrigerant circuit

Tap the following buttons:

- 1.
- 2. "Service"
- 3. Enter password "serviceaccess".
- 4. "Diagnosis"

5. "Refrigerant circuit"

- Notes
- The symbols on the display are animated if the components are operational (e.g. circulation pumps).
 - The values shown are examples.
 - Depending on the features of the system, not all of the displays may be available.

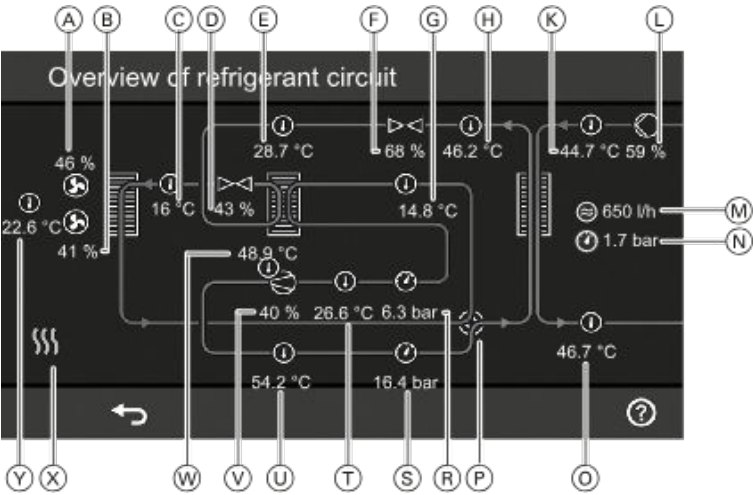


Fig. 71

Pos.	Meaning
	Fan Animated symbol: Fan is running.
(A)	Only outdoor units with 2 fans: Speed of fan 2 in %
(B)	Speed of fan 1 in %
(C)	Liquid gas temperature – cooling, in °C (BT6)
(D)	Aperture width of electronic expansion valve 2 in %
(E)	Liquid gas temperature – heating, in °C (BT9)
(F)	Aperture width of electronic expansion valve 1 in %
(G)	Suction gas temperature – evaporator, in °C (BT3)
(H)	Liquid gas temperature – condenser, in °C (BT2)
(K)	Secondary circuit return temperature in °C (T4)
	Secondary pump Animated symbol: Pump is running.
(L)	Secondary pump speed in %
(M)	Flow rate in l/h
(N)	System pressure in bar
(O)	Secondary circuit flow temperature downstream of condenser in °C (BT1)
(P)	4-way valve, refrigerant circuit Heating mode Cooling mode
(R)	Suction gas pressure – compressor, in bar
(S)	Condensing pressure – compressor, in bar

Diagnostics (cont.)

Pos.	Meaning
	Compressor Animated symbol: Compressor is running.
	Suction gas temperature – compressor, in °C (BT5)
	Hot gas temperature in °C (BT4)
	Compressor output in %
	Oil sump temperature in °C (BT8)
	Heating mode Cooling mode Defrost Grid-Lock/Power-OFF
	Air inlet temperature – evaporator, in °C (BT7)

Testing outputs and functions (Actuator test and function check)**Calling up the actuator test and function check**

- If not all actuator tests and function checks are displayed, update the software of the programming unit and all electronics modules via ViGuide.
- The system must have been commissioned, filled and vented.
- When an actuator test or function check starts, all actuators are initially switched off. Valves are moved to a defined position.
Any available mixers in the heating circuits remain in their most recent state.
- Preparing an actuator test or function check usually takes 1 to 5 min and can take up to 15 min.

Function checks:

- The function checks can only be started if the heat pump is in normal operation:
 - Outdoor unit is not locked
 - Power-OFF disabled
 - Switch-on conditions for the selected function are fulfilled.
- Actuators are switched as in normal operation.
- Depending on the function check, generated heat is conveyed to the DHW cylinder and/or buffer cylinder and heating/cooling circuits.
- Generated cooling energy is conveyed to the buffer cylinder and/or heating/cooling circuits.
- Ensure adequate heat transfer. If the heat cannot be distributed, the function check is not started or is aborted.
- Even if scald protection is switched on or the set DHW temperature is < 60 °C, temperatures > 60 °C may still be reached.

**Danger**

DHW temperatures above 60 °C lead to scalding.
Inform the residents before starting the function check.

Tap the following buttons:

- 1.
2. "Service"
3. Enter password "serviceaccess".
4. "Actuator test and function check"
5. to confirm the security prompt.

Note

If an actuator test or function check is not possible because another process is running, a message is displayed.

6. Use / to select the required group: See the following table.
Actuator tests are marked with .
Function checks are marked with .
7. Use to select the required actuator test or function check.
If the function check does not end automatically but has to be stopped actively, a message is displayed.

Testing outputs and functions (Actuator test... (cont.)

8. Actuator test:

- Use ▲/▼ to select the required value. Confirmation is not required.
- As soon as the actuator test is active, it is marked with .

Note

- Use  to switch to Diagnosis, e.g. to display the "Refrigerant circuit overview". Use  to go back to the actuator test.
- Use  to end the actuator test.

Function checks:

- Use  to start the function check.
- "Test active" is displayed.

Note

- If the function check cannot be started, use  to read out the messages.
- If the function check is active, use  to switch to Diagnosis, e.g. to display the "Refrigerant circuit overview". Use  to return to the function check.
- Use  to stop the function check if it does not end automatically.
Note that the next function check can only be started once the current function check has ended. In addition, the temperatures must be within the limit range. Information is displayed.

9. Actuator test only:

Use  to return to the overview to check other actuators if applicable.

Note

- This does not stop actuator tests that have already been started.
-  shows the number of active actuator tests.

10. Actuator test only:

- Use  to switch to the overview of all active actuator tests.
- Individual actuator tests can be stopped with "0%" or "Off".
 - Use  to stop all active actuator tests.

Note

An actuator test is terminated automatically if no operation is performed for 30 min.

Overview of actuator tests and function checks

Depending on the features of the system, not all of the following actuator tests and function checks may be available.

-  Actuator test
-  Function check

Heating group

Display		Meaning
	Primary circuit pump, set speed	Set value Speed of internal secondary pump/heating circuit pump, heating/cooling circuit 1, in %
	4/3-way valve position	Set value 4/3-way valve position in % 0 % Integral buffer cylinder (defrost) ≥ 0 % to ≤ 50 % Mixed operation: ■ Integral buffer cylinder and ■ Secondary circuit (heating/cooling circuit 1 or external buffer cylinder) 50 % Secondary circuit (heating/cooling circuit 1 or external buffer cylinder) 100 % DHW heating
	Heating circuit pump, heating/cooling circuit 1	On Off Switches the internal secondary pump/heating circuit pump, heating/cooling circuit 1, on and off.
	Heating circuit pump, heating/cooling circuit 2	Set value On/Off Only in conjunction with an external buffer cylinder: External heating circuit pump, heating/cooling circuit 2 Speed of heating circuit pump, heating/cooling circuit 2 in % Switches the heating circuit pump, heating/cooling circuit 2, on and off.

Testing outputs and functions (Actuator test... (cont.))

Display			Meaning
	Mixer for heating/cooling circuit 2	Open	Only in conjunction with an external buffer cylinder: Mixer for heating/cooling circuit 2 opens.
		Stop	Current position is maintained.
		Close	Mixer closes.
	Heating circuit pump, heating/cooling circuit 3	Set value	Only in conjunction with an external buffer cylinder: External heating circuit pump, heating/cooling circuit 3 Speed of heating circuit pump, heating/cooling circuit 3 in %
		On/Off	Switches the heating circuit pump, heating/cooling circuit 3, on and off.
	Mixer for heating/cooling circuit 3	Open	Only in conjunction with an external buffer cylinder: Mixer for heating/cooling circuit 3 opens.
		Stop	Current position is maintained.
		Close	Mixer closes.
	Heating circuit pump, heating/cooling circuit 4	Set value	Only in conjunction with an external buffer cylinder: External heating circuit pump, heating/cooling circuit 4 Speed of heating circuit pump, heating/cooling circuit 4 in %
		On/Off	Switches the heating circuit pump, heating/cooling circuit 4, on and off.
	Mixer for heating/cooling circuit 4	Open	Only in conjunction with an external buffer cylinder: Mixer for heating/cooling circuit 4 opens.
		Stop	Current position is maintained.
		Close	Mixer closes.
	Signal-cooling	On	Cooling mode active
		Off	Cooling mode off
	Cooling the cooling water buffer cylinder	On	Switch on the function check for cooling operation via the refrigerant circuit: - All heating circuit pumps are switched off. - All heating circuit mixers close. - The external heat generator is switched off. - Max. possible compressor output is set. - The cooling energy generated is transferred to the heating/cooling water buffer cylinder or cooling water buffer cylinder. - If cooling consumption is not possible, the function check is not started. A status message is displayed. - If the minimum temperatures are reached during the function check, the function check is aborted. A status message is displayed. Note <i>This function check must be stopped manually.</i>
		Off	Switch off the function check for cooling operation via the refrigerant circuit

Testing outputs and functions (Actuator test... (cont.)

Display			Meaning
	Heating the heating water buffer cylinder	On	Switch on the function check for heating operation via the refrigerant circuit: ▪ All heating circuit pumps are switched off. ▪ All heating circuit mixers close. ▪ The external heat generator can switch on depending on the outside temperature. ▪ Max. possible compressor output is set. ▪ The heat generated is transferred to the heating/cooling water buffer cylinder or heating water buffer cylinder. – If no heat transfer is possible, the function check is not started. A status message is displayed. – If the max. temperatures are reached during the function check, the function check is aborted. A status message is displayed. Note ▪ <i>This function check can also be performed without the outdoor unit connected.</i> ▪ <i>This function check must be stopped manually.</i>
		Off	Switch off the function check for heating operation via the refrigerant circuit

Heat generator group

Display			Meaning
	Primary circuit pump, set speed	Set value	Speed of internal secondary pump/heating circuit pump, heating/cooling circuit 1, in %
	External heat generator	On/Off	Switch the demand for the external heat generator on and off.
	External heat generator set temperature	Set value	Set flow temperature of external heat generator in °C
	Dual mode valve	Open	3/2-way mixing valve for dual mode operation opens.
		Stop	Current position is maintained.
		Close	3/2-way mixing valve for dual mode operation closes.
	Fan outdoor unit, bottom	Set value	Fan speed 1 in %
	Fan outdoor unit, top	Set value	Only outdoor units with 2 fans: Fan speed 2 in %
	Oil sump heater	On/Off	Switch the oil sump heater on and off.
	Fan ring heater	On/Off	Switch the fan ring heater on and off.
	Ribbon heater for condensate pan	On/Off	Switch the electric ribbon heater for condensate pan on and off.
	Electronic expansion valve 1	Set value	Position of the electronic expansion valve in %
			Note <i>Opening from 0 to 100 % can take approx. 20 s.</i>
	Electronic expansion valve 2	Set value	Position of the electronic expansion valve in %
			Note <i>Opening from 0 to 100 % can take approx. 20 s.</i>

Testing outputs and functions (Actuator test... (cont.)

Display			Meaning
☒	Manual defrosting	On/Off	▪ The defrost function starts. ▪ As in normal operation, defrosting ends as soon as the corresponding condition is met. - or ▪ Defrosting ends after 20 min.
☒	External heat generator	On/Off	 Danger During this function check, the DHW may be heated to over 60 °C. DHW temperatures above 60 °C lead to scalding. Inform the residents before starting the function check. ▪ The external heat generator is switched on with max. output. ▪ The 3/2-way mixing valve for dual mode operation is opened according to the temperature at the temperature sensor for dual mode operation. ▪ 4/3-way valve is set according to the heat demand. ▪ Internal secondary pump/heating circuit pump for heating/cooling circuit 1 and the outdoor unit fan are not switched on. ▪ The heat generated is distributed to the DHW cylinder, heating/cooling water buffer cylinder or heating/cooling circuit 1, depending on the heat demand. – If no heat transfer is possible, the function check is not started. A status message is displayed. – If the max. temperatures are reached during the function check, the function check is aborted. A status message is displayed. Note ▪ <i>This function check can also be performed without the outdoor unit connected.</i> ▪ <i>This function check must be stopped manually.</i>

Testing outputs and functions (Actuator test... (cont.))

Display			Meaning
☒	Heat generation via refrigerant circuit	On/Off	 Danger During this function check, the DHW may be heated to over 60 °C. DHW temperatures above 60 °C lead to scalding. Inform the residents before starting the function check. - Internal secondary pump/heating circuit pump for heating/cooling circuit 1 and the outdoor unit fan are switched on. 4/3-way valve is set according to the heat demand. - The external heat generator is switched off. - Max. possible compressor output is set. - The heat generated is distributed to the DHW cylinder, heating/cooling water buffer cylinder or heating/cooling circuit 1, depending on the heat demand. - If no heat transfer is possible, the function check is not started. A status message is displayed. - If the max. temperatures are reached during the function check, the function check is aborted. A status message is displayed. Note <i>This function check must be stopped manually.</i>
☒	Cooling via refrigerant circuit	On/Off	- Circulation pumps, mixers and valves are set in accordance with normal operation. - Max. compressor output is set. - Secondary circuit regulates to the minimum return temperature. The heat generated is distributed to the heating/cooling water buffer cylinder or heating/cooling circuit 1, depending on the heat demand. Note <i>This function check must be stopped manually.</i>

DHW group

Display			Meaning
	Secondary circuit pump speed	Set value	Speed of internal secondary pump/heating circuit pump, heating/cooling circuit 1, in %
	DHW circulation pump	On/Off	Switch the DHW circulation pump on and off.
	4/3-way valve position	Set value	4/3-way valve position in % 0 % Integral buffer cylinder (defrost) ≥ 0 % to ≤ 50 % Mixed operation: - Integral buffer cylinder and - Secondary circuit (heating/cooling circuit 1 or external buffer cylinder) 50 % Secondary circuit (heating/cooling circuit 1 or external buffer cylinder) 100 % DHW heating

Testing outputs and functions (Actuator test... (cont.))

Display			Meaning
	Actuator for DHW heating	On/Off	Switch the diverter valve for the heating water buffer cylinder with integral DHW heating on and off.
	DHW heating	On/Off	 Danger During this function check, the DHW may be heated to over 60 °C. DHW temperatures above 60 °C lead to scalding. Inform the residents before starting the function check. ▪ Secondary pump starts. ▪ 4/3-way valve set to "DHW heating" ▪ Outdoor unit fan is started. ▪ The external heat generator is switched on depending on the outside temperature. ▪ Secondary circuit regulates to the maximum return temperature. The heat generated is fed into the DHW cylinder. – If no heat transfer is possible, the function check is not started. A status message is displayed. – If the max. temperatures are reached during the function check, the function check is aborted. A status message is displayed. Note ▪ This function check can also be performed without the outdoor unit connected. ▪ This function check must be stopped manually.

Checking the subscribers and software version

Tap the following buttons:

1. 
2.  "Service"
3. Enter password "serviceaccess".
4. Use  to confirm.

5. "Appliances detected"

All detected subscribers, e.g. CAN bus subscribers, are displayed.
Possible subscribers: See chapter "Subscriber numbers".
For CAN bus subscribers in the internal CAN bus system, e.g. the HPMU electronics module, the software version is shown under **"Software version"**.

Resetting the heat pump to its factory settings

The configuration, settings and parameters will be reset to the factory settings. After this, the heat pump will have to be commissioned again.
We recommend creating an acceptance log via ViGuide beforehand to save all existing settings.

Tap the following buttons:

1. 
2.  "Service"

3. Enter password "serviceaccess".

4. Use to confirm.

5. "Reset to factory settings"

6. Use  to confirm the message.
The heat pump is restarted.
The commissioning assistant is called up.

Message display on the programming unit

If there are messages pending in the system, the message and  are displayed. The Lightguide flashes.

Types of messages	Meaning
Status	- Operating message - No faults in system in normal operation
Warnings	- The cause of the message must be remedied. - Limited normal operation
Information	- Action may be required - System in normal operation
Faults	- The cause of the message must be remedied without delay. - No normal operation

Calling up messages

1. Tap  to hide the message.
 flashes in the navigation area.
2. In the navigation area, tap .
All pending messages are displayed in a message list:
 - The entries are grouped by the type of message "Status", "Warnings", "Information" and "Faults".
 - The messages in each group are listed in chronological order.
 - A message consists of the message code, time and message text.

If "Connection error" and  are displayed:
Check connecting cable and plug between HPMU electronics module and HMI programming unit.

Acknowledging messages

Use  to acknowledge that message causes have been remedied.

Note

 acknowledges **all** messages in the message list.

 no longer flashes.

Note

If an acknowledged service is not carried out, the service message is redisplayed the following Monday.

Calling up acknowledged messages

Tap the following buttons:

1. 
2.  "Message lists"

3. If there are any corresponding messages:
 - "Status"
 - "Warnings"
 - "Information"
 - "Faults"

The messages are displayed in chronological order.

The following information is displayed:

- Date and time of the occurrence of the fault
- Fault code

Message display on the programming unit (cont.)

- Short description of the fault
- Subscriber number of the component affected: See the following lists.

Note

When troubleshooting, always observe the subscriber number of the component.

Check the component displayed. Remedy fault if applicable. The subscriber number of the component depends on the position of rotary switch S1 on the corresponding extension. The rotary switch was set during installation.

To identify the extension affected, check the setting of rotary switch S1 on the extensions in question, if necessary.

Subscriber numbers

PlusBus subscriber:

- 0 EM-S1 extension (ADIO electronics module)
- 1 to 15 EM-M1, EM-MX and EM-P1 extensions (ADIO electronics module)
- 17 to 31 EM-EA1 extension (DIO electronics module)
- 32 to 47 M2IO electronics module
- 64 SM1A extension (SDIO electronics module)
- 67 EM-HB1 extension (HIO electronics module)

CAN bus subscriber in the internal CAN bus system:

- 1 Main control unit of the heat pump: HPMU electronics module
- 45 Inverter
- 54 VCMU refrigerant circuit controller
- 58 Communication module TCU 301
- 59 HMI programming unit
- 67 EHCu electronics module

CAN bus subscriber in the external CAN bus system:

- 1 Main control unit of the appliance that was commissioned first:

Note

This main control unit is the main appliance in both the internal and external CAN bus system.

- 71 to 85 Further appliances in the system network
- 90 Gateway (KNX, BACnet, Modbus)
- 97, 98 Energy meter
- 111, 112 Other energy meters

Low power radio subscriber:

- 49 to 63 Vitotrol 300-E, Vitotrol 100-EH

Unblocking outdoor unit

If there is a fault in the refrigerant circuit, it may be blocked. Once the fault has been rectified, the refrigerant circuit can be reset.

- ! **Please note**
Escaping refrigerant will cause environmental pollution.
Do not unlock refrigerant circuit multiple times in quick succession.

Tap the following buttons:

1. 
2.  "Service"
3. Enter password "serviceaccess".
4. Use  to confirm.

5.  in the navigation area
6.  "Reset outdoor unit"
A warning message is displayed.
7. Read warning message. Use  to confirm.
A further warning message is displayed.
8. Read warning message. ☒ Tick "Reset".
Or
Use  to cancel the process.
9. Use  to confirm the "Reset".
10.  to exit the menu.
11.  to call up any further messages.

Troubleshooting measures

Descriptions of the messages and actions required are available online:

<https://climate-solutions.com/documents/6200041>



Fig. 72

Note

The possible faults vary according to the system equipment. Therefore, not all fault messages will come up for every system.



Please note

Refrigerant can escape when working on the refrigerant circuit.

- It is essential that regulations and guidelines on handling refrigerant are always observed and adhered to: See "Safety instructions".
- Work on the refrigerant circuit must **only** be carried out by a certified contractor (in accordance with Regulations (EU) 2024/573 and (EU) 2015/2067).



Please note

Repairing components that fulfil a safety function can compromise the safe operation of the system.

- Do not undertake any repairs on the inverter. Replace the inverter if there is a defect.
- Faulty components must be replaced with original spare parts from the manufacturer.

Overview of electrical components

All on-site connections are made in the junction box:
See page 60.

Removing electrical components



Danger

Contact with live components can lead to serious injury from electric current. Some components on PCBs remain live even after the power supply has been switched off.

- **Do not touch** electrical terminal areas.
- When working on the indoor or outdoor unit, isolate the system from the power supply, e.g. at a separate fuse or a main switch.

Note

The indoor unit and outdoor unit can be fused separately.

Check that no voltage is present. Safeguard against unauthorised reconnection.

- Before working on the appliance, wait at least 4 min until the voltage has dropped out.



Danger

The absence of system component earthing can lead to serious injury from electrical current and component damage in the event of an electrical fault.

All earth conductor connections **must** be reconnected.

The appliance and pipework must be connected to the equipotential bonding of the building.

Note

Incorrectly executed electrical installations may cause undesirable interaction with other electronic devices.

Removing the HMI programming unit

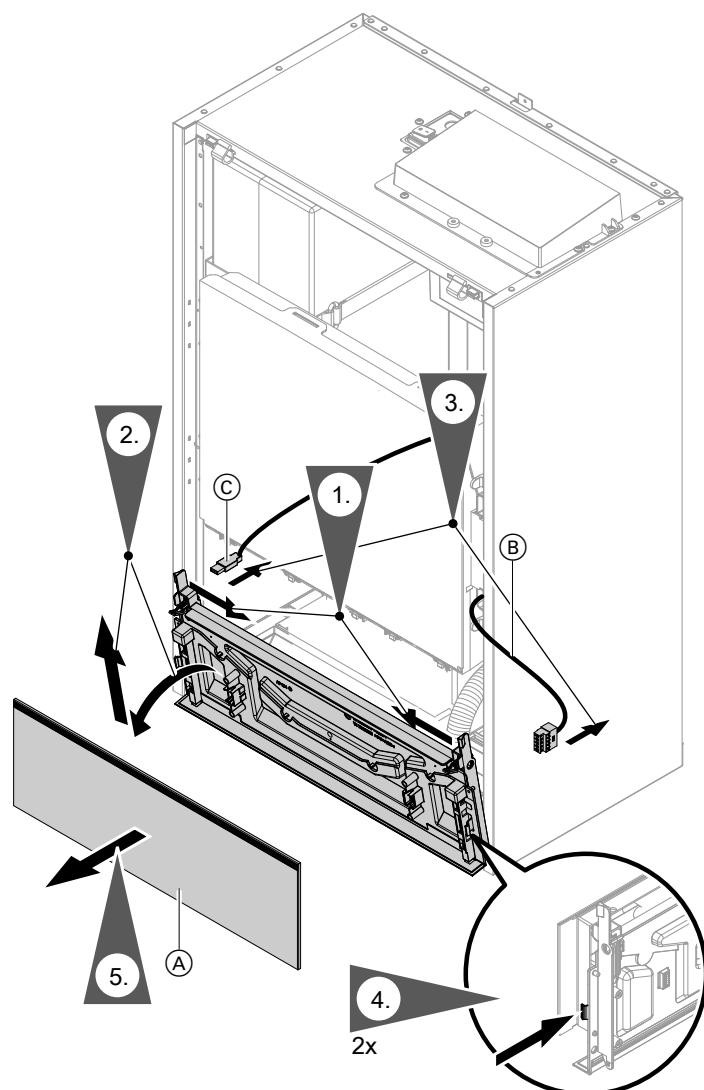


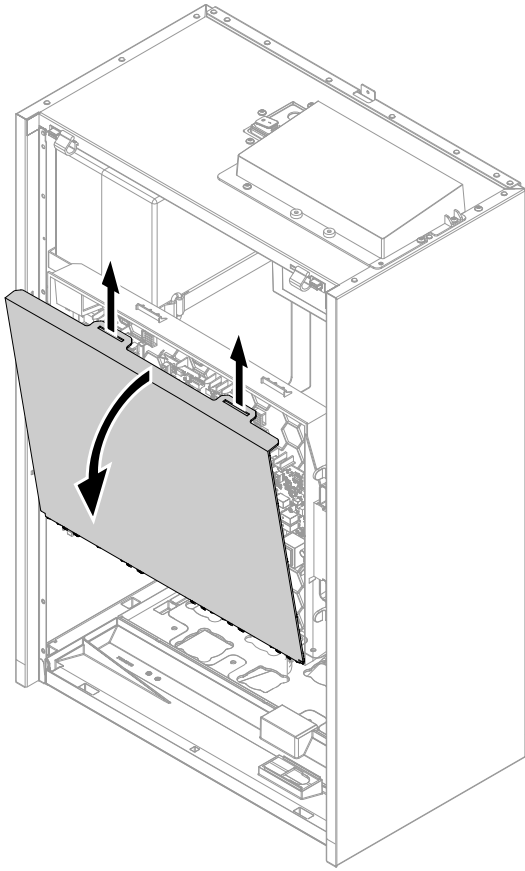
Fig. 73

- Ⓐ HMI programming unit
- Ⓑ HMI connecting cable
- Ⓒ Connecting cable for LAN extension module (accessories)



Please note

Inserting the plug for the HMI programming unit into the slot for the LAN extension module will irreparably damage the TCU communication module.
Insert the plug for the HMI programming unit into the correct slot.

Removing electrical components (cont.)**Opening the electronics module cover***Fig. 74*

Removing electrical components (cont.)

Removing the HPMU electronics module

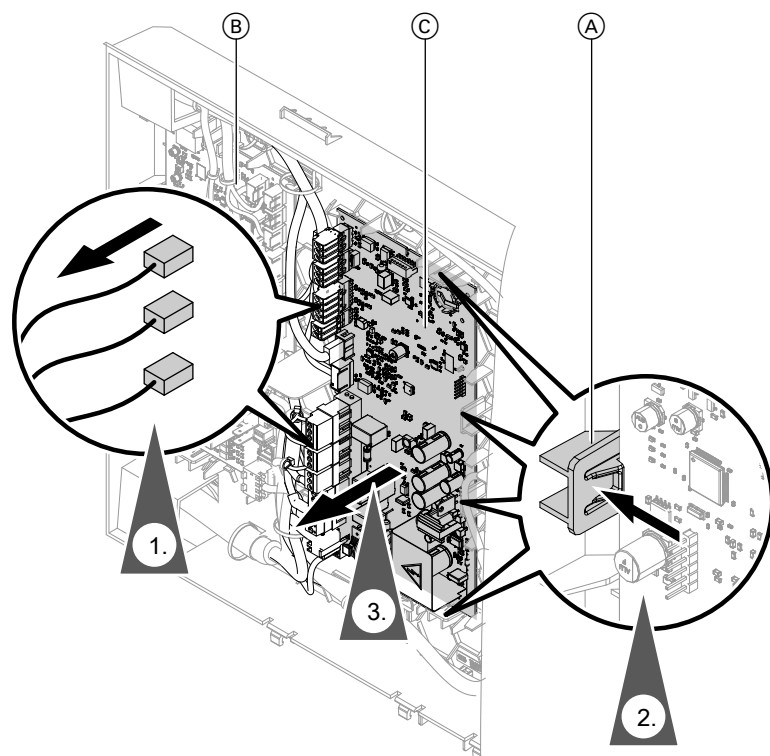


Fig. 75

- Ⓐ Locking tabs
- Ⓑ EHCU electronics module
- Ⓒ HPMU electronics module

After replacing the HPMU electronics module, repeat the commissioning procedure: See chapter "Commissioning".



Please note

Filling and venting the system with the transport bracket loose can cause damage to the outdoor unit.

Before filling and venting the system, check whether the transport bracket is secured: See chapter "Checking the transport bracket".

Removing the EHCU electronics module



Danger

Contact with live components can lead to serious injury from electric current. Some components on PCBs remain live even after the power supply has been switched off.

- **Do not touch** electrical terminal areas.
- When working on the indoor or outdoor unit, isolate the system from the power supply, e.g. at a separate fuse or a main switch.

Note

The indoor unit and outdoor unit can be fused separately.

Check that no voltage is present. Safeguard against unauthorised reconnection.

- Before working on the appliance, wait at least 4 min until the voltage has dropped out.

Removing electrical components (cont.)

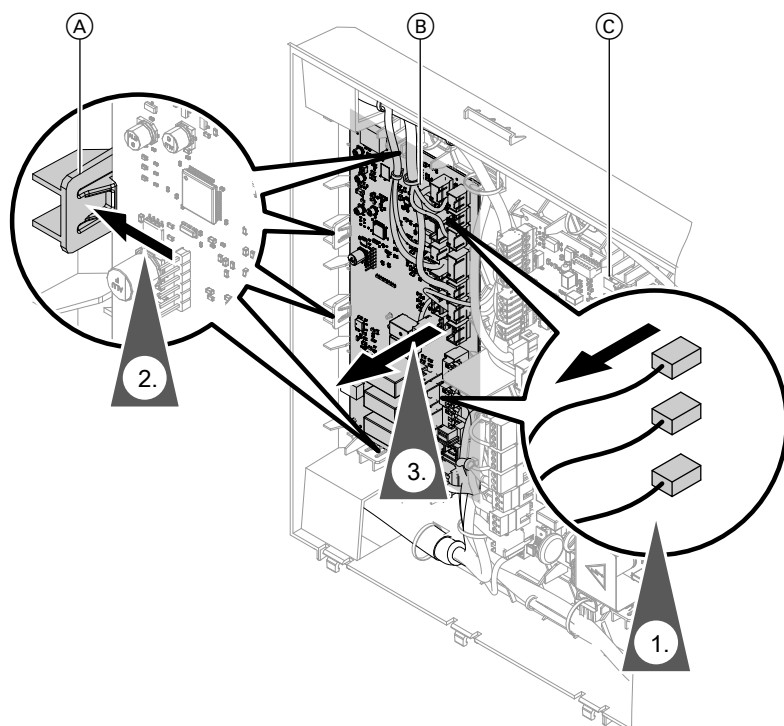


Fig. 76

- Ⓐ Locking tabs
- Ⓑ EHCU electronics module
- Ⓒ HPMU electronics module

Note

No recommissioning is necessary following replacement of the EHCU electronics module.

Removing the HIO electronics module

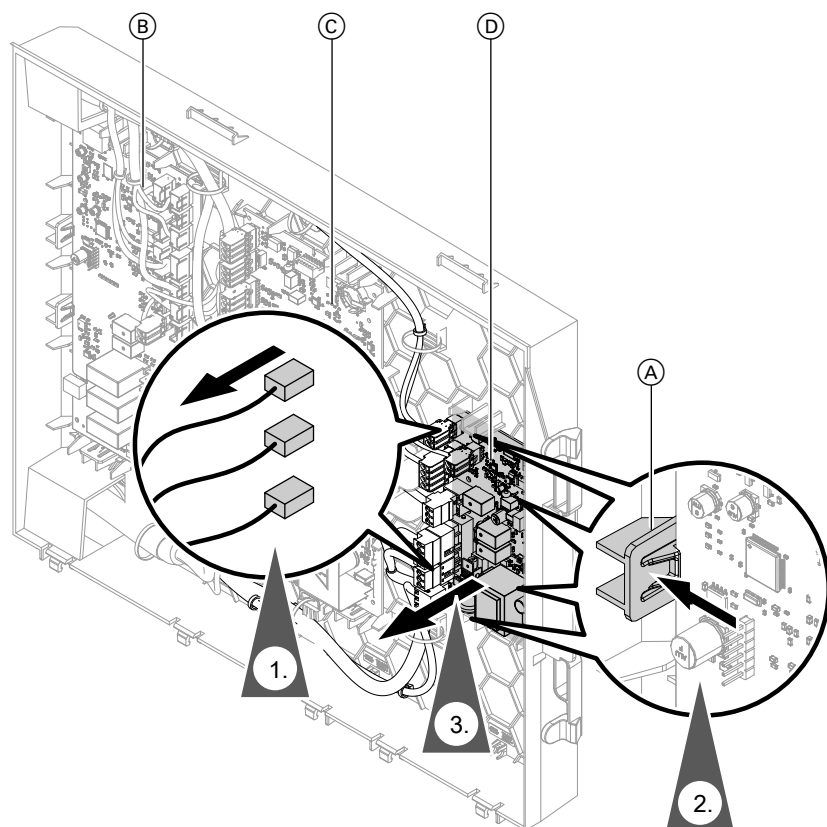


Fig. 77

- Ⓐ Locking tabs
- Ⓑ EHCU electronics module
- Ⓒ HPMU electronics module
- Ⓓ HIO electronics module

Note

No recommissioning is necessary following replacement of the HIO electronics module.

Overview of internal components

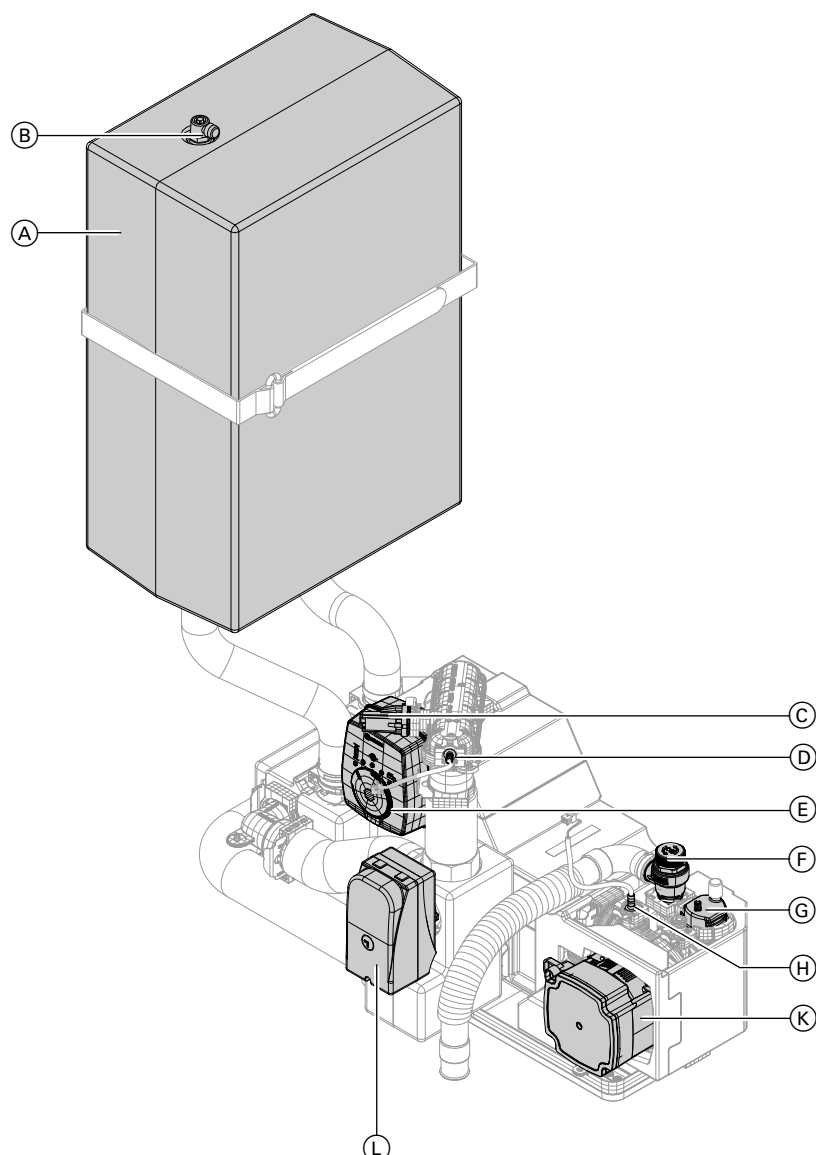


Fig. 78

- | | |
|---|---|
| (A) Integral buffer cylinder | (F) Safety valve |
| (B) Vented integral buffer cylinder | (G) Automatic air vent valve |
| (C) Water pressure sensor | (H) Secondary circuit return temperature sensor (T17) |
| (D) Temperature sensor for dual mode operation (T2) | (K) Secondary pump |
| (E) 4/3-way valve | (L) 3/2-way mixing valve, dual mode operation |

Draining the indoor unit on the secondary side



Danger

Heating water escaping uncontrolled may cause scalding.
Allow the heating system to cool down before draining.

1. Connect hoses to all drain valves. Open drain valves.

Draining the indoor unit on the secondary side (cont.)

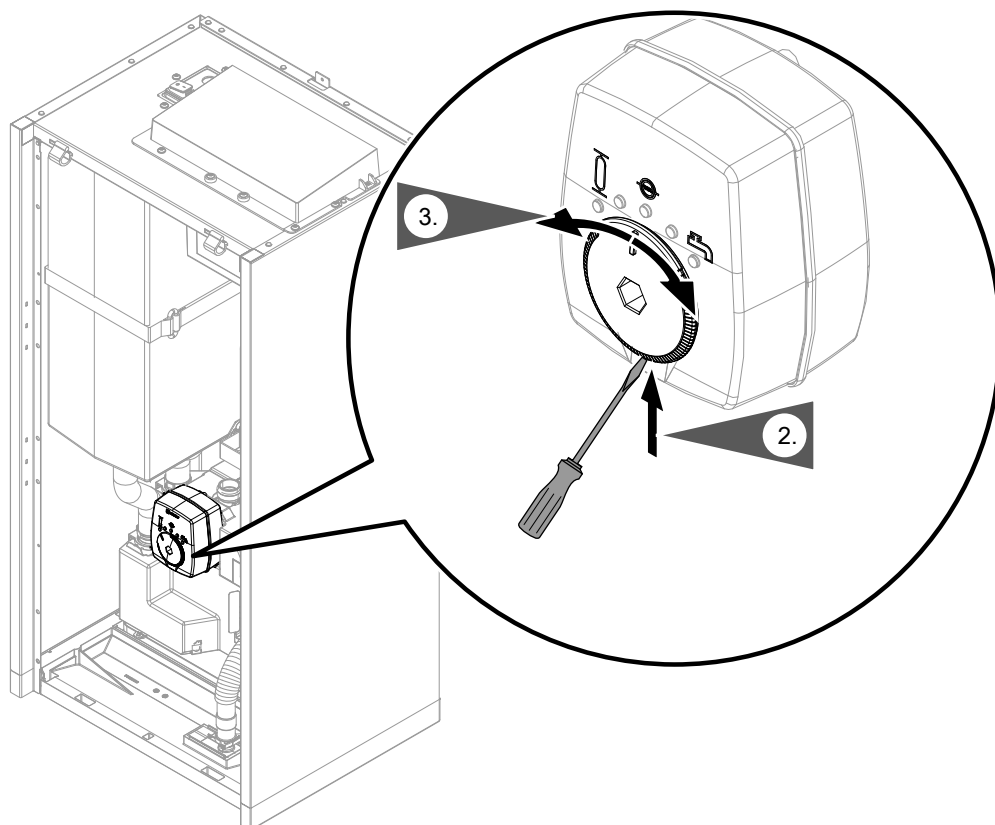


Fig. 79

3. Set the 4/3-way valve in turn to ,  and  until water no longer comes out.

Removing hydraulic components and EPP insulating parts

When replacing hydraulic components and EPP insulating parts, first pivot down or remove electrical components as necessary: See chapter "Removing electrical components".

Separate installation instructions are supplied with some components.

**Danger**

Residual water will escape when the indoor unit or hydraulic components are fitted or removed. Contact of live components with water can lead to serious injury due to electric shock.

- Isolate the heat pump from the power supply. Safeguard against unauthorised reconnection.
- Protect electrical components, e.g. electronics modules, plug-in connections, electrical cables, from the ingress of water.

**Danger**

Residual water will escape when the indoor unit or hydraulic components are fitted or removed. Escaping heating water and hot steam can cause serious injury and damage the heating system.

Only carry out work on the system when it has cooled down and is depressurised.

**Please note**

Leaking hydraulic connections lead to appliance damage.

- **Always** use new gaskets for assembly.
- Renew damaged fasteners, e.g. clips, screws, etc.
- After installing the new components, check the internal and on-site hydraulic connections for leaks.
- In the event of leaks, drain off liquid via the drain valve. Check the seating of seal rings. **Always** replace displaced seal rings.

Removing hydraulic components and EPP... (cont.)

Overview of torque settings for assembly

Union nuts:

G ½ 12 ±1 Nm

G 1¼ 50 ±2 Nm

G 1½ 70 ±2 Nm

Screws:

Ø 4.8 x 9.5 3.5 ±0.5 Nm

50 x 14 2.8 ±0.3 Nm

M 4 1.5 –0.5 Nm



Please note

Filling and venting the system with the transport bracket on the outdoor unit loose can cause damage to the outdoor unit.

Before filling and venting the system, check whether the transport bracket is secured: See chapter "Checking the transport bracket".

Maintenance



Removing hydraulic components and EPP... (cont.)

Removing hydraulic lines from the integral buffer cylinder

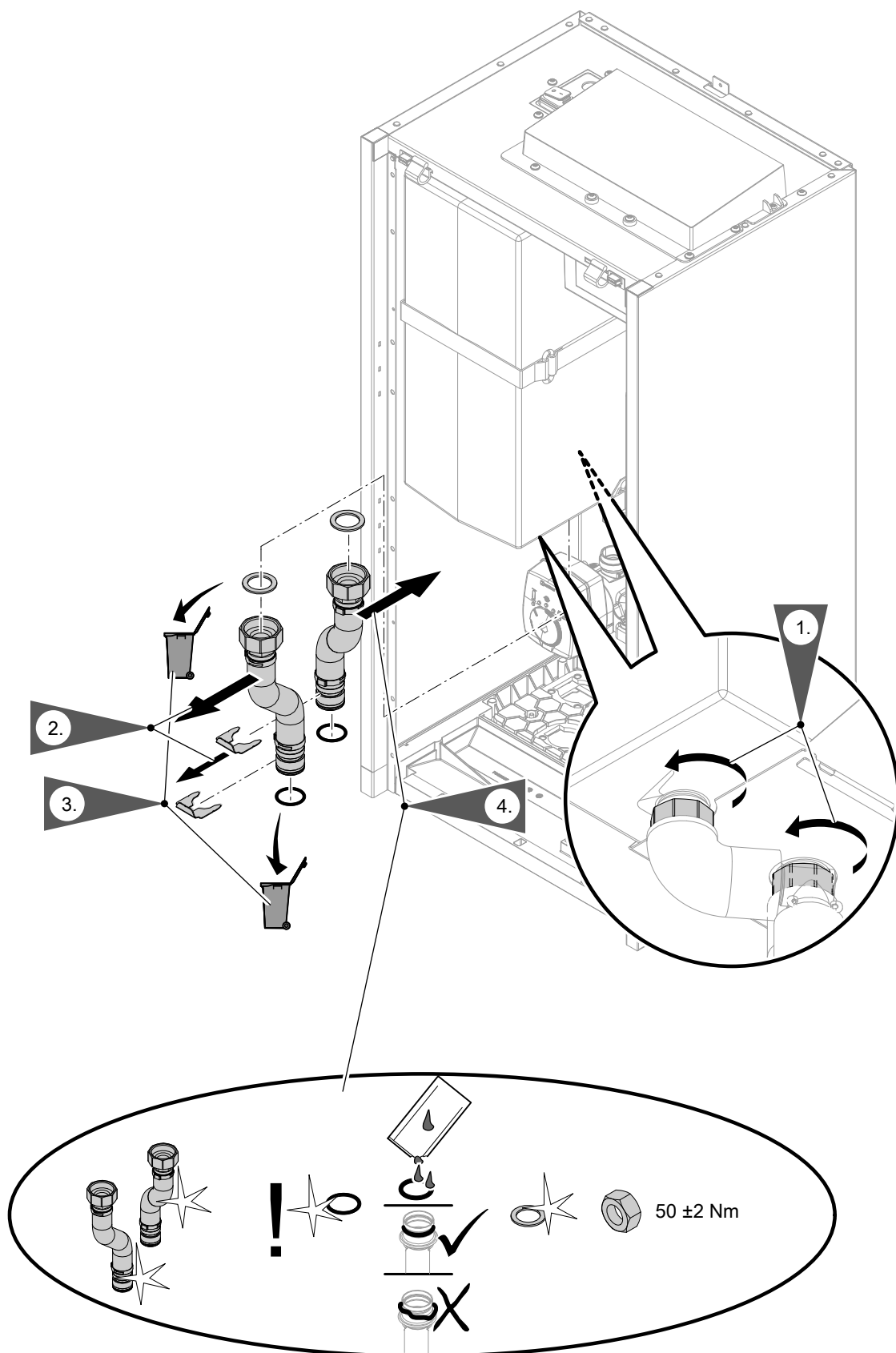


Fig. 81

Removing hydraulic components and EPP... (cont.)

Removing the 4/3-way valve

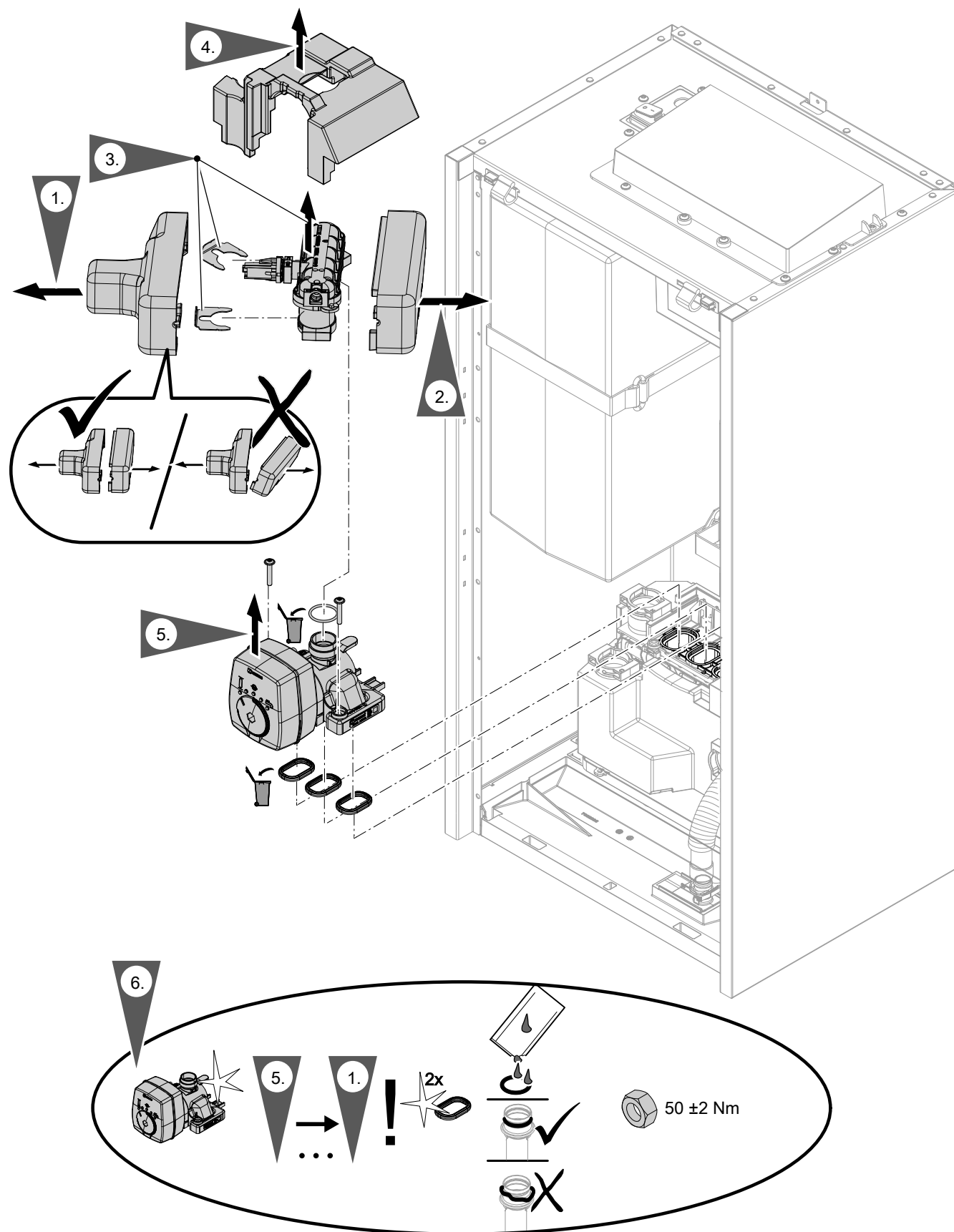


Fig. 82

Removing hydraulic components and EPP... (cont.)

Removing the 3/2-way mixing valve

1. Remove plug 52 from the HIO electronics module:
See chapter "Removing the HIO electronics module".

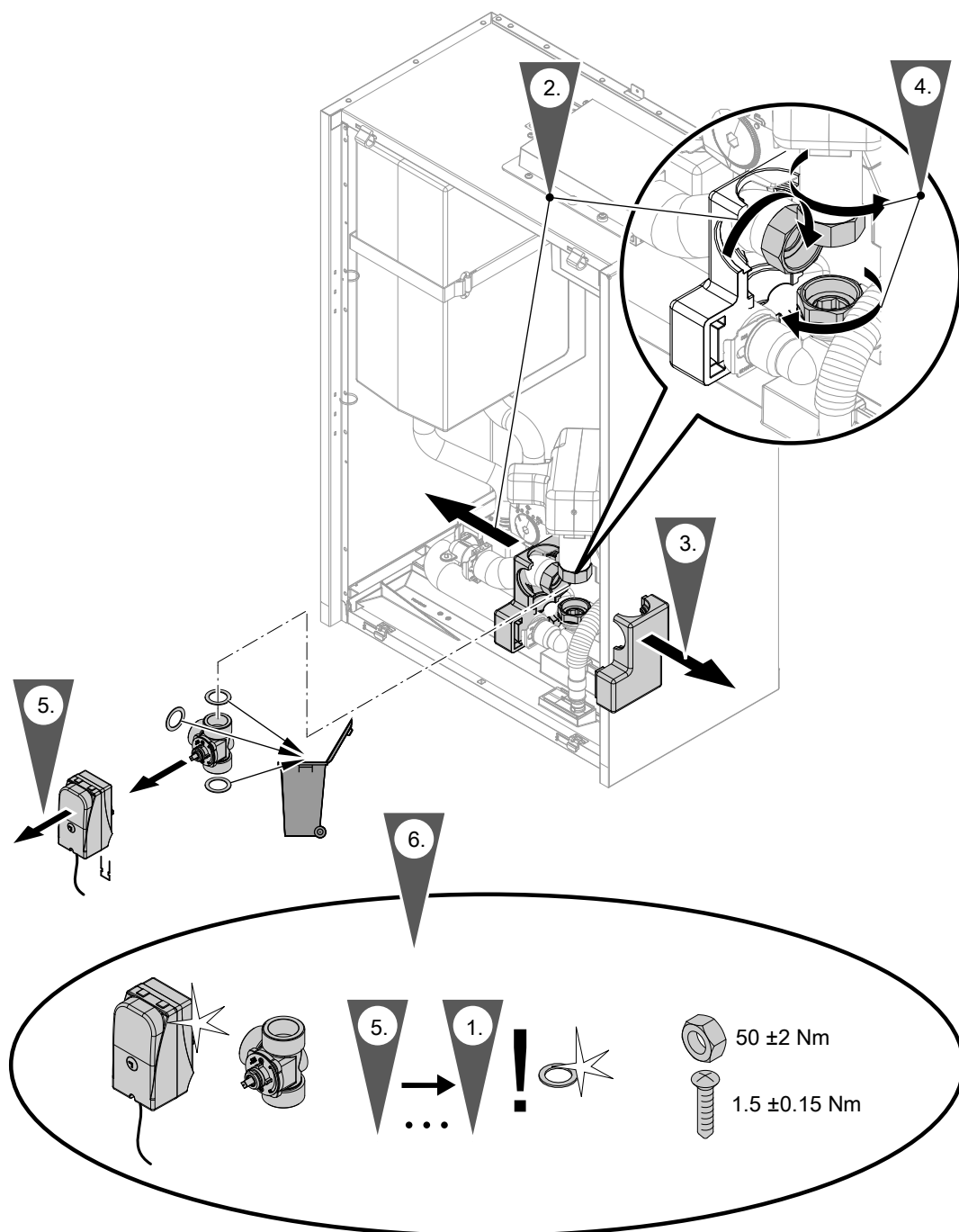


Fig. 83

Removing the temperature sensors

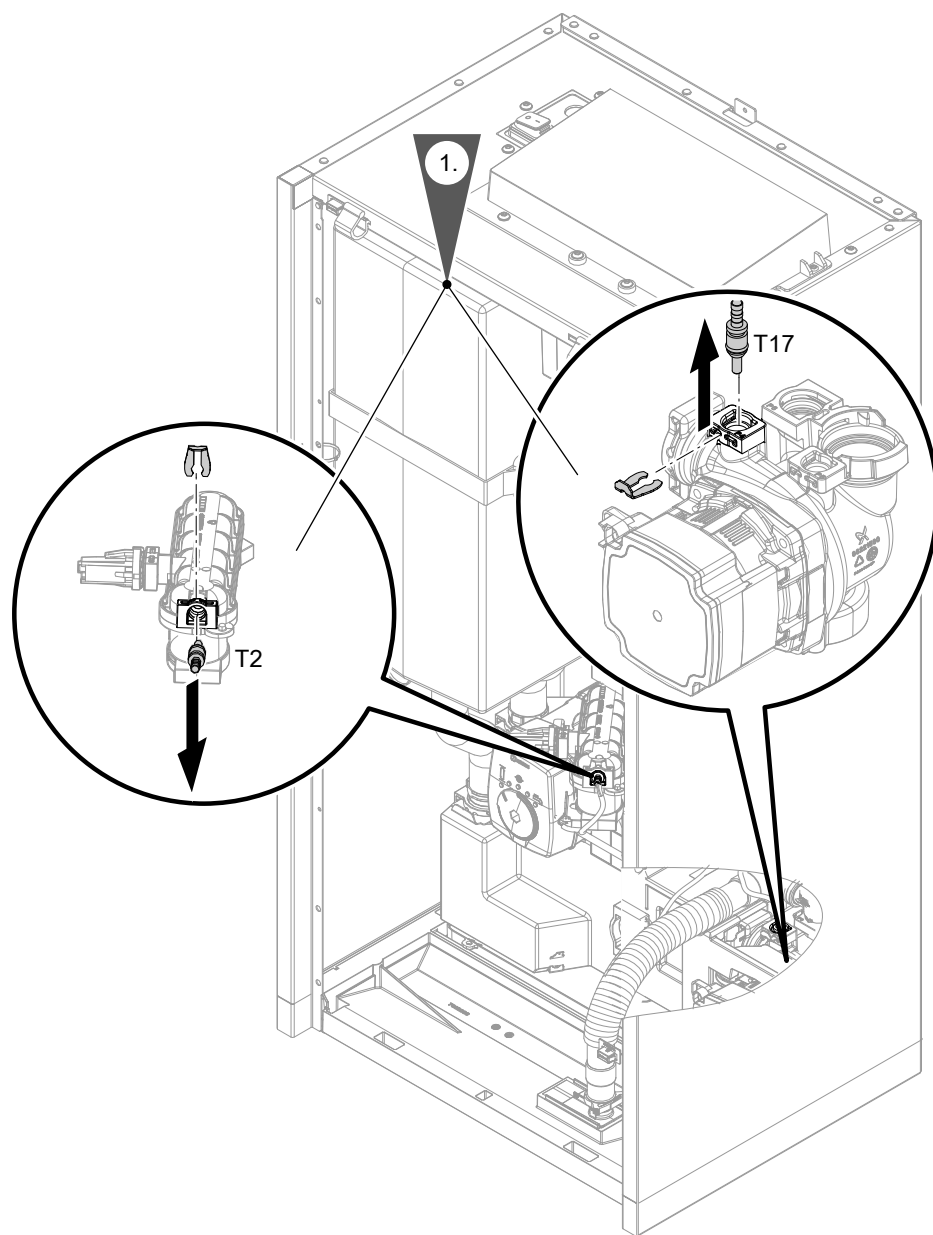


Fig. 84

T2 Flow temperature sensor, secondary circuit
T17 Return temperature sensor, secondary circuit

2. Install new temperature sensors.

Removing hydraulic components and EPP... (cont.)

Removing the water pressure sensor

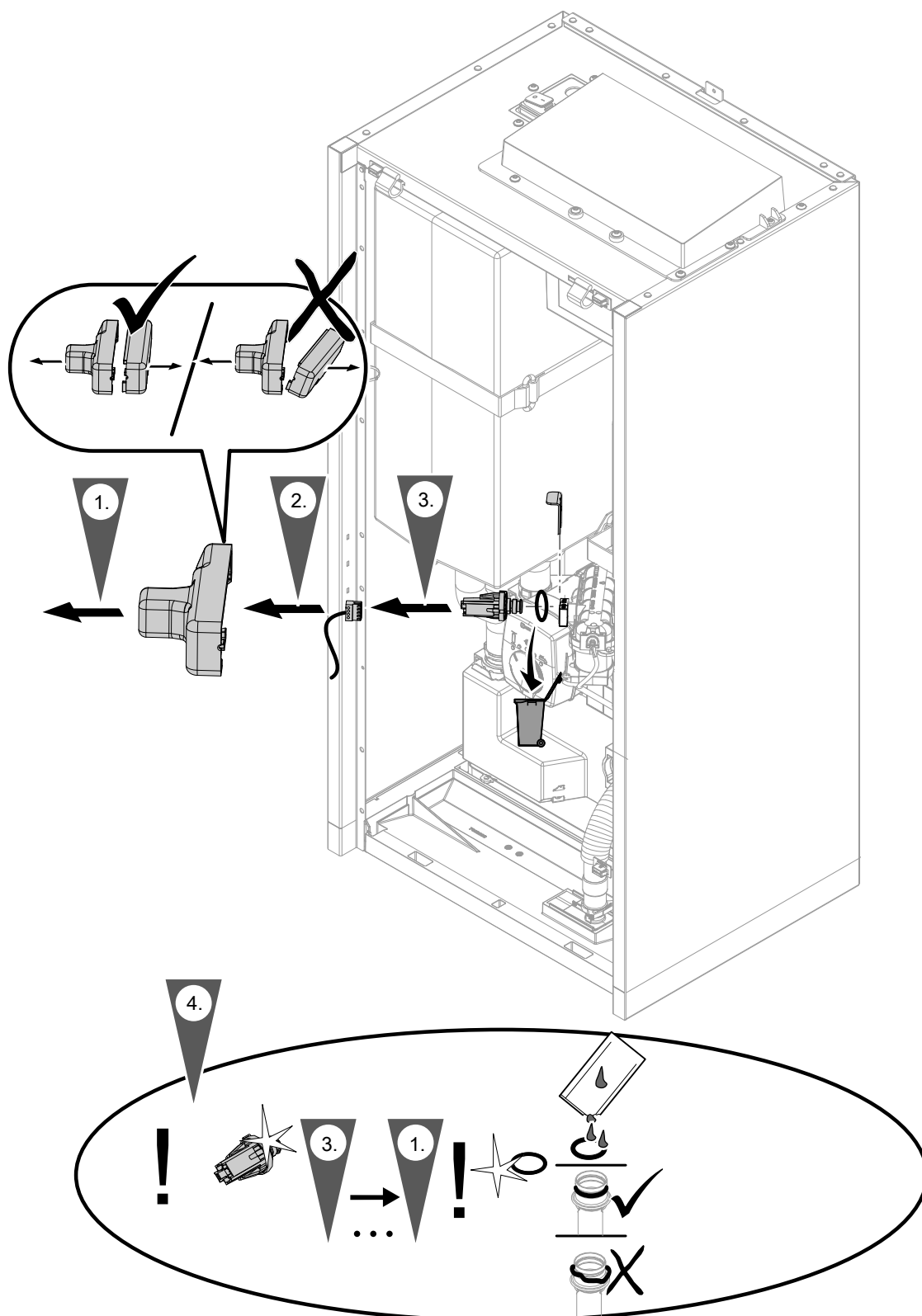


Fig. 85

Removing the circulation pump head

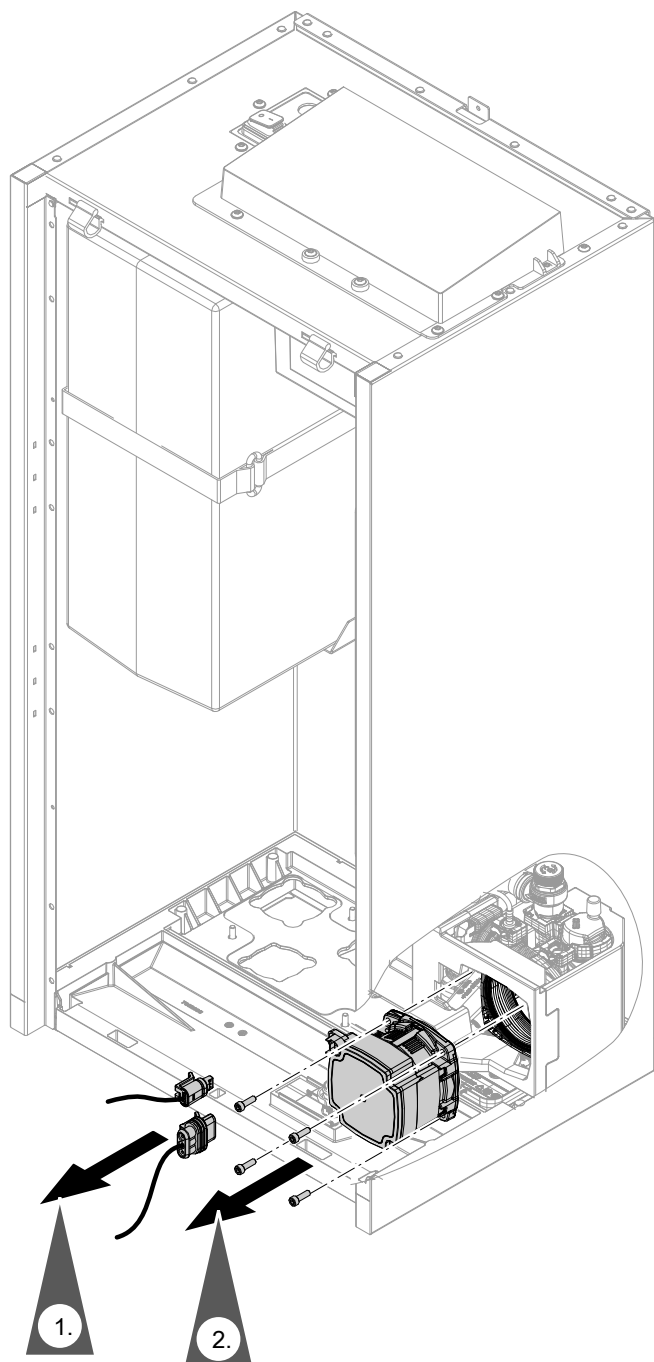


Fig. 86

Torque for the screws on the pump head:
 $5 \pm 1 \text{ Nm}$

Removing the hydraulic block

1. Disconnect electrical connections, e.g. power supply to instantaneous heating water heater, sensors, etc.
2. Disconnect the hydraulic connections to the integral buffer cylinder.

Removing hydraulic components and EPP... (cont.)

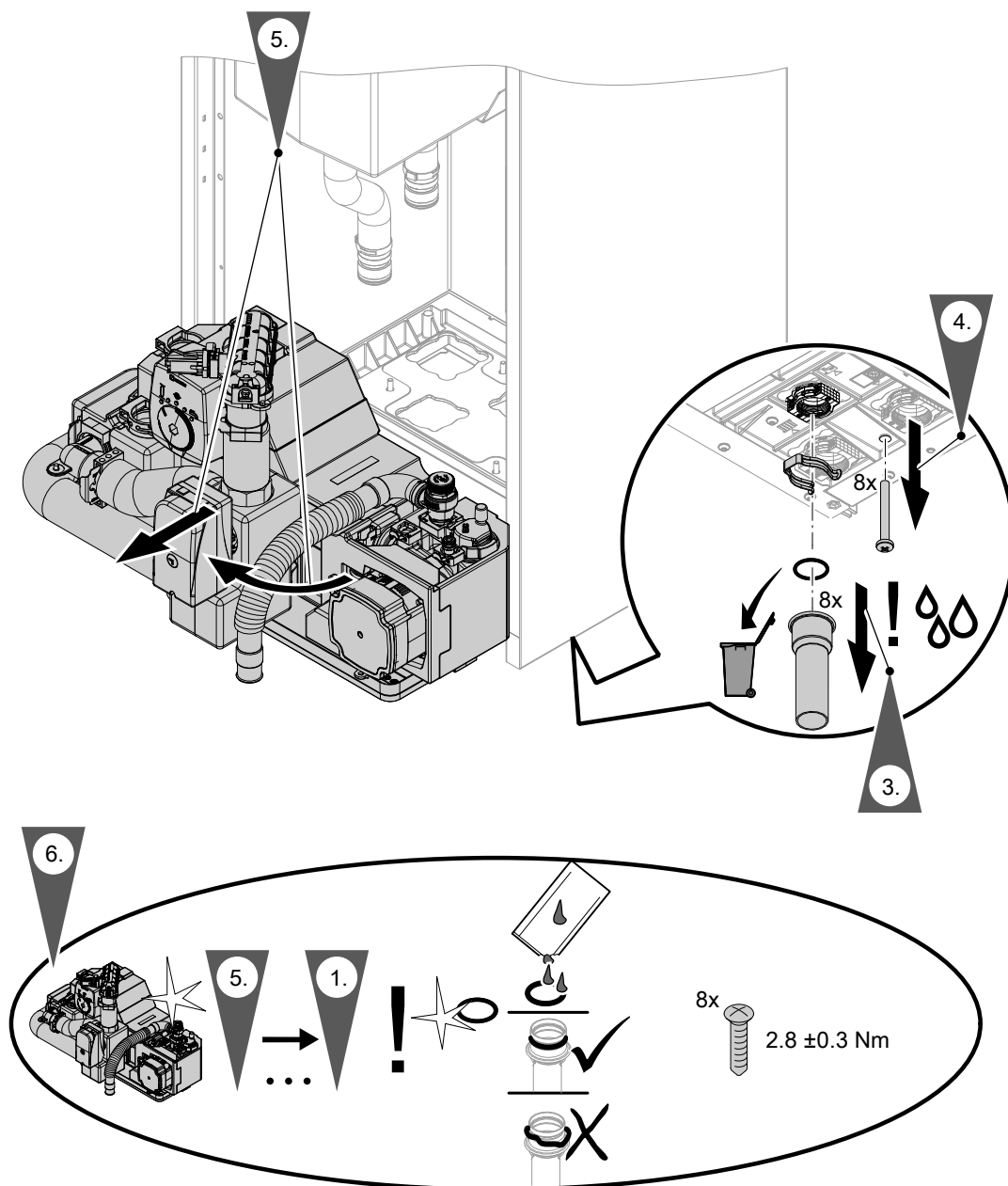


Fig. 87

Removing EPP insulating parts

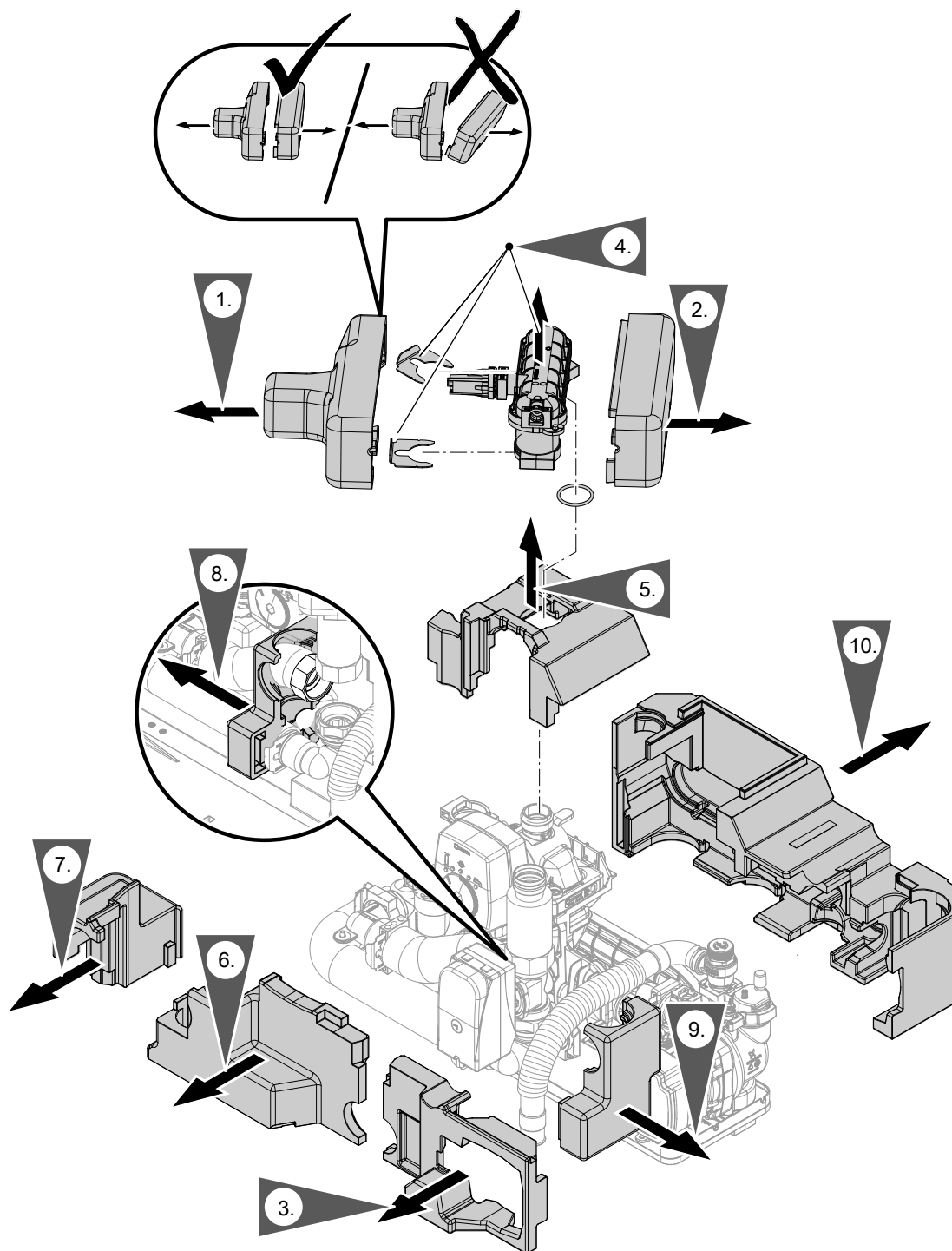


Fig. 88

Status display, internal circulation pump

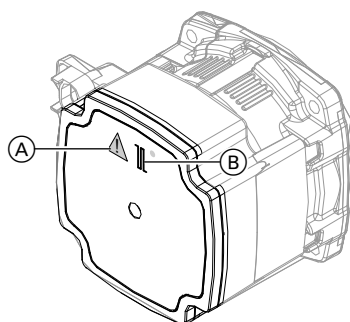


Fig. 89

LED	Meaning
Ⓑ flashes green.	Normal operation, circulation pump runs on demand.
Ⓑ lights up green.	▪ Circulation pump runs continuously with maximum output, e.g. when the PWM signal is interrupted. ▪ No fault message
Ⓐ lights up red.	▪ Fault with fault message ▪ After the indoor unit has been disconnected from the power supply, the LED lights up for approx. 30 to 60 s for the duration of the run-on time. Do not start work on the indoor unit until this run-on time has elapsed.

Checking the temperature sensors

Temperature sensor NTC 10 kΩ	Connection
▪ Outside temperature sensor	▪ Connection 1 in the junction box ▪ Plug 1 on the HPMU electronics module
▪ Top cylinder temperature sensor	▪ Connection 5 in the junction box ▪ Plug 5 on the HPMU electronics module
▪ Secondary circuit return temperature sensor (T4)	▪ EHCU electronics module, terminals X4.3/X4.4 ▪ Position of the temperature sensor: See chapter "Indoor unit maintenance: Overview of internal components".
▪ Temperature sensor for dual mode operation	▪ HIO electronics module, terminals TS1.1/TS1.2 ▪ Position of the temperature sensor: See chapter "Indoor unit maintenance: Overview of internal components".
▪ Boiler temperature sensor, external heat generator	▪ Connection 3 in the junction box ▪ HIO electronics module, terminals TS2.1/TS2.2 ▪ Position of the temperature sensor: See chapter "Indoor unit maintenance: Overview of internal components".
▪ Temperature sensor in external buffer cylinder	Connection 9 in the junction box

1. Check the lead and plug of the temperature sensor.
2. Disconnect the wires from the plug.
3. Measure the temperature sensor resistance. Compare the resistance with the value for the current temperature from the following table.
4. If the deviation is > 10 %, disconnect the wires on the temperature sensor. Repeat the test directly on the sensor.
If required, check the on-site cable (2-core cable, max. length 35 m with a cross-section of 1.5 mm²). Depending on the result, replace the cable or temperature sensor.

Checking the temperature sensors (cont.)

NTC 10 k Ω (blue marking)

ϑ / °C	R / k Ω	ϑ / °C	R / k Ω	ϑ / °C	R / k Ω	ϑ / °C	R / k Ω	ϑ / °C	R / k Ω	ϑ / °C	R / k Ω
-40	336.500	-8	49.647	24	10.449	56	2.878	88	0.976	120	0.389
-39	314.870	-7	47.055	25	10.000	57	2.774	89	0.946	121	0.379
-38	294.780	-6	44.614	26	9.572	58	2.675	90	0.918	122	0.369
-37	276.100	-5	42.315	27	9.165	59	2.579	91	0.890	123	0.360
-36	258.740	-4	40.149	28	8.777	60	2.488	92	0.863	124	0.351
-35	242.590	-3	38.107	29	8.408	61	2.400	93	0.838	125	0.342
-34	227.550	-2	36.181	30	8.057	62	2.316	94	0.813	126	0.333
-33	213.550	-1	34.364	31	7.722	63	2.235	95	0.789	127	0.325
-32	200.510	0	32.650	32	7.402	64	2.158	96	0.765	128	0.317
-31	188.340	1	31.027	33	7.098	65	2.083	97	0.743	129	0.309
-30	177.000	2	29.495	34	6.808	66	2.011	98	0.721	130	0.301
-29	166.350	3	28.048	35	6.531	67	1.943	99	0.700	131	0.293
-28	156.410	4	26.680	36	6.267	68	1.877	100	0.680	132	0.286
-27	147.140	5	25.388	37	6.016	69	1.813	101	0.661	133	0.279
-26	138.470	6	24.165	38	5.775	70	1.752	102	0.642	134	0.272
-25	130.370	7	23.009	39	5.546	71	1.694	103	0.623	135	0.265
-24	122.800	8	21.916	40	5.327	72	1.637	104	0.606	136	0.259
-23	115.720	9	20.880	41	5.117	73	1.583	105	0.589	137	0.253
-22	109.090	10	19.900	42	4.917	74	1.531	106	0.572	138	0.247
-21	102.880	11	18.969	43	4.726	75	1.481	107	0.556	139	0.241
-20	97.070	12	18.087	44	4.543	76	1.433	108	0.541	140	0.235
-19	91.600	13	17.251	45	4.369	77	1.387	109	0.526	141	0.229
-18	86.474	14	16.459	46	4.202	78	1.342	110	0.511	142	0.224
-17	81.668	15	15.708	47	4.042	79	1.299	111	0.497	143	0.219
-16	77.160	16	14.995	48	3.889	80	1.258	112	0.484	144	0.213
-15	72.929	17	14.319	49	3.743	81	1.218	113	0.471	145	0.208
-14	68.958	18	13.678	50	3.603	82	1.180	114	0.458	146	0.204
-13	65.227	19	13.069	51	3.469	83	1.143	115	0.445	147	0.199
-12	61.722	20	12.490	52	3.340	84	1.107	116	0.434	148	0.194
-11	58.428	21	11.940	53	3.217	85	1.072	117	0.422	149	0.190
-10	55.330	22	11.418	54	3.099	86	1.039	118	0.411	150	0.185
-9	52.402	23	10.921	55	2.986	87	1.007	119	0.400		

Checking the water pressure sensor

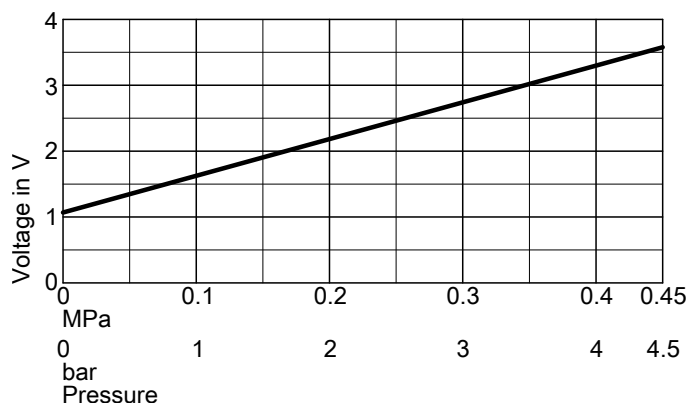


Fig. 90

Checking the fuse

There is 1 fuse at the HPMU electronics module and one at the EHCU electronics module: See chapter "Removing the HPMU electronics module" and "Removing the EHCU electronics module".

Fuse type:

- 6.3 A H (slow), 250 V~
- Max. power loss ≤ 2.5 W



Danger

Removing fuses does **not switch the power circuit to zero volt**. Contact with live components can lead to serious injury from electric current.

Before working on the equipment, always ensure that **the power circuit is also at zero volt**.

1. Switch off the power supply.
2. Open the electronics module cover.
3. Check the fuse. Replace if necessary.



Danger

Incorrect or improperly fitted fuses can lead to an increased risk of fire.

- Insert fuses without using any force. Position fuses correctly.
- Only use structurally identical types with the same response characteristics.

Checklist for maintenance work

- Every person working on the refrigerant circuit must be able to produce a certificate of competence issued by an organisation with industry accreditation. This certificate confirms their competence in the safe handling of refrigerants by means of a standard industry procedure.
- Servicing work may only be carried out in accordance with the manufacturer's specifications. If maintenance and repair work requires assistance from additional individuals, the person trained in the handling of flammable refrigerants must constantly supervise the work.
- Only AG145 and CuP 281a solders specified by the manufacturer in accordance with ISO 17672 may be used for soldering work on the refrigerant circuit.
- In order to minimise the risk of ignition, safety checks must be carried out **before** any work on appliances with flammable refrigerants can commence. Take the following measures **before** interfering with the refrigerant circuit:

Measure	Completed	Comments
1 General working environment ▪ Inform the following persons of the type of work to be carried out: – All maintenance personnel – All persons in the vicinity of the system. ▪ Shut off the area surrounding the outdoor unit. ▪ Survey the immediate surroundings of the outdoor unit for flammable materials and ignition sources: Remove all flammable, movable materials and all ignition sources.		
2 Checking for the presence of refrigerant ▪ In order to recognise a flammable atmosphere in time: Before, during and after the work, check the surrounding area for any escaping refrigerant, using an explosion-proof refrigerant detector suitable for R290. This refrigerant detector must not generate any sparks and must be suitably sealed.		
3 Fire extinguisher A CO₂ or powder extinguisher must be to hand in the following cases: ▪ Refrigerant is being extracted. ▪ Refrigerant is being topped up. ▪ Welding or brazing/soldering work is being carried out.		
4 Sources of ignition ▪ When carrying out work on a refrigerant circuit that contains or previously contained flammable refrigerant, never use ignition sources that could ignite the refrigerant. Remove all possible ignition sources, including cigarettes, from the area where installation, repair, dismantling or disposal work is taking place that may result in refrigerant escaping. ▪ Before starting work, survey the immediate surroundings of the appliance for flammable materials and ignition sources: Remove all flammable, movable materials and all ignition sources. ▪ Display no smoking signs.		
5 Ventilating the work location ▪ Carry out repairs outdoors, or provide adequate ventilation for the work location before interfering with the refrigerant circuit or commencing any welding or brazing/soldering work. ▪ Ventilation must be maintained for the entire duration of the work. Ventilating should dilute any refrigerant that may escape and should ideally discharge it into the surrounding atmosphere.		

Checklist for maintenance work (cont.)

Measure	Completed	Comments
6 Checking the refrigeration system - Any replacement electrical components must be suitable for the application and must correspond to the manufacturer's specification. Only replace faulty components with original spare parts from the manufacturer. - Carry out all component replacements in accordance with the manufacturer's instructions. If required, consult the manufacturer's technical support. Perform the following checks: - The refrigerant charge must not be greater than specified in the technical data. - If a hydraulically separated system is used, check the secondary circuit for the presence of any refrigerant. - Labels and symbols must always be clearly visible and legible. Replace any illegible information. - Refrigerant lines and components must be installed in such a manner that they do not come into contact with substances that can cause corrosion. Exception: The refrigerant lines are made from corrosion-resistant materials or are reliably protected against corrosion.		
7 Checks on electrical components - Safety checks must be carried out for maintenance and repair work on electrical components: See below. - In the event of a safety-related fault, do not connect the system until the fault has been remedied. If it is not possible to remove the fault immediately, it may be necessary to provide a suitable interim solution for operating the system. Inform the system operator. Carry out the following safety checks: - Discharge the capacitors: Ensure no sparks are created when discharging. - Do not position any live electrical components or cables in the immediate vicinity of the outdoor unit when filling or extracting refrigerant or when flushing the refrigerant circuit. - Check the earth connection.		
8 Reparaturen an abgedichteten Gehäusen Abgedichtete elektrische Komponenten dürfen nicht repariert werden.		
9 Repairs on components that are suitable for flammable atmospheres - Do not connect any continuous capacitive or inductive loads to the appliance unless it has been ensured that the permissible voltages and currents are not exceeded. - In areas where flammable atmospheres exist, only apply voltage to components which are suitable for flammable atmospheres. - Only use original parts from the manufacturer or components approved by the manufacturer. Other parts may result in refrigerant becoming ignited in the event of a leak.		
10 Wiring - Check whether the wiring is subject to wear, corrosion, tension, vibration, sharp edges or other unfavourable environmental influences. - When checking, also take into account the effects of ageing and continuous vibration on the compressor and fans.		

Checklist for maintenance work (cont.)

Measure	Completed	Comments
11 Refrigerant detectors - On no account use possible ignition sources for refrigerant detection or leak detection. - Flame leak detectors or other detectors with open flames must not be used.		
12 Leak detection The following leak detection processes are suitable for appliances with flammable refrigerant: Leak detection with electronic refrigerant detectors: - Electronic refrigerant detectors may not have the required sensitivity or may need to be calibrated to the relevant range. Carry out the calibration in refrigerant-free surroundings. - The refrigerant detector must be suitable for the R290 refrigerant to be detected. - The refrigerant detector must not contain any potential ignition sources. - Calibrate the refrigerant detector to the refrigerant used. Set the response threshold to < 3 g/a, suitable for propane. Leak detection with liquid leak detectors: - Liquid leak detectors are suitable for use with most refrigerants. ! Please note - Liquid leak detectors containing chlorine may react with the refrigerant. This could result in corrosion. Do not use liquid leak detectors that contain chlorine. Measures to take if a leak in the refrigerant circuit occurs or is suspected: - Immediately extinguish all open flames in the vicinity of the heat pump. - If brazing/soldering work needs to be undertaken to remedy the leak, always extract all the refrigerant from the refrigerant circuit. Purge the site to be brazed/soldered before and during the brazing/soldering work with oxygen-free nitrogen.		
13 Extracting refrigerant Carry out the work in accordance with chapter "Extracting refrigerant".		
14 Testing pressure resistance Carry out the work according to chapter "Testing pressure resistance".		
15 Filling the refrigerant circuit Carry out the work in accordance with chapter "Filling the refrigerant circuit".		

Checklist for maintenance work (cont.)

Measure	Completed	Comments
16 Shutdown Carry out the work in accordance with chapter "Final decommissioning and disposal".		
17 Identification (labelling the heat pump) If the heat pump has been taken out of use, affix a label to the outdoor unit in a clearly visible position containing the following information with date and signature: ▪ Outdoor unit works with flammable refrigerant R290 (propane). ▪ System has been taken out of use. ▪ Refrigerant has been extracted. ▪ Outdoor unit contains nitrogen. ▪ Outdoor unit may contain residual flammable refrigerant.		

Removing the outer casing

The steps are shown using the example of the outdoor unit with 2 fans.

- The procedure for the outdoor unit with 1 fan is identical.
- Fitting the outer casing: Carry out the steps in reverse order.
- Torque settings for assembly:
 Right-hand side panel nuts: 1.5 +1.0 Nm
 Screws TX 25: 1.8 ±0.25 Nm

Removing the outer casing (cont.)

Removing the right-hand side casing

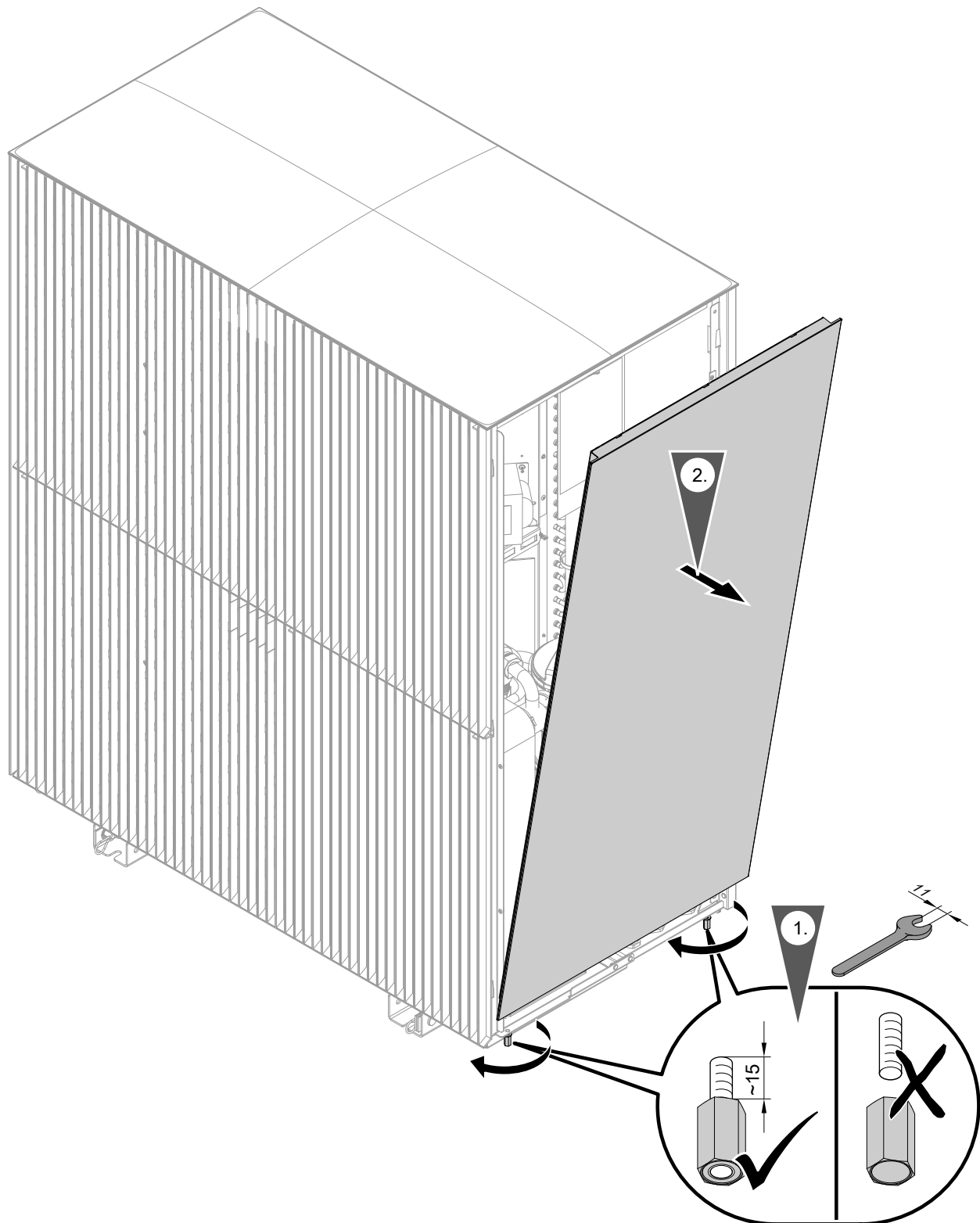


Fig. 91

Removing the outer casing (cont.)

When fitting the right-hand side casing, make sure it is positioned correctly:

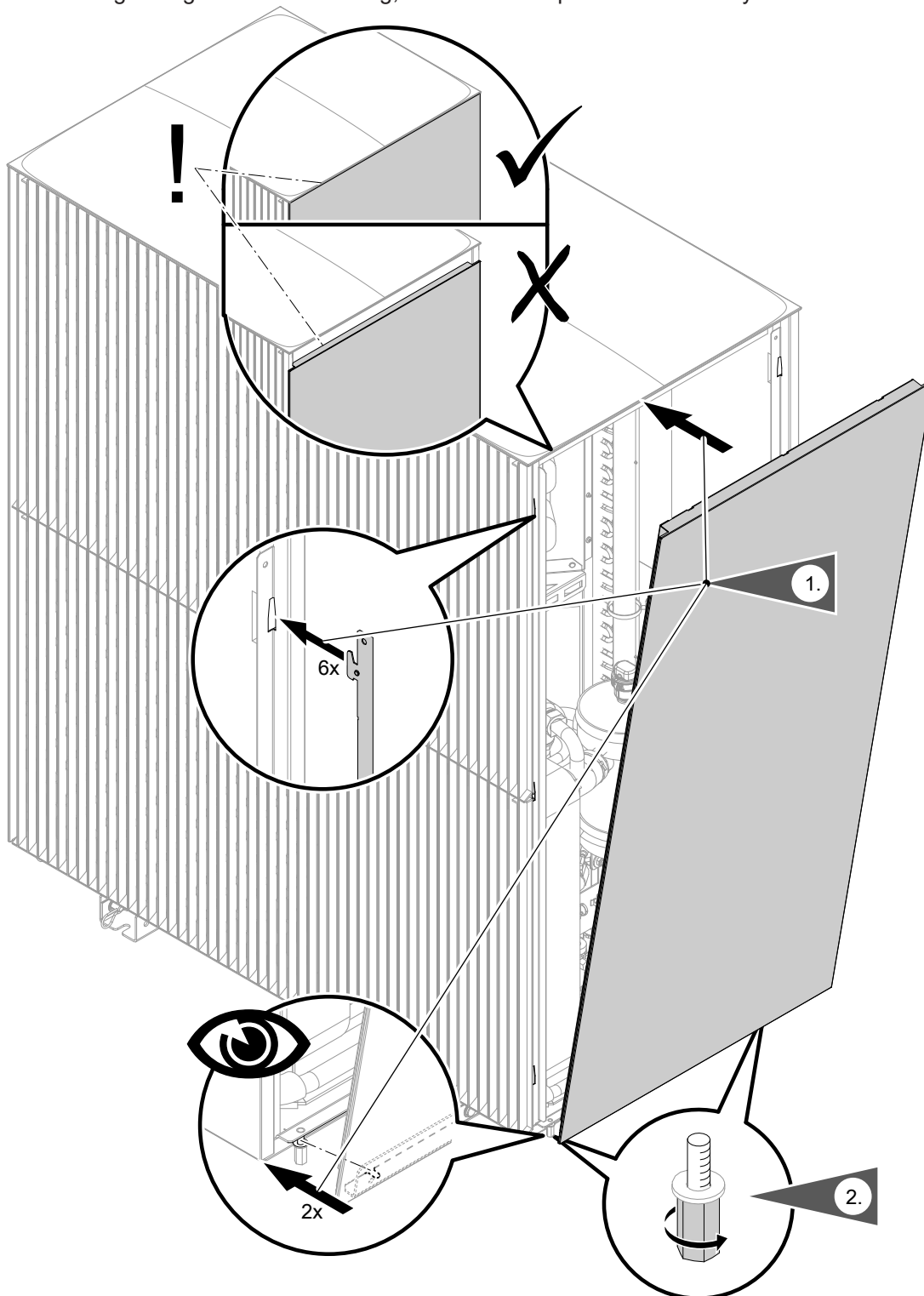


Fig. 92

Note

Torque for the nuts: 1.5 +1.0 Nm

Removing the top casing

1. Remove right-hand side casing: See Fig. 34.

Removing the outer casing (cont.)

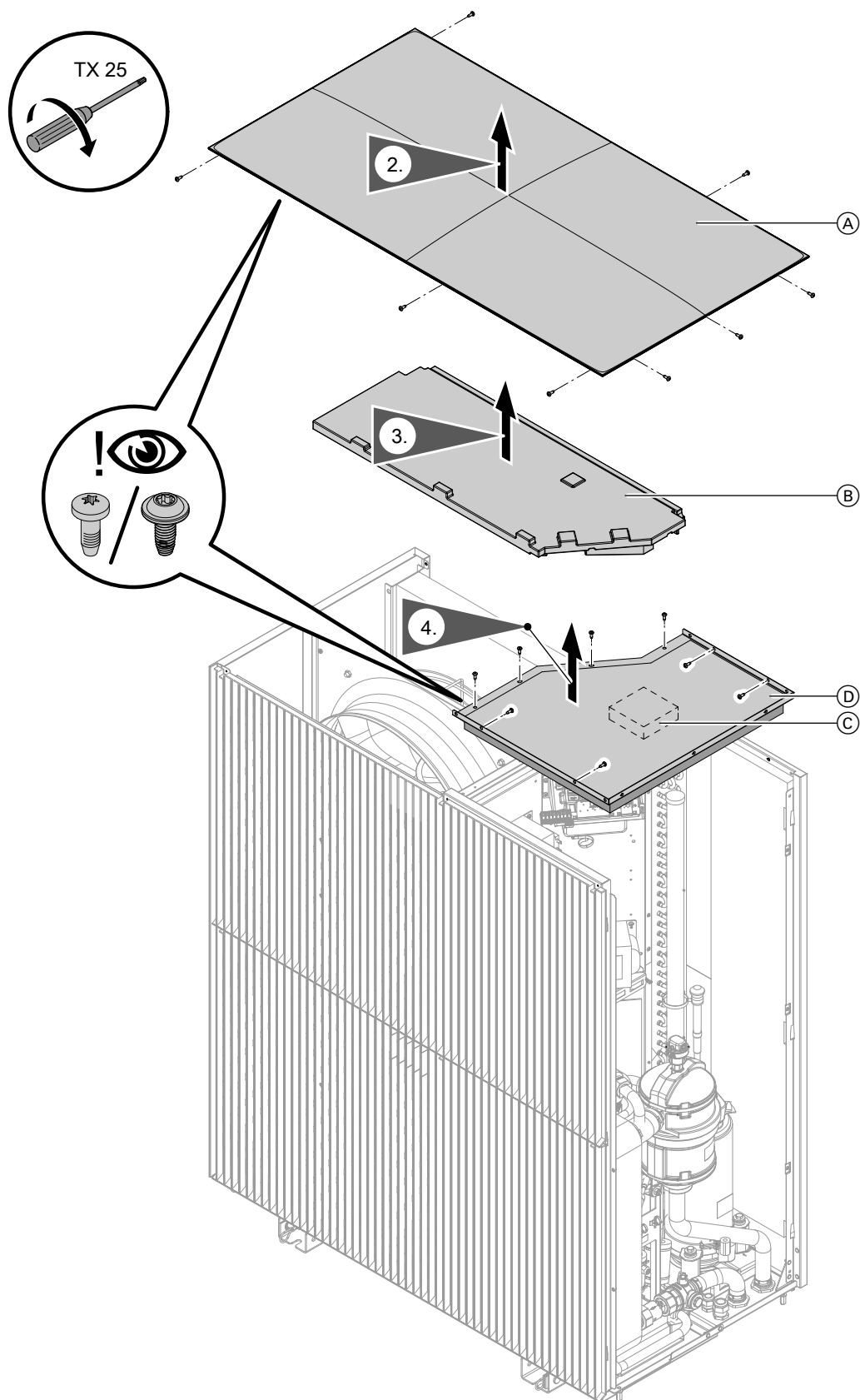


Fig. 93

Note

Torque for both screws: $1.8 \pm 0.25 \text{ Nm}$

- (C) EPP support
- (D) Cover with gasket and sound insulation

- (A) Top cover
- (B) Air space cover

Removing the outer casing (cont.)

Removing the front casing

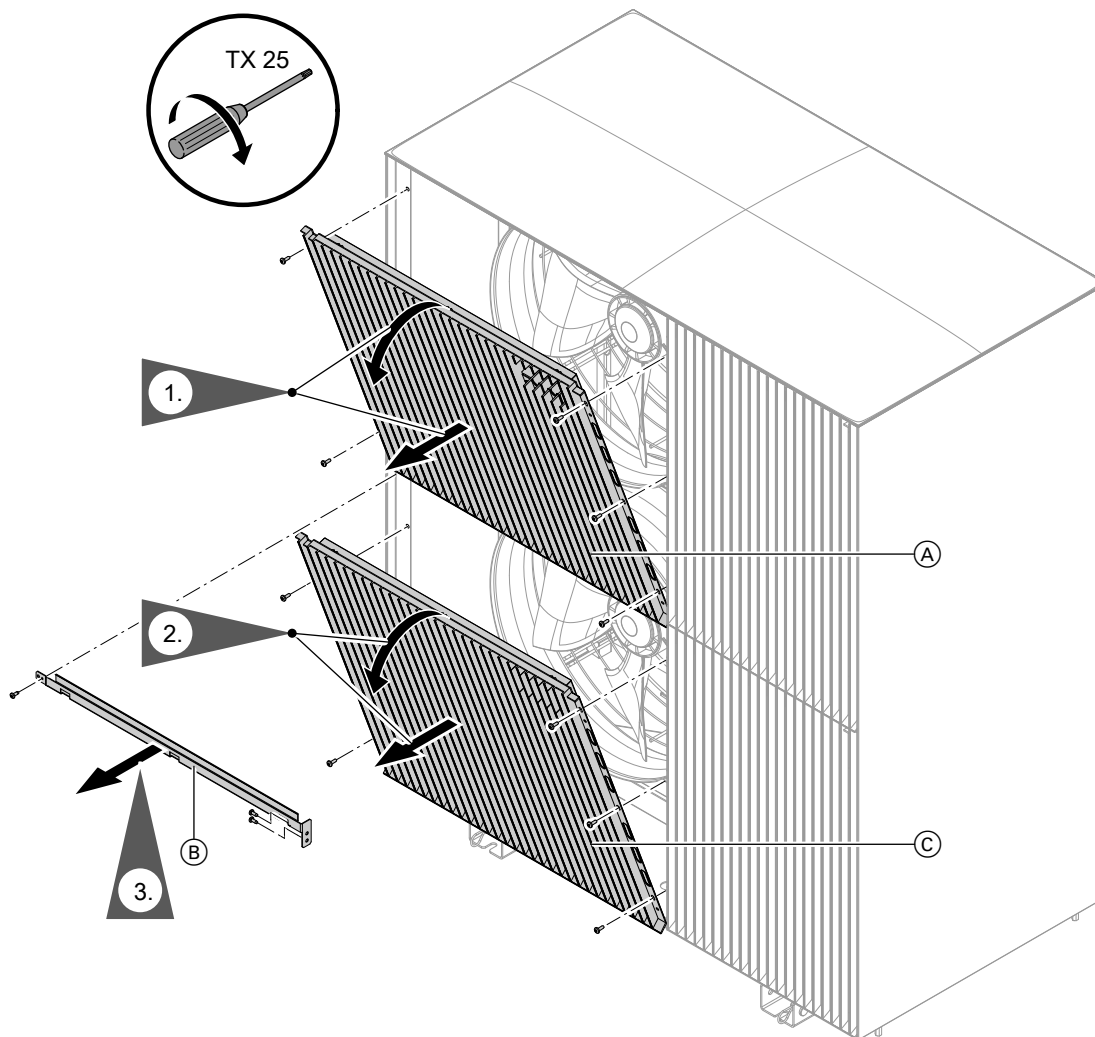


Fig. 94

Note

Torque for the screws: 1.8 ± 0.25 Nm

- Ⓐ Only for outdoor unit with 2 fans:
Grille of upper fan
- Ⓑ Reinforcing strut
- Ⓒ Grille of lower fan

Removing the outer casing (cont.)

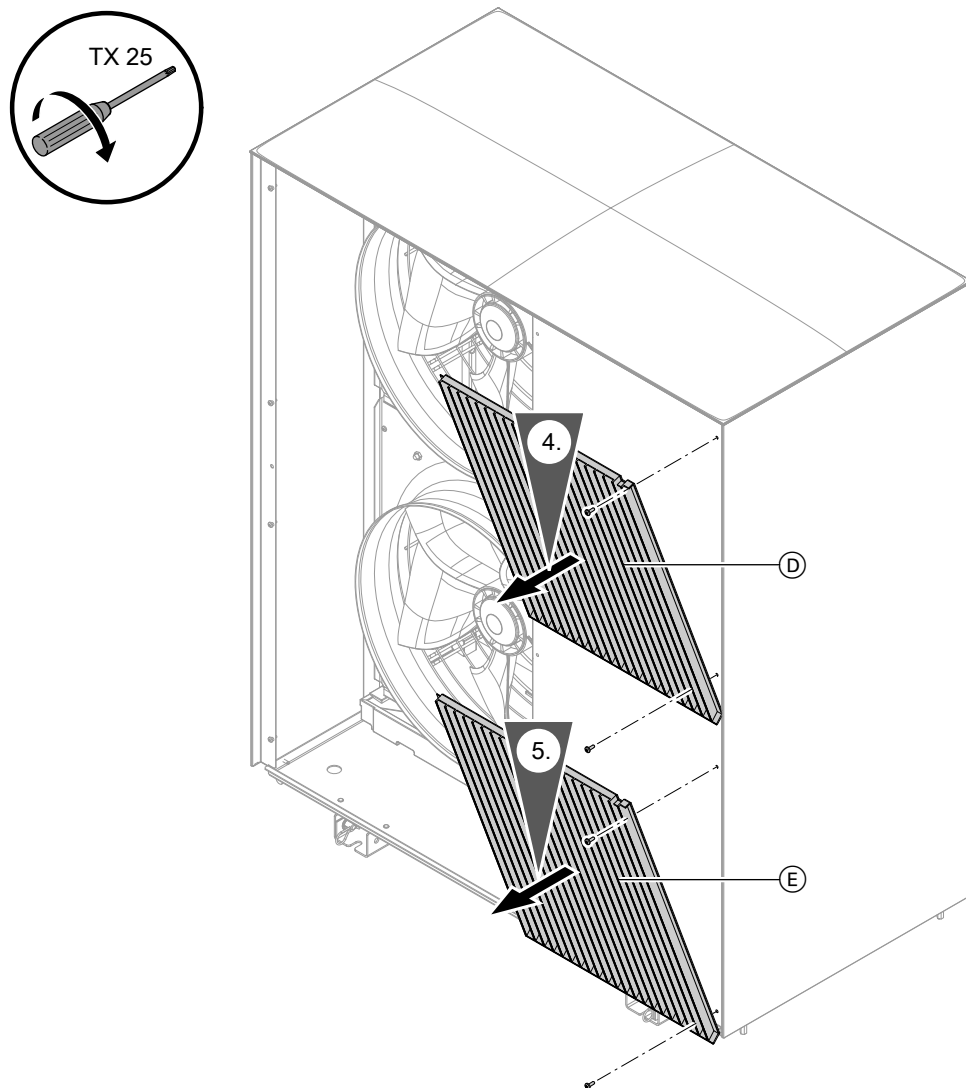


Fig. 95

Note

Torque for the screws: $1.8 \pm 0.25 \text{ Nm}$

- Ⓓ Only for outdoor unit with 2 fans:
Design grille, top
- Ⓔ Design grille, bottom

6. Remove right-hand side casing: See Fig. 34.

7. Remove cover: See Fig. 93.

Removing the outer casing (cont.)

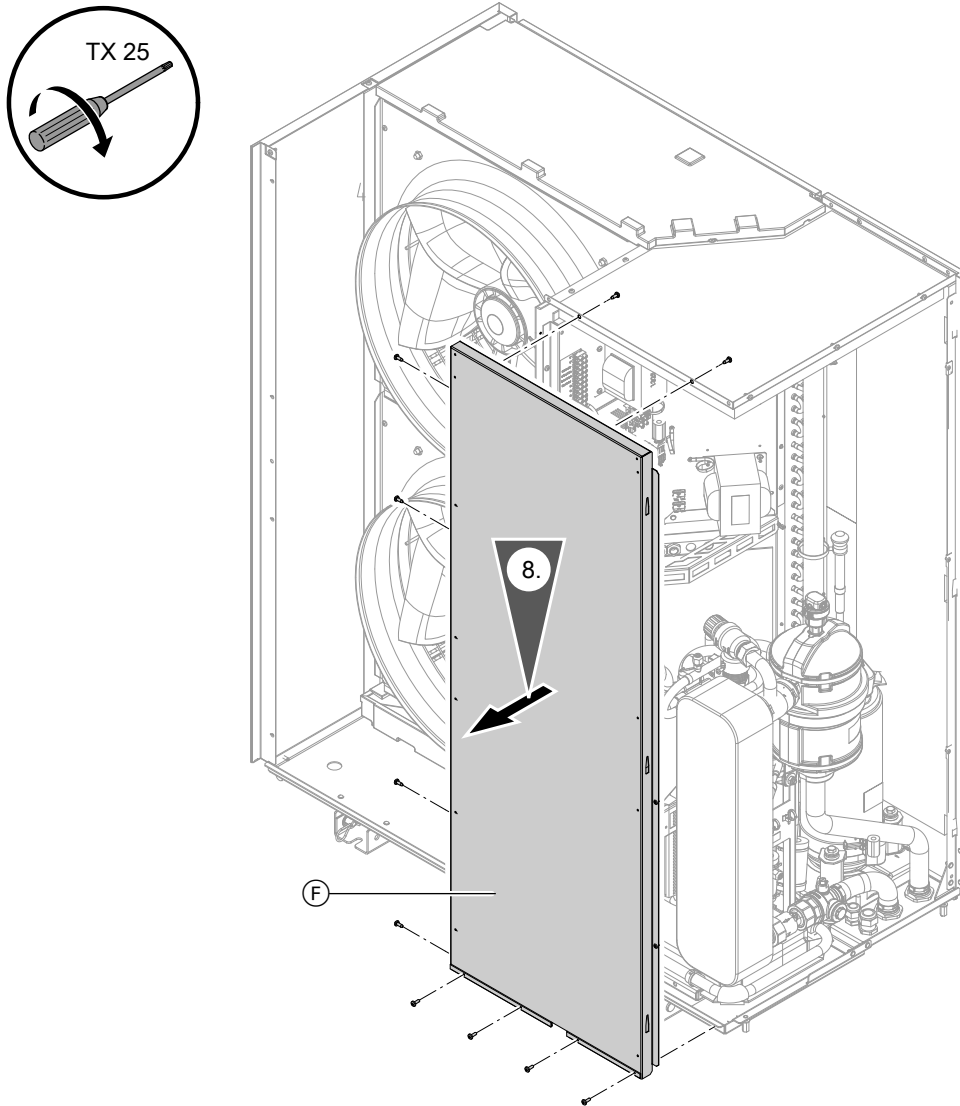


Fig. 96

Note

Torque for the screws: $1.8 \pm 0.25 \text{ Nm}$

(F) Front panel

Removing the left-hand side casing

1. Remove right-hand side casing: See Fig. 34.
2. Remove cover: See Fig. 93.
3. Remove fan grilles and reinforcing strut: See Fig. 94.

Removing the outer casing (cont.)

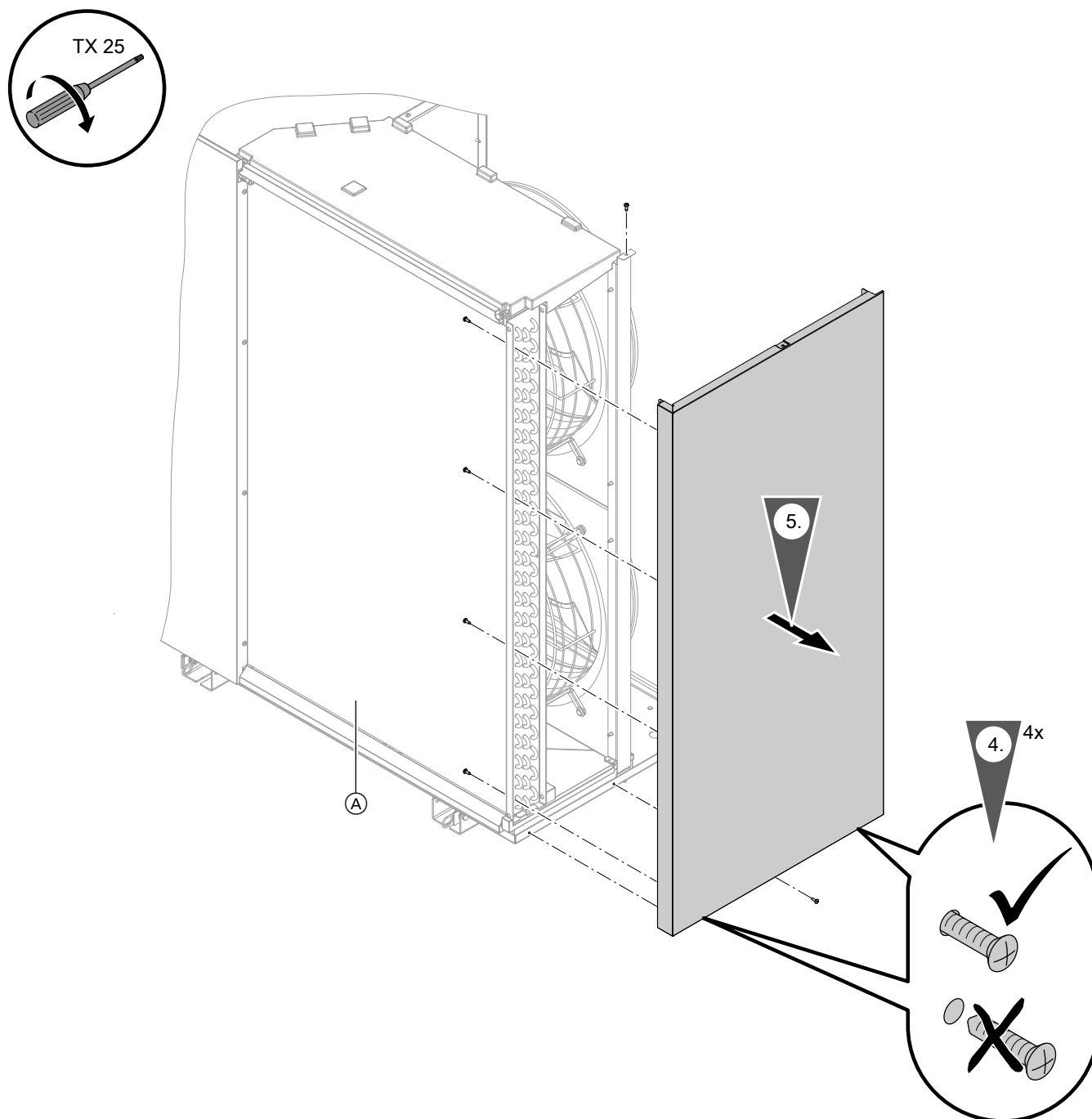


Fig. 97

Note

Torque for the screws: $1.8 \pm 0.25 \text{ Nm}$

Ⓐ Evaporator

Removing the rear casing

1. Remove right-hand side casing: See Fig. 34.
2. Remove cover: See Fig. 93.

Removing the outer casing (cont.)

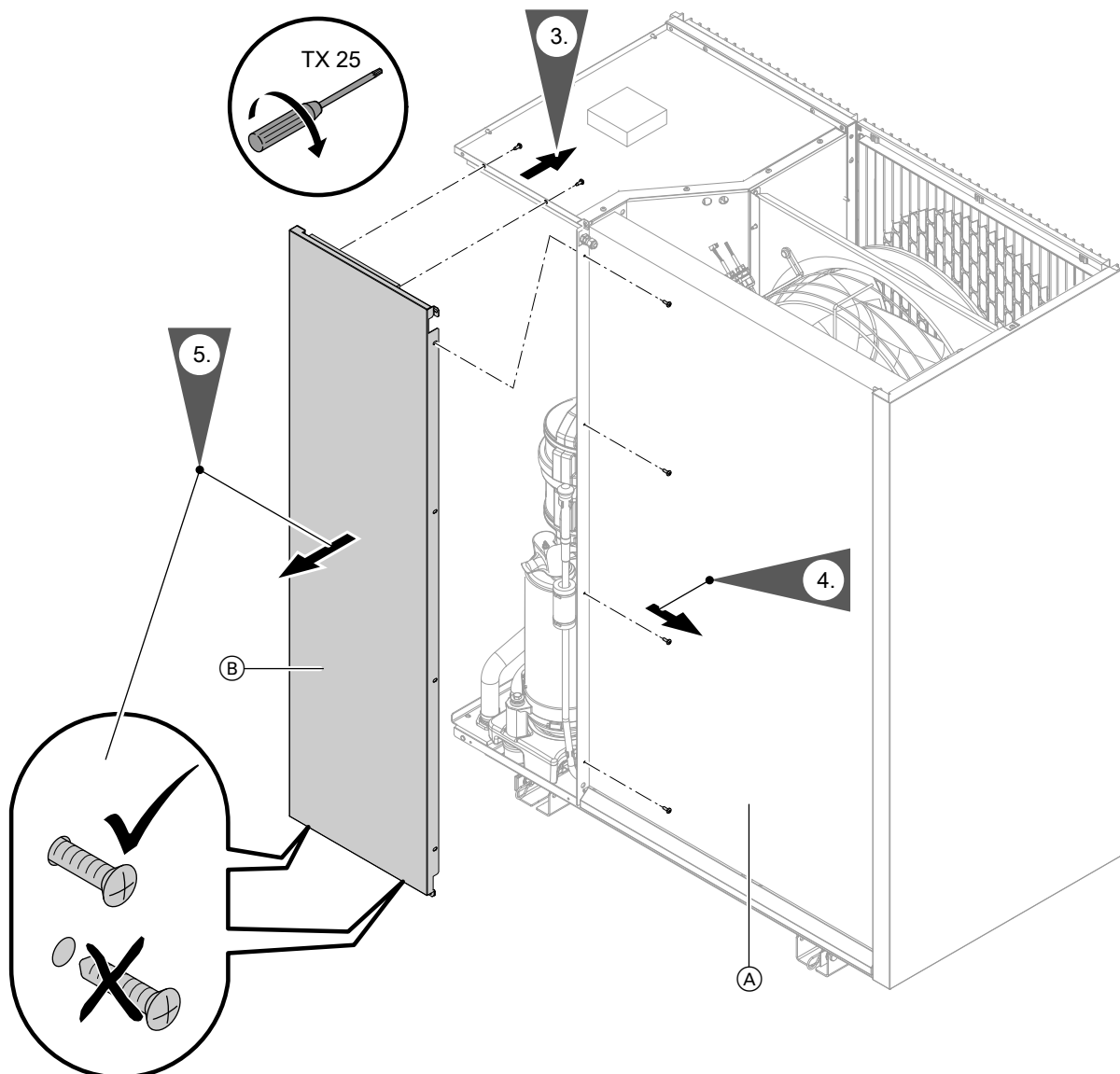


Fig. 98

Note

Torque for the screws: $1.8 \pm 0.25 \text{ Nm}$

- (A) Evaporator
- (B) Back panel

Overview of electrical components



Danger

Contact with live components can lead to serious injury from electric current. Some components on PCBs remain live even after the power supply has been switched off.

- **Do not touch** electrical terminal areas.
- When working on the indoor or outdoor unit, isolate the system from the power supply, e.g. at a separate fuse or a main switch. Check that no voltage is present. Safeguard against unauthorised reconnection.
- Before working on the appliance, wait at least 4 min until the voltage has dropped out.



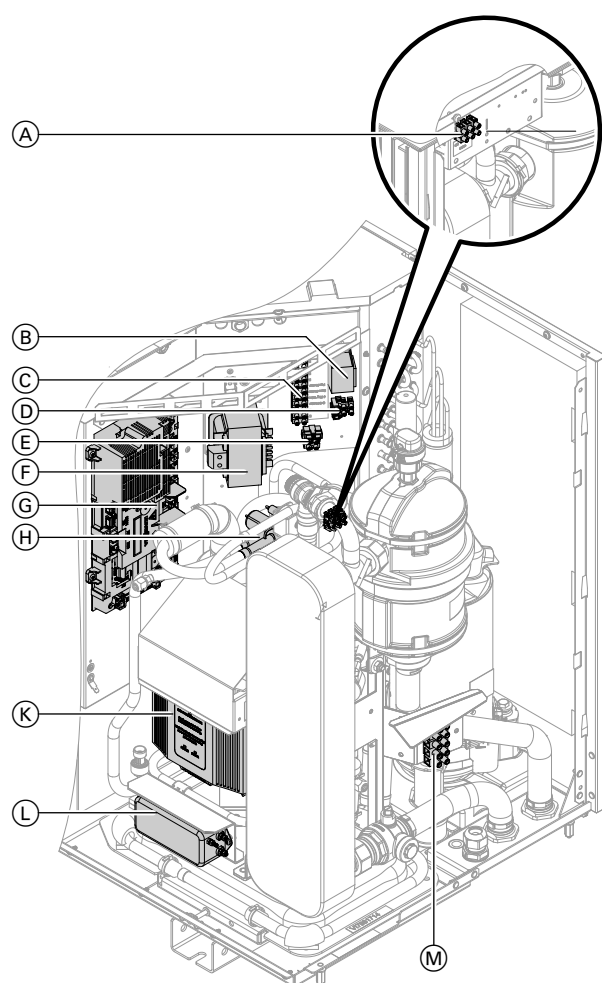
Danger

The absence of system component earthing can lead to serious injury from electrical current and component damage in the event of an electrical fault.

All earth conductor connections **must** be reconnected.

The appliance and pipework must be connected to the equipotential bonding of the building.

Outdoor unit with 1 fan



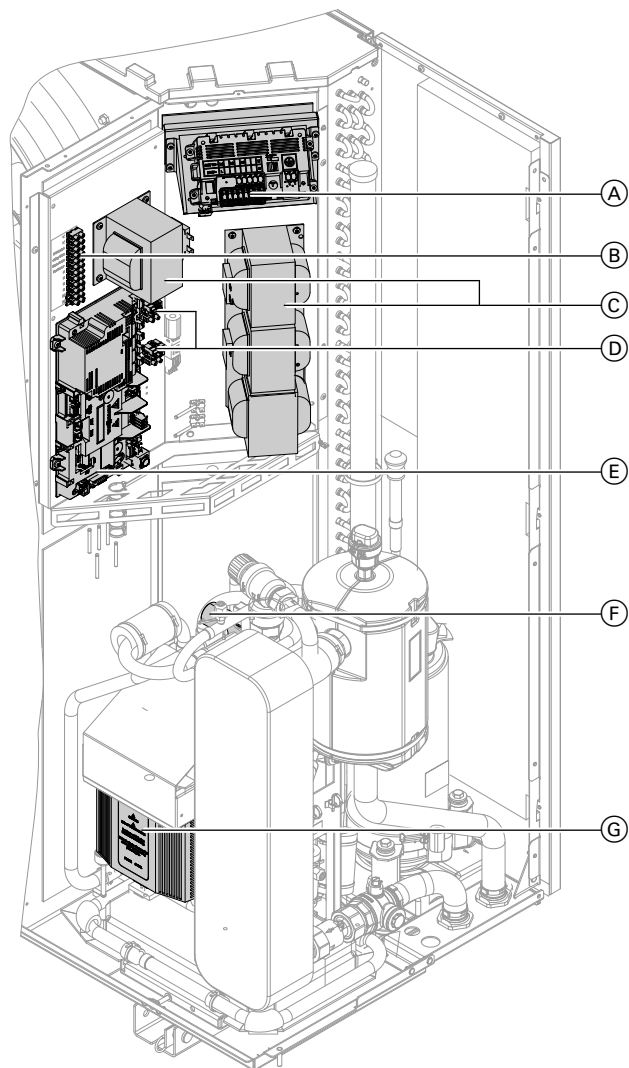
- Ⓒ Terminal strip, 230 V~ function components
- Ⓓ Fan terminals with fuse
6.3 A H (slow), 250 V~
- Ⓔ Electronics terminals with fuse
6.3 A H (slow), 250 V~
- Ⓕ Chokes
- Ⓖ VCMU refrigerant circuit controller
- Ⓗ Solenoid coil, 4-way diverter valve
- Ⓚ Inverter
- Ⓛ Interference suppression filter
- Ⓜ Mains terminals 230 V~

Fig. 99

- Ⓐ Terminals for CAN bus communication cable
- Ⓑ Choke coil

Overview of electrical components (cont.)

Outdoor unit with 2 fans, 230 V~, sizes 10 to 13



- Ⓒ Chokes
- Ⓓ Fuses for PCB and fans
6.3 A H (slow), 250 V~
- Ⓔ VCMU refrigerant circuit controller
- Ⓕ Coil, 4-way diverter valve
- Ⓖ Inverter

Fig. 100

- Ⓐ EMCF PCB with 230 V~ mains terminals
- Ⓑ Terminal strip, 230 V~ function components

Overview of electrical components (cont.)

Outdoor unit with 2 fans, 400 V~, sizes 10 to 13

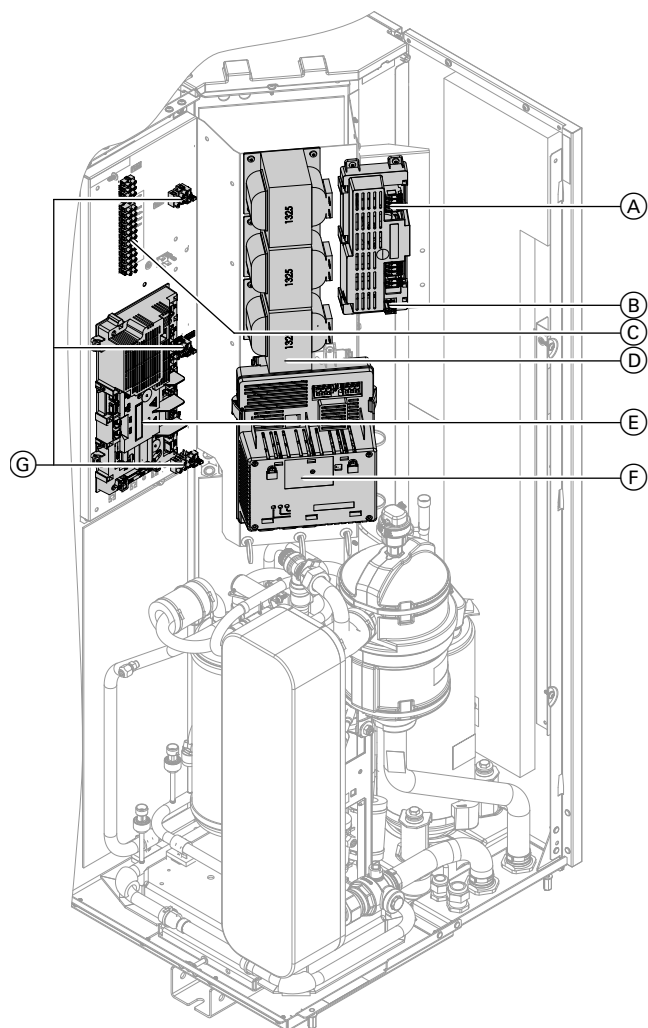


Fig. 101

- | | |
|--|---|
| (A) EMCF PCB with 400 V~ mains terminals | (E) VCMU refrigerant circuit controller |
| (B) Terminals for CAN bus communication cable | (F) Inverter |
| (C) Terminal strip, 230 V~ function components | (G) Fuses for PCB and fans |
| (D) Chokes | 6.3 A H (slow), 250 V~ |

Overview of electrical components (cont.)

Outdoor unit with 2 fans, 400 V~, sizes 16 to 19

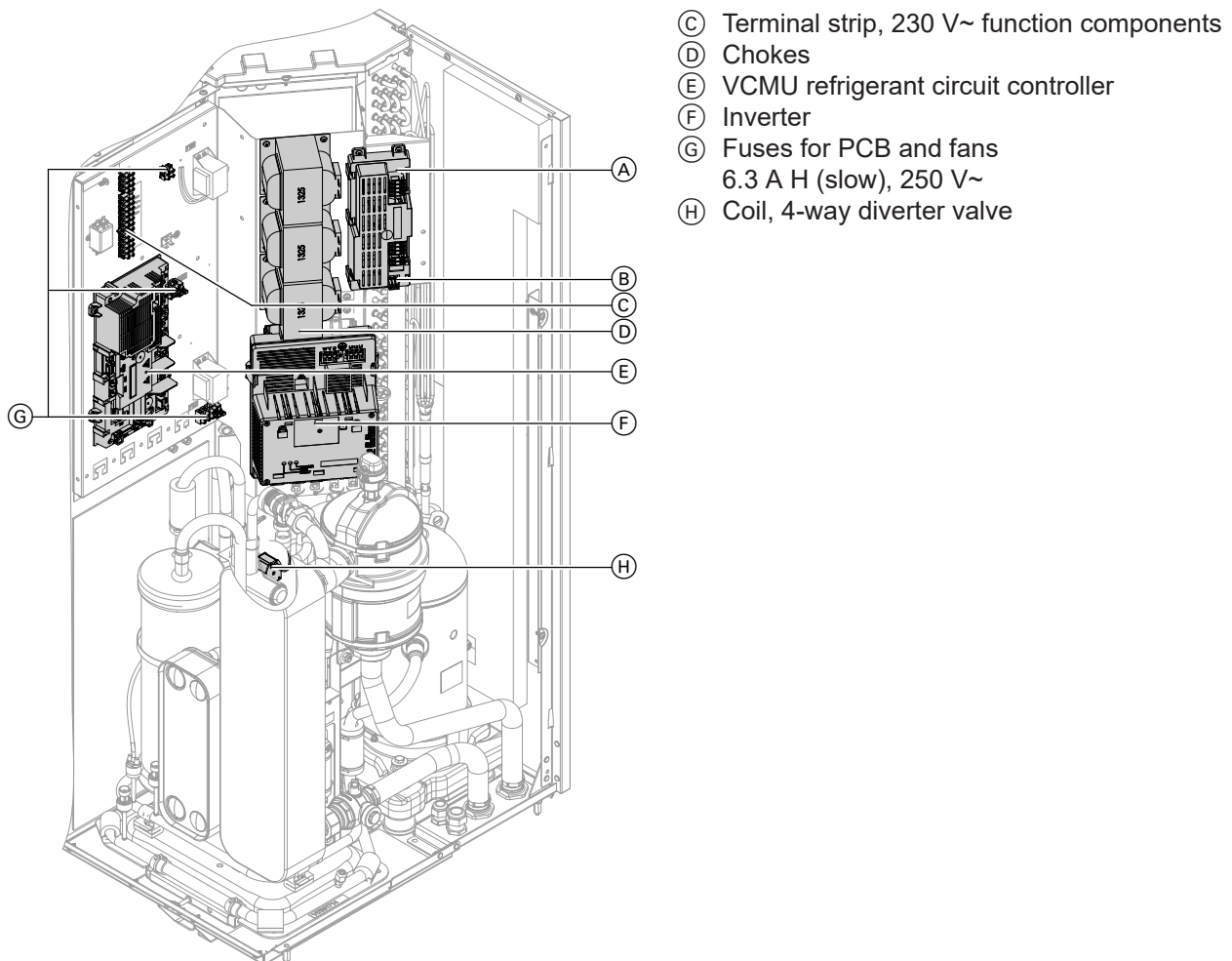


Fig. 102

- Ⓐ EMCF PCB with 400 V~ mains terminals
- Ⓑ Terminals for CAN bus communication cable

Overview of internal components



Danger

Contact with live components can lead to serious injury from electric current. Some components on PCBs remain live even after the power supply has been switched off.

- When working on the outdoor unit, isolate the system from the power supply, e.g. at a separate MCB/fuse or a mains isolator. Check the system is no longer live and safeguard against reconnection.
- Prior to working on the appliance, wait at least 4 min until the voltage on the charged capacitors has completely dropped out.

Overview of internal components (cont.)

Outdoor unit with 1 fan

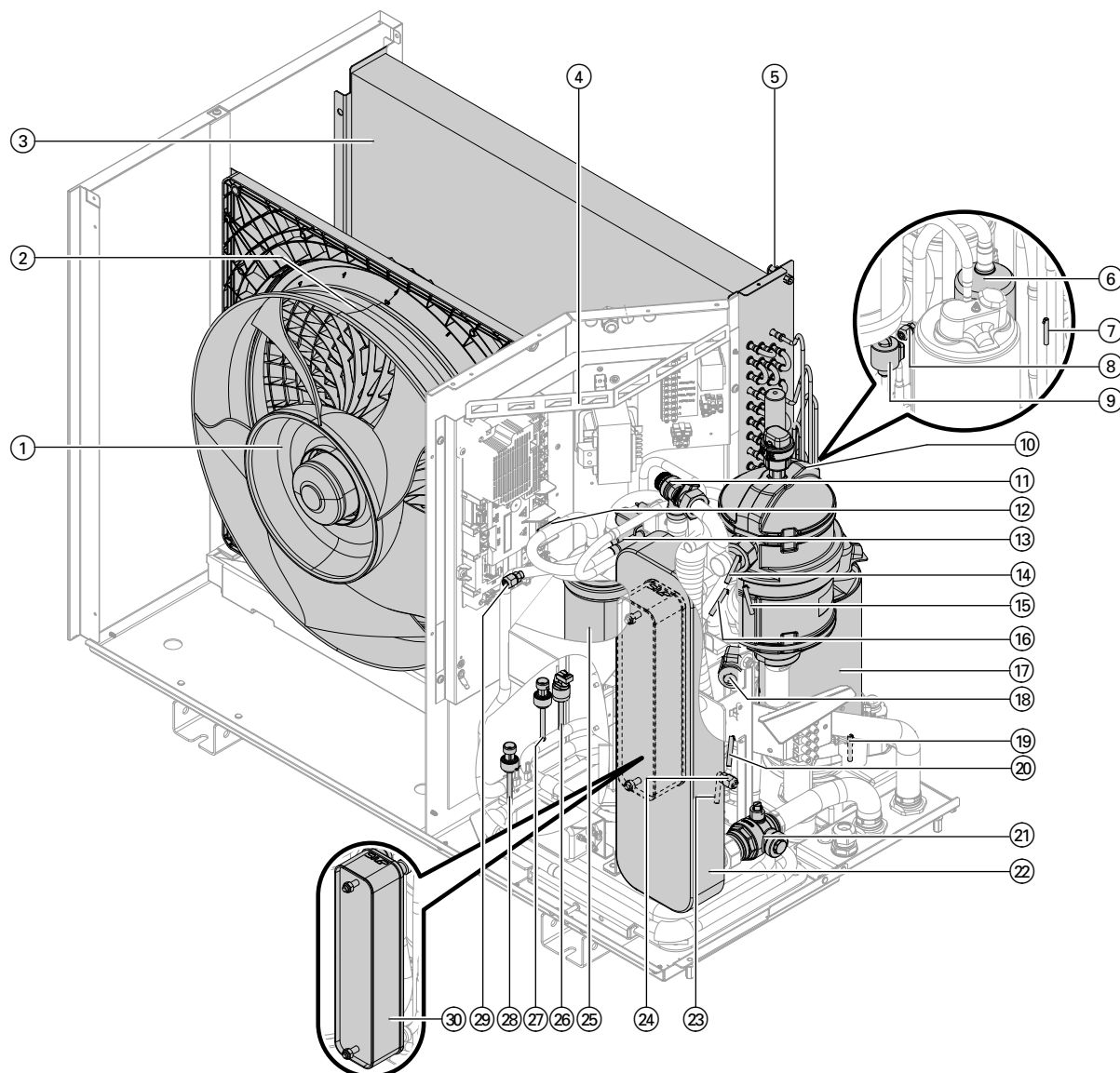


Fig. 103

- | | |
|---|---|
| ① Fan | ⑮ Liquid gas temperature sensor – heating (BT9) |
| ② Version V002 only:
Fan ring heater | ⑯ Hot gas temperature sensor (BT4) |
| ③ Evaporator | ⑰ Compressor |
| ④ Inverter temperature sensor (BT10) | ⑱ Electronic expansion valve 1 |
| ⑤ Air inlet temperature sensor (BT7) | ⑲ Oil sump temperature sensor (BT8) |
| ⑥ Compressor accumulator (refrigerant receiver) | ⑳ Suction gas temperature sensor – compressor (BT5) |
| ⑦ Liquid gas temperature sensor – cooling (BT6) | ㉑ Ball valve with non-return valve and filter |
| ⑧ Schrader valve, low pressure side | ㉒ Condenser |
| ⑨ Electronic expansion valve 2 | ㉓ Liquid gas temperature sensor – condenser (BT2) |
| ⑩ Float air vent valve with quick-action air vent valve | ㉔ Schrader valve, high pressure side 2 |
| ⑪ 3 bar safety valve | ㉕ Accumulator (refrigerant receiver) |
| ⑫ Suction gas temperature sensor – evaporator (BT3) | ㉖ High pressure switch PSH |
| ⑬ 4-way diverter valve | ㉗ High pressure sensor (BP1, black) |
| ⑭ Secondary circuit flow temperature sensor downstream of condenser (BT1) | ㉘ Low pressure sensor (BP2, green) |
| | ㉙ Schrader valve, high pressure side 1 |
| | ㉚ Internal heat exchanger |

Overview of internal components (cont.)

Outdoor unit with 2 fans, 230 V~, sizes 10 to 13

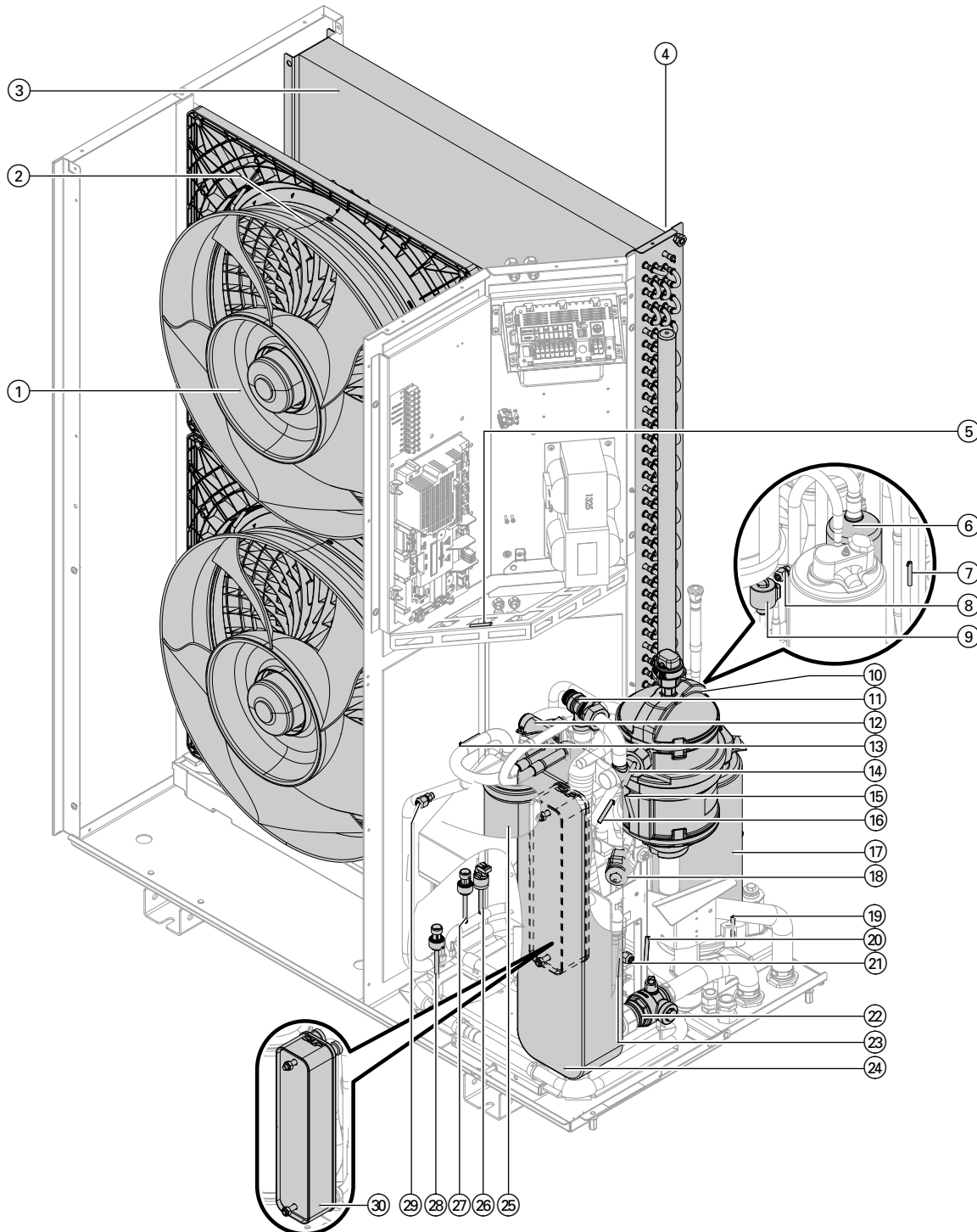


Fig. 104

- | | |
|---|---|
| ① Fan | ⑩ Float air vent valve with quick-action air vent valve |
| ② Version V002 only:
Fan ring heater | ⑪ 3 bar safety valve |
| ③ Evaporator | ⑫ 4-way diverter valve |
| ④ Air inlet temperature sensor (BT7) | ⑬ Suction gas temperature sensor – evaporator (BT3) |
| ⑤ Inverter temperature sensor (BT10) | ⑭ Secondary circuit flow temperature sensor downstream of condenser (BT1) |
| ⑥ Compressor accumulator (refrigerant receiver) | ⑮ Liquid gas temperature sensor – condenser (BT2) |
| ⑦ Liquid gas temperature sensor – cooling (BT6) | ⑯ Hot gas temperature sensor (BT4) |
| ⑧ Schrader valve, low pressure side | ⑰ Compressor |
| ⑨ Electronic expansion valve 2 | |

Overview of internal components (cont.)

- | | |
|---|--|
| ⑮ Electronic expansion valve 1 | ⑳ Condenser |
| ⑯ Oil sump temperature sensor (BT8) | ㉑ Accumulator (refrigerant receiver) |
| ㉐ Suction gas temperature sensor – compressor (BT5) | ㉒ High pressure switch PSH |
| ㉑ Schrader valve, high pressure side 2 | ㉓ High pressure sensor (BP1, black) |
| ㉒ Ball valve with non-return valve, filter | ㉔ Low pressure sensor (BP2, green) |
| ㉓ Liquid gas temperature sensor – heating (BT9) | ㉕ Schrader valve, high pressure side 1 |
| | ㉖ Internal heat exchanger |

Overview of internal components (cont.)

Outdoor unit with 2 fans, 400 V~, sizes 10 to 13

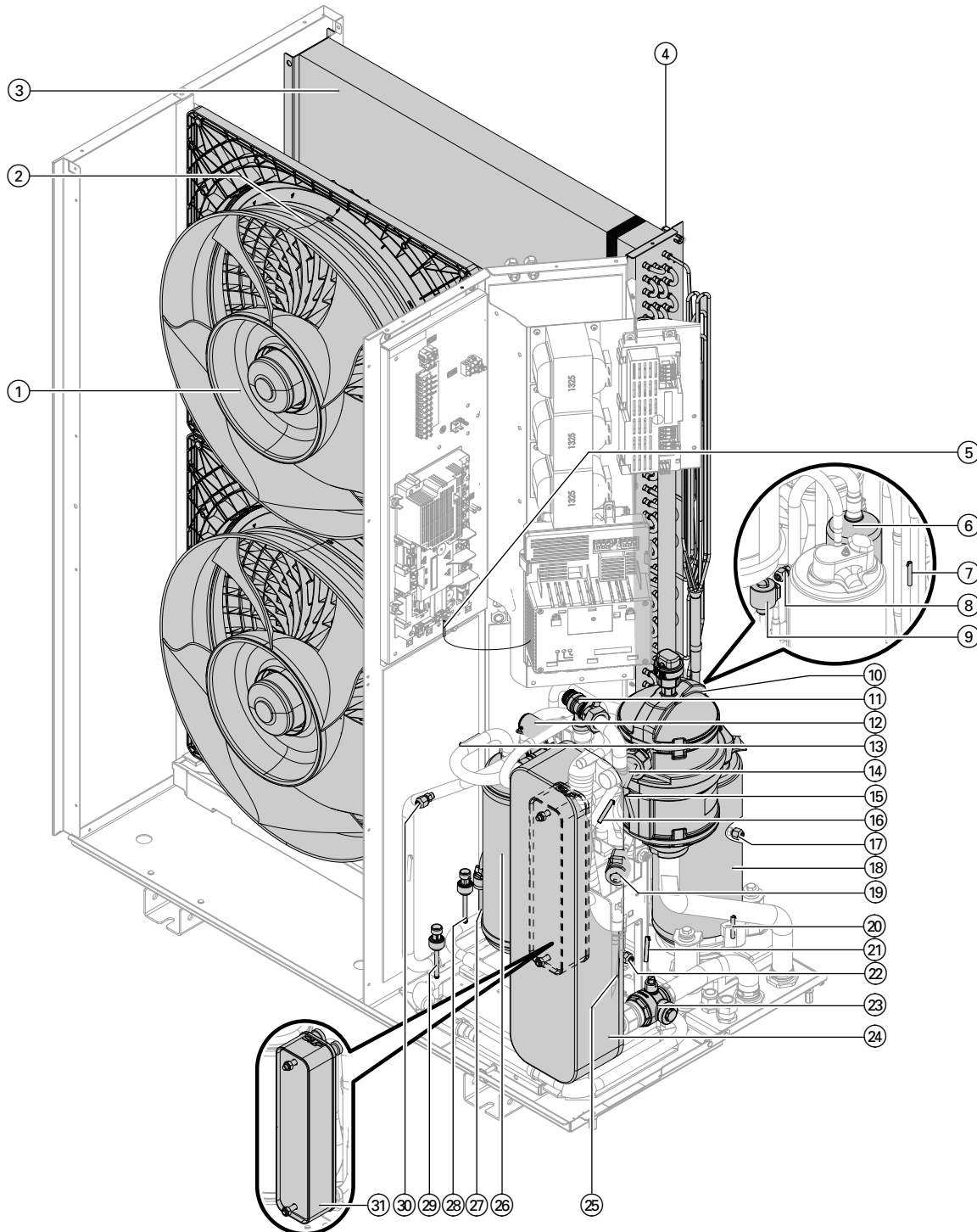


Fig. 105

- | | |
|---|---|
| ① Fan | ⑩ Float air vent valve with quick-action air vent valve |
| ② Version V002 only:
Fan ring heater | ⑪ 3 bar safety valve |
| ③ Evaporator | ⑫ 4-way diverter valve |
| ④ Air inlet temperature sensor (BT7) | ⑬ Suction gas temperature sensor – evaporator (BT3) |
| ⑤ Inverter temperature sensor (BT10) | ⑭ Secondary circuit flow temperature sensor downstream of condenser (BT1) |
| ⑥ Compressor accumulator (refrigerant receiver) | ⑮ Liquid gas temperature sensor – heating (BT9) |
| ⑦ Liquid gas temperature sensor – cooling (BT6) | ⑯ Hot gas temperature sensor (BT4) |
| ⑧ Schrader valve, low pressure side | ⑰ Schrader valve, evaporator |
| ⑨ Electronic expansion valve 2 | |

Overview of internal components (cont.)

- | | |
|---|---|
| ⑮ Compressor | ⑮ Liquid gas temperature sensor – condenser (BT2) |
| ⑯ Electronic expansion valve 1 | ⑯ Accumulator (refrigerant receiver) |
| ⑰ Oil sump temperature sensor (BT8) | ⑰ High pressure switch PSH |
| ⑱ Suction gas temperature sensor – compressor (BT5) | ⑱ High pressure sensor (BP1, black) |
| ⑳ Schrader valve, high pressure side 2 | ㉑ Low pressure sensor (BP2, green) |
| ㉑ Ball valve with non-return valve, filter | ㉒ Schrader valve, high pressure side 1 |
| ㉒ Condenser | ㉓ Internal heat exchanger |

Outdoor unit with 2 fans, 400 V~, sizes 16 to 19

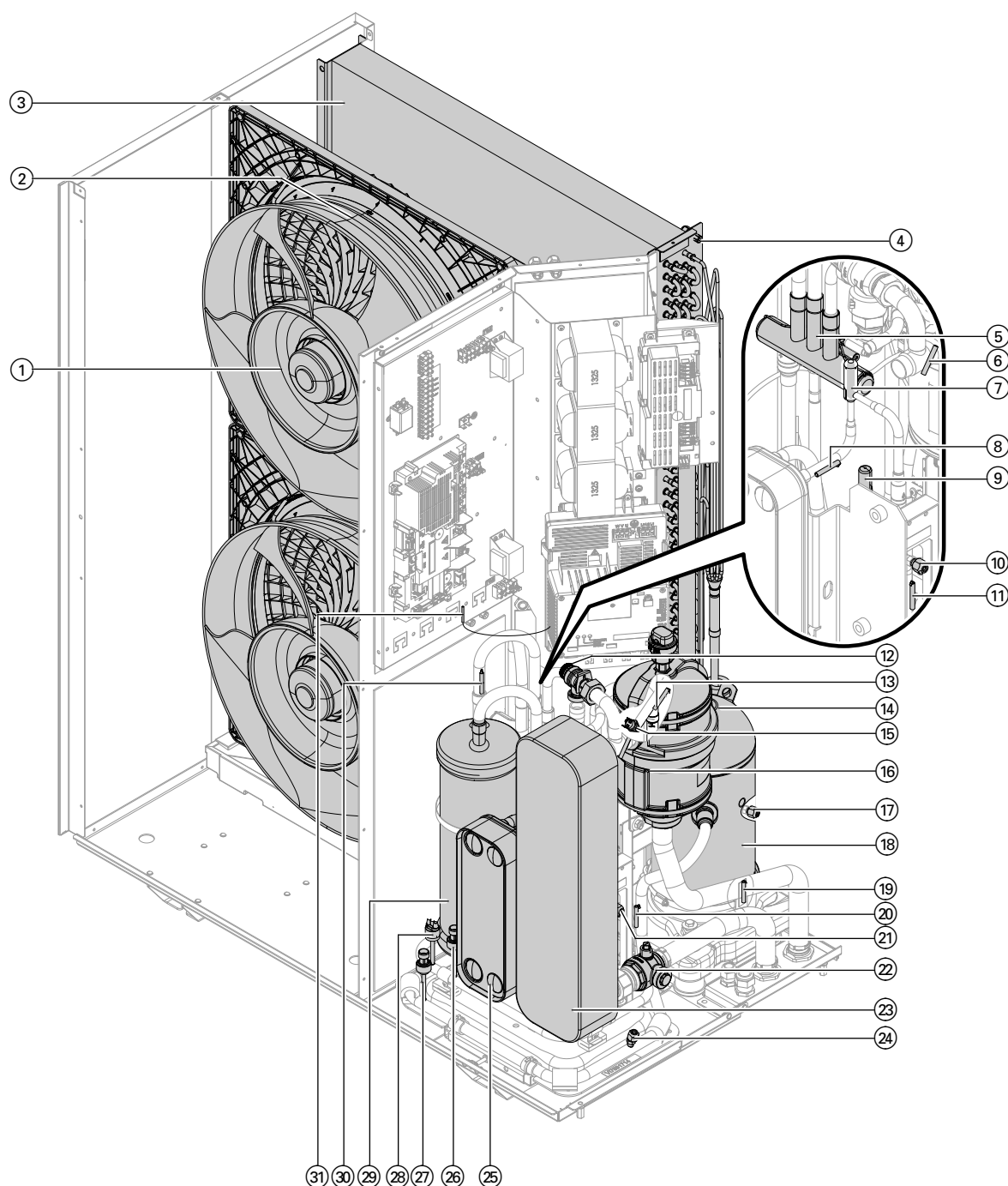


Fig. 106

- | | |
|---|--------------------------------------|
| ① Fan | ③ Evaporator |
| ② Version V002 only:
Fan ring heater | ④ Air inlet temperature sensor (BT7) |
| | ⑤ 4-way diverter valve |

Overview of internal components (cont.)

- | | |
|---|---|
| ⑥ Secondary circuit flow temperature sensor downstream of condenser (BT1) | ⑳ Suction gas temperature sensor – compressor (BT5) |
| ⑦ Electronic expansion valve 1 | ㉑ Schrader valve, high pressure side 2 |
| ⑧ Liquid gas temperature sensor – heating (BT9) | ㉒ Ball valve with non-return valve and filter |
| ⑨ Electronic expansion valve 2 | ㉓ Condenser |
| ⑩ Schrader valve, high pressure side 1 | ㉔ Schrader valve, low pressure side |
| ⑪ Liquid gas temperature sensor – condenser (BT2) | ㉕ Internal heat exchanger |
| ⑫ 3 bar safety valve | ㉖ High pressure sensor (BP1, black) |
| ⑬ Hot gas temperature sensor (BT4) | ㉗ Low pressure sensor (BP2, green) |
| ⑭ Liquid gas temperature sensor – cooling (BT6) | ㉘ High pressure switch PSH |
| ⑮ High limit safety cut-out | ㉙ Accumulator (refrigerant receiver) |
| ⑯ Float air vent valve with quick-action air vent valve | ㉚ Suction gas temperature sensor – evaporator (BT3) |
| ⑰ Schrader valve, evaporator | ㉛ Inverter temperature sensor (BT10) |
| ⑱ Compressor including oil sump heater | |
| ⑲ Oil sump temperature sensor (BT8) | |

Draining the outdoor unit on the secondary side

If only the outdoor unit is to be drained, shut off the hydraulic lines to the indoor unit.

All sizes except 10 to 13, 230 V~

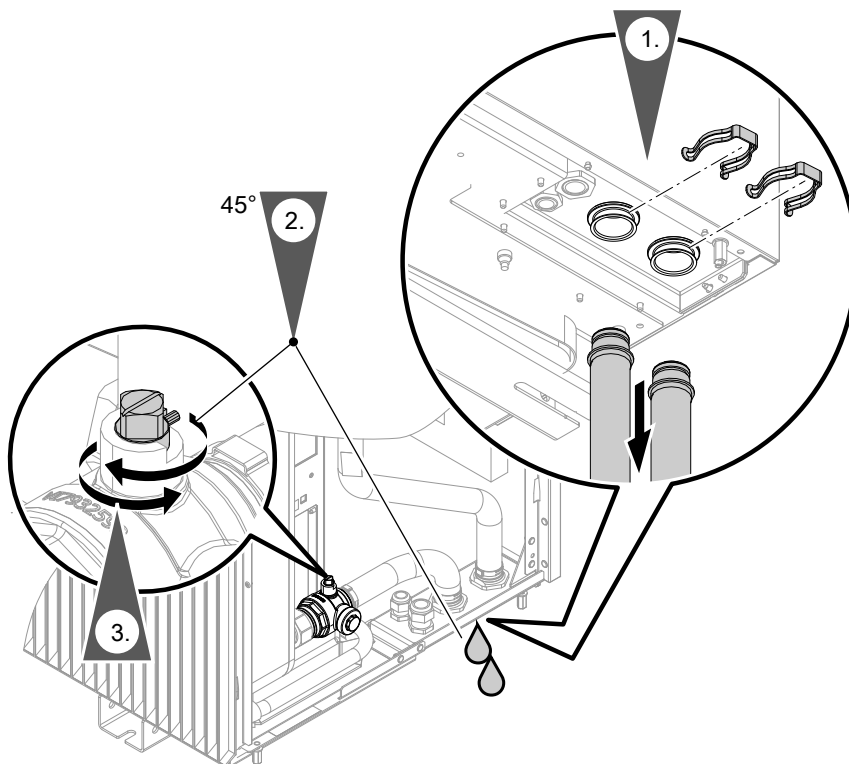


Fig. 107

- Turn the setting screw slot by 45° in the direction of flow.
The check valve is open. Heating water flows out in the opposite direction to the arrow.
Fully drain the outdoor unit.
- Turn the setting screw slot back by 45° perpendicular to the direction of flow.
The check valve is closed.

Draining the outdoor unit on the secondary side (cont.)

Sizes 10 to 13, 230 V~

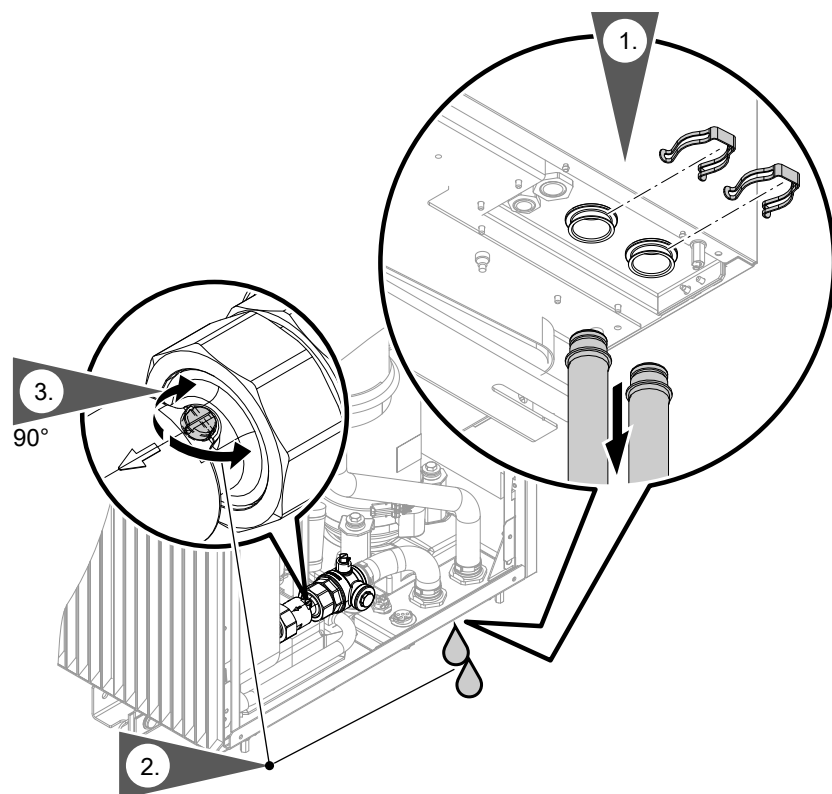


Fig. 108

2. Turn the setting screw slot by 90° in the direction of flow.
The check valve is open. Heating water flows out in the opposite direction to the arrow.
Fully drain the outdoor unit.
3. Turn the setting screw slot back by 90° perpendicular to the direction of flow.
The check valve is closed.

Removing hydraulic components

Before dismantling hydraulic components from the outdoor unit, drain the hydraulic connection line to the indoor unit: See chapter "Draining the indoor unit on the secondary side".

Note

Removal of components not shown: See separate installation instructions for the individual part.

Removing hydraulic components (cont.)

Removing the float air vent valve with quick-action air vent valve

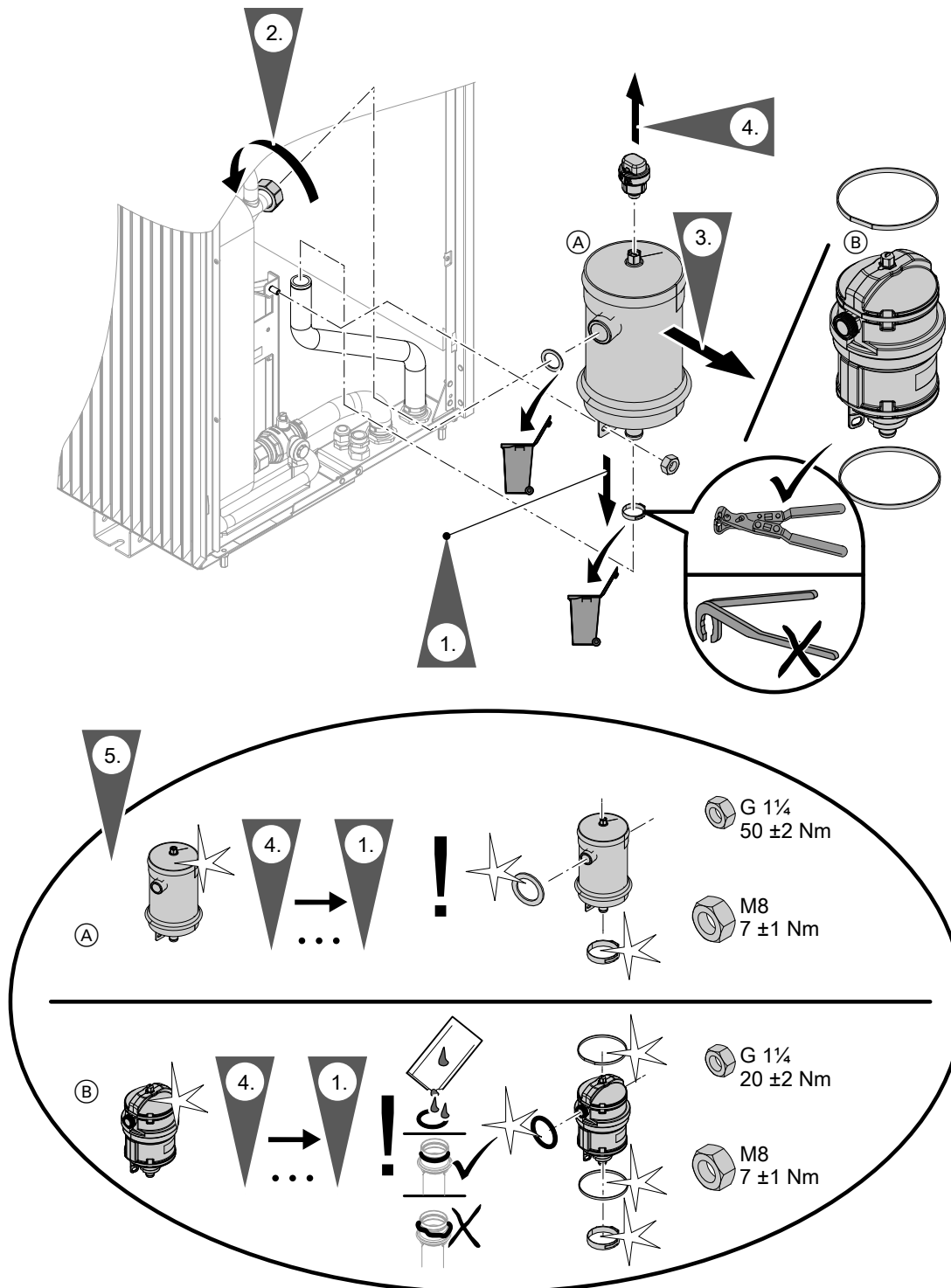


Fig. 109

- (A) Stainless steel float air vent valve
- (B) Plastic float air vent valve

Removing hydraulic components (cont.)

Removing the ball valve with filter and check valve

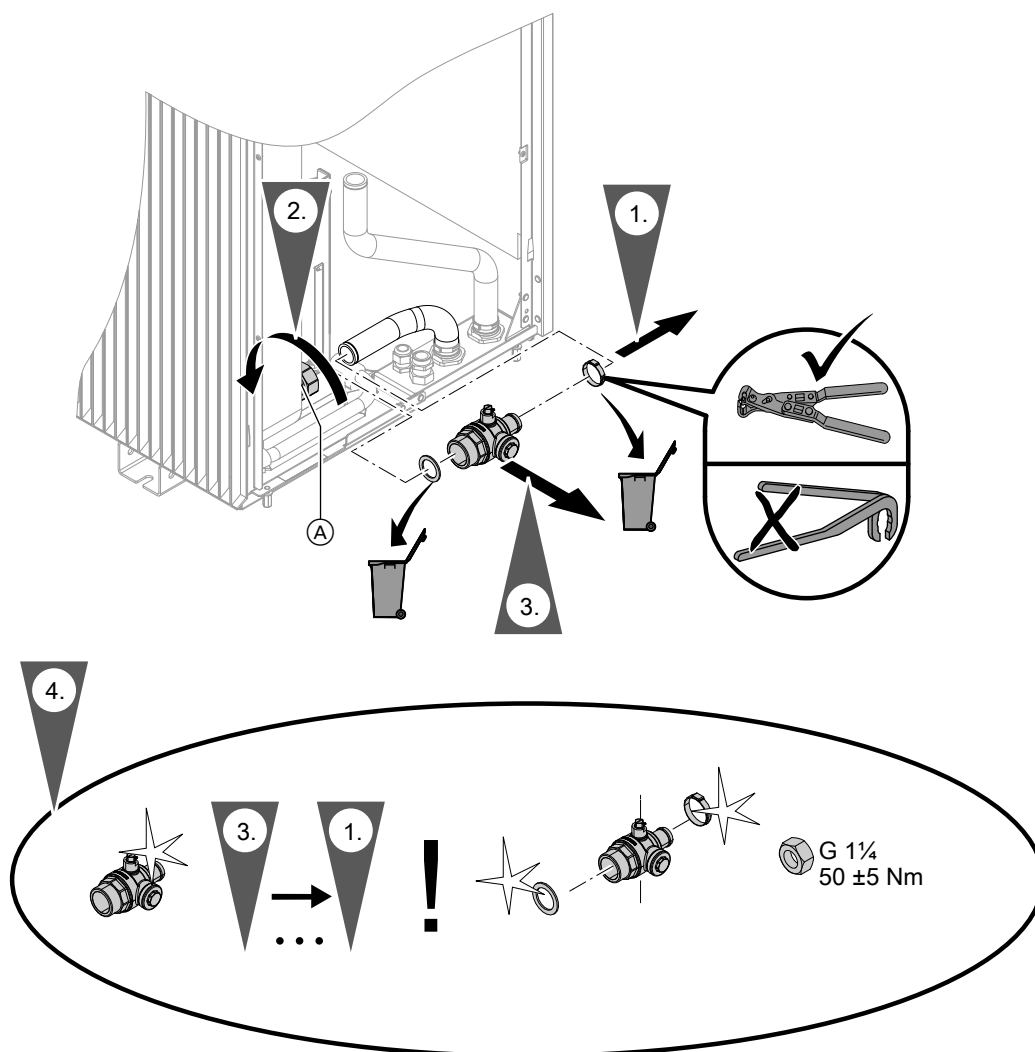


Fig. 110

Refrigerant circuit flow diagrams

Labelling of the sensors in acc. with EN 1861:

- $\begin{pmatrix} PT \\ 1 \end{pmatrix}^H$ High pressure sensor
- $\begin{pmatrix} PT \\ 2 \end{pmatrix}^L$ Low pressure sensor
- $\begin{pmatrix} TT \\ 3 \end{pmatrix}$ Temperature sensor

- $\begin{pmatrix} PS \\ 4 \end{pmatrix}^H$ High pressure switch PSH
- $\begin{pmatrix} TS \\ 5 \end{pmatrix}^H$ High limit safety cut-out

Note

The following two flowcharts for heating operation and cooling operation apply to outdoor units with 1 and 2 fans. The outdoor unit with 2 fans is shown as an example.

Outdoor unit for size	Up to 08	From 10
Secondary-side flow rates (heating water)		
▪ Minimum flow rate	0.350 m³/h (350 l/h)	0.350 m³/h (350 l/h)
▪ Max. flow rate	1.900 m³/h (1900 l/h)	2.100 m³/h (2100 l/h)
Primary side flow rates (air)		
▪ Minimum flow rate	2900 m³/h	3432 m³/h
▪ Max. flow rate	5300 m³/h	5400 m³/h

The diagram illustrates a complex chemical process flow. Key components include:

- Feed and Initial Processing:** Feed (2) enters a distillation column (1). The overhead product (36) is condensed (37) and pumped (3) to a storage tank (4). The bottom product (5) is pumped (6) to a storage tank (7).
- Intermediate Processing:** The product from tank (7) is pumped (8) to a storage tank (9). The product from tank (9) is pumped (10) to a storage tank (11). The product from tank (11) is pumped (12) to a storage tank (13).
- Distillation and Separation:** The product from tank (13) is pumped (14) to a distillation column (15). The overhead product (16) is condensed (17) and pumped (18) to a storage tank (19). The bottom product (20) is pumped (21) to a storage tank (22).
- Final Product and Utilities:** The product from tank (22) is pumped (23) to a storage tank (24). The product from tank (24) is pumped (25) to a storage tank (26). The product from tank (26) is pumped (27) to a storage tank (28). The product from tank (28) is pumped (29) to a storage tank (30). The product from tank (30) is pumped (31) to a storage tank (32).
- Utilities:** A steam generator (33) provides heat to the process. A condenser (34) cools the process. A pump (35) circulates the process fluid. A storage tank (36) holds the final product. A storage tank (37) holds the intermediate product.

① Evaporator	⑮ Schrader valve, high pressure side 2
② Air discharge	⑯ Liquid gas temperature sensor – heating (BT9)
③ May be installed (depending on factory filling variant) Schrader valve, evaporator	⑰ Liquid gas temperature sensor – condenser (BT2)
④ Filter, electronic expansion valve 2	⑱ Condenser
⑤ Liquid gas temperature sensor – cooling (BT6)	⑲ Secondary circuit flow temperature sensor downstream of condenser (BT1)
⑥ Electronic expansion valve 2	⑳ Only for sizes 04 to 13 Schrader valve, high pressure side 1
⑦ Electronic expansion valve 1	㉑ Accumulator (refrigerant receiver)
⑧ Filter, electronic expansion valve 1	㉒ Suction gas temperature sensor – evaporator (BT3)
⑨ Secondary circuit return	㉓ 4-way diverter valve
⑩ Secondary circuit flow	㉔ High pressure sensor (BP1, black)
⑪ Safety valve 3 bar	㉕ High pressure switch PSH
⑫ Float air vent valve with quick-action air vent valve	㉖ Hot gas temperature sensor (BT4)
⑬ Filter, non-return valve	㉗ High limit safety cut-out
⑭ Non-return valve	

Refrigerant circuit flow diagrams (cont.)

- | | |
|--|---|
| ⑳ Oil sump temperature sensor (BT8) | ㉓ Schrader valve, low pressure side |
| ㉑ Compressor, including oil sump heater | ㉔ Suction gas temperature sensor – compressor (BT5) |
| ㉒ Inverter | ㉕ Low pressure sensor (BP2, green) |
| Position in the refrigerant circuit depends on size:
See "Overview of electrical components". | ㉖ Internal heat exchanger |
| ㉑ Only for sizes 04 to 13 | ㉗ Air intake |
| Accumulator (refrigerant receiver) | ㉘ Air inlet temperature sensor (BT7) |

Cooling mode

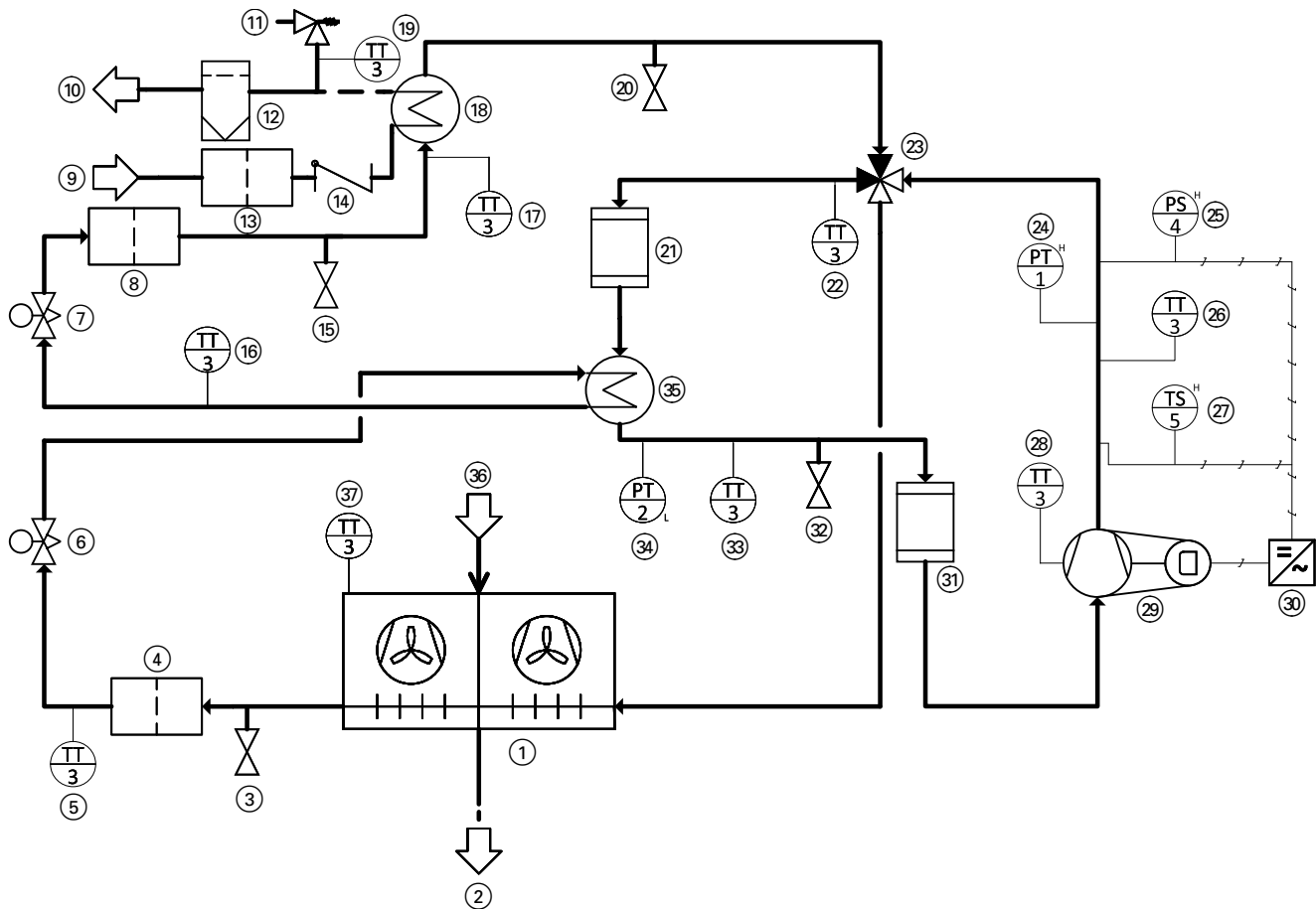


Fig. 112

- | | |
|---|--|
| ① Evaporator | ㉒ Condenser |
| ② Air discharge | ㉓ Secondary circuit flow temperature sensor downstream of condenser (BT1) |
| ③ May be installed (depending on factory filling variant) | ㉔ Only for sizes 04 to 13 |
| Schrader valve, evaporator | Schrader valve, high pressure side 1 |
| ④ Filter, electronic expansion valve 2 | ㉕ Accumulator (refrigerant receiver) |
| ⑤ Liquid gas temperature sensor – cooling (BT6) | ㉖ Suction gas temperature sensor – evaporator (BT3) |
| ⑥ Electronic expansion valve 2 | ㉗ 4-way diverter valve |
| ⑦ Electronic expansion valve 1 | ㉘ High pressure sensor (BP1, black) |
| ⑧ Filter, electronic expansion valve 1 | ㉙ High pressure switch PSH |
| ⑨ Secondary circuit return | ㉚ Hot gas temperature sensor (BT4) |
| ⑩ Secondary circuit flow | ㉛ High limit safety cut-out |
| ⑪ Safety valve 3 bar | ㉜ Oil sump temperature sensor (BT8) |
| ⑫ Float air vent valve with quick-action air vent valve | ㉝ Compressor, including oil sump heater |
| ⑬ Filter, non-return valve | ㉞ Inverter |
| ⑭ Non-return valve | Position in the refrigerant circuit depends on size:
See "Overview of electrical components". |
| ⑮ Schrader valve, high pressure side 2 | |
| ⑯ Liquid gas temperature sensor – heating (BT9) | |
| ⑰ Liquid gas temperature sensor – condenser (BT2) | |

Refrigerant circuit flow diagrams (cont.)

- | | |
|---|---|
| <ul style="list-style-type: none"> ③① Only for sizes 04 to 13
Accumulator (refrigerant receiver) ③② Schrader valve, low pressure side ③③ Suction gas temperature sensor – compressor (BT5) | <ul style="list-style-type: none"> ③④ Low pressure sensor (BP2, green) ③⑤ Internal heat exchanger ③⑥ Air intake ③⑦ Air inlet temperature sensor (BT7) |
|---|---|

Extracting the refrigerant

Before commencing work, note the "Checklist for maintenance work" on page 160 onwards.

Also take into account the following points:

- Only extraction equipment authorised for R290 (propane) that has been regularly inspected may be used.
Check the condition of the extraction equipment, including the service record.
- Only use refrigerant bottles suitable for R290, e.g. special recycling bottles. The refrigerant bottles must be correspondingly labelled.
The refrigerant bottles must be equipped with a safety valve and permanently attached shut-off valves.
- Check whether a sufficient number of recycling bottles is available.
- Do not mix together different refrigerants in a single recovery bottle.
- Have suitable transport equipment ready for the refrigerant bottles (if required).
- Check the availability of personal protective equipment and its proper use.
- Ensure the refrigerant circuit and all connections used are free from leaks.
- Provide calibrated scales to determine the amount of extracted refrigerant.

1. Test the earth conductor. Check earth conductor for correct connection.

2. Open expansion valves via actuator test:

Note

*If not all actuator tests and function checks are displayed, **first** update the software of the programming unit and all electronics modules via ViGuide.*



> **"Service"**

> Enter password **"serviceaccess"**.

> **"Actuator test and function check"**

> to confirm the security prompt.

> for the **"Refrigerant circuit"** group

> Use to select the following actuators one after the other. Use to set the values:

■ **"Expansion valve 1"** to 100 %

■ **"Expansion valve 2"** to 100 %

Confirmation is not required.

As soon as the actuator test is active, it is marked with .

3. Isolate the outdoor unit from the power supply:

Isolate the outdoor unit from the power supply, e.g. at separate fuses. Check that no voltage is present. Safeguard against unauthorised reconnection.



Danger

Contact with live components can result in severe injuries. Some components on PCBs remain live even after the power supply has been switched off.

Before removing any covers, wait at least 4 min for the voltage to drop out.

4. Disconnecting the CAN bus connection

Disconnect the CAN bus communication cable for the indoor/outdoor unit from the outdoor unit.

Extracting the refrigerant (cont.)**5. Prepare the outdoor unit on the secondary side:****Note**

Hot heating water in the outdoor unit makes it easier to extract the refrigerant.

Either set heating mode via the actuator test:



> "Service"

> Enter password "serviceaccess".

> "Actuator test and function check"

> to confirm the security prompt.

> for the "Heating" group

> Use to set the "4/3-way valve position" to 50 %.

> Use to set the "Primary circuit pump, set speed" to 100 %.

Confirmation is not required.

As soon as the actuator test is active, it is marked with .

6. Or: Drain the outdoor unit on the secondary side.**7. Prepare to extract the refrigerant:**

Check that the safety instructions for working on the refrigerant circuit are being adhered to: See "Safety instructions".

**Danger**

Pressure fluctuations occur when the refrigerant circuit is drained. These pressure fluctuations can cause the heating water in the condenser to freeze and the condenser to burst.

Ensure frost protection on the heating water side: See steps 5 and 6.

**Danger**

Escaping refrigerant can lead to explosions that result in very serious injuries. Do not introduce any power sources or ignition sources into the safety zone.

8. Place the refrigerant bottle on the scales.

Only use explosion-proof scales within the safety zone.

9. Connect the refrigerant bottle:

Earth the refrigerant bottle to prevent sparks. Connect the refrigerant bottle to the extraction equipment. Connect the extraction equipment to the Schrader valves on the high pressure and low pressure side of the refrigerant circuit via the manifold.

10. Extract the refrigerant:

Extract the refrigerant from all parts of the refrigerant circuit using the extraction equipment.

Note

- Refrigerant extraction must be continuously monitored or carried out by a contractor authorised and certified to handle the refrigerant R290.
- Do not overfill the refrigerant bottle; max. 80 % of the permissible charge weight.
- Do not exceed the permissible design pressure of the refrigerant bottle.
- Do not mix the refrigerant with other refrigerants.
- Observe the following technical rules on operational reliability and hazardous materials: TRGS 510, TRBS 3145, TRGS 745

11. Separate the refrigerant bottle from the refrigerant circuit. Close the refrigerant bottle connections securely. Label the refrigerant bottle according to the statutory requirements. Dispose of the refrigerant bottle in a suitable disposal/recycling facility.**12. Purge the refrigerant circuit:**

Purge the refrigerant circuit with dry nitrogen for at least 5 min. Note the direction of flow through the compressor: See chapter "Refrigerant circuit flow diagrams".

Nitrogen purge pressure: < 1 bar (< 100 kPa)

Recommendation: After purging, check the concentration of refrigerant R290 in the nitrogen. Use an explosion-proof refrigerant detector suitable for R290 for this purpose.

Explosion limits for R290:

- Lower explosion limit (LEL): 1.7 % by vol. $\pm$ 17,000 ppm
- Upper explosion limit (UEL): 10.8 % by vol. $\pm$ 108,000 ppm

13. Evacuate the refrigerant circuit:

Evacuate the refrigerant circuit.

Absolute pressure for vacuum according to EN 378: < 2.7 mbar (< 270 Pa)

**Danger**

Escaping refrigerant can lead to explosions that result in very serious injuries. Ensure the vacuum pump outlet is outside the safety zone.

14. Carry out a static vacuum test.

Extracting the refrigerant (cont.)

15. Repeat steps 10 to 14 until there is no more refrigerant in the refrigerant circuit.

Note

- At low outside temperatures, evacuation of the refrigerant circuit takes longer.
- For the final purging process, release the positive pressure down to atmospheric pressure. Do not evacuate further.
This is especially important if brazing/soldering work is to be carried out on the refrigerant circuit.

If the work is interrupted:

If the work steps described here are interrupted, the refrigerant circuit **must** be sealed to prevent refrigerant leakage (gas-tight).

16. Mark the outdoor unit:

Affix a label to the outdoor unit in a clearly visible position, containing the following information, with date and signature:

- Outdoor unit uses flammable refrigerant R290 (propane).
- System has been taken out of use.
- Refrigerant has been extracted.
- Outdoor unit contains nitrogen.
- Outdoor unit may contain residual flammable refrigerant.

Procedure for replacing components in the refrigerant circuit

Observe the following when working on the refrigerant circuit:

- When replacing components in the refrigerant circuit, comply with the applicable national regulations. If these national regulations require a pressure resistance test, the limits specified in chapter "Testing pressure resistance" must be complied with.
- Wear suitable personal protective equipment when carrying out any work.
- Work on the refrigerant circuit with flammable refrigerant in safety group A3 may only be carried out by authorised contractors.
These contractors must be trained in accordance with EN 378 Part 4 or IEC 60335-2-40, Section HH. The certificate of competence from an industry-accredited body is required.
- Brazing/soldering work on the refrigerant circuit may only be carried out by contractors certified in accordance with ISO 13585 and AD 2000, data-sheet HP 100R. And only by contractors qualified and certified for the processes to be carried out. The work must fall within the range of applications purchased and be carried out in accordance with the prescribed procedures.
- Brazing/soldering work on accumulator connections requires certification of personnel and processes by a notified body according to the Pressure Equipment Directive (2014/68/EU).



Danger

Explosion hazard: Brazing/soldering work on the refrigerant circuit can cause scale to form on the soldered seam. Scale reduces the pressure resistance of the soldered seam.

Nitrogen prevents the formation of scale. Continuously purge the refrigerant circuit with dry nitrogen during brazing/soldering work:

- Nitrogen purge pressure: < 1 bar (< 100 kPa)
- Both electronic expansion valves must remain fully open for the duration of the purging process.
- Flow direction for the nitrogen via the Schrader valves on the low pressure and high pressure side: See chapter "Refrigerant circuit flow diagrams".
Position of the Schrader valves: See chapter "Overview of internal components".

1. Observe the safety information for work on the refrigerant circuit: See "Safety information".



Danger

Escaping refrigerant can lead to explosions that result in very serious injuries.

- Do not introduce any power sources or ignition sources into the safety zone.
- Ensure that the system is de-energised.

2. Prepare to work on the refrigerant circuit: See chapter "Checklist for maintenance work".
3. Drain the refrigerant circuit completely: See chapter "Extracting the refrigerant".

Procedure for replacing components in the... (cont.)

4. Disconnect the electrical connections: See chapter "Electrical connection of the outdoor unit" and "Overview of electrical components".
5. Open the outdoor unit: See chapter "Removing the outer casing".
6. If components on the secondary side are removed, first drain the outdoor unit on the secondary side: See chapter "Draining the outdoor unit on the secondary side".
7. Remove the following components on the secondary side if necessary:
 - Float air vent valve with quick-action air vent valve
 - Ball valve with filter and integral check valve
 See chapter "Removing hydraulic components".
8. Remove the required component from the refrigerant circuit: See the relevant chapter below. Open the refrigerant circuit at the corresponding solder joints of the component to be replaced using a soldering tool or pipe cutter.



Please note

- The heat of the soldering flame can damage refrigerant circuit components, electrical cables and electrical components.
- Protect refrigerant circuit components that are not being replaced from the heat of the soldering flame.
 - Position electrical cables such that they are not damaged by the soldering flame. Undo cable ties if necessary.
 - Protect electrical components from the soldering flame. Remove if necessary.



Danger

Explosion hazard due to outgassing of oxygen from compressor oil residues in components of the refrigerant circuit. Ensure good ventilation when transporting components removed from the refrigerant circuit. Store components in well ventilated areas. This applies in particular to compressors and accumulators.

9. Install the spare part **and** filter dryer.



Please note

Residual moisture in the refrigerant circuit greatly reduces the service life of the outdoor unit.

After opening the refrigerant circuit, **always** install the filter dryer:



"Filter dryer spare parts kit"



Please note

The heat of the soldering flame can damage refrigerant circuit components.

Observe the max. permissible temperature of the spare part. Observe the manufacturer's instructions. Cool the spare part during installation.

Installation is carried out in reverse order to removal.

- Use the new gaskets provided.
- Insulate the sensors and secure with cable ties (included in standard delivery of spare part).
- Secure electrical cables with cable ties if necessary.
- Install electrical components if necessary.

Components in the refrigerant circuit: Sizes 04 to 08

Removing the evaporator

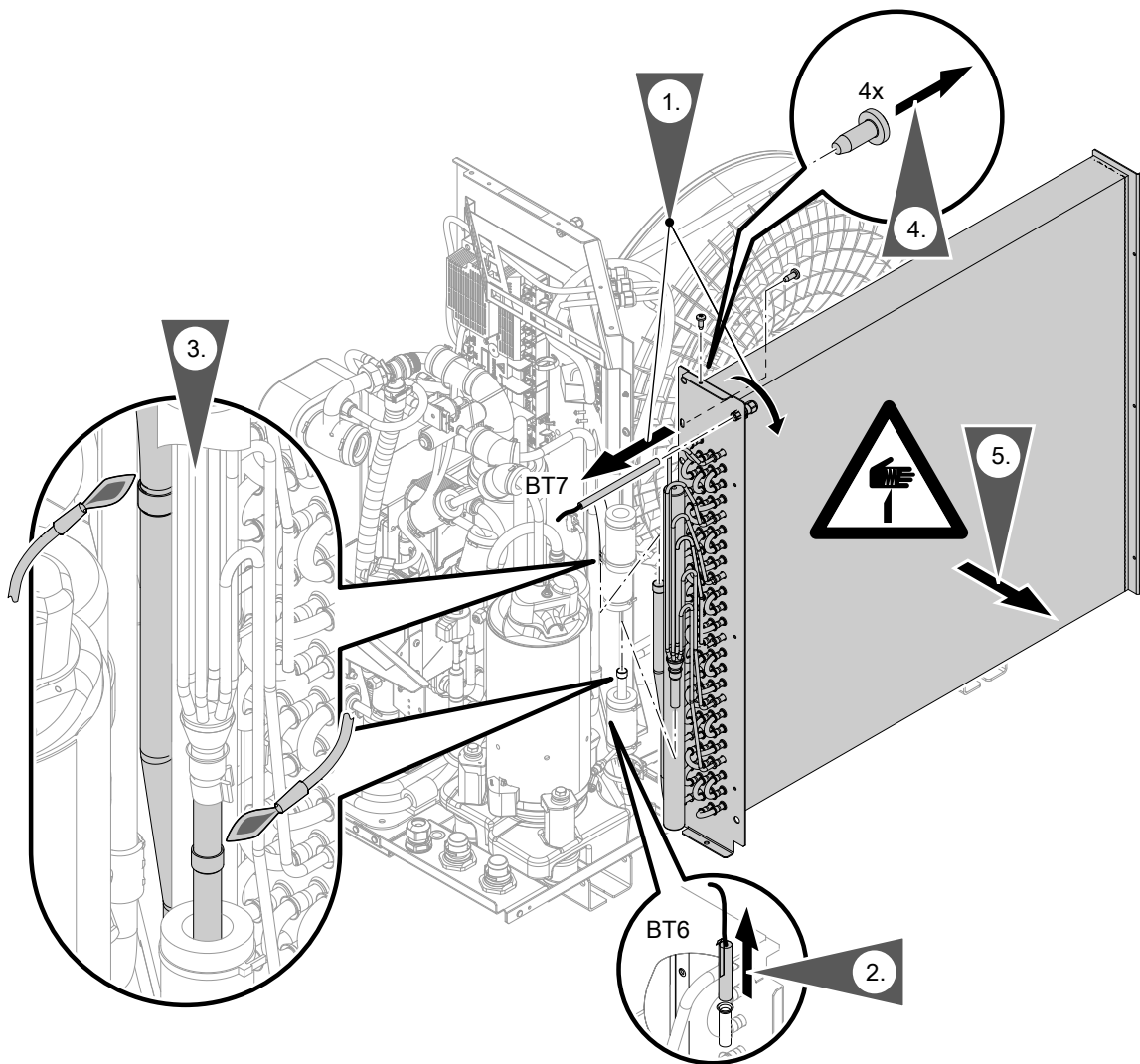


Fig. 113

BT6 Liquid gas temperature sensor, cooling
BT7 Air inlet temperature sensor

Note on assembly:

Torque for the screws: 1.8 ± 0.25 Nm

Removing the compressor and accumulators (refrigerant receivers)

When replacing the compressor, both accumulators (refrigerant receivers) must also be replaced. This ensures that the refrigerant circuit contains the correct amount of oil.

- ! Please note**
- Tilting the compressor sharply leads to damage in the refrigerant circuit during commissioning.
- Max. tilting angle: 45°
 - Wait at least 30 min after transportation.

!

Please note

Acidic compressor oil damages the refrigerant circuit.

Before installing the new compressor and new accumulators, check the condition of the compressor oil in the removed compressor. If the compressor oil is acidic, the old compressor oil must be completely removed from the entire refrigerant circuit. In this case, inform the technical support of the heat pump manufacturer.

Removing the compressor

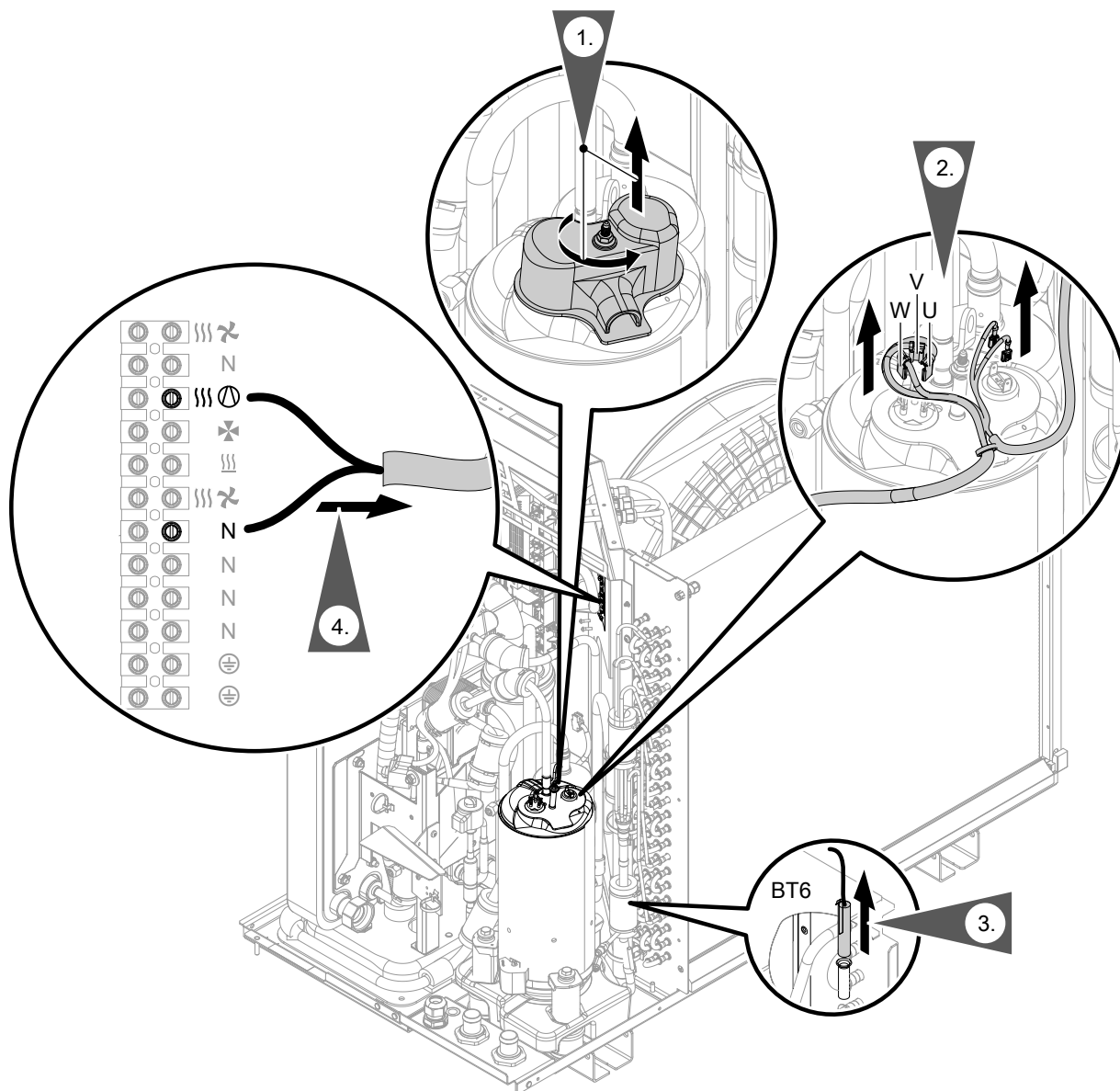


Fig. 114

BT6 Liquid gas temperature sensor, cooling

Components in the refrigerant circuit: Sizes 04... (cont.)

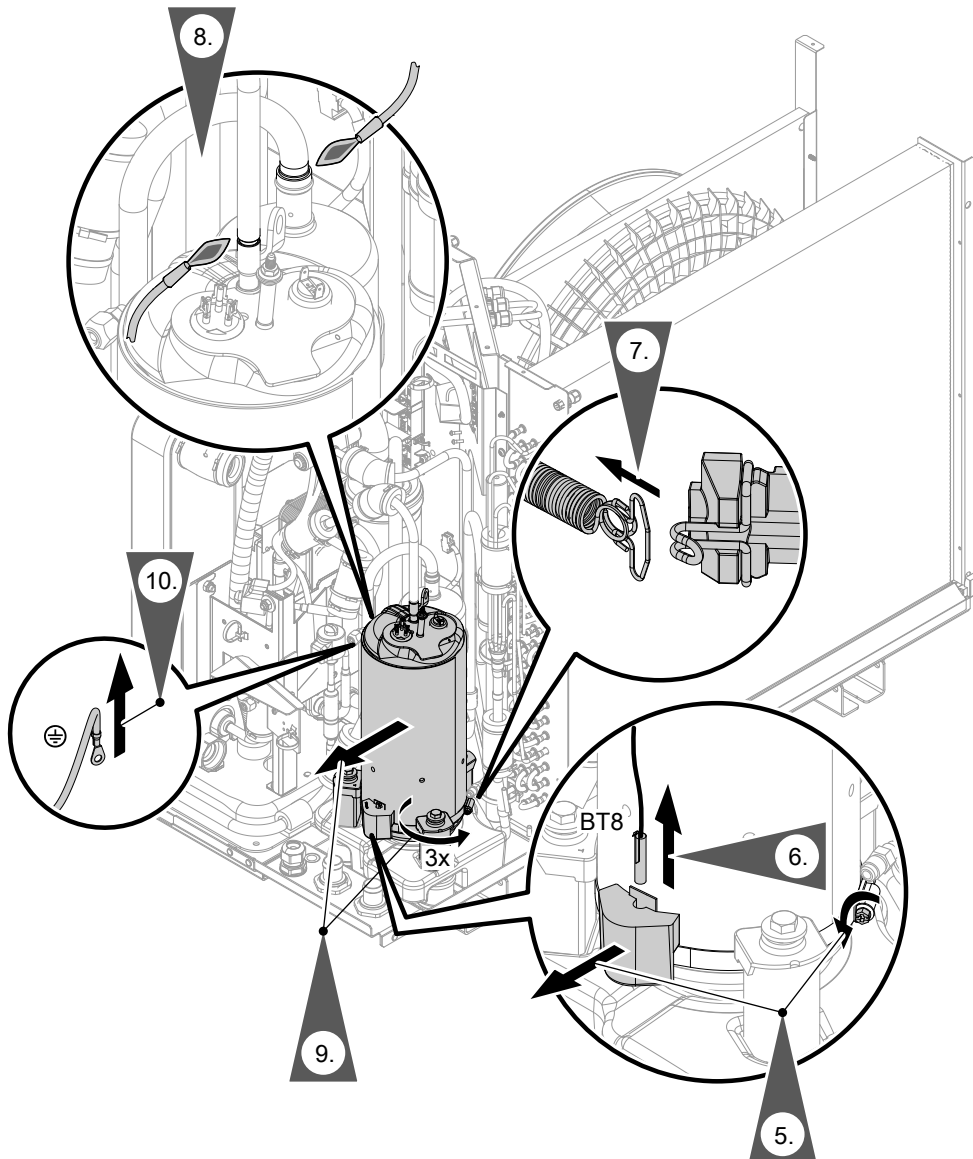


Fig. 115

BT8 Oil sump temperature sensor

Notes on assembly:

- Colour coding of electrical connection on the compressor:
 - U Brown
 - V Black
 - W Grey
- Torque for the screws: 7 ± 0.5 Nm
- To avoid increased noise, secure all cables again with cable ties.

Removing the separate accumulator

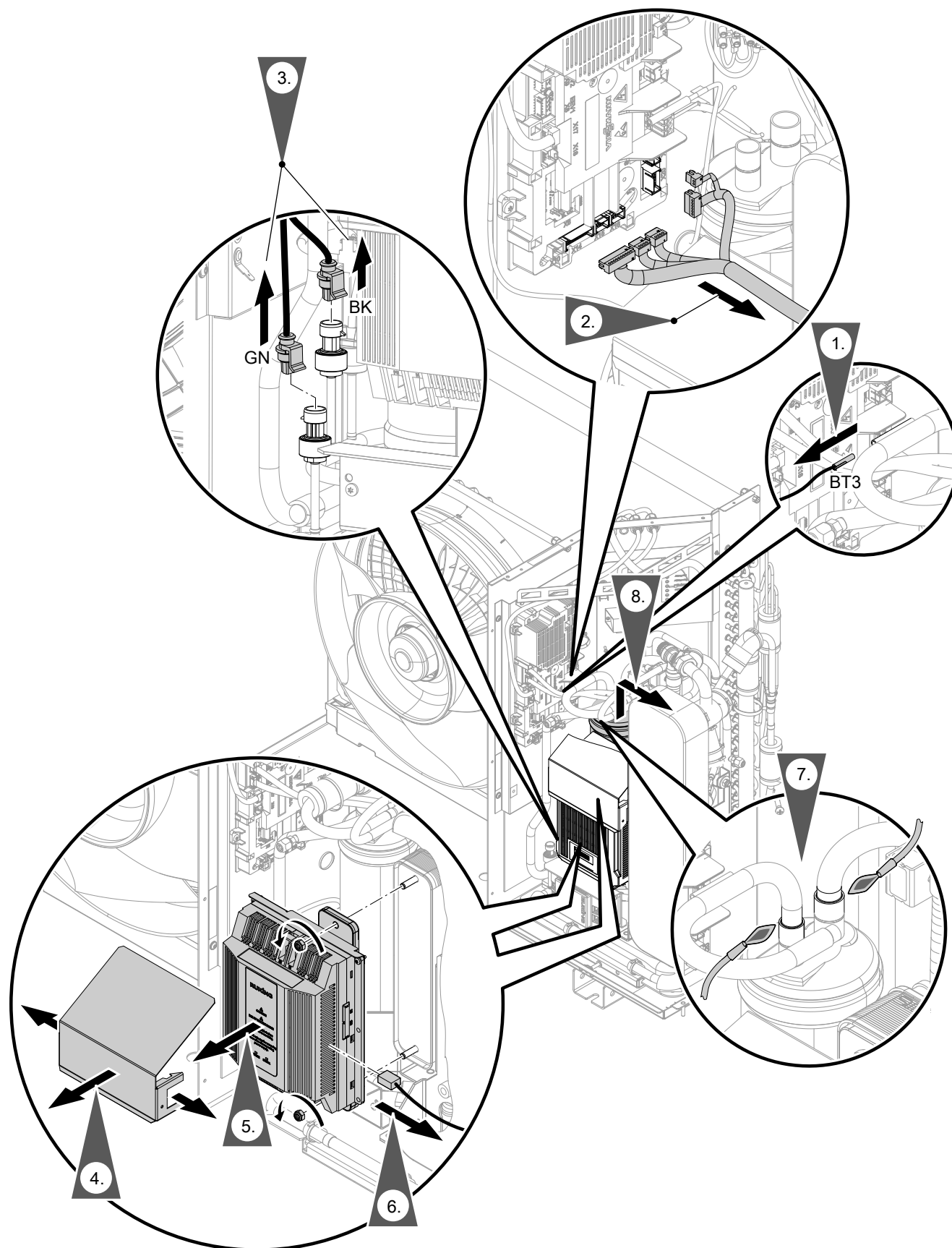


Fig. 116

Components in the refrigerant circuit: Sizes 04... (cont.)

BT3 Suction gas temperature sensor, evaporator
BK High pressure sensor (black)
GN Low pressure sensor (green)

Note on assembly:

Max. permissible temperature of the separate accumulator: 80 °C

Installation of the oil sump heater

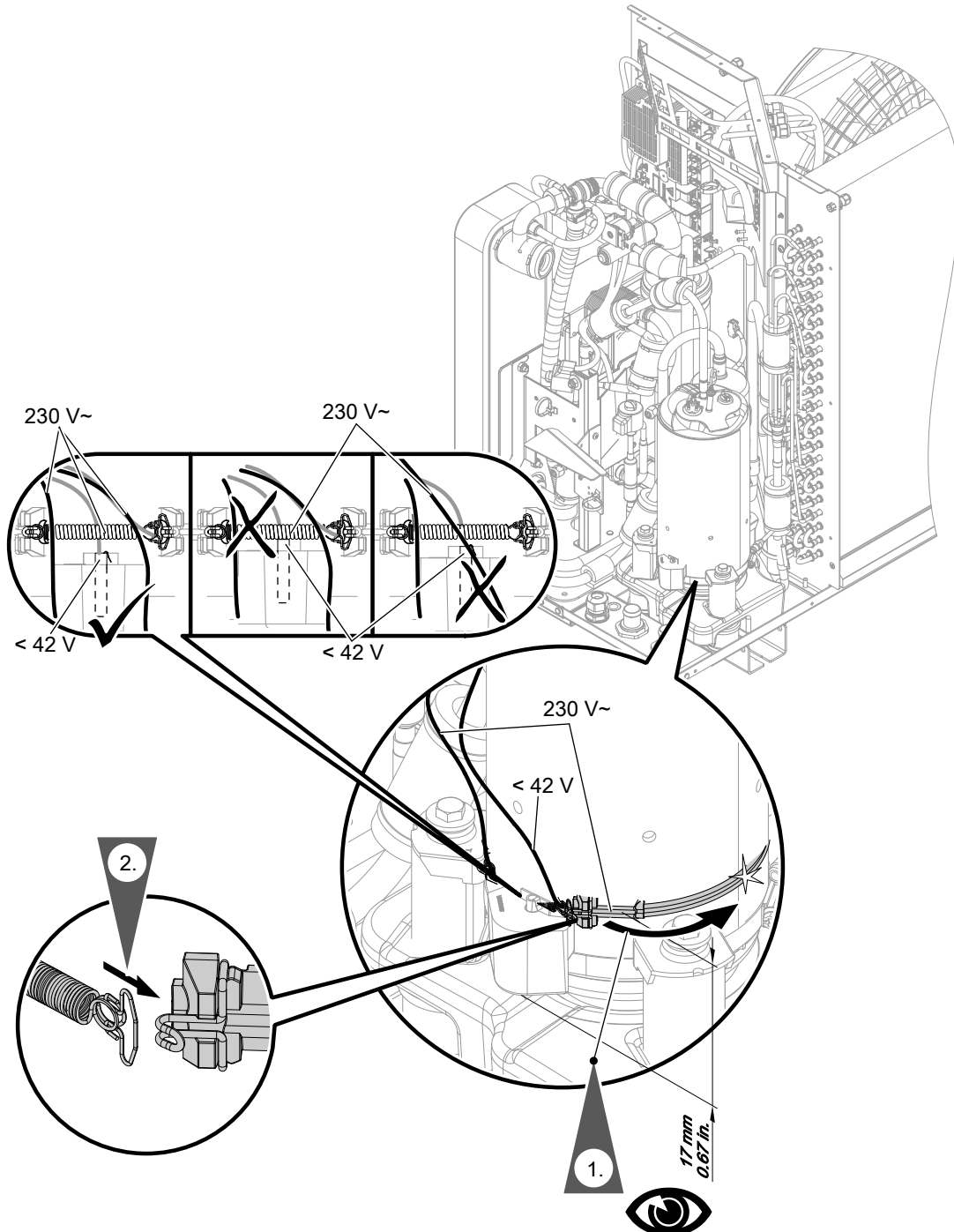


Fig. 117

Removing the condenser

2. Carefully lever the safety valve drain hose out of the base plate. Use pliers if necessary.

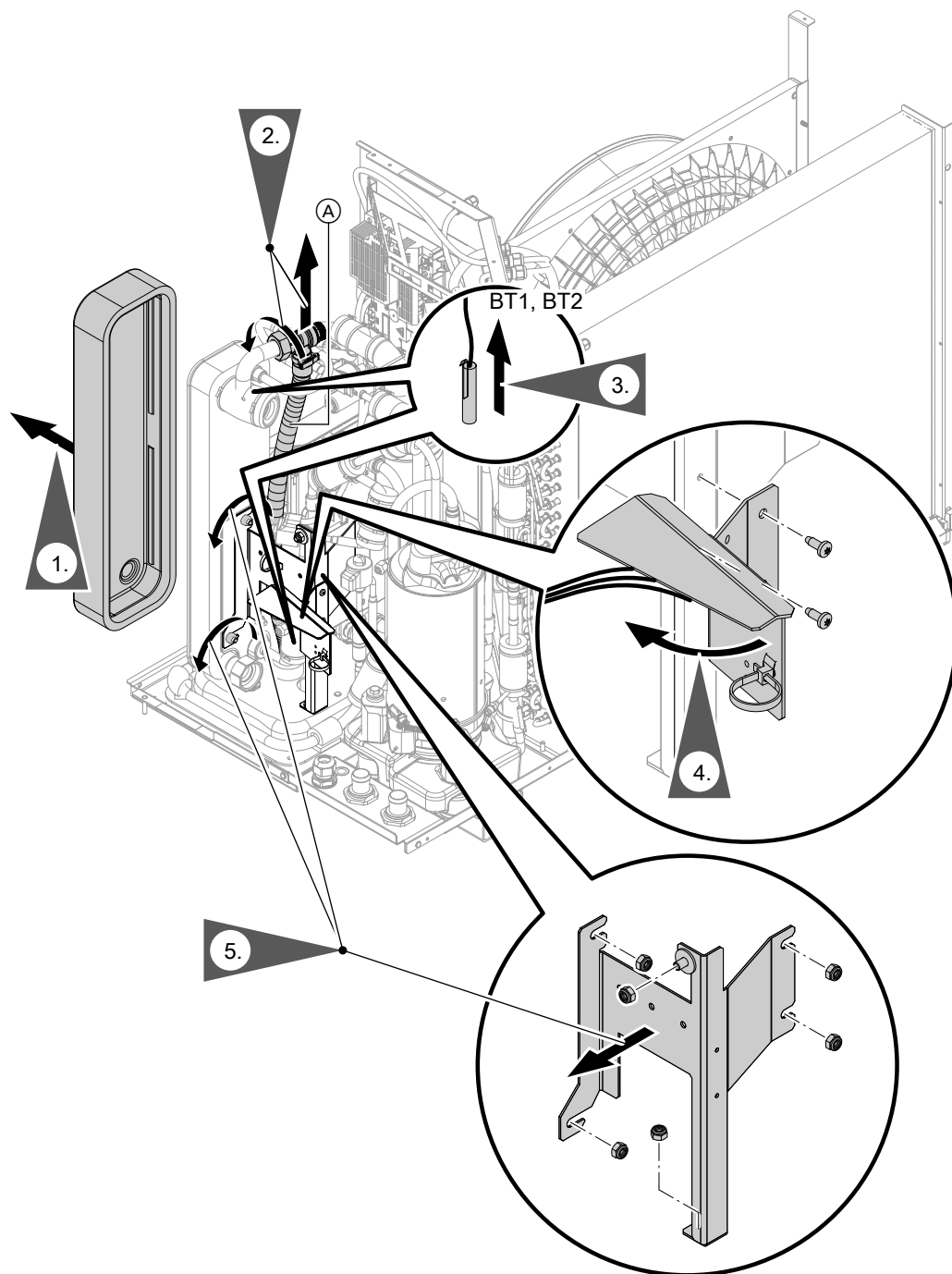


Fig. 118

- Ⓐ Drain hose, safety valve
- BT1 Flow temperature sensor, secondary circuit downstream of condenser
- BT2 Liquid gas temperature sensor, condenser

Components in the refrigerant circuit: Sizes 04... (cont.)

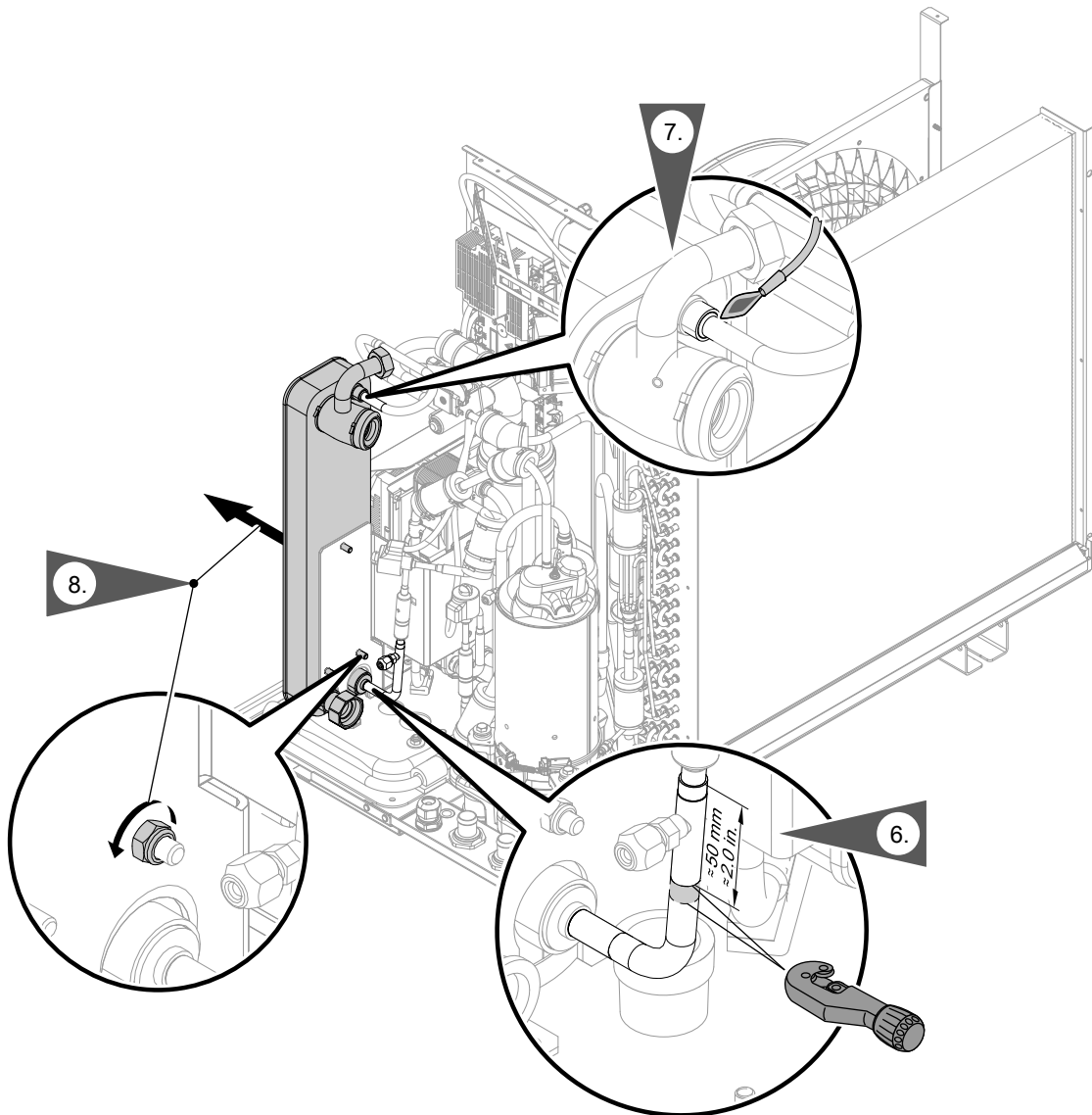


Fig. 119

Note on assembly:

- Torque for the union nut of the drain hose (spanner size 36): 30 ± 1 Nm
- Torque for the nuts (spanner size 13): 7 ± 0.5 Nm
- Torque for the screws: 1.8 ± 0.25 Nm

Removing the internal heat exchanger

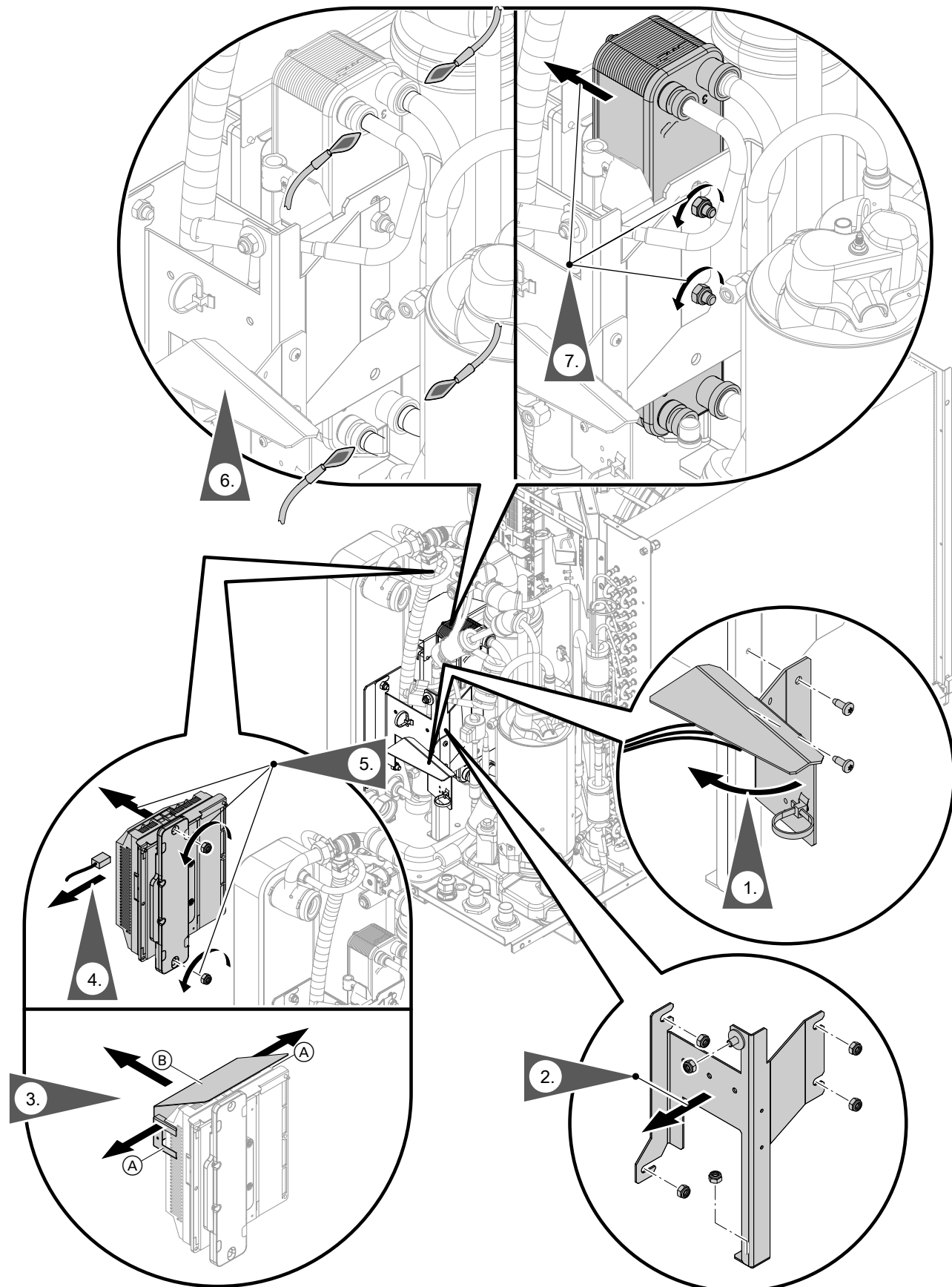


Fig. 120

Components in the refrigerant circuit: Sizes 04... (cont.)

- Ⓐ Clip
- Ⓑ Inverter cover

Note on assembly:

- Torque for the nuts (spanner size 13): 7 ± 0.5 Nm
- Torque for the screws: 1.8 ± 0.25 Nm

Removing the 4-way diverter valve

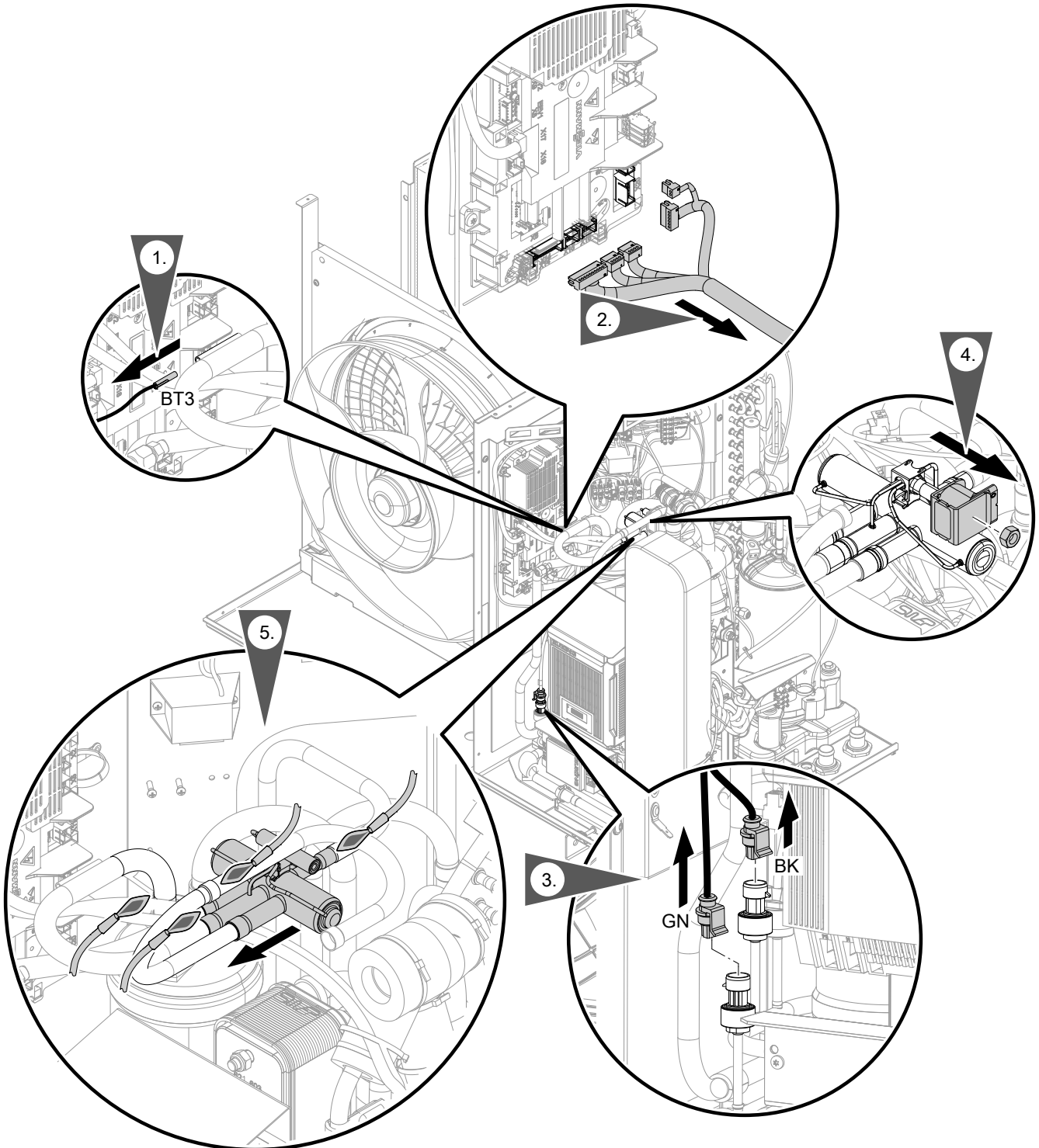


Fig. 121

- BT3 Suction gas temperature sensor, evaporator
- BK High pressure sensor (black)
- GN Low pressure sensor (green)

Note on assembly:

- Max. permissible temperature of the 4-way diverter valve: 120°C
- Torque for the union nut of the drain hose (spanner size 36): 30 ± 1 Nm

Replacing electronic expansion valve 1

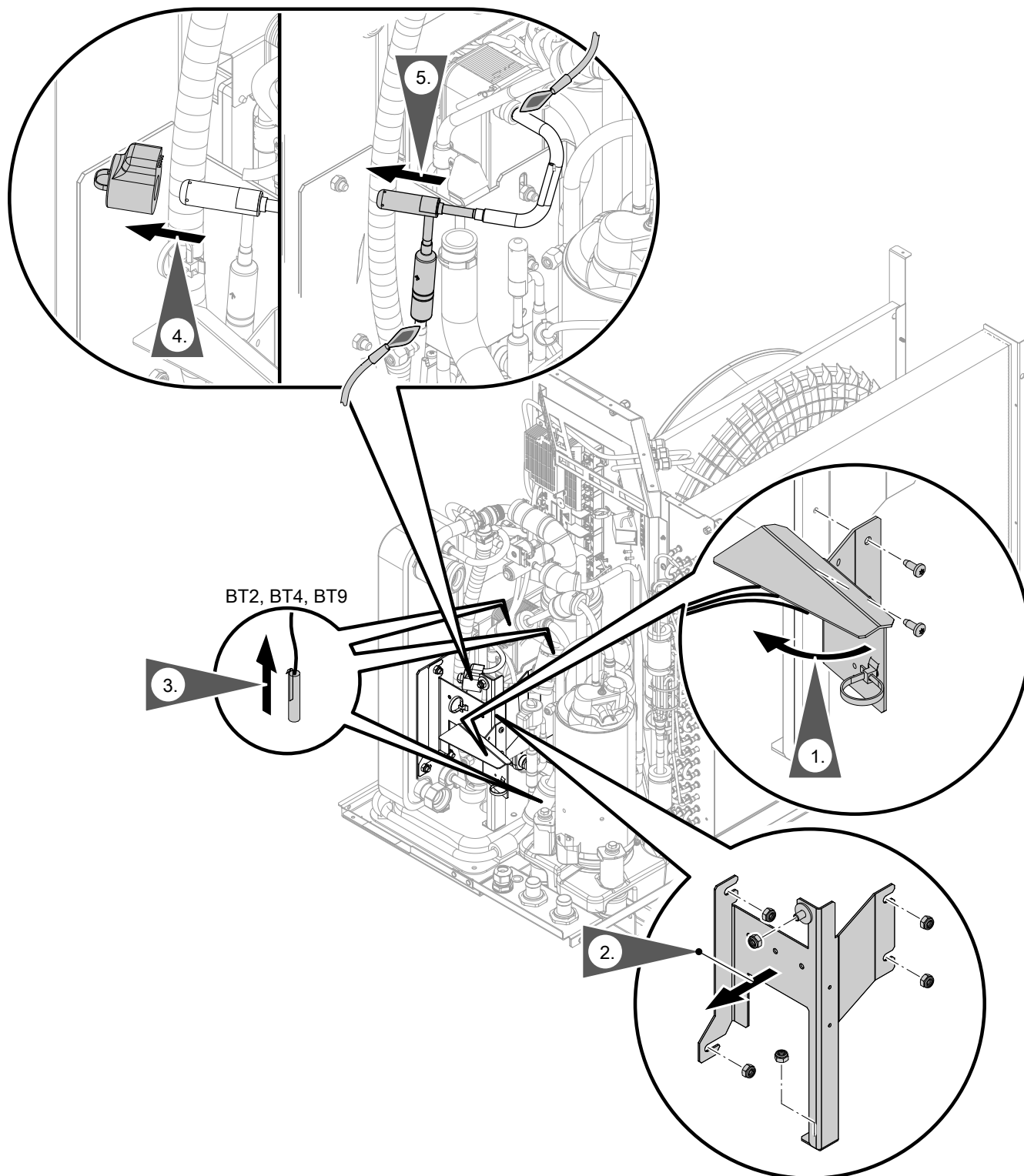


Fig. 122

BT2 Liquid gas temperature sensor, condenser
 BT4 Hot gas temperature sensor
 BT9 Liquid gas temperature sensor, heating

Components in the refrigerant circuit: Sizes 04... (cont.)**Notes on assembly:**

- *Max. permissible temperature of the electronic expansion valve: 70 °C*
- *Torque for the nuts (spanner size 13): 7 ±0.5 Nm*
- *Torque for the screws: 1.8 ±0.25 Nm*

Replacing electronic expansion valve 2

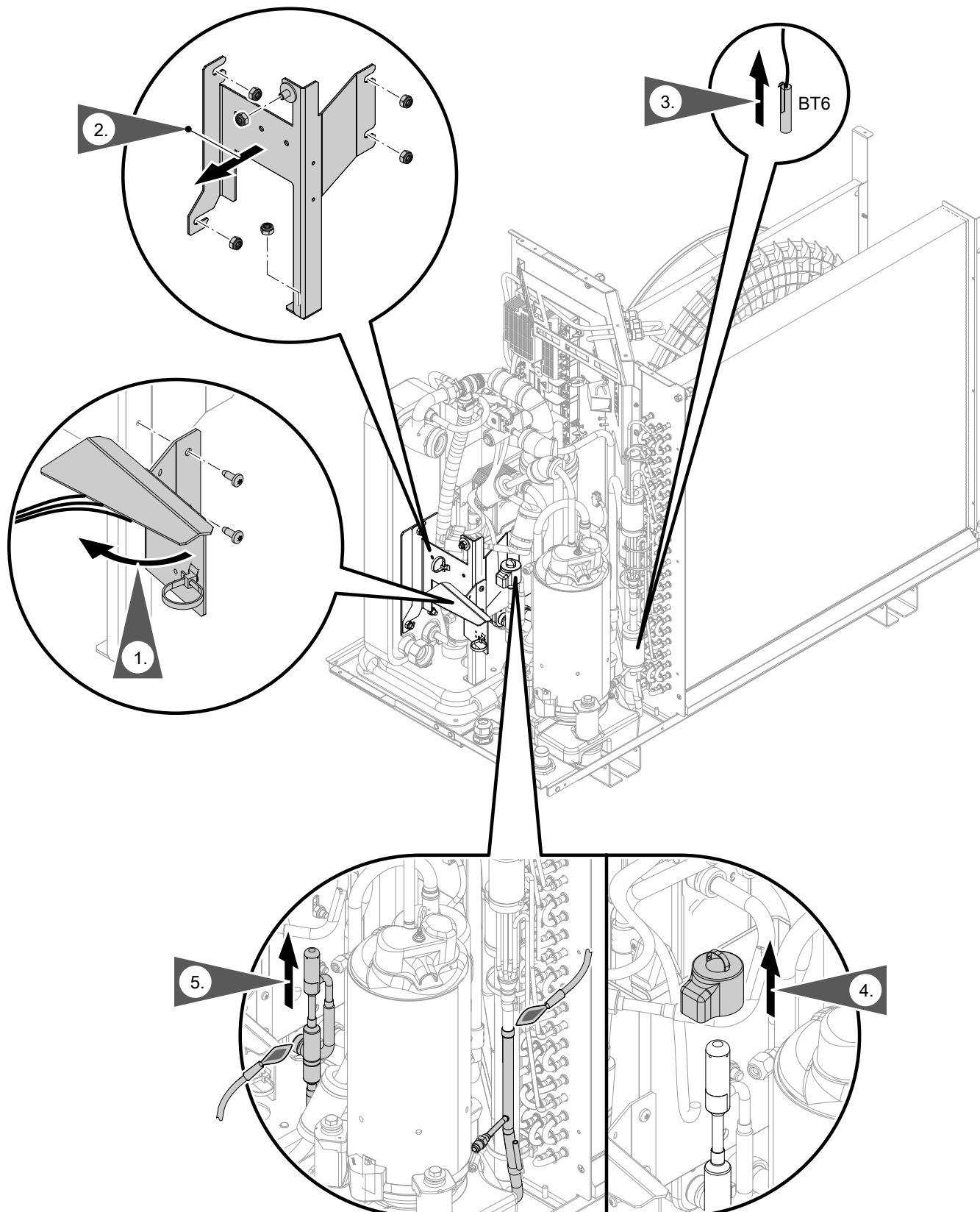


Fig. 123

BT6 Liquid gas temperature sensor, cooling

Components in the refrigerant circuit: Sizes 04... (cont.)

Note on assembly:

- Max. permissible temperature of the electronic expansion valve: 70 °C
- Torque for the nuts (spanner size 13): 7 ± 0.5 Nm
- Torque for the screws: 1.8 ± 0.25 Nm

Components in the refrigerant circuit: Sizes 10 to 13

Removing the evaporator

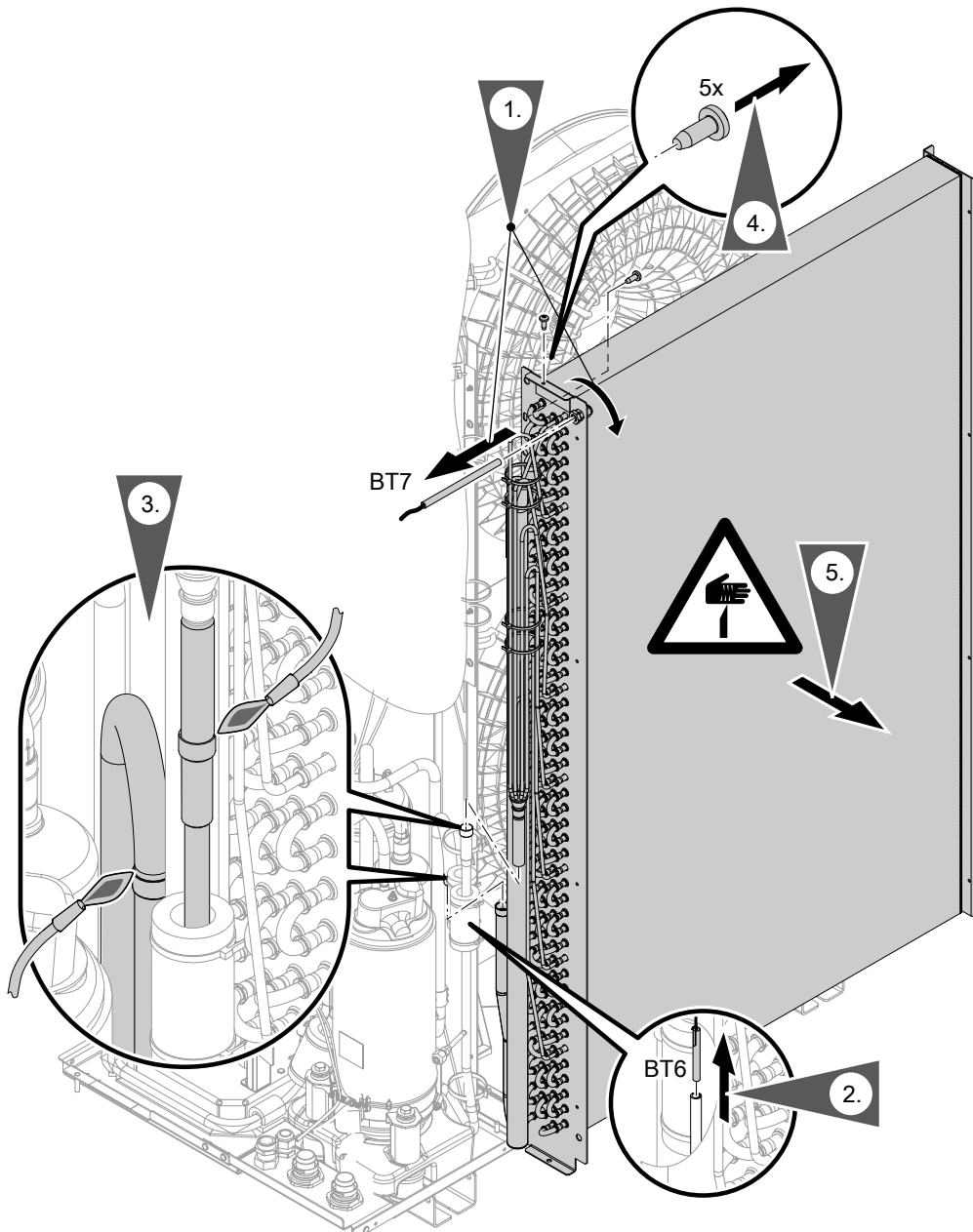


Fig. 124

BT6 Liquid gas temperature sensor, cooling
BT7 Air inlet temperature sensor

Note on assembly:

Torque for the screws: 1.8 ± 0.25 Nm

Components in the refrigerant circuit: Sizes 10... (cont.)

Removing the compressor and accumulators (refrigerant receivers)

When replacing the compressor, both accumulators (refrigerant receivers) must also be replaced. This ensures that the refrigerant circuit contains the correct amount of oil.

- ! Please note**
- Tilting the compressor sharply leads to damage in the refrigerant circuit during commissioning.
- Max. tilting angle: 45°
 - Wait at least 30 min after transportation.

! Please note

Acidic compressor oil damages the refrigerant circuit.

Before installing the new compressor and new accumulators, check the condition of the compressor oil in the removed compressor. If the compressor oil is acidic, the old compressor oil must be completely removed from the entire refrigerant circuit. In this case, inform the technical support of the heat pump manufacturer.

Removing the compressor

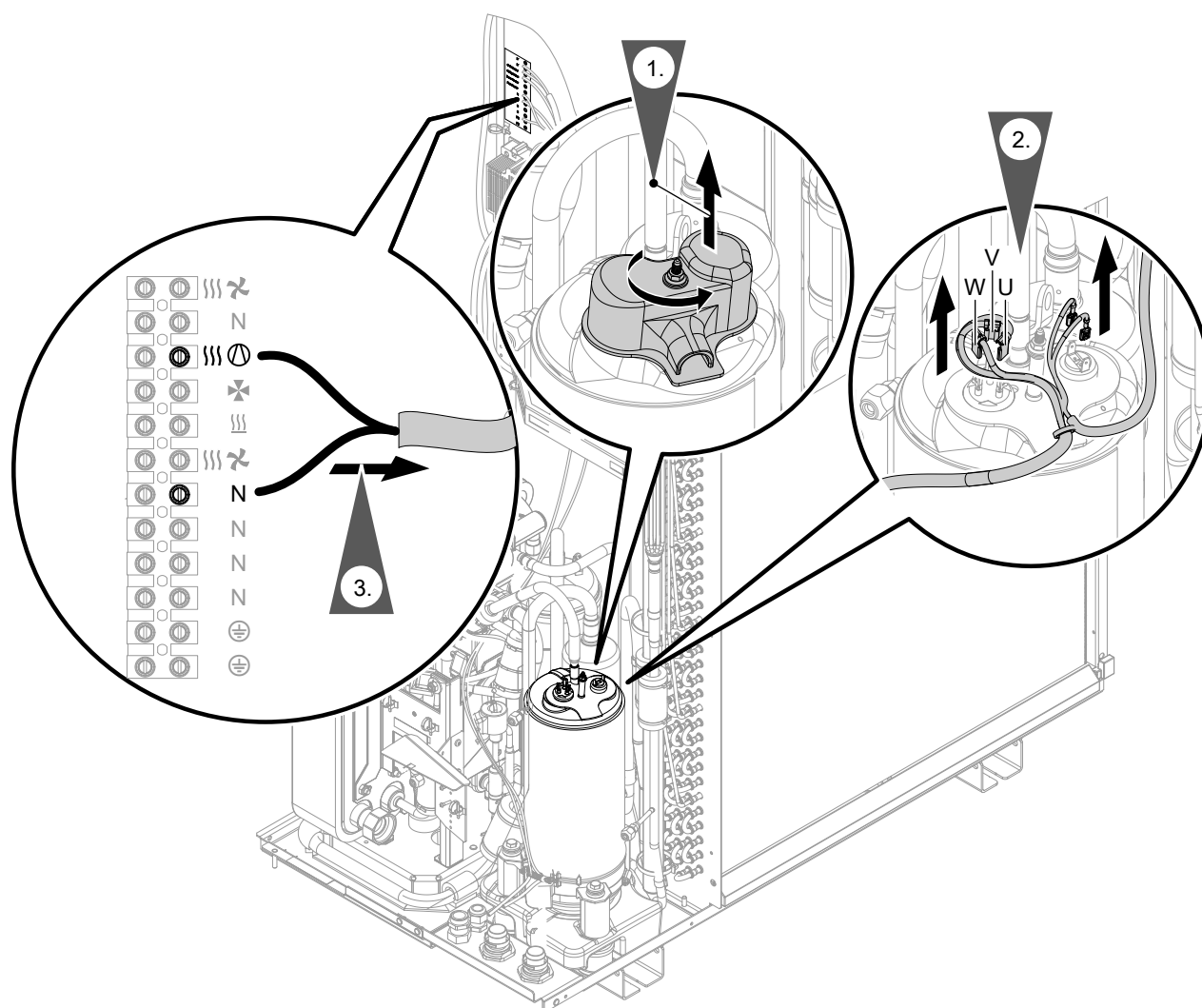


Fig. 125

Components in the refrigerant circuit: Sizes 10... (cont.)

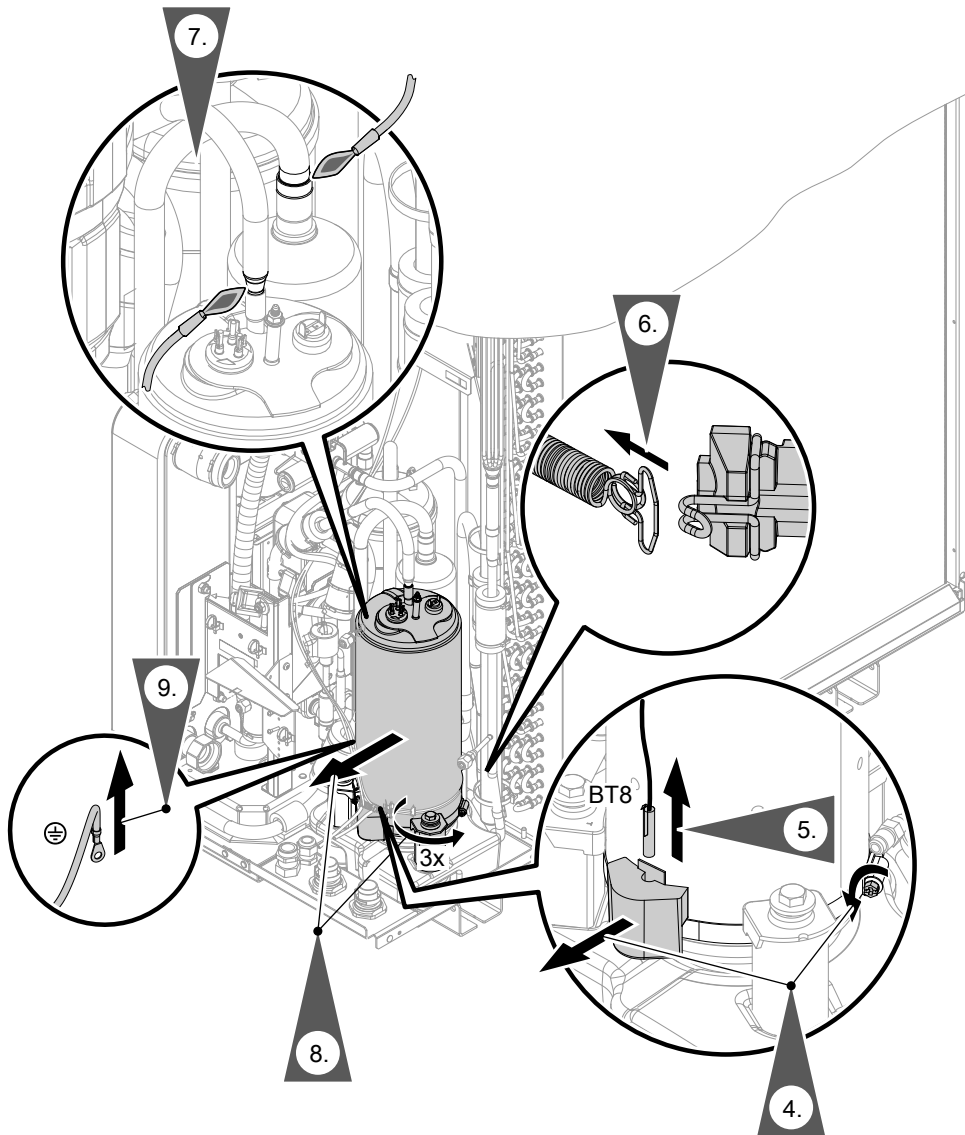


Fig. 126

BT8 Oil sump temperature sensor

Notes on assembly:

- Max. permissible temperature of the compressor with accumulator: 127 °C
- Colour coding of electrical connection on the compressor:
 - U Brown
 - V Black
 - W Grey
- Torque for the screws: 7 ± 0.5 Nm
- To avoid increased noise, secure all cables again with cable ties.

Removing the separate accumulator

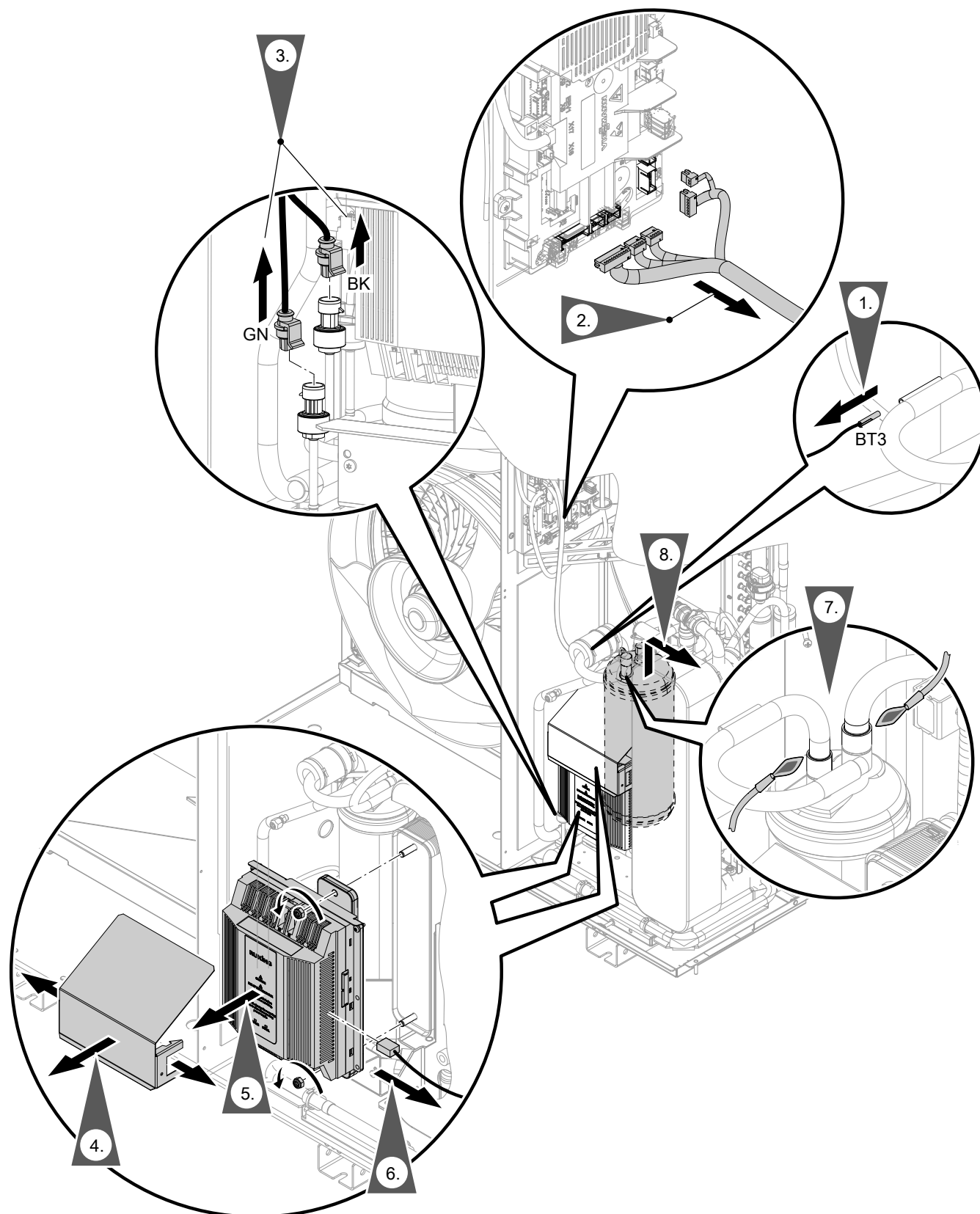


Fig. 127

BT3 Suction gas temperature sensor, evaporator
 BK High pressure sensor (black)
 GN Low pressure sensor (green)

Note on assembly:
 Max. permissible temperature of the separate accumulator: 70 °C

Components in the refrigerant circuit: Sizes 10... (cont.)

Installation of the oil sump heater

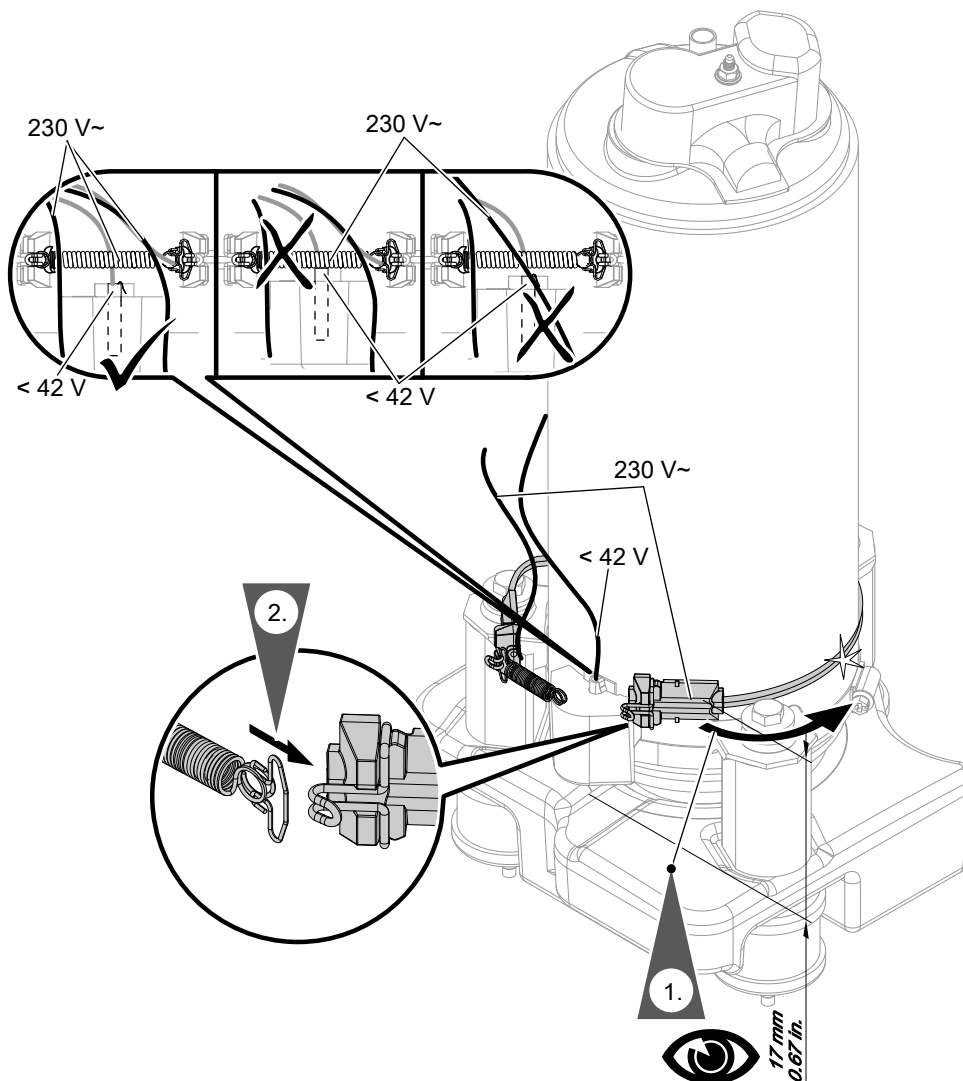


Fig. 128

Removing the condenser

2. Carefully lever the safety valve drain hose out of the base plate. Use pliers if necessary.

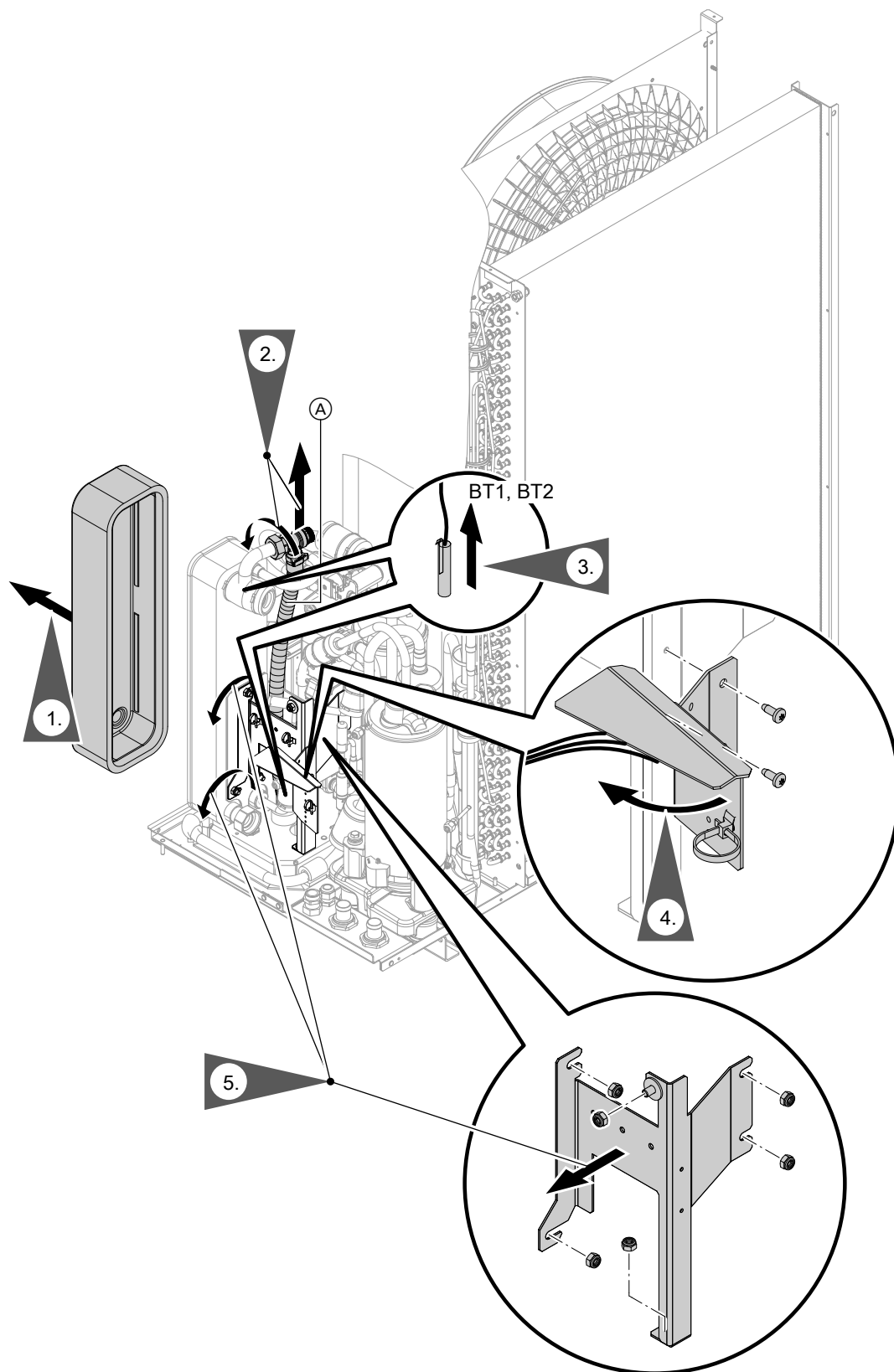


Fig. 129

- Ⓐ Drain hose, safety valve
- BT1 Flow temperature sensor, secondary circuit downstream of condenser
- BT2 Liquid gas temperature sensor, condenser

Components in the refrigerant circuit: Sizes 10... (cont.)

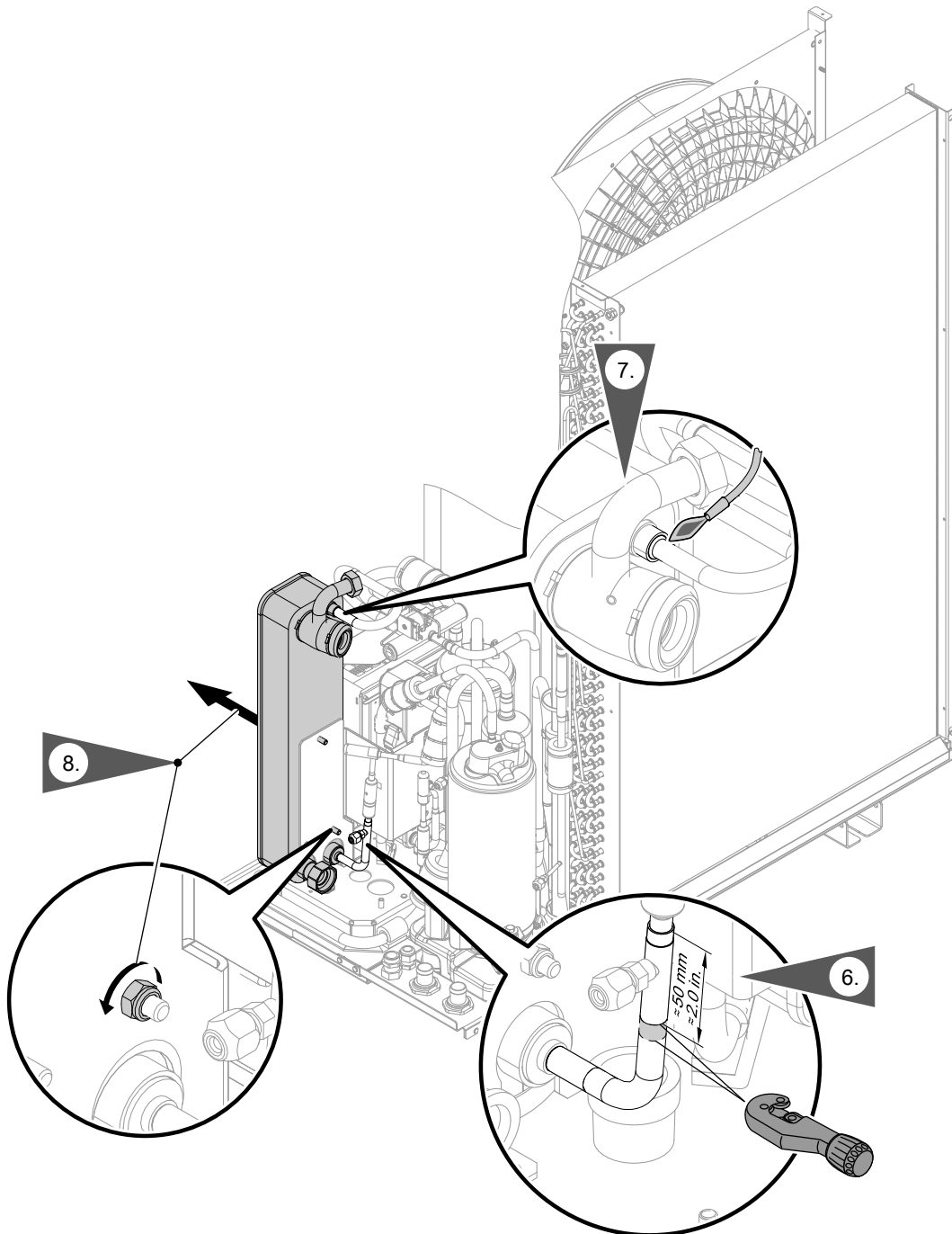


Fig. 130

Note on assembly:

- Torque for the union nut of the drain hose (spanner size 36): 30 ± 1 Nm
- Torque for the nuts (spanner size 13): 7 ± 0.5 Nm
- Torque for the screws: 1.8 ± 0.25 Nm

230 V~ outdoor unit: Removing the internal heat exchanger

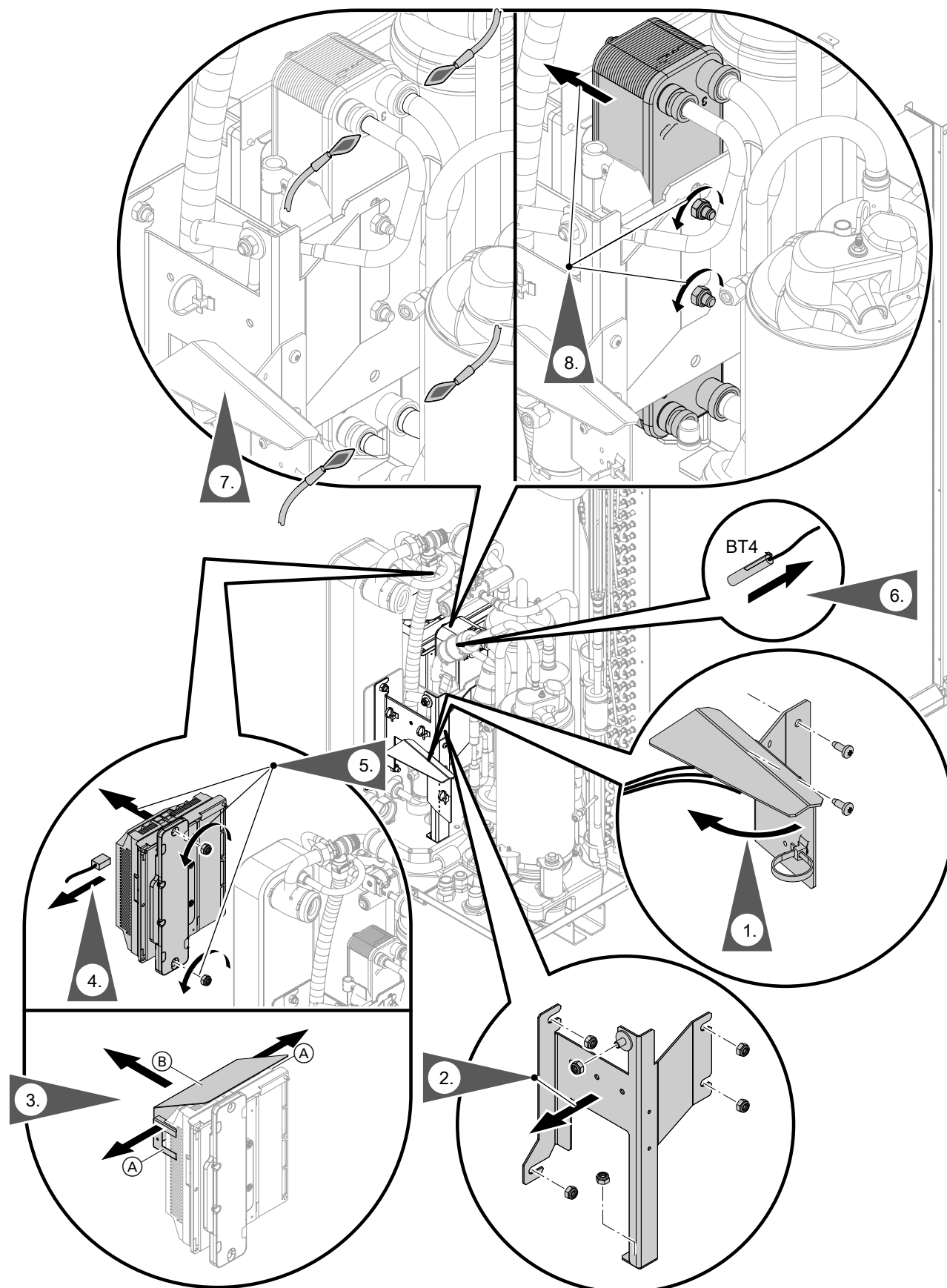


Fig. 131

Components in the refrigerant circuit: Sizes 10... (cont.)

- Ⓐ Clip
- Ⓑ Inverter cover
- BT4 Hot gas temperature sensor

Note on assembly:

- Torque for the nuts (spanner size 13): $7 \pm 0.5 \text{ Nm}$
- Torque for the screws: $1.8 \pm 0.25 \text{ Nm}$

400 V~ outdoor unit: Removing the internal heat exchanger

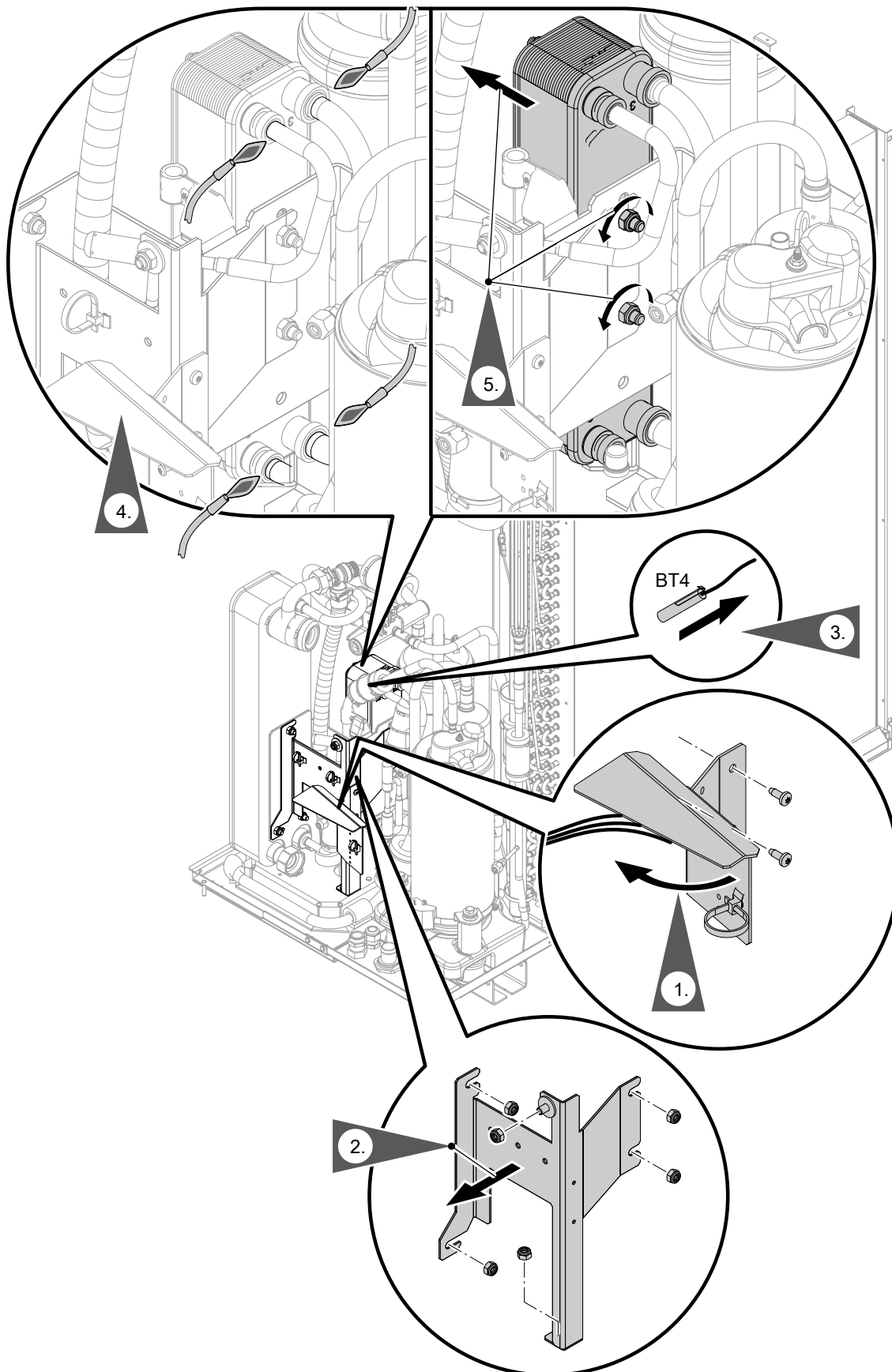


Fig. 132

BT4 Hot gas temperature sensor

Components in the refrigerant circuit: Sizes 10... (cont.)**Note on assembly:**

- *Torque for the nuts (spanner size 13): 7 ± 0.5 Nm*
- *Torque for the screws: 1.8 ± 0.25 Nm*

Removing the 4-way diverter valve

1. Carefully lever the safety valve drain hose out of the base plate. Use pliers if necessary.

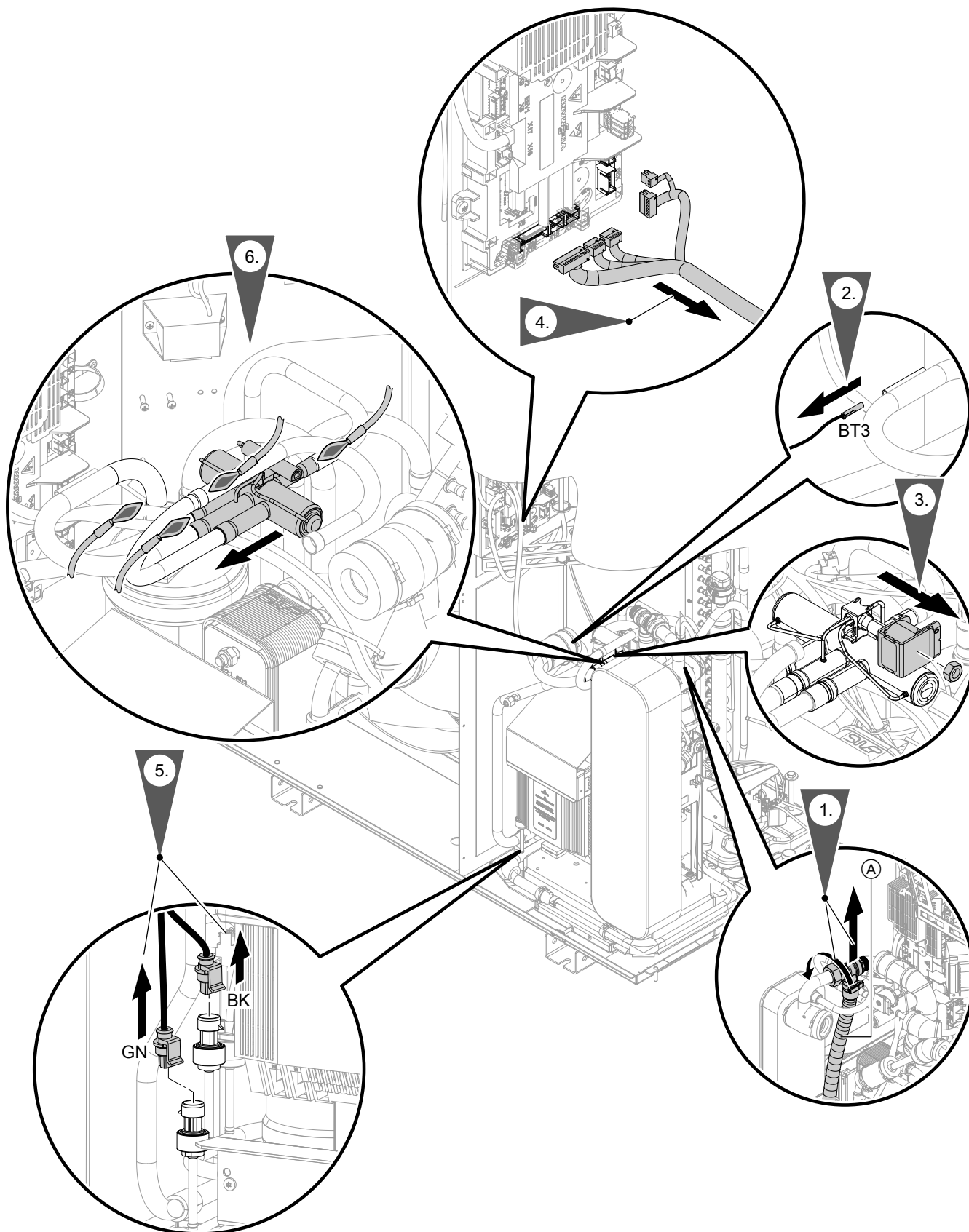


Fig. 133

BT3 Suction gas temperature sensor, evaporator

Components in the refrigerant circuit: Sizes 10... (cont.)**Note on assembly:**

- *Max. permissible temperature of the 4-way diverter valve: 120 °C*
- *Torque for the union nut of the drain hose (spanner size 36): 30 ±1 Nm*

Replacing electronic expansion valve 1

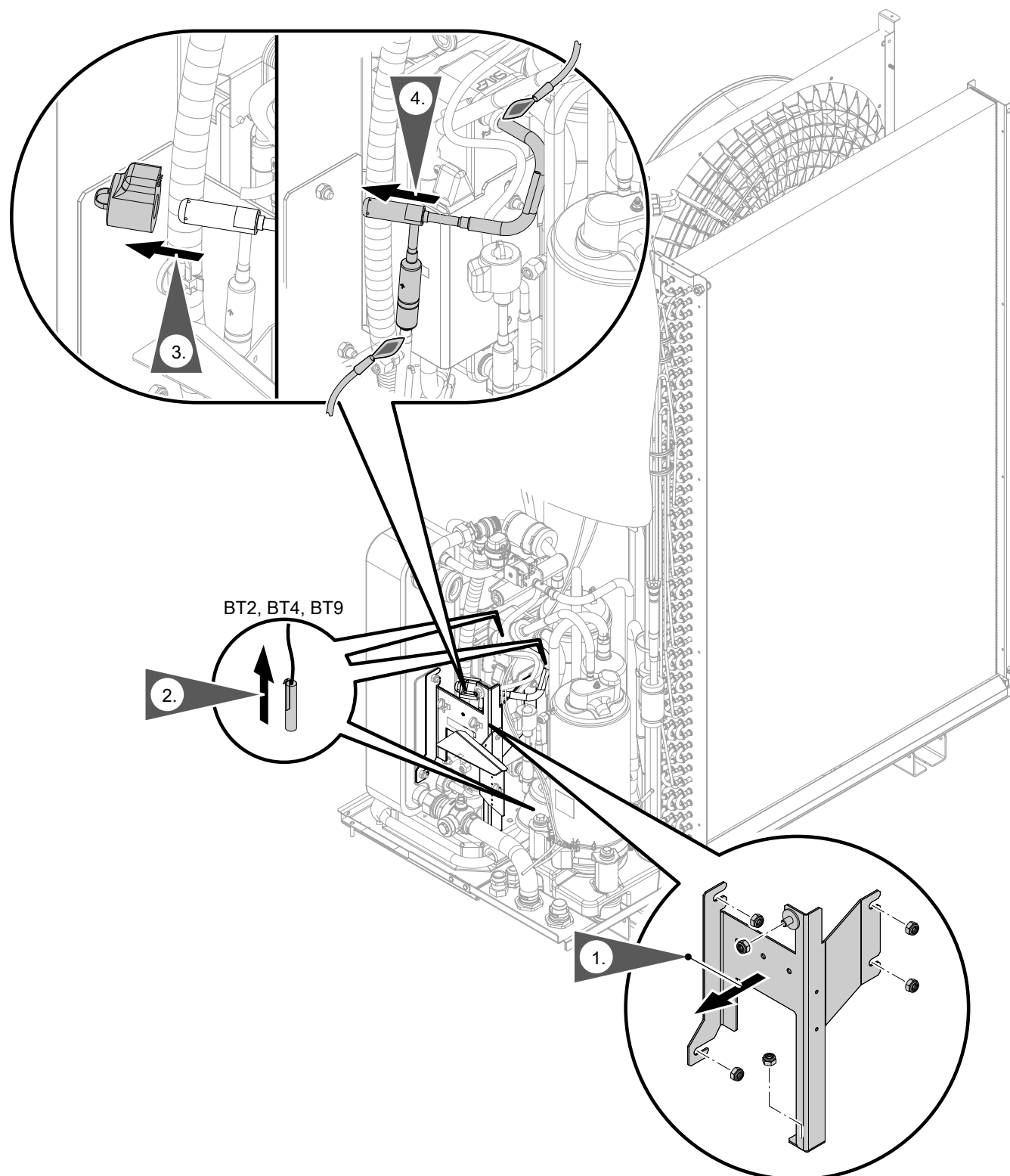


Fig. 134

BT2 Liquid gas temperature sensor, condenser
 BT4 Hot gas temperature sensor
 BT9 Liquid gas temperature sensor, heating

Components in the refrigerant circuit: Sizes 10... (cont.)**Notes on assembly:**

- *Max. permissible temperature of the electronic expansion valve: 70 °C*
- *Torque for the nuts (spanner size 13): 7 ± 0.5 Nm*
- *Torque for the screws: 1.8 ± 0.25 Nm*

Replacing electronic expansion valve 2

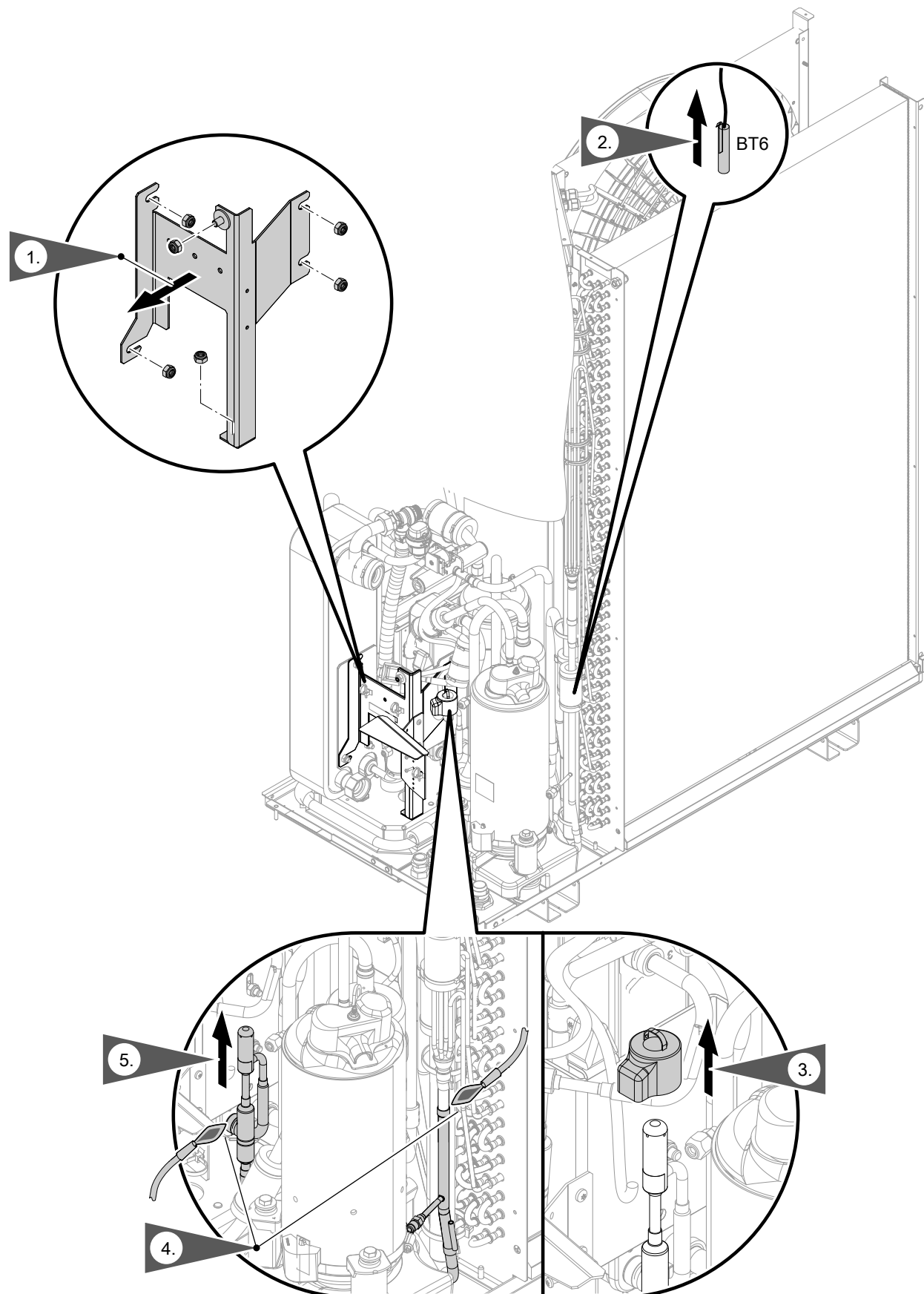


Fig. 135

BT6 Liquid gas temperature sensor, cooling

Components in the refrigerant circuit: Sizes 10... (cont.)**Note on assembly:**

- *Max. permissible temperature of the electronic expansion valve: 70 °C*
- *Torque for the nuts (spanner size 13): 7 ±0.5 Nm*
- *Torque for the screws: 1.8 ±0.25 Nm*

Components in the refrigerant circuit: Sizes 16 to 19**Danger**

Incorrect or missing connection of the high limit safety cut-out leads to a fire hazard.

If the high limit safety cut-out is removed for the brazing/soldering work, refit it in the same position and connect it correctly.

Position of the high limit safety cut-out: See Fig. 137.

Removing the evaporator

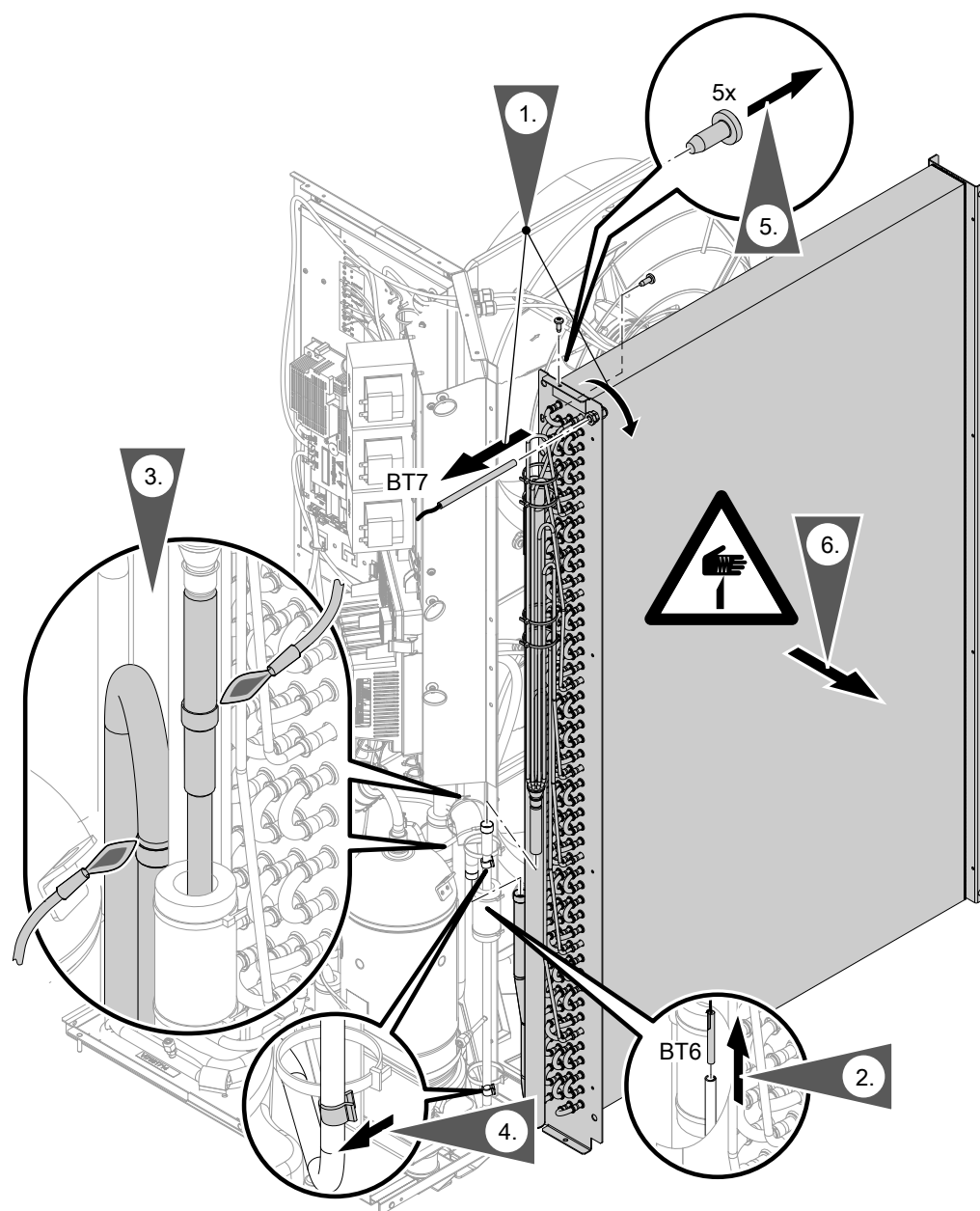


Fig. 136

BT6 Liquid gas temperature sensor, cooling
BT7 Air inlet temperature sensor

Note on assembly:

- Torque for the screws: 1.8 ± 0.25 Nm
- Secure all cables again with cable ties. Fit the clips for the pipes in the same place. This prevents increased noise.

Removing the compressor and accumulators (refrigerant receivers)

When replacing the compressor, both accumulators (refrigerant receivers) must also be replaced. This ensures that the refrigerant circuit contains the correct amount of oil.



Please note

- Tilting the compressor sharply leads to damage in the refrigerant circuit during commissioning.
- Max. tilting angle: 45°
 - Wait at least 30 min after transportation.

Components in the refrigerant circuit: Sizes 16... (cont.)



Please note

Acidic compressor oil damages the refrigerant circuit.

Before installing the new compressor and new accumulators, check the condition of the compressor oil in the removed compressor. If the compressor oil is acidic, the old compressor oil must be completely removed from the entire refrigerant circuit.

In this case, inform the technical support of the heat pump manufacturer.

Removing the compressor

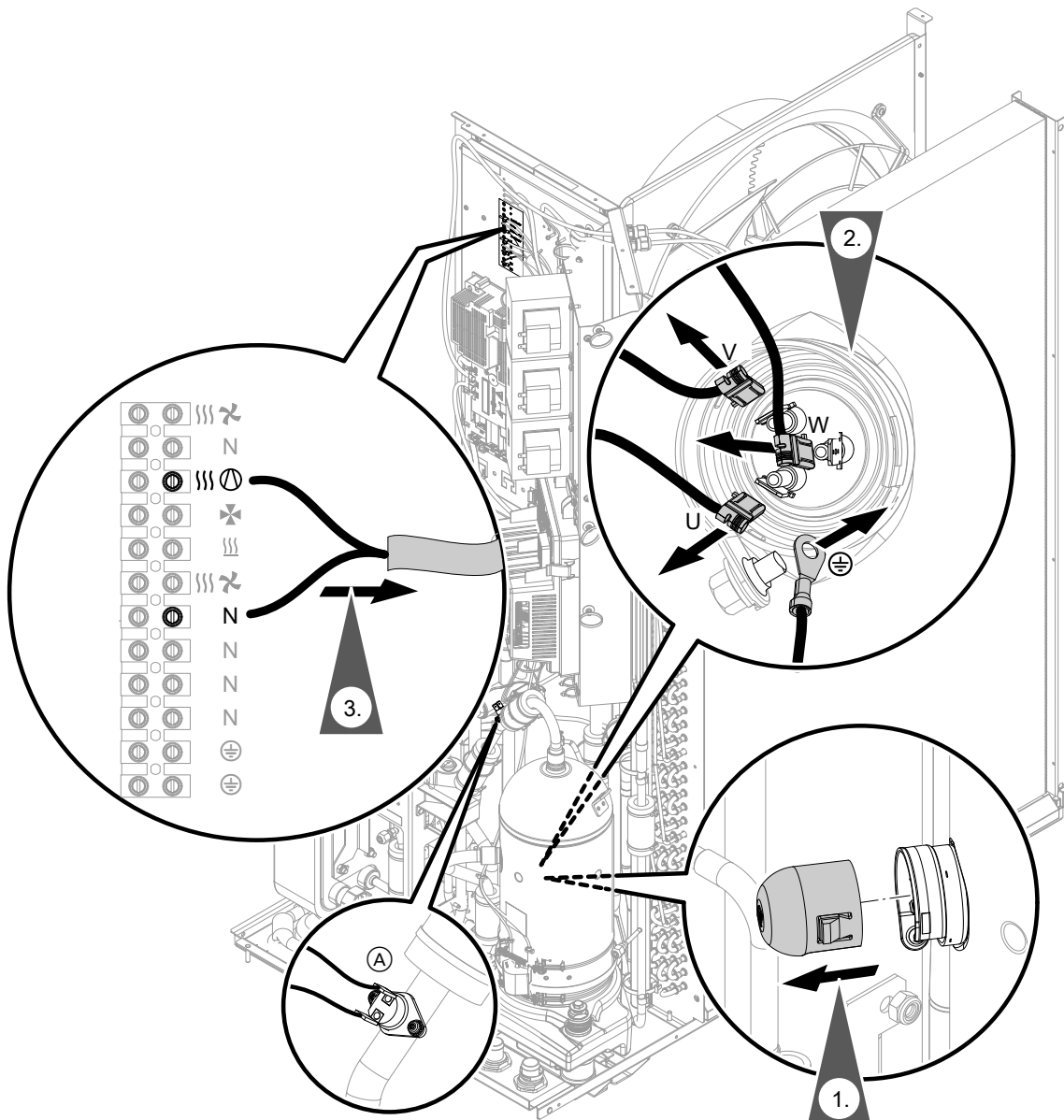


Fig. 137

(A) High limit safety cut-out

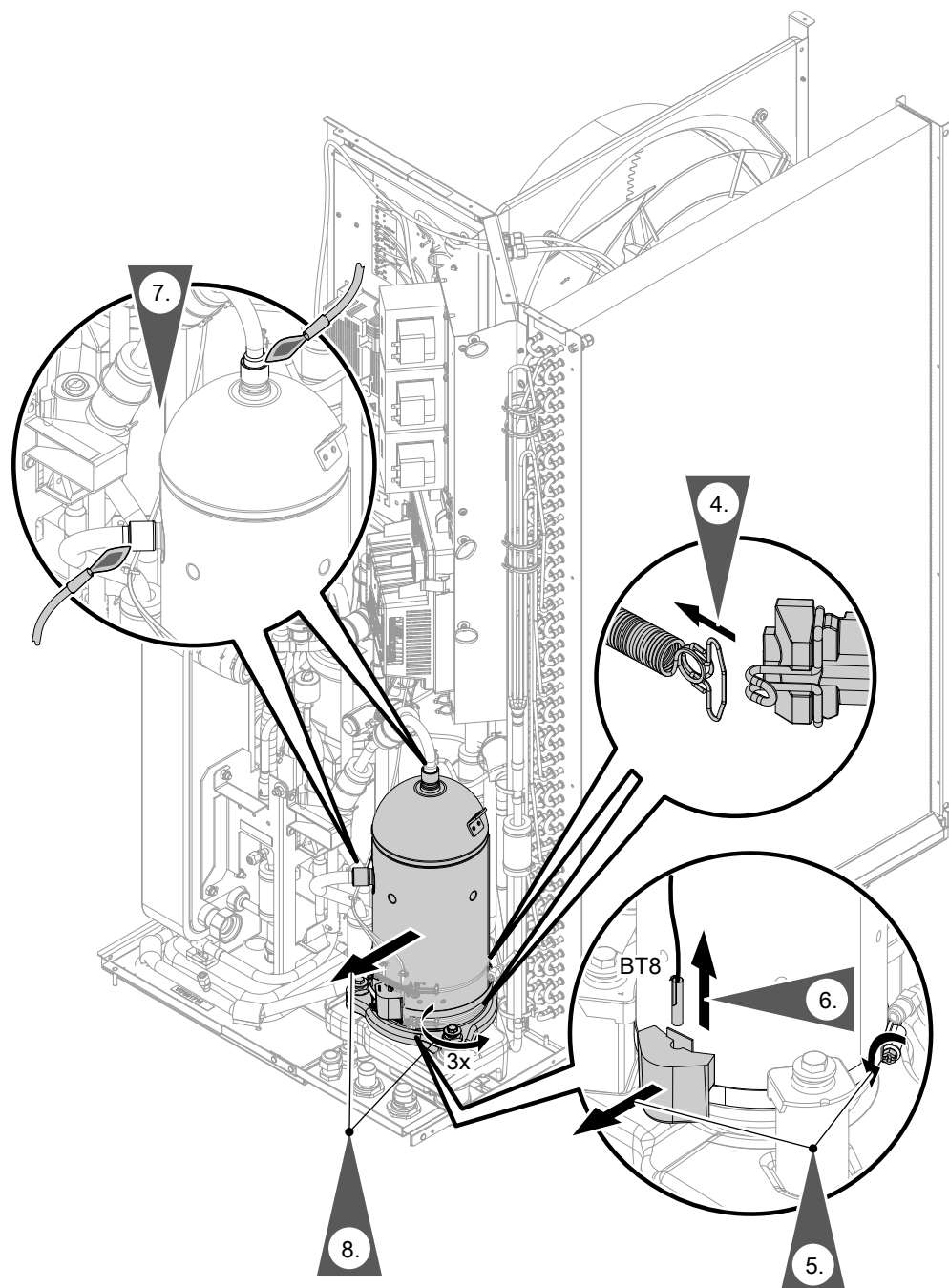


Fig. 138

BT8 Oil sump temperature sensor

**Danger**

Incorrect or missing connection of the high limit safety cut-out leads to a fire hazard. If the high limit safety cut-out was removed for the brazing/soldering work, refit it in the same position and connect it correctly.

Notes on assembly:

- Max. permissible temperature of the compressor with accumulator: 70 °C
- Colour coding of electrical connection on the compressor:
 - U Brown
 - V Black
 - W Grey
- Torque for the screws: 7 ± 0.5 Nm
- To avoid increased noise, secure all cables again with cable ties.

Components in the refrigerant circuit: Sizes 16... (cont.)

Removing the separate accumulator

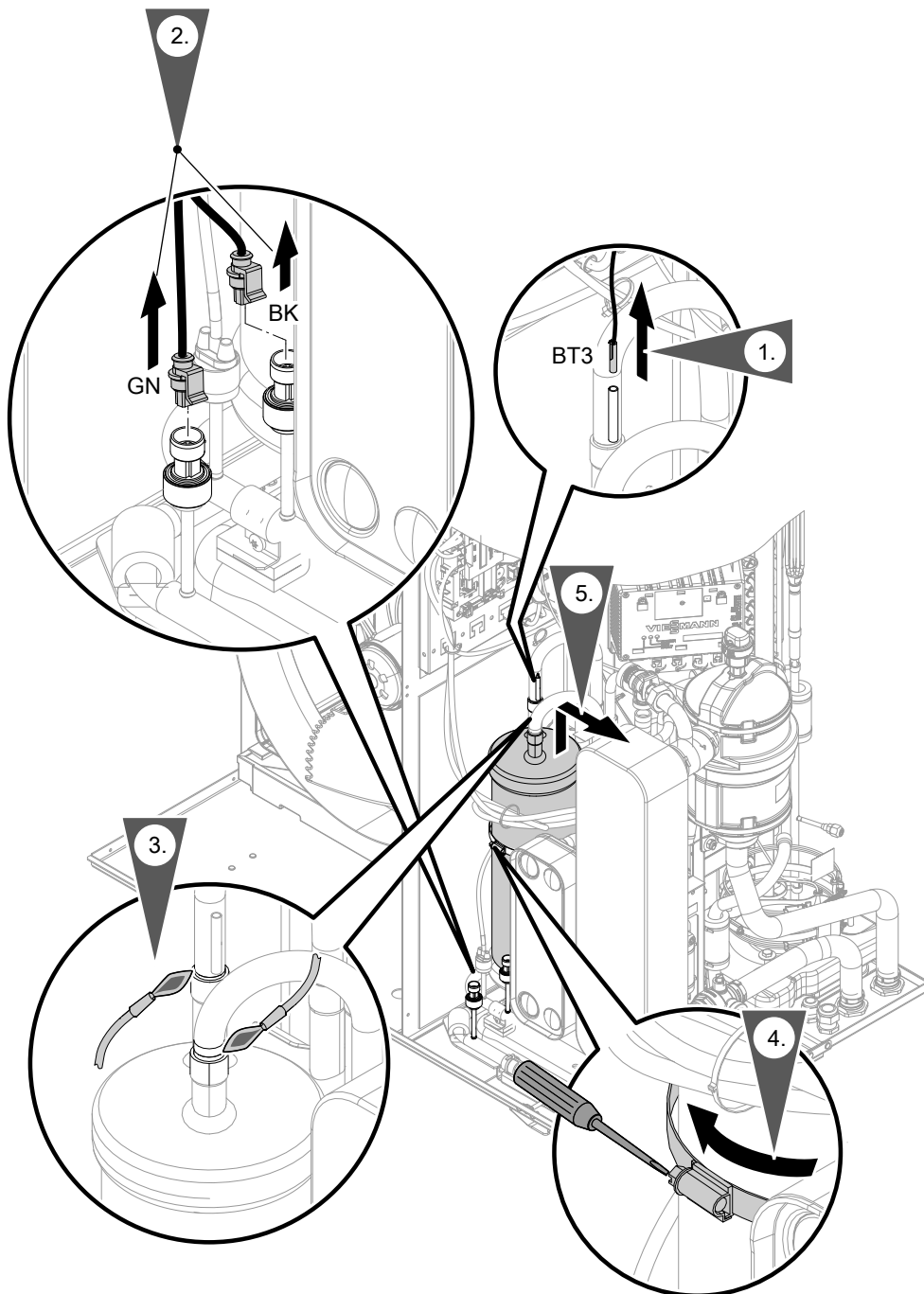


Fig. 139

BT3 Suction gas temperature sensor, evaporator

BK High pressure sensor (black)

GN Low pressure sensor (green)

Note on assembly:

Max. permissible temperature of the separate accumulator: 150 °C

Installation of the oil sump heater

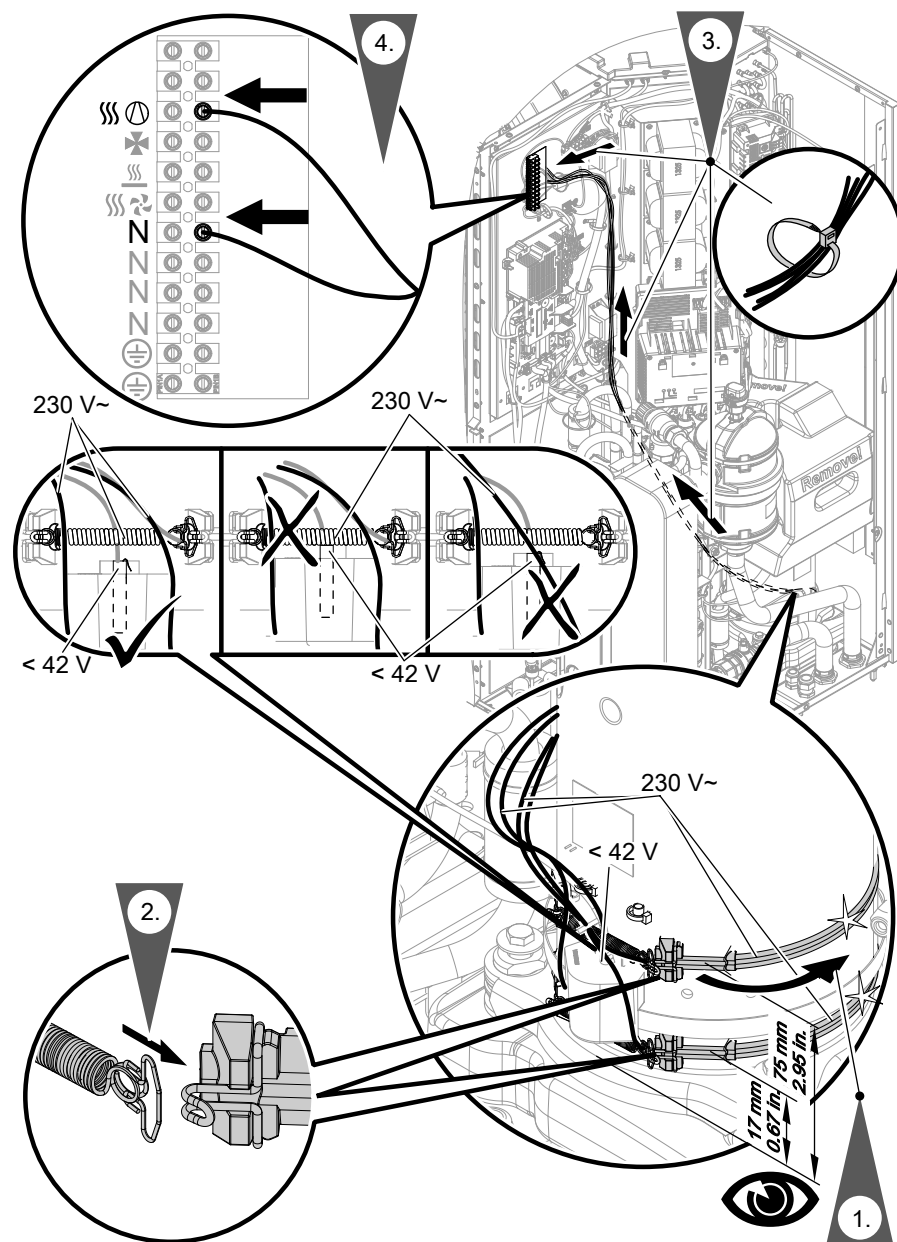


Fig. 140

Removing the condenser

2. Carefully lever the safety valve drain hose out of the base plate. Use pliers if necessary.

Components in the refrigerant circuit: Sizes 16... (cont.)

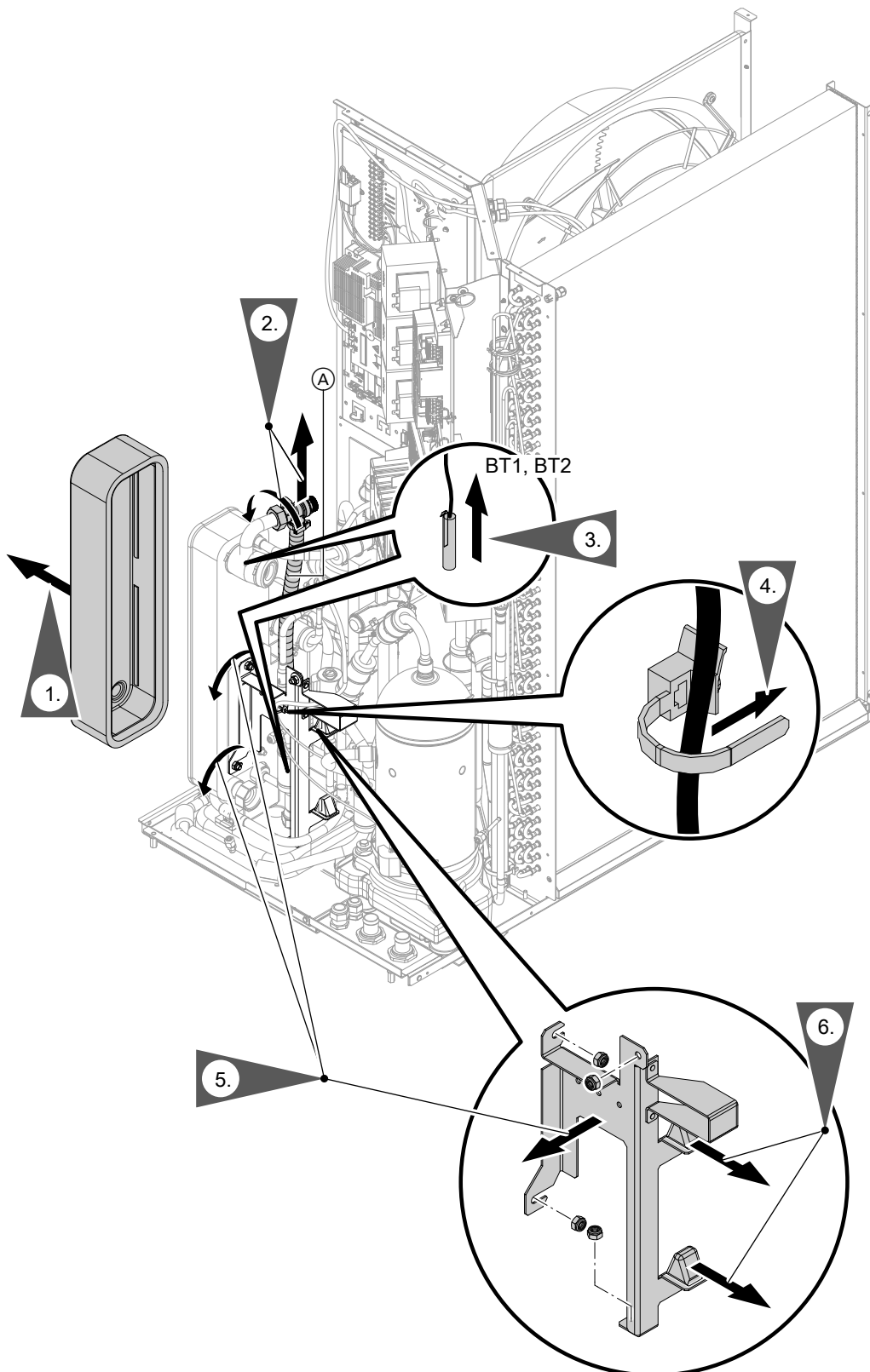


Fig. 141

- (A) Drain hose, safety valve
 BT1 Flow temperature sensor, secondary circuit downstream of condenser
 BT2 Liquid gas temperature sensor, condenser

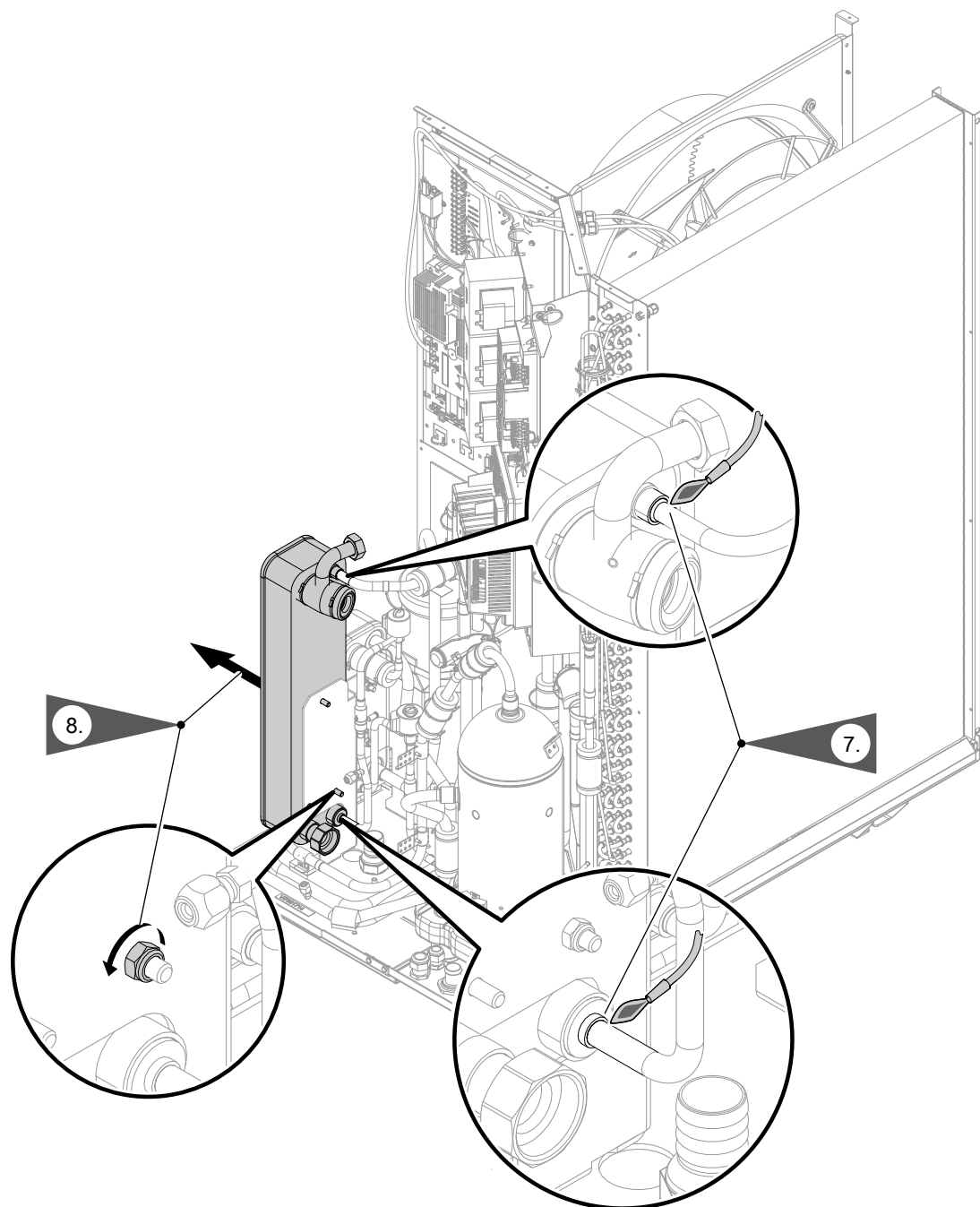


Fig. 142

Note on assembly:

- Torque for the union nut of the drain hose (spanner size 36): 30 ± 1 Nm
- Torque for the nuts (spanner size 13): 7 ± 0.5 Nm
- Torque for the screws: 1.8 ± 0.25 Nm

Components in the refrigerant circuit: Sizes 16... (cont.)

Removing the internal heat exchanger

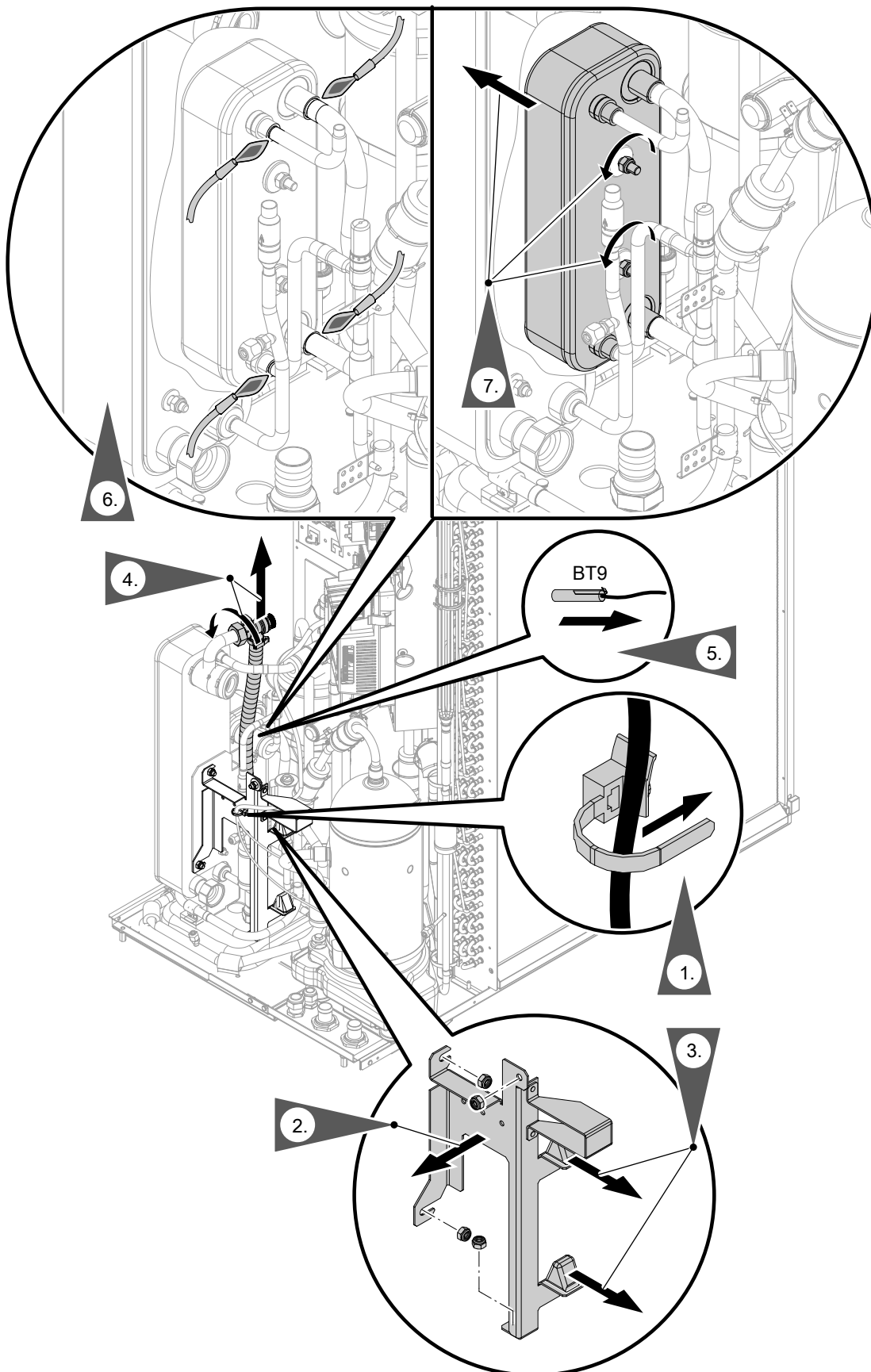


Fig. 143

Ⓐ Drain hose, safety valve
BT9 Liquid gas temperature sensor, heating

4. Carefully lever the safety valve drain hose out of the base plate. Use pliers if necessary.

Components in the refrigerant circuit: Sizes 16... (cont.)



Danger

Incorrect or missing connection of the high limit safety cut-out leads to a fire hazard.

If the high limit safety cut-out was removed for the brazing/soldering work, refit it in the same position and connect it correctly.

Note on assembly:

- *Torque for the nuts (spanner size 13): $7 \pm 0.5 \text{ Nm}$*
- *Torque for the screws: $1.8 \pm 0.25 \text{ Nm}$*

Removing the 4-way diverter valve

1. Carefully lever the safety valve drain hose out of the base plate. Use pliers if necessary.

Components in the refrigerant circuit: Sizes 16... (cont.)

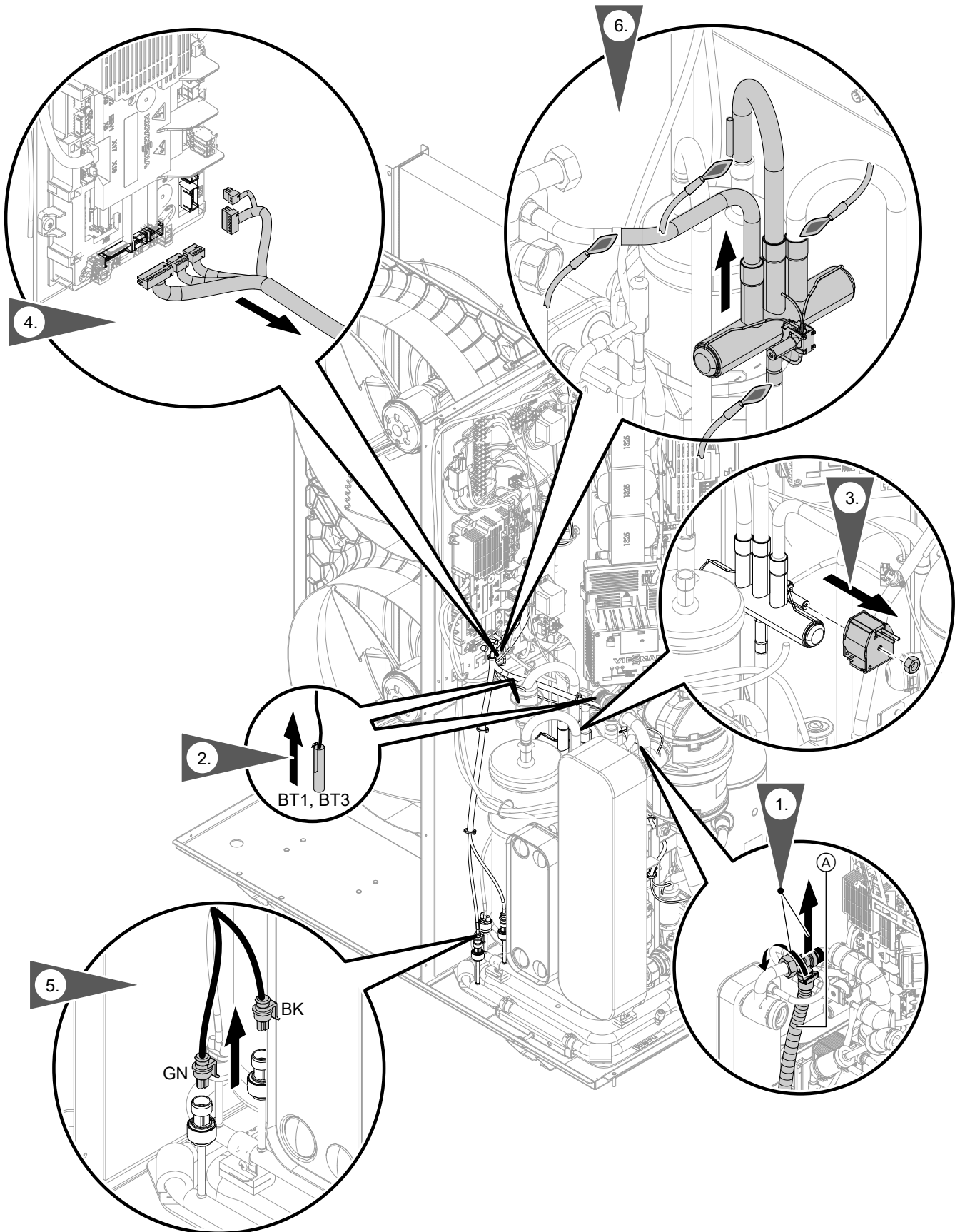


Fig. 144

- (A) Drain hose, safety valve
 BT1 Flow temperature sensor, secondary circuit downstream of condenser

- BT3 Suction gas temperature sensor, evaporator
 BK High pressure sensor (black)
 GN Low pressure sensor (green)

Components in the refrigerant circuit: Sizes 16... (cont.)

Note on assembly:

- *Max. permissible temperature of the 4-way diverter valve: 130 °C*
- *Torque for the union nut of the drain hose (spanner size 36): 30 ±1 Nm*

Components in the refrigerant circuit: Sizes 16... (cont.)

Replacing electronic expansion valve 1

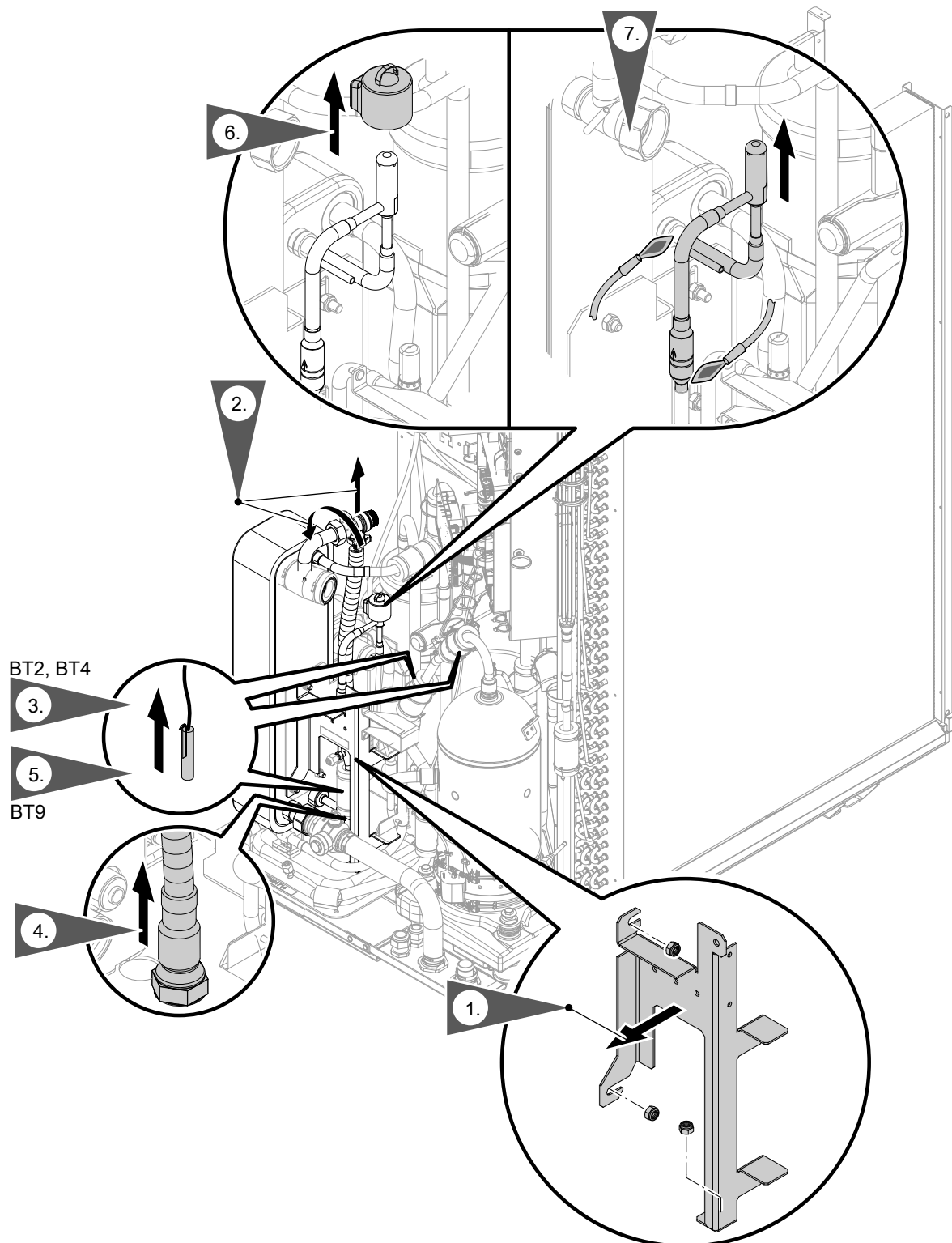


Fig. 145

BT2 Liquid gas temperature sensor, condenser
 BT4 Hot gas temperature sensor
 BT9 Liquid gas temperature sensor, heating

Components in the refrigerant circuit: Sizes 16... (cont.)

Notes on assembly:

- *Max. permissible temperature of the electronic expansion valve: 70 °C*
- *Torque for the nuts (spanner size 13): 7 ± 0.5 Nm*
- *Torque for the screws: 1.8 ± 0.25 Nm*

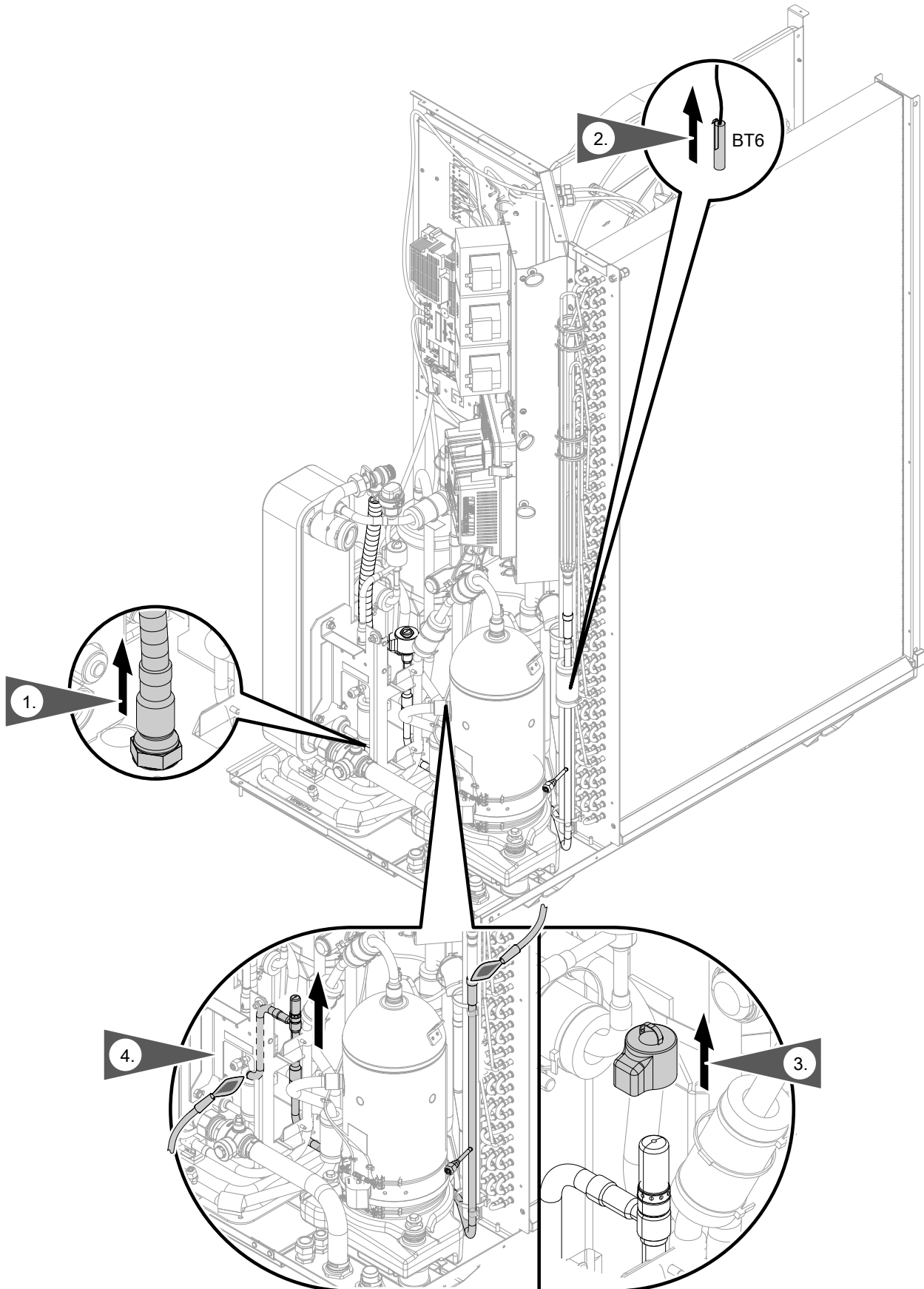
Components in the refrigerant circuit: Sizes 16... (cont.)**Replacing electronic expansion valve 2**

Fig. 146

BT6 Liquid gas temperature sensor, cooling

Components in the refrigerant circuit: Sizes 16... (cont.)

Note on assembly:

- Max. permissible temperature of the electronic expansion valve: 70 °C
- Torque for the nuts (spanner size 13): 7 ± 0.5 Nm
- Torque for the screws: 1.8 ± 0.25 Nm

Testing pressure resistance

If national regulations require a pressure resistance test, the limits specified below must be complied with.



Danger

Excessive pressure can cause damage to the system and hazards due to high pressure and escaping refrigerant.
Observe the permissible test pressure.

1. Connect the test device on the low pressure side and high pressure side 1.
or
Connect the test device on the low pressure side and high pressure side 2.

2. Carry out a pressure test with nitrogen:

Test pressure:

- Up to size 13:
1.43 x permissible operating pressure
- From size 16:
1.1 x permissible operating pressure
Max. test pressure: 35 barg
Min. permissible outside temperature: +10 °C

Permissible operating pressure: See chapter "Specification".

Filling the refrigerant circuit

In comparison to non-flammable refrigerants, the following points must **additionally** be observed when topping up flammable refrigerants:

- Do not use the same fill valve for different refrigerants.
- Position refrigerant bottles vertically.
Before commencing work, observe chapter "Checklist for maintenance work": See page 160.

1. Check whether the safety instructions for work on the refrigerant circuit are being adhered to: See chapter "Safety instructions".
2. Earth the refrigerant circuit.
3. Perform the leak test with forming gas.
4. Ensure the following conditions for filling are met:
 - Refrigerant circuit has been drained and evacuated: See chapter "Extracting refrigerant".
 - Absolute pressure for vacuum according to EN 378 before filling: < 2.7 mbar (< 270 Pa)
 - If any components were replaced, observe all information in the separate installation instructions.
 - If national regulations require a pressure resistance test after repair work (e.g. soldering work, component replacement), carry out the pressure resistance test first: See chapter "Testing pressure resistance".

5. Fill refrigerant circuit with refrigerant R290 (propane) via the Schrader valve of high pressure side 2 (liquid line): See chapter "Overview of internal components".
Refrigerant charge: See chapter "Specification".



Danger

An excessive refrigerant charge leads to a risk of explosion.

Do not overfill the refrigerant circuit:

- Weigh the refrigerant bottle before filling.
- The refrigerant charge is equal to the weight reduction of the refrigerant bottle.



Danger

Oxygen in the refrigerant circuit can cause a fire or explosion during operation.
When filling the refrigerant circuit ensure that neither air nor oxygen gets into the refrigerant circuit.

6. Close the Schrader valve so it is gas-tight. Fit the sealing cap. To achieve this, counterhold the valve body.
 - Torque for sealing cap union nut: 11 Nm
 - Torque for valve body: 0.25 Nm
7. Affix a label to the heat pump in a clearly visible position, with the following content, with date and signature:
 - Type of topped up refrigerant
 - Amount of topped up refrigerant

Filling the refrigerant circuit (cont.)

8. If required by law, enter the measured values, data and components determined in the operating manual.
9. Seal the sealing caps of the low pressure and high pressure Schrader valves: See chapter "Outdoor unit maintenance: Overview of internal components".

Checking the temperature sensors

Temperature sensors are connected to the VCMU refrigerant circuit controller in the outdoor unit.

Temperature sensor NTC 10 k Ω	Connection
▪ Air inlet temperature sensor (BT7) ▪ Inverter temperature sensor (BT10) ▪ Flow temperature sensor, secondary circuit downstream of condenser (BT1) ▪ Suction gas temperature sensor – compressor (BT5) ▪ Evaporator suction gas temperature sensor (BT3) ▪ Hot gas temperature sensor (BT4) ▪ Liquid gas temperature sensor – condenser (BT2) ▪ Liquid gas temperature sensor – heating (BT9) ▪ Liquid gas temperature sensor – cooling (BT6)	Position of the temperature sensor: See chapter "Outdoor unit maintenance: Overview of internal components"

Checking the temperature sensors (cont.)

NTC 10 k Ω (no marking)

ϑ / °C	R / k Ω	ϑ / °C	R / k Ω	ϑ / °C	R / k Ω	ϑ / °C	R / k Ω	ϑ / °C	R / k Ω	ϑ / °C	R / k Ω
-40	325.700	-8	49.530	24	10.450	56	2.874	88	0.975	120	0.391
-39	305.400	-7	46.960	25	10.000	57	2.770	89	0.946	121	0.381
-38	286.500	-6	44.540	26	9.572	58	2.671	90	0.917	122	0.371
-37	268.800	-5	42.250	27	9.164	59	2.576	91	0.889	123	0.362
-36	252.300	-4	40.100	28	8.776	60	2.484	92	0.863	124	0.352
-35	236.900	-3	38.070	29	8.406	61	2.397	93	0.837	125	0.343
-34	222.600	-2	36.150	30	8.054	62	2.313	94	0.812	126	0.335
-33	209.100	-1	34.340	31	7.719	63	2.232	95	0.788	127	0.326
-32	196.600	0	32.630	32	7.399	64	2.155	96	0.765	128	0.318
-31	184.900	1	31.020	33	7.095	65	2.080	97	0.743	129	0.310
-30	173.900	2	29.490	34	6.804	66	2.009	98	0.721	130	0.302
-29	163.700	3	28.050	35	6.527	67	1.940	99	0.700	131	0.295
-28	154.100	4	26.680	36	6.263	68	1.874	100	0.680	132	0.288
-27	145.100	5	25.390	37	6.011	69	1.811	101	0.661	133	0.281
-26	136.700	6	24.170	38	5.770	70	1.750	102	0.642	134	0.274
-25	128.800	7	23.020	39	5.541	71	1.692	103	0.624	135	0.267
-24	121.400	8	21.920	40	5.321	72	1.636	104	0.606	136	0.261
-23	114.500	9	20.890	41	5.112	73	1.581	105	0.589	137	0.254
-22	108.000	10	19.910	42	4.912	74	1.529	106	0.573	138	0.248
-21	102.000	11	18.980	43	4.720	75	1.479	107	0.557	139	0.242
-20	96.260	12	18.100	44	4.538	76	1.431	108	0.541	140	0.237
-19	90.910	13	17.260	45	4.363	77	1.385	109	0.527	141	0.231
-18	85.880	14	16.470	46	4.196	78	1.340	110	0.512	142	0.226
-17	81.160	15	15.720	47	4.036	79	1.297	111	0.498	143	0.220
-16	76.720	16	15.000	48	3.884	80	1.256	112	0.485	144	0.215
-15	72.560	17	14.330	49	3.737	81	1.216	113	0.472	145	0.210
-14	68.640	18	13.690	50	3.597	82	1.178	114	0.459	146	0.206
-13	64.950	19	13.080	51	3.463	83	1.141	115	0.447	147	0.201
-12	61.480	20	12.500	52	3.335	84	1.105	116	0.435	148	0.196
-11	58.220	21	11.940	53	3.212	85	1.071	117	0.423	149	0.192
-10	55.150	22	11.420	54	3.095	86	1.038	118	0.412	150	0.187
-9	52.250	23	10.920	55	2.982	87	1.006	119	0.401		

Checking the pressure sensors

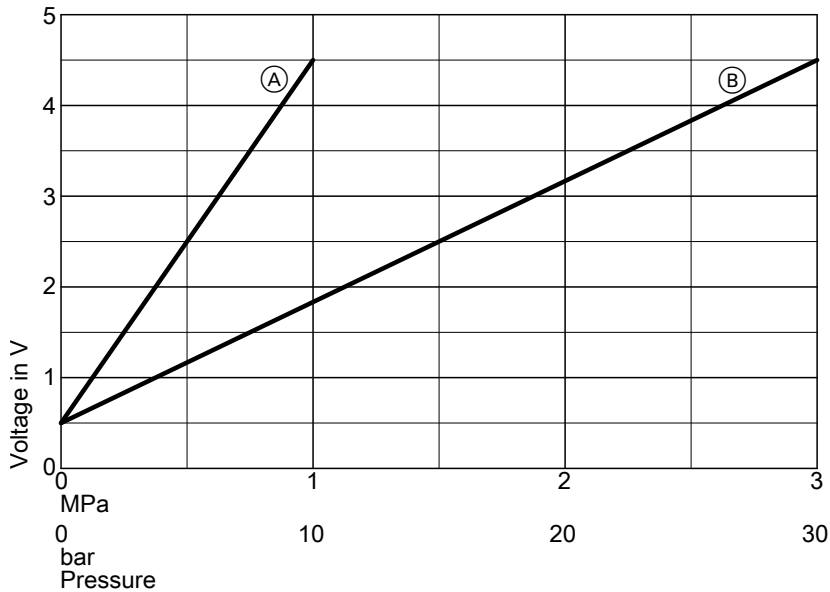


Fig. 147

- Ⓐ Low pressure sensor
- Ⓑ High pressure sensor

Checking the fuses

The fuses are located next to the VCMU refrigerant circuit controller: See chapter "Overview of electrical components".

Fuse type:

- 6.3 A H (slow), 250 V~
- Max. power loss ≤ 2.5 W



Danger

Removing fuses does **not switch the power circuit to zero volt**. Contact with live components can lead to serious injury from electric current.

Before working on the equipment, always ensure that **the power circuit is also at zero volt**.

1. Switch off the power supply.
2. Remove right-hand side panel of the outdoor unit.
3. Check the fuse. Replace if required.



Danger

Incorrect or improperly fitted fuses can lead to an increased risk of fire.

- Insert fuses without using any force. Position fuses correctly.
- Only use structurally identical types with the same response characteristics.

Commissioning/service reports

Hydraulic parameter report

Settings and test values	Set value	Commissioning	Maintenance/service
Check external heating/cooling circuit pumps			
Circulation pump type			
Circulation pump stage			
Primary circuit commissioning			
Air intake temperature °C			
Air discharge temperature °C			
Temperature differential (air intake/discharge) ΔT :			
At secondary circuit flow temperature = 35 °C and air intake temperature ≤ 15 °C	K 4 to 8		
At secondary circuit flow temperature = 35 °C and air intake temperature > 15 °C	K 4 to 13		
Check of mixers, heat pump and cylinder heating			
Checked under the following conditions:			
Room temperature °C			
Outside temperature °C			
Cylinder temperature constant?	Yes (± 1 K)		
Secondary circuit flow temperature °C	Rising	From To	From To
Temperature differential ΔT (Secondary circuit temperature spread) K	6 to 8		

Specification

Heat pumps with 400 V~ outdoor unit

Types:

- Indoor unit type:
Hybrid HWMIW.A1.19-V054
- Outdoor unit type:
AWMOF-251.A1.10-400-V001/V002
to
AWMOF-251.A1.19-400-V001/V002

Note

*The highlighted number is the size of the heat pump.
The size of the heat pump is determined by the size
of the outdoor unit.*

Heat pump size		10	13	16	19
Heating performance data to EN 14511 (A2/W35)					
Rated heating output	kW	5.8	6.7	7.6	8.6
Fan speed	rpm	425	440	483	520
Power consumption	kW	1.31	1.68	1.76	2.13
Coefficient of performance ϵ in heating mode (COP)		4.46	3.98	4.30	4.06
Output control	kW	2.2 to 11.0	2.6 to 12.3	6.28 to 12.80	6.28 to 13.20
Heating performance data to EN 14511 (A7/W35, 5 K spread)					
Rated heating output	kW	7.4	8.1	8.5	9.0
Fan speed	rpm	430	440	422	432
Air flow rate	m ³ /h	4045	4188	3608	3693
Power consumption	kW	1.34	1.51	1.60	1.71
Coefficient of performance ϵ in heating mode (COP)		5.50	5.39	5.31	5.27
Output control	kW	2.6 to 12.0	3.0 to 13.4	7.4 to 17.1 ^{*1}	7.4 to 18.5 ^{*1}
Heating performance data to EN 14511 (A-7/W35)					
Rated heating output	kW	10.0	11.1	11.7	12.3
Power consumption	kW	3.07	3.75	4.0	4.24
Coefficient of performance ϵ in heating mode (COP)		3.16	2.97	2.95	2.87
Heating performance data to EN 14511 (A-7/W55)					
Rated heating output	kW	9.18	10.6	11.8	12.5
Power consumption	kW	4.31	4.6	5.13	5.6
Coefficient of performance ϵ in heating mode (COP)		2.13	2.3	2.3	2.2

^{*1} Output control not in accordance with EN 14511

Specification (cont.)

Heat pump size		10	13	16	19
Heating performance data to Commission Regulation (EU) No 813/2013 (average climatic conditions)					
Low temperature application (W35)					
▪ Energy efficiency η_s	%	208	201	190	191
▪ Rated heating output P_{rated}	kW	10.0	12.5	13.3	13.6
▪ Seasonal coefficient of performance (SCOP)		5.22	5.09	4.85	4.86
Medium temperature application (W55)					
▪ Energy efficiency η_s	%	164	162	153	152
▪ Rated heating output P_{rated}	kW	9.6	12.2	12.1	13.2
▪ Seasonal coefficient of performance (SCOP)		4.15	4.12	3.92	3.89
Energy efficiency class to Commission Regulation (EU) No 813/2013					
Heating, average climatic conditions					
▪ Low temperature application (W35) (D→A ⁺⁺⁺)		A ⁺⁺⁺	A ⁺⁺⁺	A ⁺⁺⁺	A ⁺⁺⁺
▪ Medium temperature application (W55) (D→A ⁺⁺⁺)		A ⁺⁺⁺	A ⁺⁺⁺	A ⁺⁺⁺	A ⁺⁺⁺
Cooling performance data to EN 14511 (A35/W7)					
Rated cooling capacity	kW	3.90	5.15	6.58	7.38
Fan speed	rpm	550	550	—	—
Power consumption	kW	1.18	1.21	1.72	1.96
Coefficient of performance in cooling mode (EER)		3.30	4.25	3.83	3.78
Output control	kW	3.9 to 6.4	4.2 to 7.7	6.41 to 11.80	7.19 to 13.30
Cooling performance data , average climatic conditions (A35/W7)					
Rated cooling capacity P_{rated}	kW	6.53	8.00	11.90	13.30
Seasonal cooling energy efficiency ratio (SEER)		4.59	5.68	4.38	4.48
Cooling performance data to EN 14511 (A35/W18)					
Rated cooling capacity	kW	6.50	8.08	9.49	10.54
Fan speed	rpm	550	550	—	—
Power consumption	kW	1.23	1.31	1.77	2.03
Coefficient of performance in cooling mode (EER)		5.30	6.15	5.37	5.20
Output control	kW	6.5 to 13.0	6.8 to 15.1	9.49 to 16.80	10.5 to 18.7
Cooling performance data , average climatic conditions (A35/W18)					
Rated cooling capacity P_{rated}	kW	9.05	11.00	16.80	18.70
Seasonal cooling energy efficiency ratio (SEER)		6.65	6.50	5.73	5.68
Air inlet temperature					
Cooling mode					
▪ Min.	°C	15	15	20	20
▪ Max.	°C	45	45	45	45
Heating mode					
▪ Min.	°C	−20	−20	−20	−20
▪ Max.	°C	40	40	40	40

Specification (cont.)

Heat pump size		10	13	16	19
Heating water (secondary circuit)					
Capacity excl. expansion vessel	l	18	18	18	18
Heat pump circuit minimum flow rate (defrosting)	l/h	1000	1000	1000	1000
Max. flow temperature	°C	70	70	70	70
Outdoor unit electrical values					
Rated voltage		3/N/PE 400 V~/50 Hz			
Max. operating current	A	12	12	14	14
Cos φ		0.96	0.96	0.85	0.85
Compressor starting current, inverter controlled	A	< 10	< 10	< 10	< 10
Compressor starting current with stalled armature	A	< 10	< 10	< 10	< 10
Fuse protection		B16A	B16A	B16A	B16A
IP rating		IPX4	IPX4	IPX4	IPX4
Indoor unit electrical values					
PCB		1/N/PE 230 V~/50 Hz			
▪ Rated voltage		1 x B16A			
▪ Power supply fuse protection		6.3 A H (slow)/250 V~			
▪ Internal fuse protection					
Max. power consumption					
Outdoor unit					
▪ Fan	W	2 x 140	2 x 140	2 x 170	2 x 170
▪ Total	kW	4.8	5.4	7.2	7.2
Indoor unit					
▪ Integral secondary pump/heating circuit pump, heating/cooling circuit 1 (PWM)	W	63	63	63	63
▪ Energy efficiency index EEI of the circulation pump		≤ 0.20	≤ 0.20	≤ 0.20	≤ 0.20
▪ Control unit/PCB	W	7	7	7	7
▪ Max. connected load, function components 230 V~	W	1000	1000	1000	1000
Mobile data transfer					
WiFi		IEEE 802.11 b/g/n			
▪ Transmission standard		2400 to 2483.5			
▪ Frequency band	MHz	+15			
▪ Max. transmission power	dBm				
Low power radio		IEEE 802.15.4			
▪ Transmission standard		2400 to 2483.5			
▪ Frequency band	MHz	+6			
▪ Max. transmission power	dBm				

Specification (cont.)

Heat pump size		10	13	16	19
Refrigerant circuit					
Refrigerant		R290	R290	R290	R290
▪ Safety group		A3	A3	A3	A3
▪ Charge weight	kg	2	2	2	2
▪ Global warming potential (GWP) ²		0.02	0.02	0.02	0.02
▪ CO ₂ equivalent	t	0.00004	0.00004	0.00004	0.00004
Compressor (hermetically sealed)	Type	Twin rotary	Twin rotary	Scroll	Scroll
▪ Oil in compressor	Type	HAF68	HAF68	PAG	PAG
▪ Oil volume in compressor	l	1.150 ±0.020	1.150 ±0.020	1.380 ±0.030	1.380 ±0.030
Permissible operating pressure					
▪ High pressure side	bar	30.3	30.3	30.3	30.3
	MPa	3.03	3.03	3.03	3.03
▪ Low pressure side, temperature range –10 °C to +150 °C	bar	30.3	30.3	30.0	30.0
	MPa	3.03	3.03	3.00	3.00
▪ Low pressure side, temperature range –50 °C to –10 °C	bar	30.3	30.3	24.0	24.0
	MPa	3.03	3.03	2.40	2.40
Outdoor unit dimensions					
Total length	mm	600	600	680	680
Total width	mm	1144	1144	1144	1144
Total height	mm	1382	1382	1382	1382
Indoor unit dimensions					
Total length	mm	360	360	360	360
Total width	mm	600	600	600	600
Total height	mm	920	920	920	920
Total weight					
Indoor unit					
▪ Empty	kg	45	45	45	57
▪ Filled (max.)	kg	79	79	79	91
Outdoor unit	kg	221	221	257	257
Permissible operating pressure, secondary side		bar	3	3	3
	MPa	0.3	0.3	0.3	0.3
Connections to indoor unit without installation aid					
Heating water flow/return, heating circuit or buffer cylinder	mm	Cu 28 x 1.0	Cu 28 x 1.0	Cu 28 x 1.0	Cu 28 x 1.0
Heating water flow/return, DHW cylinder	mm	Cu 22 x 1.0	Cu 22 x 1.0	Cu 22 x 1.0	Cu 22 x 1.0
Heating water flow/return, outdoor unit	mm	Cu 28 x 1.0	Cu 28 x 1.0	Cu 28 x 1.0	Cu 28 x 1.0
Heating water flow/return, external heat generator	mm	Cu 28 x 1.0	Cu 28 x 1.0	Cu 28 x 1.0	Cu 28 x 1.0
Length of connection line, indoor — outdoor unit (e.g. Quattro connection line)	m	5 to 20	5 to 20	5 to 20	5 to 20

² Based on the Sixth Assessment Report of the Intergovernmental Panel on Climate Change (IPCC AR6)

Specification (cont.)

Heat pump size		10	13	16	19
Sound power at rated heating output Total sound power level measurement with reference to DIN EN 12102-1:2023 and DIN EN ISO 3744:2011 in ErP point C to DIN EN 14825 with operating conditions A7/W55					
Indoor unit					
▪ ErP	dB(A)	40	40	40	40
Outdoor unit					
▪ ErP	dB(A)	49	50	48	48
▪ Max.	dB(A)	58	58	56	57
▪ Low-noise mode, stage 2	dB(A)	53	53	49	50
Requirements for the external heat generator (on site)					
Max. rated heating output	kW	36	36	36	36
Max. flow temperature	°C	70	70	70	70

Heat pumps with 230 V~ outdoor unit

Types:

- Indoor unit type:
Hybrid HWMIW.A1.19-V054
- Outdoor unit type:
AWMOF-251.A1.**04**-230-V001/V002
to
AWMOF-251.A1.**13**-230-V001/V002

Note*The highlighted number is the size of the heat pump.**The size of the heat pump is determined by the size of the outdoor unit.*

Size		04	06	08	10	13
Heating performance data to EN 14511 (A2/W35)						
Rated heating output	kW	2.5	3.1	4.0	5.8	6.7
Fan speed	rpm	376	401	447	425	440
Power consumption	kW	0.63	0.78	1.08	1.31	1.68
Coefficient of performance ϵ in heating mode (COP)		4.00	4.00	3.70	4.46	3.98
Output control	kW	1.8 to 4.5	1.8 to 6.0	1.8 to 6.8	2.2 to 11.0	2.6 to 12.3
Heating performance data to EN 14511 (A7/W35, 5 K spread)						
Rated heating output	kW	4.0	4.8	5.6	7.3	8.1
Fan speed	rpm	412	443	482	430	440
Air flow rate	m ³ /h	1813	1954	2125	4045	4188
Power consumption	kW	0.78	0.94	1.14	1.38	1.56
Coefficient of performance ϵ in heating mode (COP)		5.1	5.1	4.9	5.31	5.21
Output control	kW	2.1 to 4.0	2.1 to 6.0	2.1 to 8.0	2.6 to 12.0	3.0 to 13.4

Specification (cont.)

Size		04	06	08	10	13
Heating performance data to EN 14511 (A-7/W35)						
Rated heating output	kW	3.8	5.6	6.5	10.0	11.1
Power consumption	kW	1.19	1.87	2.41	3.07	3.75
Coefficient of performance ϵ in heating mode (COP)		3.2	3.0	2.7	3.16	2.97
Heating performance data to EN 14511 (A-7/W55)						
Rated heating output	kW	3.5	5.2	6.2	9.2	10.6
Power consumption	kW	1.58	2.39	2.97	4.31	4.60
Coefficient of performance ϵ in heating mode (COP)		2.2	2.2	2.1	2.1	2.3
Heating performance data to Commission Regulation (EU) No 813/2013 (average climatic conditions)						
Low temperature application (W35)						
▪ Energy efficiency η_s	%	180	183	176	197	195
▪ Rated heating output P_{rated}	kW	4.1	5.4	6.5	10.0	12.5
▪ Seasonal coefficient of performance (SCOP)		4.6	4.7	4.5	5.01	4.96
Medium temperature application (W55)						
▪ Energy efficiency η_s	%	130	141	143	152	154
▪ Rated heating output P_{rated}	kW	3.8	5.1	6.2	9.6	12.2
▪ Seasonal coefficient of performance (SCOP)		3.3	3.6	3.66	3.87	3.93
Energy efficiency class to Commission Regulation (EU) No 813/2013						
Heating, average climatic conditions						
▪ Low temperature application (W35) (D→A ⁺⁺⁺)		A ⁺⁺⁺	A ⁺⁺⁺	A ⁺⁺⁺	A ⁺⁺⁺	A ⁺⁺⁺
▪ Medium temperature application (W55) (D→A ⁺⁺⁺)		A ⁺⁺	A ⁺⁺	A ⁺⁺	A ⁺⁺⁺	A ⁺⁺⁺
Cooling performance data to EN 14511 (A35/W7)						
Rated cooling capacity	kW	2.6	3.0	3.4	3.9	5.6
Fan speed	rpm	—	—	—	550	550
Power consumption	kW	0.87	1.00	1.13	1.18	1.65
Coefficient of performance in cooling mode (EER)		3.0	3.0	3.0	3.3	3.4
Output control	kW	1.8 to 4.0	1.8 to 4.8	1.8 to 5.0	3.9 to 6.4	4.2 to 7.7
Cooling performance data, average climatic conditions (A35/W7)						
Rated cooling capacity P_{rated}	kW	2.95	3.6	4.4	6.53	8.0
Seasonal cooling energy efficiency ratio (SEER)		3.8	3.9	4.0	4.59	4.77

Specification (cont.)

Size		04	06	08	10	13
Cooling performance data to EN 14511 (A35/W18)						
Rated cooling capacity	kW	4.0	5.0	6.0	6.3	7.9
Fan speed	rpm	—	—	—	550	550
Power consumption	kW	0.85	1.14	1.46	1.19	1.65
Coefficient of performance in cooling mode (EER)		4.7	4.4	4.1	5.3	4.8
Output control	kW	3.2 to 4.0	3.2 to 5.5	3.2 to 6.7	6.3 to 12.9	6.6 to 14.1
Cooling performance data, average climatic conditions (A35/W18)						
Rated cooling capacity P_{rated}	kW	4.6	5.6	6.9	9.05	11.0
Seasonal cooling energy efficiency ratio (SEER)		4.5	4.7	4.9	6.65	6.78
Air inlet temperature						
Cooling mode						
▪ Min.	°C	15	15	15	15	15
▪ Max.	°C	45	45	45	45	45
Heating mode						
▪ Min.	°C	-20	-20	-20	-20	-20
▪ Max.	°C	40	40	40	40	40
Heating water (secondary circuit)						
Capacity excl. expansion vessel	l	18	18	18	18	18
Heat pump circuit minimum flow rate (defrosting)	l/h	1000	1000	1000	1000	1000
Max. flow temperature	°C	70	70	70	70	70
Outdoor unit electrical values						
Rated voltage		1/N/PE 230 V~ /50 Hz				
Max. operating current	A	10	15.5	16	20	20
Cos φ		0.99	0.99	0.99	0.99	0.99
Compressor starting current, inverter controlled	A	< 10	< 10	< 10	< 10	< 10
Compressor starting current with stalled armature	A	< 10	< 10	< 10	< 10	< 10
Fuse protection	A	B16A	B16A	B16A	B25A	B25A
IP rating		IPX4	IPX4	IPX4	IPX4	IPX4
Indoor unit electrical values						
PCB						
▪ Rated voltage		1/N/PE 230 V~ /50 Hz				
▪ Power supply fuse protection		1 x B16A				
▪ Internal fuse protection		6.3 A H (slow)/250 V~				

Specification (cont.)

Size		04	06	08	10	13
Max. power consumption						
Outdoor unit						
▪ Fan	W	140	140	140	2 x 140	2 x 140
▪ Total	kW	2.3	3.6	3.7	4.55	5.4
Indoor unit						
▪ Integral secondary pump/heating circuit pump, heating/cooling circuit 1 (PWM)	W	63	63	63	63	63
▪ Energy efficiency index EEI of the circulation pump		≤ 0.2	≤ 0.2	≤ 0.2	≤ 0.2	≤ 0.2
▪ Control unit/PCB	W	7	7	7	7	7
▪ Max. connected load, function components 230 V~	W	1000	1000	1000	1000	1000
Mobile data transfer						
WiFi						
▪ Transmission standard	MHz dBm	IEEE 802.11 b/g/n				
▪ Frequency band		2400 to 2483.5				
▪ Max. transmission power		+15				
Low power radio						
▪ Transmission standard	MHz dBm	IEEE 802.15.4				
▪ Frequency band		2400 to 2483.5				
▪ Max. transmission power		+6				
Refrigerant circuit						
Refrigerant	kg	R290	R290	R290	R290	R290
▪ Safety group		A3	A3	A3	A3	A3
▪ Charge weight		1.2	1.2	1.2	2	2
▪ Global warming potential (GWP) ^{*3}	t	0.02	0.02	0.02	0.02	0.02
▪ CO ₂ equivalent		0.000024	0.000024	0.000024	0.00004	0.00004
Compressor (hermetically sealed)	Type	Twin rotary				
▪ Oil in compressor	Type	HAF68	HAF68	HAF68	HAF68	HAF68
▪ Oil volume in compressor	l	0.840 ±0.020	0.840 ±0.020	0.840 ±0.020	1.150 ±0.020	1.150 ±0.020
Permissible operating pressure						
▪ High pressure side	bar	30.3	30.3	30.3	30.3	30.3
	MPa	3.03	3.03	3.03	3.03	3.03
▪ Low pressure side	bar	30.3	30.3	30.3	30.3	30.3
	MPa	3.03	3.03	3.03	3.03	3.03
Outdoor unit dimensions						
Total length	mm	600	600	600	600	600
Total width	mm	1144	1144	1144	1144	1144
Total height	mm	841	841	841	1382	1382
Indoor unit dimensions						
Total length	mm	360	360	360	360	360
Total width	mm	600	600	600	600	600
Total height	mm	920	920	920	920	920

*3 Based on the Sixth Assessment Report of the Intergovernmental Panel on Climate Change (IPCC AR6)

Specification (cont.)

Size		04	06	08	10	13
Total weight						
Indoor unit						
▪ Empty	kg	45	45	45	45	45
▪ Filled (max.)	kg	79	79	79	79	79
Outdoor unit	kg	162	162	162	215	215
Permissible operating pressure, secondary side						
	bar	3	3	3	3	3
	MPa	0.3	0.3	0.3	0.3	0.3
Connections to indoor unit without installation aid						
Heating water flow/return, heating circuits or heating water buffer cylinder	mm	Cu 28 x 1.0	Cu 28 x 1.0	Cu 28 x 1.0	Cu 28 x 1.0	Cu 28 x 1.0
Heating water flow/return, DHW cylinder	mm	Cu 22 x 1.0	Cu 22 x 1.0	Cu 22 x 1.0	Cu 22 x 1.0	Cu 22 x 1.0
Heating water flow/return, outdoor unit	mm	Cu 28 x 1.0	Cu 28 x 1.0	Cu 28 x 1.0	Cu 28 x 1.0	Cu 28 x 1.0
Heating water flow/return, external heat generator	mm	Cu 28 x 1.0	Cu 28 x 1.0	Cu 28 x 1.0	Cu 28 x 1.0	Cu 28 x 1.0
Length of connection line, indoor — outdoor unit (e.g. Quattro connection line)						
	m	5 to 20	5 to 20	5 to 20	5 to 20	5 to 20
Sound power at rated heating output						
Total sound power level measurement with reference to DIN EN 12102-1:2023 and DIN EN ISO 3744:2011 in ErP point C to DIN EN 14825 with operating conditions A7/W55						
Indoor unit						
▪ ErP	dB(A)	40	40	40	40	40
Outdoor unit						
▪ ErP	dB(A)	46	47	48	49	50
▪ Max.	dB(A)	54	55	57	58	58
▪ Low-noise mode, stage 2	dB(A)	47	47	49	53	53
Requirements for the external heat generator (on site)						
Max. rated heating output	kW	36	36	36	36	36
Max. flow temperature	°C	70	70	70	70	70

Commissioning order

- Email this request form, together with the system scheme, to your local sales office.
Or
 - Complete the order online at partnerportal.viessmann-climatesolutions.com.
- A competent employee must be present when the system is commissioned.

System details:

Requester _____

System location _____

Checklist:

- ☐ Hydraulic scheme for heating system included
- ☐ Heating circuits fully installed and filled
- ☐ Electrical installation completed
- ☐ Hydraulic lines fully thermally insulated
- ☐ Installation completed in full up to refrigerant circuit
- ☐ All windows and external doors airtight
- ☐ Components for cooling mode fully installed (optional)
- ☐ Components for ventilation fully installed (optional)
- ☐ Components for photovoltaic system fully installed (optional)

Preferred appointment:

1. Date _____
 Time _____

2. Date _____
 Time _____

The work requested from the manufacturer will be billed to me/us in accordance with the latest pricelist.

Place/date _____

Signature _____

Sound transmission checklist

Sound transmission from the outdoor unit to e.g. the living space can occur even if the sound limit values are observed.

Basic information on noise generation through sound transmission:

- Engineering standards:
For example TA Lärm [Germany]
- Information on sound propagation, sound pressure, sound power, sound values:



Technical guide for the heat pump

Sound transmission checklist (cont.)

- Information on installing the heat pump:
Chapter "Installing the outdoor unit, installation instructions"
- Information on installing the heat pump:
Chapter "Installing the outdoor unit, installation location" and "Installing the outdoor unit, minimum clearances"

The perception of sound is subjective. For example, an increase of 10 dB is often perceived to be twice as loud and a decrease of 10 dB half as loud. Although sound can be measured, smartphones are not suitable for recording noise caused by sound transmission.

In the event of noise problems due to sound transmission, check whether the following requirements are met:

1. Installation location of the outdoor unit, e.g. exposed to wind, other appliances or machines in the immediate vicinity
2. Installation, e.g. minimum clearances
3. Transport brackets removed
4. Floor or wall mounting, e.g. vibration compensation for refrigerant lines, no structure-borne sound bridges through walls, etc.
5. Line routing with sound insulation and vibration isolation, e.g. secure the lines using pipe clips with a soft elastic insulating lining (EPDM); no structure-borne sound bridges through walls, etc.
6. Line lengths and cross-sections
7. Installation location of the indoor unit, e.g. ambient conditions, position in the room, other appliances or machines in the immediate vicinity
8. Professional sound insulation to floors and walls (concrete, brick wall, timber studs, etc.)

9. Oil lift bends if there is a height differential of > 2 m between the indoor and outdoor unit
10. Routing the refrigerant lines below or above ground level

In the event of problems with noise caused by sound transmission, the following information is helpful for a consultation with the manufacturer's technical support:

Description of the noise

Type of sound

- ☐ Structure-borne noise
- ☐ Airborne noise

Type of noise

- ☐ Buzzing
- ☐ Humming
- ☐ Rattling
- ☐ Whistling
- ☐ Hissing
- ☐ Beeping
- ☐ Other

Duration of the noise

- ☐ Brief
- ☐ Constant
- ☐ Other

Description of noise perception

Where is the noise perceived?

Room:

Other

Who perceives the noise?

When is the noise perceived?

Date/time

Individual conditions at the specified time

Sound transmission checklist (cont.)

Operating status of the heat pump at the time of noise perception

Date/time

Operating program

- ☐ Heating mode
☐ Cooling mode
☐ DHW heating
☐ Defrost mode

Temperatures

Flow temperatures:

Return temperature:

Other temperatures:

Speeds

Compressor speed:

Fan speed:

Further details

Sound measurements

☐ **Sound measurement carried out**

Date/time:

Sound pressure value at a distance of 1 m from the outdoor unit:

Sound pressure value at a distance of 3 m from the outdoor unit:

Sound pressure value at a distance of 10 m from the outdoor unit:

☐ **Reference measurement carried out with the heat pump switched off**

Date/time:

Sound pressure value at a distance of 1 m from the outdoor unit:

Sound pressure value at a distance of 3 m from the outdoor unit:

Sound pressure value at a distance of 10 m from the outdoor unit:

Sound transmission checklist (cont.)

For further analysis, it is helpful if we are able to visualise the building situation:

- ☐ Floor plan with dimensions
- ☐ Designation of the rooms
- ☐ System components
- ☐ Line routing
- ☐ Type of floors, walls and ceilings
- ☐ Photos of the building and the installation situation
- ☐ Labels showing where greater noise perception occurs

Final decommissioning and disposal

Viessmann products can be recycled. Components and substances from the system are not part of ordinary domestic waste.

Isolate the system from the power supply for decommissioning. Allow any hot components to cool down. All components must be disposed of correctly.



Danger

Escaping refrigerant can lead to explosions that result in very serious injuries.

Do not introduce any power sources or ignition sources into the safety zone.

- Complete units and compressors are only to be disposed of via qualified disposal specialists.
- In the case of damage to the refrigerant circuit or suspected leakage from the refrigerant circuit, evacuate the refrigerant circuit. Fill with nitrogen or comparable gases.

Observe the following regulations:

- Fluorinated greenhouse gas regulation (EU) 2024/573
- Currently applicable regulations and requirements

Note

Before commencing decommissioning, note the "Checklist for maintenance work" on page 160.

Decommissioning:

- Positioning requirements apply only so long as the outdoor unit is filled with refrigerant: See page 24.
- Decommissioning may only be carried out by a qualified contractor who is familiar with the equipment used for refrigerant disposal.
- For decommissioning and disposal also, work on the refrigerant circuit may only be carried out by qualified and certified personnel: See "Safety information".
- Check that it is possible to transport the outdoor unit safely. If necessary, extract the refrigerant: See chapter "Extracting the refrigerant" on page 187.

Frost protection:

- To avoid frost damage, completely remove heating water from the connection pipes and the condenser (not required with frost-free storage).

Intermediate storage:

- Intermediate storage only above ground level with natural ventilation aperture to the outside
- Ensure adequate air circulation during intermediate storage.
- If the outdoor unit dismantled for disposal is not stored in accordance with the siting requirements, the following steps must be carried out:
- Check that it is possible to transport the outdoor unit safely. If necessary, extract the refrigerant: See chapter "Extracting the refrigerant" on page 187.

Transport:

- Observe transport information: See page 24. Observe all applicable regulations and requirements.

Note

According to the European regulation on the carriage of dangerous goods by road (ADR), special regulation 291 for transporting complete units with less than 12 kg of flammable refrigerant, no special transport requirements need be followed.

- Transport only in an upright position
- Use suitable transport brackets.
- Ensure adequate air circulation during transport.
- Keep ignition sources away, e.g. flying sparks, smoking, etc.

Ordering individual parts

Ordering individual parts for accessories

Please affix accessory labels with part numbers here.
Please specify the relevant part no. when ordering individual parts.

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Declaration of conformity

We, Viessmann Climate Solutions GmbH & Co. KG, Viessmannstrasse 1, 35108 Allendorf (Eder), Germany, declare as sole responsible body that the named product complies with the European directives and supplementary national requirements in terms of its design and operational characteristics. Viessmann Climate Solutions GmbH & Co. KG, Viessmannstrasse 1, 35108 Allendorf (Eder), Germany, hereby declares that the radio equipment type of the named product is in compliance with Directive 2014/53/EU.

Using the serial number, the full Declaration of Conformity can be found on the following website:

www.viessmann.co.uk/eu-conformity

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